



PNEUMAX SOLUTIONS FOR AUTOMATION CONTROL

EVO CATALOGUE



Pneumax solutions for automation control EVO Catalogue

Pneumax solenoid valves are available as the EVO version, coupled with multiprotocol modules/electronics from the PX range.

Pneumax Group Smart Technologies

and Human Competence

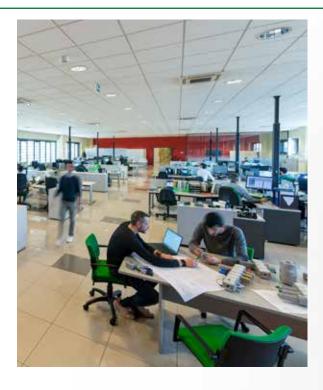
Founded in 1976, Pneumax S.p.A. is today one of the leading international manufacturers of components and systems for industrial automation. It is at the forefront of a Group comprised of 27 companies, with over 800 employees worldwide.

Ongoing investment in research and development has allowed Pneumax to continually expand its range of standard products and customized solutions. The use of the most advanced production technologies guarantees maximum flexibility and certified quality according to international standards in different sectors.

The desire to provide the service and application skills has in turn led to the creation of 3 specific business units, dedicated to Industrial automation, process automation and the automotive sector.

International network

Through a network of subsidiaries and exclusive distributors, Pneumax is present in more than 50 countries around the world, supporting customers in all phases of the supply process, from pre-sales application analysis to after-sales service.



3 TECHNOLOGIES



Pneumatic technology



Electric actuation



Fluid control



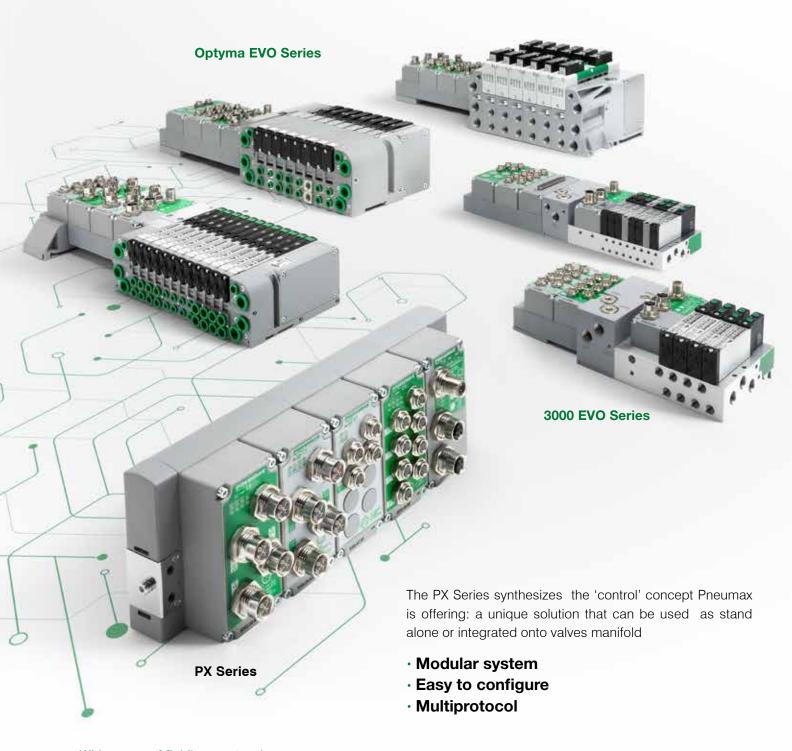


WE SPEAK

A unique control system, a wide range of solutions

All the Pneumax solenoid valves manifold are now available in the EVO version, integrating the **new multiprotocol module PX Series**, designed to manage and command pneumatic and electropneumatic components and to offer extreme flexibility by interfacing with the most common communication protocols.

2700 EVO Series



Wide range of fieldbus protocols















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Series PX



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Series PX



SERIES PX MODULAR ELECTRONIC SYSTEM

- Maximum flexibility
- Digital and analogue I/O modules
- Manufactured in technopolymer
- Wide range of communication protocols









EtherNet/IP





FLEXIBILITY IN A COMPACT SPACE

Series PX modular electronic system has been designed to offer control and acquisition hardware for pneumatic and electric devices; it supports • Stand alone solution connectable via SUB-D cable to all manifolds the most diffused communication protocols and can be configured with I/O modules, both digital and analog.

Series PX in stand alone version can be connected to every solenoid valves battery by using SUB-D connector, on the other hand Series PX can be directly connected to the following Pneumax solenoid valves series:

- Optyma S
- Optyma F
- Optyma T
- 2700

Technopolymer bodies and sub-base and compact design has been studied to optimise room taken by the whole system, they make Series PX extremely light and guarantee maximum flexibility.

The ability to quickly and easily configure the system, the range of modules and accessories available meet at the best the specific application needs of many industrial sectors.

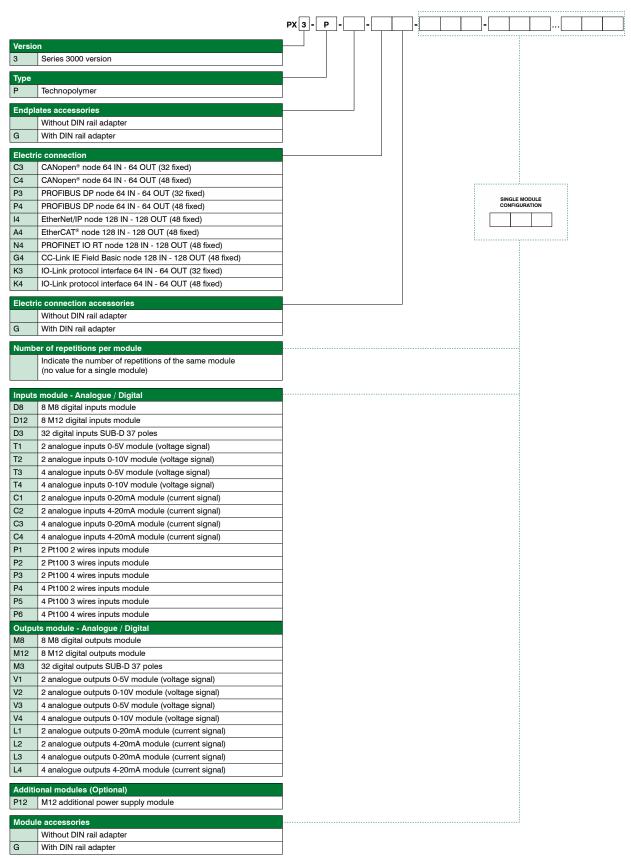
Configurable on Cadenas platform





Configurator

Configurator



Refer to the current limits indicated in the pages relating to the nodes / IO-Link interface

Configuration examples



Example shown: PX3-P-N4-D8-V4-M3-D12

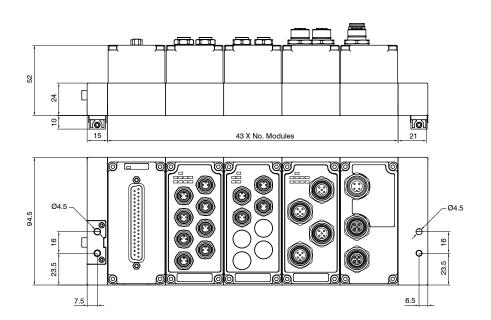
Multiprotocol module with PROFINET IO RT protocol node, M8 digital input module, M8 analogue output module, 37 pin (SUB-D) digital output module and M12 digital input module.



Example shown: PX3-P-G-A4-3D8-2M12

Multiprotocol module with EtherCAT® protocol node, 3 M8 digital input modules and 2 M12 digital output modules; also includes DIN rail adaptors.

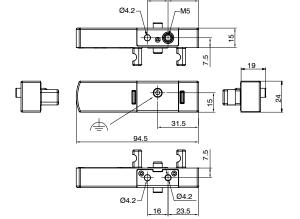
Overall dimensions



Left endplate kit

Coding: 3100.KT.00





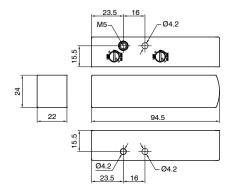
Weight 52 g

Right endplate kit

Coding: 3100.KT.03



Weight 51 g

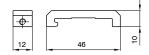


DIN rail adapter

Coding: 3100.16







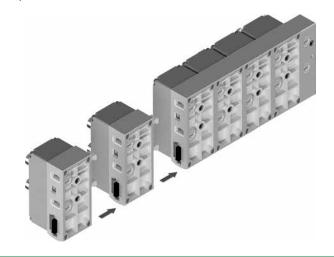
Cable complete with connector, male 37 poles, IP65



Coding: 2400.37.M. **Q.Q**

		CABLELENGTH
		03 = 3 meters
	•	05 = 5 meters
	10 = 10 meters	
		CONNECTOR
	Θ	10 = In line
		90 = 90° Angle

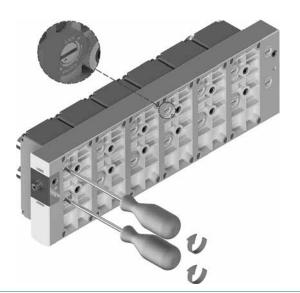
1. Assemble the required modules starting with 3100.KT.03 right endplate kit.



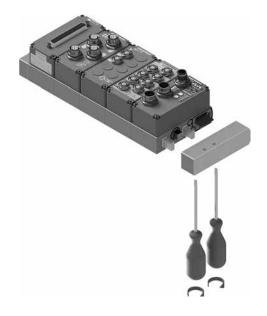
3. To lock: rotate anticlockwise (in the direction of the LOCK print on the

To unlock: rotate clockwise (in the direction of the UNLOCK print on the case).

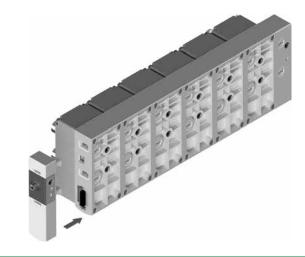
The same procedure shall be used to add or remove any module.



A. For integration with a manifold it is necessary to remove the 3100. KT.03 right endplate kit.



2. Complete the assembly with the 3100.KT.00 left endplate kit.

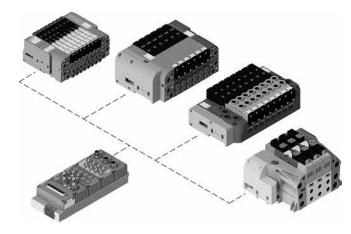


4. If required, assemble the DIN rail adapter using an 3 mm allen key.



B. Series PX modular electronic system can be integrated with the following valve manifold series:

- Optyma S
 Optyma F
- Optyma T
- 2700



The Series 3000 manifolds already integrates with the PX Series modules with dedicated fixing options.

Please refer to www.pneumaxspa.com for more details.





CANopen® protocol node kit

CANopen® node manages 64 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Connection to CAN open § field bus is made via two M12, male and female, 5 pins, type A circular connectors, in parallel between a connector of the properties of the connector of the connectothem; connectors pinout is compliant to CiA Draft recommendation 303-1 (V. 1.3:30 December 2004).

Transmission speed and address, as well as termination resistor activation are set via DIP-switches.

CANopen® node is available in two versions with 32 or 48 outputs allocated to solenoid valves on the manifold directly connected to the node.

Such outputs correspond to least significant bytes and their allocation is independent of how many solenoid valves are installed.

Remaining outputs can be used to control the modules.

Byte allocation to additional modules is fully automatic.

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS $+24\,\mathrm{V}\,\mathrm{DC}$, please use the following formula:

$$I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV}$$

 η = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$ $I_{Out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$ $I_{Out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$

m = number of installed solenoid pilots

 i_{EV} = mean absorbed current per solenoid pilot (please see table below)

i_EV
36 mA
54 mA
54 mA
24 mA (1 W version) / 100 mA (2,3 W version)

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 V DC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

$$I_{24\ V\ DC\ in} = \sum_{i=1}^{n} I_{in,i}$$

m= number of installed modules $I_{in,i}=$ maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)

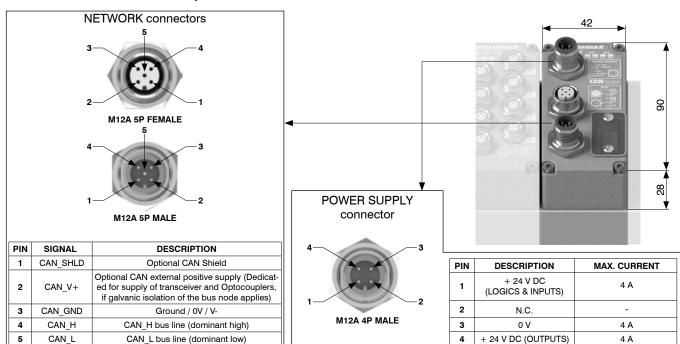
Coding: K5530.64.♥CO

	VERSION
	32 = 32 output bits available for valve
V	connections
	48 = 48 output bits available for valve
	connections



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.





Technical characteristics		
Specifications CiA Draft Standard Proposal 301 V 4.10 (15 August 2006)		CiA Draft Standard Proposal 301 V 4.10 (15 August 2006)
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	40 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
Communication	Connection	2 M12 5 pins male-female connectors type A (IEC 60947-5-2)
	Baud rate	10 - 20 - 50 - 125 - 250 - 500 - 800 - 1000 Kbit/s
	Addresses possible numbers	From 1 to 63
	Maximum nodes number in network	64 (slave + master)
	Bus maximum recommended length	100 m at 500 Kbit/s
	Bus diagnosis	Green / red status LED
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50



PROFIBUS DP protocol node kit

PROFIBUS DP node manages 64 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Connection to PROFIBUS DP fieldbus is made via two M12, male and female, 5 pins, type B circular connectors, in parallel between them; connectors pinout is PROFIBUS Interconnection Technology specifications compliant (Version 1.1, August 2001).

Address as well as termination resistor activation are set via DIP-switches.

PROFIBUS DP node is available in two versions with 32 or 48 outputs allocated to solenoid valves on the manifold directly connected to the node.

Such outputs correspond to least significant bytes and their allocation is independent of how many solenoid valves are installed. Remaining outputs can be used to control the modules.

Byte allocation to additional modules is fully automatic.

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS $+24\,\mathrm{V}\,\mathrm{DC}$, please use the following formula:

$$I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV}$$

 η = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$

m = number of installed solenoid pilots

 i_{EV} = mean absorbed current per solenoid pilot (please see table below)

i_EV
36 mA
54 mA
54 mA
24 mA (1 W version) / 100 mA (2,3 W version)

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 V DC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

$$I_{24\,V\,DC\,in} = \sum_{i=1}^{n} I_{in,i}$$

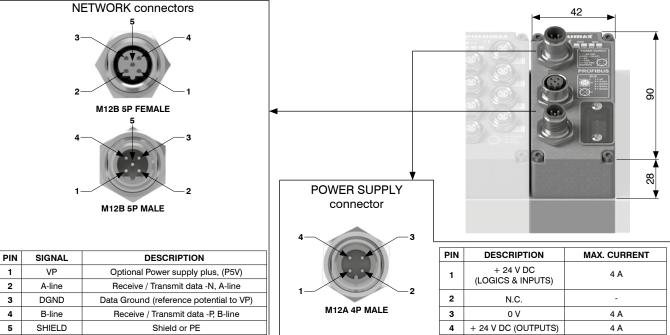
 $m{n}$ = number of installed modules $I_{in,i}$ = maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)

Coding: K5330.64. ♥PB

	VERSION
	32 = 32 output bits available for valve
Ø	connections
	48 = 48 output bits available for valve
	connections



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.



Technical characteristics		
Specifications PROFIBUS DP		PROFIBUS DP
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	70 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
	Connection	2 M12 5 pins male-female connectors type B
	Baud rate	9,6 - 19,2 - 93,75 - 187,5 - 500 - 1500 - 3000 - 6000 - 12000 Kbit/s
Communication	Addresses possible numbers	From 1 to 99
Communication	Maximum nodes number in network	100 (slave + master)
	Bus maximum recommended length	100 m at 12 Mbit/s - 1200 m at 9,6 Kbit/s
	Bus diagnosis	Green/red status LED
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50



EtherNet/IP protocol node kit

EtherNet/IP node manages 128 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Network connection is made via 2 M12 female, type D, 4 pins, circular connectors.

Code K5730.128.48El provides first 48 outputs, corresponding to least significant 6 bytes, are allocated to the solenoid valve positions, regardless how many they are and how many valves are installed on the manifold directly connected to the node. Remaining 80 outputs can be used to manage output modules; bytes allocation to additional modules is fully automatic.

Coding: K5730.128.48EI

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS + 24 V DC, please use the following formula:

$$I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV}$$

 η = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$ DC supply rail (please see specifications of the single module)

 $m{m}$ = number of installed solenoid pilots

 \dot{t}_{EV} = mean absorbed current per solenoid pilot (please see table below)

Series	i_EV
2200 "Optyma S"	36 mA
2500 "Optyma F"	54 mA
2500 "Optyma T"	54 mA
Series 2700	24 mA (1 W version) / 100 mA (2,3 W version)

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 VDC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

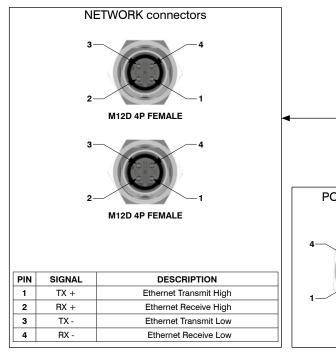
$$I_{24\ V\ DC\ in} = \sum_{i=1}^{n} I_{in,i}$$

n= number of installed modules $I_{in,i}=$ maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.





	Technical characteristics		
Case Reinforced technopolymer		Reinforced technopolymer	
	Voltage	+ 24 V DC ± 10%	
Power supply	Node only current consumption on + 24 V DC inputs	65 mA	
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT	
	Connection	2 M12 4 pins male-female connectors type D (IEC 61076-2-101)	
Communication	Baud rate	100 Mbit/s	
Communication	Maximum distance between 2 nodes	100 m	
	Bus diagnosis	Green / red status LED	
Configuration file		Available from our web site http://www.pneumaxspa.com	
Protection degree		IP65 when assembled	
Temperature °C		-5 +50	



EtherCAT® protocol node kit

EtherCAT® node manages 128 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Network connection is made via 2 M12 female, type D, 4 pins, circular connectors.

Code K5730.128.48EC provides first 48 outputs, corresponding to least significant 6 bytes, are allocated to the solenoid valve positions, regardless how many they are and how many valves are installed on the manifold directly connected to the node. Remaining 80 outputs can be used to manage output modules; bytes allocation to additional modules is fully automatic.

Coding: K5730.128.48EC

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS $+24\,\mathrm{V}\,\mathrm{DC}$, please use the following formula:

$$I_{24\ V\ DC\ out} = \sum_{i=1}^{n} I_{out,i} + m\ i_{EV}$$

 η = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$ DC supply rail (please see specifications of the single module)

m = number of installed solenoid pilots

 \dot{t}_{EV} = mean absorbed current per solenoid pilot (please see table below)

Series	i_EV
2200 "Optyma S"	36 mA
2500 "Optyma F"	54 mA
2500 "Optyma T"	54 mA
Series 2700	24 mA (1 W version) / 100 mA (2,3 W version)

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 V DC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

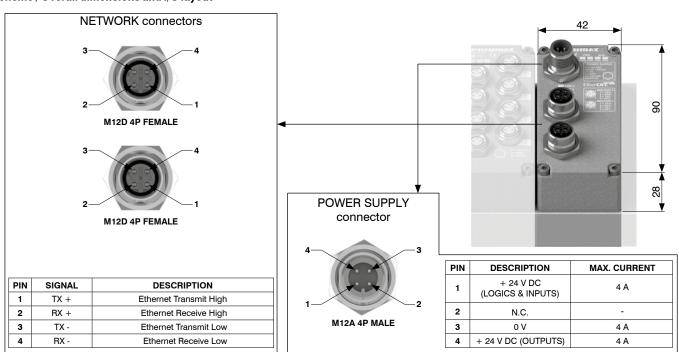
 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

$$I_{24 V DC in} = \sum_{i=1}^{n} I_{in,i}$$

n = number of installed modules $I_{in,i}$ = maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.



Technical characteristics		
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	65 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
	Connection	2 M12 4 pins male-female connectors type D (IEC 61076-2-101)
Communication	Baud rate	100 Mbit/s
Communication	Maximum distance between 2 nodes	100 m
	Bus diagnosis	Green / red status LED
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50

PROFINET IO RT protocol node kit

PROFINET IO RT node manages 128 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Network connection is made via 2 M12 female, type D, 4 pins, circular connectors.

Code K5730.128.48PN provides first 48 outputs, corresponding to least significant 6 bytes, are allocated to the solenoid valve positions, regardless how many they are and how many valves are installed on the manifold directly connected to the node. Remaining 80 outputs can be used to manage output modules; bytes allocation to additional modules is fully automatic.

Coding: K5730.128.48PN

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS + 24 V DC, please use the following formula:

$$I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV}$$

 η = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$ DC supply rail (please see specifications of the single module)

m = number of installed solenoid pilots

 i_{EV} = mean absorbed current per solenoid pilot (please see table below)

i_EV
36 mA
54 mA
54 mA
24 mA (1 W version) / 100 mA (2,3 W version)

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 V DC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

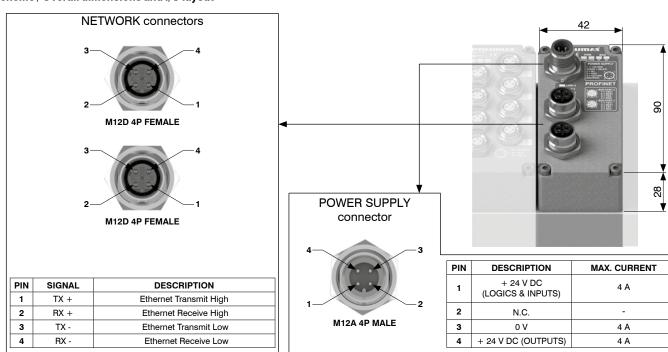
$$I_{24\ V\ DC\ in} = \sum_{i=1}^{n} I_{in,i}$$

n = number of installed modules $I_{in,i}$ = maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.





Technical characteristics		
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	65 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
Communication	Connection	2 M12 4 pins male-female connectors type D (IEC 61076-2-101)
	Baud rate	100 Mbit/s
	Maximum distance between 2 nodes	100 m
	Bus diagnosis	Green/red status LED
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50





CC-Link IE Field Basic protocol node kit

CC-Link IE Field Basic node manages 128 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Network connection is made via 2 M12 female, type D, 4 pins, circular connectors.

Code K5730.128.48CL provides first 48 outputs, corresponding to least significant 6 bytes, are allocated to the solenoid valve positions, regardless how many they are and how many valves are installed on the manifold directly connected to the node. Remaining 80 outputs can be used to manage output modules; bytes allocation to additional modules is fully automatic.

Coding: K5730.128.48CL

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS $+24\,\mathrm{V}\,\mathrm{DC}$, please use the following formula:

$$I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV}$$

n = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$ DC supply rail (please see specifications of the single module)

m = number of installed solenoid pilots

 \dot{t}_{EV} = mean absorbed current per solenoid pilot (please see table below)

Series	i_EV
2200 "Optyma S"	36 mA
2500 "Optyma F"	54 mA
2500 "Optyma T"	54 mA
Series 2700	24 mA (1 W version) / 100 mA (2,3 W version)

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 V DC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

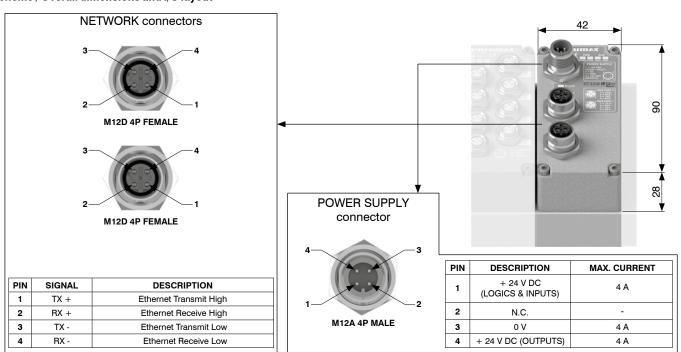
 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

$$I_{24 V DC in} = \sum_{i=1}^{n} I_{in,i}$$

n= number of installed modules $I_{in,i}=$ maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.



Technical characteristics		
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	65 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
	Connection	2 M12 4 pins male-female connectors type D (IEC 61076-2-101)
Communication	Baud rate	100 Mbit/s
Communication	Maximum distance between 2 nodes	100 m
	Bus diagnosis	1 Green LED and 1 red status LED + 2 link and activity LEDs'
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50



IO-Link protocol interface kit

IO-Link interface manages 64 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Electric power supply and IO-Link connection to the Master are made via M12, male, 5 pins, type A, circular connector, "CLASS B", according to IO-Link specifications.

 $Electric \ rails \ L+/L- \ supply \ interface \ only, \ while \ P24/N24 \ rails \ supply \ additional \ modules \ and \ solenoid \ valves.$

Either power supplies are galvanically isolated in the IO-Link interfaces.

 $IO-Link\ interface\ is\ available\ in\ two\ versions\ with\ 32\ or\ 48\ outputs\ allocated\ to\ solenoid\ valves\ on\ the\ manifold\ directly\ connected\ to\ the\ node.$

Such outputs correspond to least significant bytes and their allocation is independent of how many solenoid valves are installed. Remaining outputs can be used to control the modules.

Byte allocation to additional modules is fully automatic.

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by pin 2 and pin 5 (P24/N24).

To compute the maximum current on the P24 / N24 supply, please use the following formula::

 η = number of installed modules

 $I_{out,i} = {\rm maximum\,total\,current\,absorbed\,by\,the\,i-th\,module\,on\,the\,OUTPUTS} + 24\,{\rm V}$ DC supply rail (please see specifications of the single module)

$$I_{24 V DC out} = \sum_{i=1}^{n} I_{out,i} + m i_{EV}$$

 $I_{in,i} = {\rm maximum\,total\,current\,absorbed\,by\,the\,i-th\,module\,on\,the\,INPUTS} + 24\,{\rm V\,DC}$ supply rail (please see specifications of the single module)

m= number of installed solenoid pilots

 i_{FV} = mean absorbed current per solenoid pilot (please see table below)

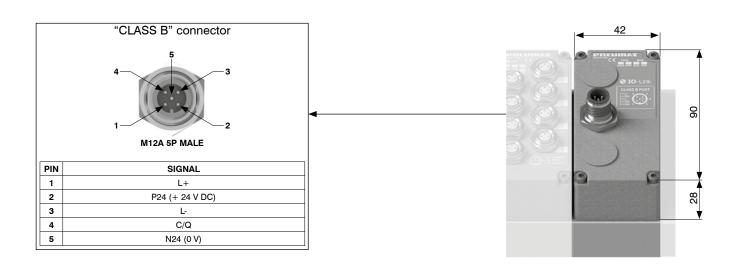
Series	i_EV
2200 "Optyma S"	36 mA
2500 "Optyma F"	54 mA
2500 "Optyma T"	54 mA
Series 2700	24 mA (1 W version) / 100 mA (2,3 W version)

= maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.

Scheme / Overall dimensions and I/O layout



Technical characteristics		
Specifications		IO-Link Specification v1.1
Case		Reinforced technopolymer
	Voltage	+ 24 V DC +/- 10%
Power supply	Interface current consumption on + 24 V DC (L+ /L-)	25 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
	Connection	"Class B" port
	Communication speed	38.4 kbaud/s
Communication	Maximum distance from Master	20 m
	Bus diagnosis	Green / red status LED
	Vendor ID / Device ID	1257 (hex 0x04E9) / 3000 (hex 0x0BB8)
Configurations file IODD		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50

Coding: K5830.64.

		VERSION
	32 = 32 output bits available for val	
	V	connections
ı		48 = 48 output bits available for valve
		connections





8 digital inputs module kit M8

M8 digital inputs module provides 8 M8, 3 pins, female connectors.

Inputs have PNP logic, + 24 V DC ± 10%.

It is possible to connect 2 wires devices (e.g. switches, magnetic limit switches, pressure switches, etc.) as well as 3 wires devices (e.g. proximity sensors, photocells, electronic magnetic limit switches, etc.).

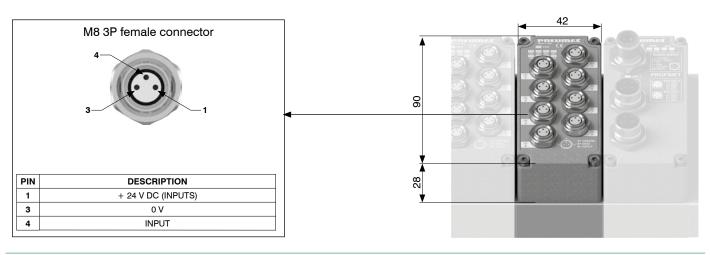
Inputs module power supply is provided by $+24\,\text{VDC}$ power input on the serial system (type A, 4 pin M12 power connector, pin 1) or by K5030.M12 additional power supply module, in case it were installed upstream of the inputs module.

Technical characteristics		
Maximum current per module 300 mA		
Protection	Overcurrent (auto-resettable fuse) Reverse polarity	
Inputimpedence	3 kΩ	
Maximum cable length	< 30 m	
Input data allocation	8 bit	
INPUTS + 24 V DC current consumption of the module only	5 mA	

Coding: K5230.08.M8



Scheme / Overall dimensions and I/O layout





8 digital inputs module kit M12

M12 digital inputs module provides 4 M12, 5 pins, female connectors.

Inputs have PNP logic, + 24 V DC \pm 10%.

 $\label{two-input} \mbox{Every connector takes two input channels.}$

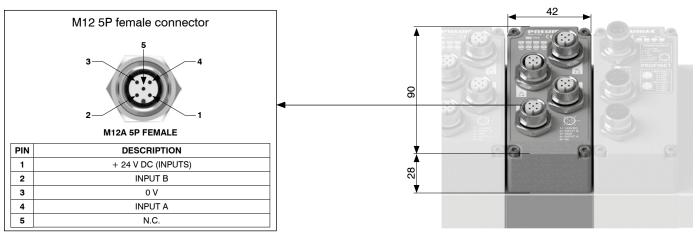
It is possible to connect 2 wires devices (e.g. switches, magnetic limit switches, pressure switches, etc.) as well as 3 wires devices (e.g. proximity sensors, photocells, electronic magnetic limit switches, etc.).

Inputs module power supply is provided by $+24\,\text{V}\,\text{DC}$ power input on the serial system (type A, 4 pin M12 power connector, pin 1) or by K5030.M12 additional power supply module, in case it were installed upstream of the inputs module.

Technical characteristics			
Maximum current per module	300 mA		
Protection	Overcurrent (auto-resettable fuse) Reverse polarity		
Inputimpedence	3kΩ		
Maximum cable length	< 30 m		
Input data allocation	8 bit		
INPUTS + 24 V DC current consumption of the module only	5 mA		

Coding: K5230.08.M12







8 digital outputs module kit M8

M8 digital inputs module provides 8 M8, 3 pins, female connectors.

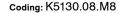
Outputs have PNP logic, + 24 V DC ± 10%.

 $Outputs\ module\ power\ supply\ is\ provided\ by\ +\ 24\ V\ DC\ power\ input\ on\ the\ serial\ system\ (type\ A,\ 4\ pins\ M12\ power\ connector,\ pin\ 4)$ or by K5030.M12 additional power supply module, in case it were installed upstream of the outputs module.

Power supply presence is displayed by "PWR OUT" green LED light-on.

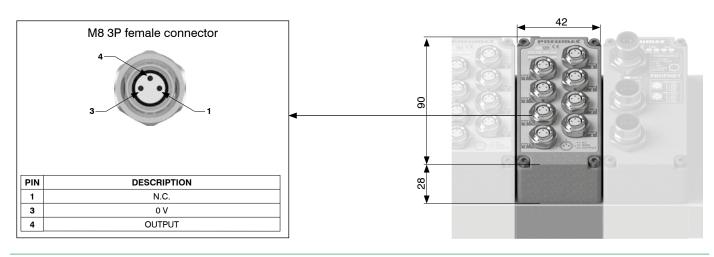
Each output has a LED indicator associated which lights up when output's signal status is high.

Technical characteristics			
Maximum current per output	100 mA		
Protection	Short circuit (electronic), trigger at 2.8A		
Maximum cable length	< 30 m		
Output data allocation	8 bit		
OUTPUTS + 24 V DC current consumption of the module only	15 mA		





Scheme / Overall dimensions and I/O layout





8 digital outputs module kit M12

M12 digital inputs module provides 4 M12, 5 pins, female connectors.

Outputs have PNP logic, $+24 \, \text{V} \, \text{DC} \pm 10\%$.

Outputs module power supply is provided by + 24 V DC power input on the serial system (type A, 4 pins M12 power connector, pin 4) or by K5030.M12 additional power supply module, in case it were installed upstream of the outputs module.

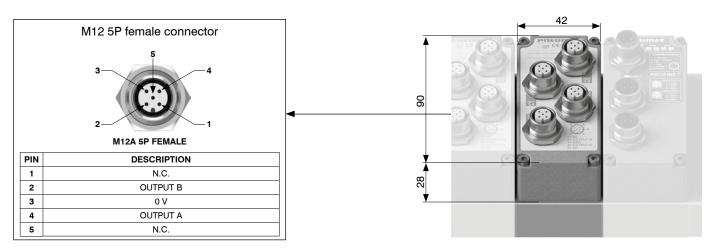
Power supply presence is displayed by "PWR OUT" green LED light-on.

 $Each \ output \ has \ a \ LED \ indicator \ associated \ which \ lights \ up \ when \ output's \ signal \ status \ is \ high.$

Technical characteristics			
Maximum current per output	100 mA		
Protection	Short circuit (electronic), trigger at 2.8A		
Maximum cable length	< 30 m		
Output data allocation	8 bit		
OUTPUTS + 24 V DC current consumption of the module only	15 mA		

Coding: K5130.08.M12







32 digital inputs module kit (37 pins SUB-D connector)

The module provides a SUB-D 37 pins female connector.

Inputs have PNP logic, $+24 \text{ V DC} \pm 10\%$.

It is possible to connect 2 wires devices (e.g. switches, magnetic limit switches, pressure switches, etc.) as well as 3 wires devices (e.g. proximity sensors, photocells, electronic magnetic limit switches, etc.).

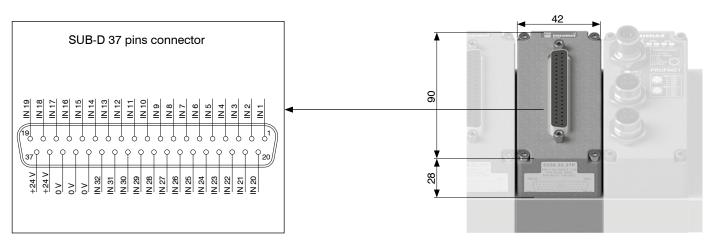
Inputs module power supply is provided by $+24\,\text{VDC}$ power input on the serial system (type A, 4 pin M12 power connector, pin 1) or by K5030.M12 additional power supply module, in case it were installed upstream of the inputs module.

Technical characteristics			
Maximum current per module	1 A		
Protection	Overcurrent (auto-resettable fuse) Reverse polarity		
Inputimpedence	3 kΩ		
Maximum cable length	< 30 m		
Input data allocation	32 bit		
INPUTS + 24 V DC current consumption of the module only	10 mA		

Coding: K5230.32.37P



Scheme / Overall dimensions and I/O layout





32 digital outputs module kit (37 pins SUB-D connector)

The module provides a SUB-D 37 pins female connector.

Outputs have PNP logic, + 24 V DC ± 10%

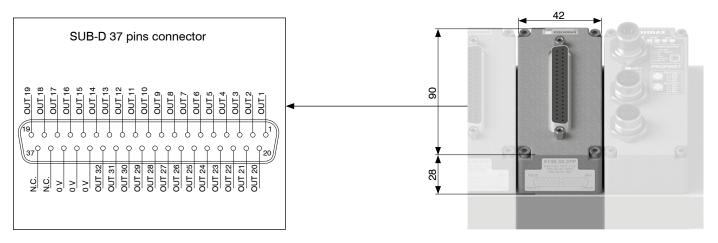
Outputs module power supply is provided by +24 V DC power input on the serial system (type A, 4 pins M12 power connector, pin 4) or by K5030.M12 additional power supply module, in case it were installed upstream of the outputs module.

Power supply presence is displayed by "PWR OUT" green LED light-on.

Technical characteristics			
Maximum current per output	100 mA		
Protection	Short circuit (electronic), trigger at 2.8A		
Maximum cable length	< 30 m		
Output data allocation	32 bit		
OUTPUTS + 24 V DC current consumption of the module only	15 mA		

Coding: K5130.32.37P







Analogue inputs module kit M8

M8 analogue inputs module converts analogue signals into digital signals and transfers acquired data to field bus, via network

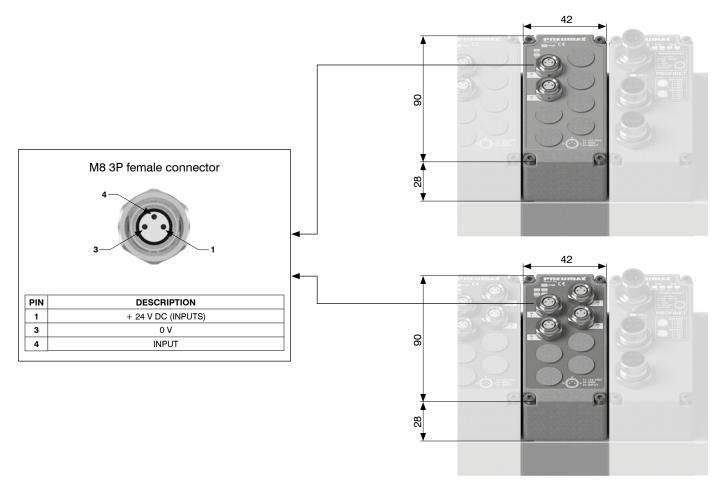
 $Inputs\ module\ power\ supply\ is\ provided\ by\ +\ 24\ V\ DC\ power\ input\ on\ the\ serial\ system\ (type\ A,4pin\ M12\ power\ connector,pin\ power\ power$ 1) or by K5030.M12 additional power supply module, in case it were installed upstream of the inputs module.

Technical characteristics			
Protection (pin 1)	Overcurrent (auto-resettable fuse)		
Input impedance (voltage inputs)	33 kΩ		
Digital conversion resolution	12 bit		
Maximum cable length	< 30 m		
Input data allocation	16 bit per channel		
Diagnostic LED	Input signal overcurrent or overvoltage		
Accuracy 0,3% F.S.			
Overall maximum current 2 channels (pin 1)	300 mA		
Overall maximum current 4 channels (pin 1) 750 mA (375 mA for each pair of chann			
INPUTS + 24 V DC current consumption of the module only	15 mA		

Coding: K5230.@8

	CHANNELS			
2 = 2 channels				
	4 = 4 channels			
	SIGNAL			
T.00 = VOLTAGE (0-10 V)				
8	T.01 = VOLTAGE (0-5 V)			
-	C.00 = CURRENT (4-20 mA)			
	C.01 = CURRENT (0-20 mA)			







Analogue outputs module kit M8

M8 analogue outputs module converts output data, received from field bus via network node, into analogue signal.

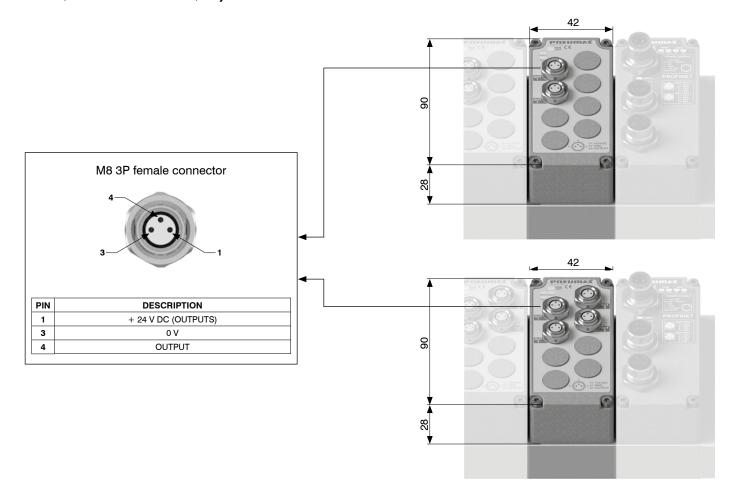
Outputs module power supply is provided by + 24 V DC power input on the serial system (type A, 4 pins M12 power connector, pin 4) or by K5030.M12 additional power supply module, in case it were installed upstream of the outputs module.

Technical characteristics			
Protection (pin 1)	Overcurrent (auto-resettable fuse)		
Protection (pin 4)	Overcurrent (auto-resettable fuse)		
Digital conversion resolution	12 bit		
Maximum cable length	< 30 m		
Output data allocation	16 bit per channel		
Diagnostic LED	Output signal overcurrent		
Accuracy	0,3% F.S.		
Overall maximum current 2 channels (pin 1)	300 mA		
Overall maximum current 4 channels (pin 1)	750 mA (375 mA for each pair of channels)		
INPUTS + 24 V DC current consumption of the module only	15 mA		
OUTPUTS \pm 24 V DC current consumption of the module only (2 channels)	35 mA		
OUTPUTS + 24 V DC current consumption of the module only (4 channels)	70 mA		

Coding: K5130.@8

	CHANNELS
Θ	2 = 2 channels
	4 = 4 channels
	SIGNAL
	T.00 = VOLTAGE (0-10 V)
8	T.01 = VOLTAGE (0-5 V)
	C.00 = CURRENT (4-20 mA)
	C 01 = CUBBENT (0-20 mA)







Pt100 inputs module kit

Pt100 inputs module digitizes signals from Pt100 probes and transfers acquired data to field bus, via network node. It is possible to connect two, three or four wires probes.

Inputs module power supply is provided by $+24\,\text{V}$ DC power input on the serial system (type A, $4\,\text{pin}$ M12 power connector, pin 1) or by K5030.M12 additional power supply module, in case it were installed upstream of the inputs module.

Technical characteristics			
Digital conversion resolution	12 bit		
Maximum cable length	< 30 m		
Input data allocation	16 bit per channel		
Diagnostic LED	Probe presence Temperature out of range		
Accuracy	±0,2°C		
Probe temperature range	-100°C +300°C		
INPUTS + 24 V DC current consumption of the module only (2 channels)	25 mA		
INPUTS + 24 V DC current consumption of the module only (4 channels)	35 mA		

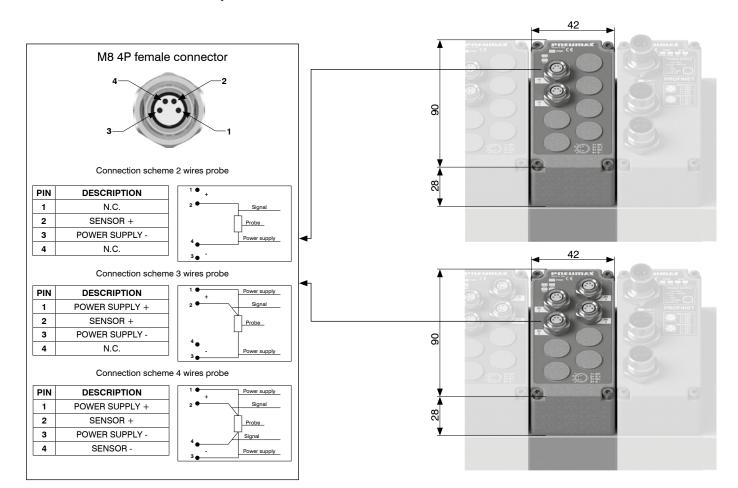
Coding: K5230. P.0

0	CHANNELS
	2 = 2 channels
	4 = 4 channels
	TYPE
	0 = Pt100 2 wires
•	1 = Pt1003 wires
	2 = Pt100 4 wires



Conversion formula (°C)

Temperature (°C) =
$$\left(\frac{\text{Points}}{4095} \times 400\right)$$
 -100







Additional power supply module kit

. Additional power supply module supplies additional electric power for downstream optional modules, where "downstream" means farther from serial node, resetting the current limits of the network node / IO-Link interface.

 $Electric \,connection \,of \,the \,module \,to \,external \,power \,supply \,unit \,occurs \,via \,an \,M12\,4\,pins \,type \,A\,male \,connector.$

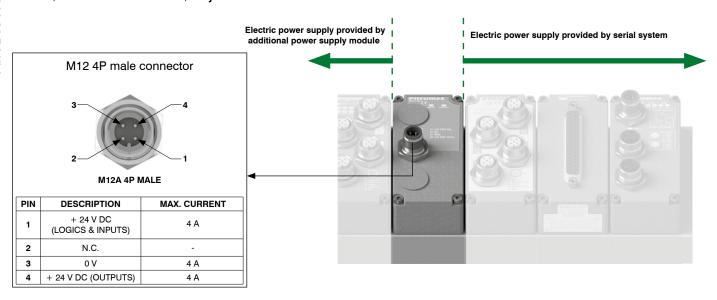
M12 connector has two different pins to power up logics and inputs (Pin 1) and outputs (Pin 4).

Presence of each power supply rail is indicated by corresponding green LED.

When using IO-Link interface, the additional power supply module is useful for separating the module power supplies of input from the output modules placed downstream.

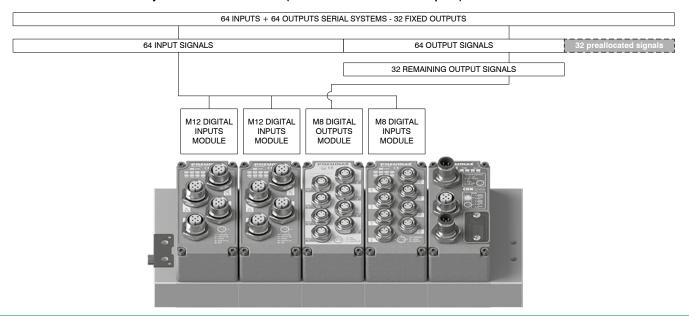
Coding: K5030.M12



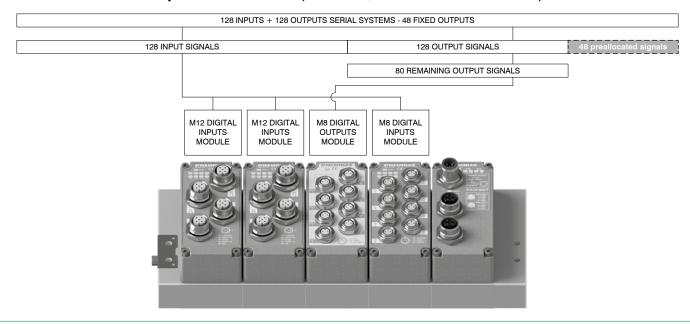


Signal management

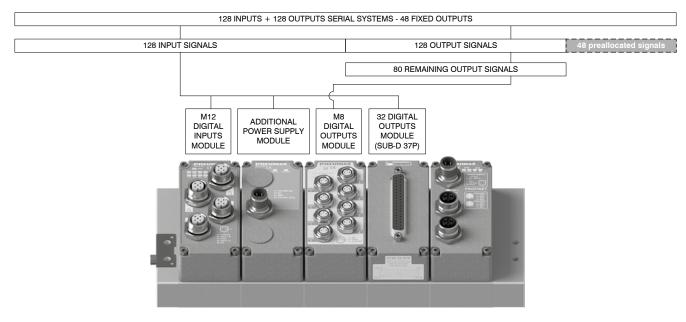
64 INPUT + 64 OUTPUT serial systems - 32 fixed OUTPUT (Ex. PROFIBUS DP and CANopen®)



128 INPUT + 128 OUTPUT serial systems - 48 fixed OUTPUT (Ex. EtherNet/IP - EtherCAT® - PROFINET IO RT)



128 INPUT + 128 OUTPUT serial systems - 48 fixed OUTPUT (Ex. EtherNet/IP - EtherCAT® - PROFINET IO RT)



POWER SUPPLY connectors

Straight connector M12A 4P female





Upper view slave connector

2 N.C. 3 0V 4 +24VDC (OUTPUTS)

DESCRIPTION

+ 24 V DC (LOGICS AND INPUTS)

(CAN_SHIELD)
(CAN_V+)
CAN_GND
CAN_H
CAN_L

(CAN_SHIELD)

(CAN_V+) CAN_GND CAN_H CAN_L Coding: 5312A.F04.00

Power supply socket

NETWORK connectors

Straight connector M12A 5P female





111	nnor	VIOW	slave	conn	ooto

Coding: 5312A.F05.00

Socket for bus CANopen® and IO-Link

Straight connector M12A 5P male





Upper view slave connector

Coding: 5312A.M05.00

Plug for bus CANo	ρen®

Straight connector M12D 4P male





Upper view slave connector

PIN	SIGNAL	DESCRIPTION
1	TX+	EtherNet Transmit High
2	RX+	EtherNet Receive High
3	TX-	EtherNet Transmit Low
4	RX-	EtherNet Receive Low

DESCRIPTION

Power Supply
A-Line
DGND
B-Line
SHIELD

Coding: 5312D.M04.00

Plug for bus EtherCAT®, PROFINET IO RT and EtherNet/IP

Trademarks: Ether CAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

Straight connector M12B 5P female





Upper view slave connector

Coding: 5312B.F05.00

Socket for bus PROFIBUS DP

Straight connector M12B 5P male





Upper view slave connector

PIN	DESCRIPTION
1	Power Supply
2	A-Line
3	DGND
4	B-Line
5	SHIELD

Coding: 5312B.M05.00

Socket for bus PROFIBUS DP

INPUTS connectors

Straight connector M12A 5P male





PIN	DESCRIPTION
1	+ 24 V DC
2	INPUT B
3	0 V
4	INPUT A
5	N.C.
5	N.C.

Upper view slave connector

Coding: 5312A.M05.00

Plug for inputs modules

M12 plug

Plugs

Coding: 5300.T12



Straight connector M8 3P male





PIN	DESCRIPTION
1	+ 24 V DC
4	INPUT
3	0 V

Upper view slave connector

Coding: 5308A.M03.0	0
---------------------	---

Plug for inputs modules



Coding: 5300.T08



PREUMA

Series 3000 EVO



- Version 3100 (10 mm) and 3400 (15,5 mm)
- Nominal flow rate up to 200 NI/min (Version 3100)
- Nominal flow rate up to 600 NI/min (Version 3400)
- Stand alone or manifold mounted versions
- Valve replacement without disconnecting the tubes

Pneumax valves and solenoid valves are designed to guarantee versatility and maximum reliability in the control of integrated pneumatic circuits.

The Pneumax 3000 EVO series of solenoid valves is a very flexible solution that can be easily configured to optimize the efficiency of the whole system through a constant interface and communication with the machine.

The Pneumax 3000 EVO series is available in stand alone and manifold mounted versions.

- Available with a wide range of serial system protocols
- Wide range of accessories
- Available sub-base mounted or with M5 threaded ports (Version 3100) and G1/8" (Version 3400)
- Possibility to use different pressures along the manifold (including vacuum)
- Certified c Sus

Both versions include a wide range of functions, capable of working with positive pressures up to 10 bar or vacuum.

The valves have aluminum bodies with integrated electrical connections, manual override and a LED that indicates when the valve is actuated. 3000 EVO series is another addition to the extensive range of solenoid valve systems designed for applications in very demanding industrial sectors such as assembly and robotics, packaging or automotive.

Construction characteristics

Body	Aluminium
Seals	NBR
Hydraulic piston seals	NBR
Springs	AISI 302 stainless steel
Operators	Technopolymer
Pistons	Aluminium / Technopolymer
Spools	Aluminium
Technical characteristics	
Voltage	+ 24 V DC ±10%
Pilot consumption	1,3W nominal in energy saving mode 0,25W
Pilot working pressure [12-14]	from 2,5 to 7 bar max.
Valve working pressure [1]	from vacuum to 10 bar max.
Operating temperature	from -5°C to +50°C
Protection degree	IP65
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous









EtherNet/IP





Series 3000 EVO - STAND ALONE



The range of series 3000 EVO solenoid valves version 3100 (10mm) and 3400 (15,5mm), are available in STAND ALONE self feeding or external feeding versions and realised with M8 point to point and 90° H connection with an integrated snap-on fitting.

Main characteristics

10 and 15,5 mm size.

Multi-position sub-bases in different lengths.

Functions

S.V. 5/2 Monostable Solenoid-Spring

S.V. 5/2 Monostable Solenoid-Differential (only self feeding)

S.V. 5/2 Bistable Solenoid-Solenoid

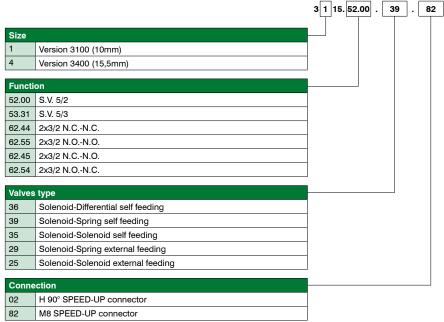
S.V. 5/3 C.C. Solenoid-Solenoid

S.V. 2x3/2 N.C.-N.C. (= 5/3 O.C.) Solenoid-Solenoid

S.V. 2x3/2 N.O.-N.O. (= 5/3 P.C.) Solenoid-Solenoid

S.V. 2x3/2 N.C.-N.O. Solenoid-Solenoid S.V. 2x3/2 N.O.-N.C. Solenoid-Solenoid

Solenoid valve ordering code

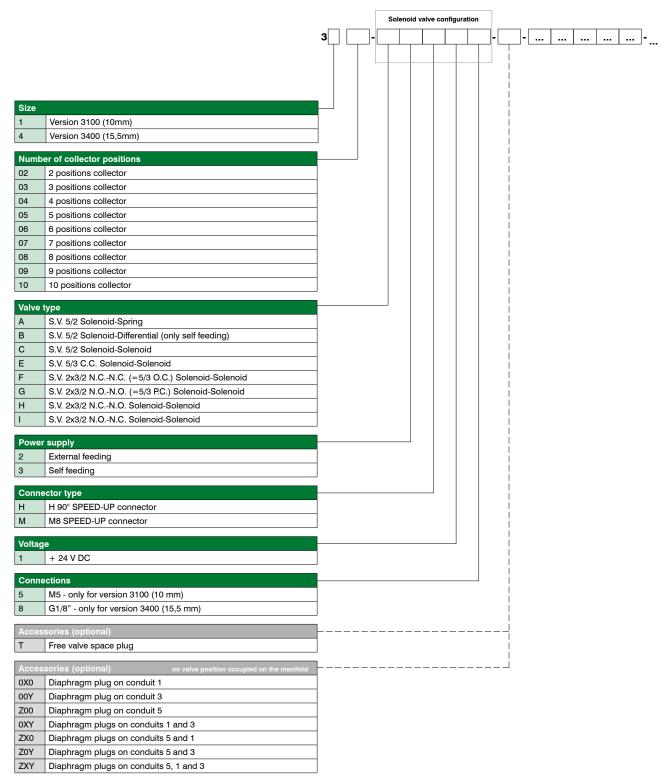


Example in the table: 3115.52.00.39.82: Solenoid valve size 10mm 5/2 solenoid-spring self feeding with M8 SPEED-UP connector

Solenoid valves manifold

Series 3000 EVO - STAND ALONE - Configurator

Configurator



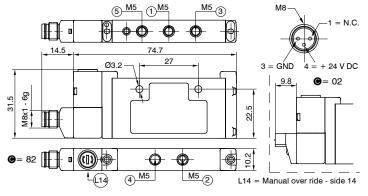
Example in the table: 3104-C2M15-T-0X0-A3M15-F3M15

Four position manifold Version 3100 (10mm) composed of:

- Solenoid valve 5/2 solenoid-solenoid external feeding, + 24 V DC
- Free valve space plug
- Diaphragm plug on pipe 1
- Solenoid valve 5/2 solenoid-spring self feeding, + 24 V DC
- Solenoid valve 2x3/2 N.C.-N.C. (=5/3 O.C.) solenoid-solenoid, + 24 V DC

Solenoid-Spring (Self feeding)





Coding: 3115.52.00.39.

	ELECTRICAL CONNECTION
02 = H90° SPEED-UP connecte	
⑥ 24 V DC	
	82 = M8 SPEED-UP connector + 24
	VDC

Weight 49 g SHORT FUNCTION CODE "A"

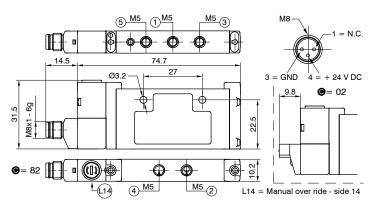


Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	160
Responce time according to ISO 12238, activation time (ms)	10
Responce time according to ISO 12238, deactivation time (ms)	20
Working pressure (bar)	2,5 7
Temperature °C	-5 + 50

Solenoid-Differential (Self feeding)



c **FN**°us



Coding: 3115.52.00.36.

ELECTRICAL CONNECTION	
	02 = H90° SPEED-UP connector +
$oldsymbol{\Theta}$	24 V DC
	82 = M8 SPEED-UP connector + 24
	VDC

Weight 49 g SHORT FUNCTION CODE "B"

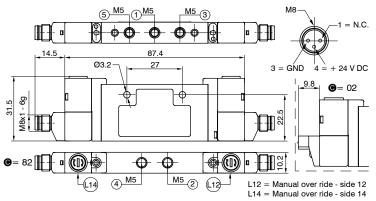


Technical characteristics				
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous			
Flow rate at 6 bar with Δp=1 (NI/min)	160			
Responce time according to ISO 12238, activation time (ms)	10			
Responce time according to ISO 12238, deactivation time (ms)	15			
Working pressure (bar)	2,5 7			
Temperature °C	-5 +50			

Solenoid-Solenoid (Self feeding)



c**FL**°us



	0445	FO 00	0.5
Codina:	3115	.52.00	.35.

	ELECTRICAL CONNECTION
	02 = H90° SPEED-UP connector +
Θ	24 V DC
	82 = M8 SPEED-UP connector + 24
	VDC

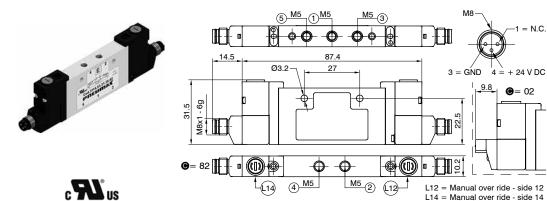
Weight 59 g SHORT FUNCTION CODE "C"

1	4		2
	ļ	/-	H
	5	1	3

Technical characteristics			
Fluid Filtered air. No lubrication needed, if applied it shall be continuous			
Flow rate at 6 bar with $\Delta p=1$ (NI/min)			
Responce time according to ISO 12238, activation time (ms)	10		
Responce time according to ISO 12238, deactivation time (ms)	20		
Working pressure (bar)	2,5 7		
Temperature °C	-5 +50		

= N.C.

Solenoid-Solenoid 5/3 (Closed centres) (Self feeding)



Coding: 3115.53.31.35.

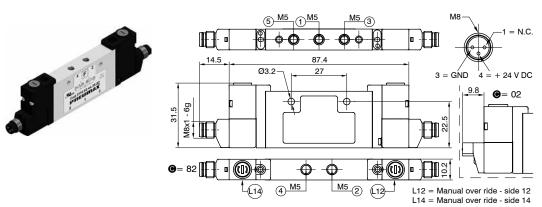
	ELECTRICAL CONNECTION	
	02 = H90° SPEED-UP connector +	
Θ	24 V DC	
	82 = M8 SPEED-UP connector + 24	
	VDC	

Weight 59 g SHORT FUNCTION CODE "E"

1	4		2	1
F-W-X][_ I	1	7.MH
	5	1	3	711-41

Technical characteristics			
Fluid Filtered air. No lubrication needed, if applied it shall be continuous			
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	150		
Responce time according to ISO 12238, activation time (ms)	10		
Responce time according to ISO 12238, deactivation time (ms) 20			
Working pressure (bar)	2,5 7		
Temperature °C	-5 +50		

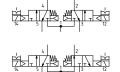
Solenoid-Solenoid 2x3/2 (Self feeding)



Coding: 3115.62. **3**5. **3**

	FUNCTION
	44 = N.CN.C. (5/3 Open centres)
_	45 = N.CN.O.
•	54 = N.ON.C.
	55 = N.ON.O. (5/3 Pressured
	centres)
	ELECTRICAL CONNECTION
	02 = H90° SPEED-UP connector +
Θ	24 V DC
	82 = M8 SPEED-UP connector + 24
	VDC
14/-:	L. FO. 4

Weight 59,4 g
SHORT FUNCTION CODE:
N.C. -N.C. (5/3 Open centres)= "F"
N.O. -N.O. (5/3 Pressured centres)= "G"
N.C. -N.O.= "H"
N.O. -N.C.= "I"





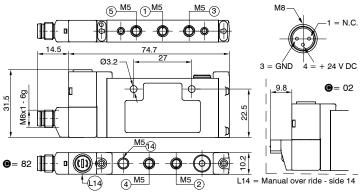


c**FU**°us

Technical characteristics			
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous		
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	150		
Responce time according to ISO 12238, activation time (ms)	10		
Responce time according to ISO 12238, deactivation time (ms)	15		
Working pressure (bar)	2,5 7		
Temperature °C	-5 +50		

Solenoid-Spring (External feeding)





Coding: 3115.52.00.29.

	ELECTRICAL CONNECTION	
	02 = H90° SPEED-UP connector +	
Θ	24 V DC	
	82 = M8 SPEED-UP connector + 24	
	VDC	

Weight 49 g SHORT FUNCTION CODE "A"

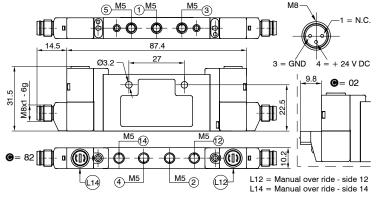


Technical characteristics				
Fluid Filtered air. No lubrication needed, if applied it shall be continuous				
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	160			
Responce time according to ISO 12238, activation time (ms)				
Responce time according to ISO 12238, deactivation time (ms)	20			
Working pressure (bar)	From vacuum to 10			
Pilot pressure (bar)	2,5 7			
Temperature °C	-5 +50			

Solenoid-Solenoid (External feeding)



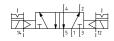
c**Al**°us



Coding: 3115.52.00.25.

	ELECTRICAL CONNECTION			
	02 = H90° SPEED-UP connector +			
Θ	24 V DC			
	82 = M8 SPEED-UP connector + 24			
	VDC			

Weight 59 g SHORT FUNCTION CODE "C"

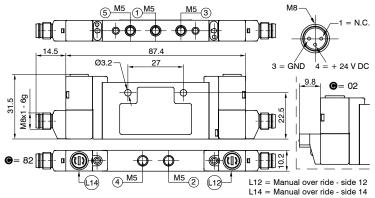


Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Flow rate at 6 bar with Δp=1 (NI/min)	160	
Responce time according to ISO 12238, activation time (ms)	10	
Responce time according to ISO 12238, deactivation time (ms)	10	
Working pressure (bar)	From vacuum to 10	
Pilot pressure (bar)	2,5 7	
Temperature °C	-5 +50	

Solenoid-Solenoid 5/3 (Closed centres) (External feeding)



c **FN**° us



				~ .	~-	$\overline{}$
Codina:	311	15.	53.	.31	.25.	O

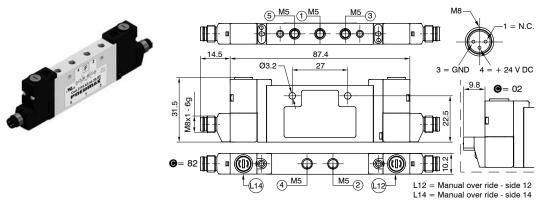
ELECTRICAL CONNECTION			
	02 = H90° SPEED-UP connector +		
Θ	24 V DC		
	82 = M8 SPEED-UP connector + 24		
	VDC		

Weight 59 g SHORT FUNCTION CODE "E"

1	4 2	1
E W	1 1	
14,84	5 1 3	82 12

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	150	
Responce time according to ISO 12238, activation time (ms)	10	
Responce time according to ISO 12238, deactivation time (ms)	20	
Working pressure (bar)	From vacuum to 10	
Pilot pressure (bar)	2,5 7	
Temperature °C	-5 +50	

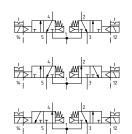
Solenoid-Solenoid 2x3/2 (External feeding)

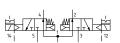


Coding: 3115.62. **3**.25.

FUNCTION
44 = N.CN.C. (5/3 Open centres)
45 = N.CN.O.
54 = N.ON.C.
55 = N.ON.O. (5/3 Pressured
centres)
ELECTRICAL CONNECTION
02 = H90° SPEED-UP connector +
24 V DC
82 = M8 SPEED-UP connector + 24
VDC

Weight 59,4 g
SHORT FUNCTION CODE:
N.C. +N.C. (5/3 Open centres)= "F"
N.C. +N.O. (5/3 Pressured centres)= "G"
N.C. -N.C.= "H"
N.O. -N.C.= "I"



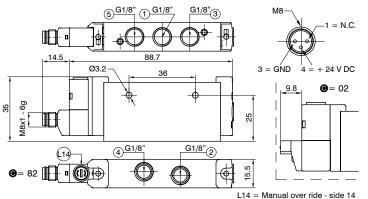




Technical characteristics			
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous		
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	150		
Responce time according to ISO 12238, activation time (ms)	10		
Responce time according to ISO 12238, deactivation time (ms)	15		
Working pressure (bar)	From vacuum to 10		
Pilot pressure (bar)	≥3+(02 x Inlet pressure)		
Temperature °C	-5 +50		

Solenoid-Spring (Self feeding)





Coding: 3415.52.00.39.

ELECTRICAL CONNECTION

02 = H 90° SPEED-UP connector +

24 V DC

82 = M8 SPEED-UP connector + 24

V DC

Weight 90 g SHORT FUNCTION CODE "A"



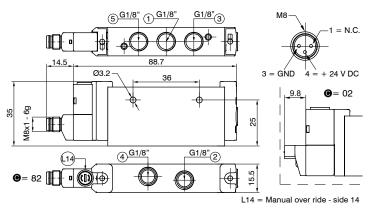
ď	FL ° US	;

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Flow rate at 6 bar with Δp=1 (NI/min)	600	
Responce time according to ISO 12238, activation time (ms)	10	
Responce time according to ISO 12238, deactivation time (ms)	20	
Working pressure (bar)	2,5 7	
Temperature °C	-5 +50	

Solenoid-Differential (Self feeding)



c**FL**°us



Coding: 3415.52.00.36.

	ELECTRICAL CONNECTION			
	02 = H90° SPEED-UP connector +			
•	● 24 V DC			
	82 = M8 SPEED-UP connector + 24			
	VDC			

Weight 90 g SHORT FUNCTION CODE "B"

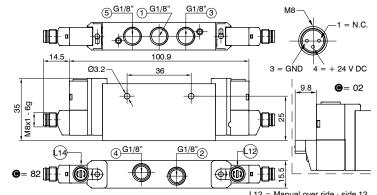


Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Flow rate at 6 bar with Δp=1 (NI/min)	600	
Responce time according to ISO 12238, activation time (ms)	10	
Responce time according to ISO 12238, deactivation time (ms)	15	
Working pressure (bar)	2,5 7	
Temperature °C	-5 +50	

Solenoid-Solenoid (Self feeding)



c**FL**°us



Coding: 3415.52.00.35.

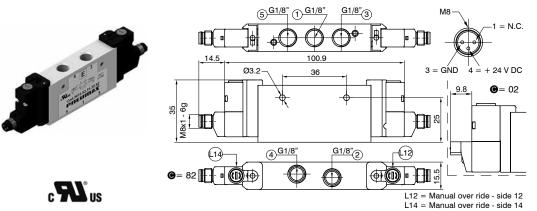
	ELECTRICAL CONNECTION
	02 = H90° SPEED-UP connector +
Θ	24 V DC
	82 = M8 SPEED-UP connector + 24
	VDC

Weight 100 g SHORT FUNCTION CODE "C"

7		4 2
	L12 = Manual over ride - side 12 L14 = Manual over ride - side 14	5 1 3

Technical characteristics			
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous		
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	600		
Responce time according to ISO 12238, activation time (ms)	10		
Responce time according to ISO 12238, deactivation time (ms)	10		
Working pressure (bar)	2,5 7		
Temperature °C	-5 + 50		

Solenoid-Solenoid 5/3 (Closed centres) (Self feeding)



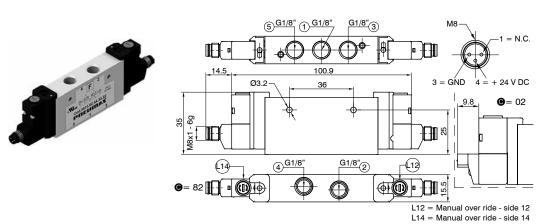
Coding: 3415.53.31.35.

	ELECTRICAL CONNECTION
	02 = H90° SPEED-UP connector +
Θ	24 V DC
	82 = M8 SPEED-UP connector + 24
	VDC

Weight 100 g SHORT FUNCTION CODE "E"

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	500	
Responce time according to ISO 12238, activation time (ms)	10	
Responce time according to ISO 12238, deactivation time (ms)	20	
Working pressure (bar)	2,5 7	
Temperature °C	-5 +50	

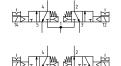
Solenoid-Solenoid 2x3/2 (Self feeding)



Coding: 3415.62. **3**.35.

	FUNCTION
	44 = N.CN.C. (5/3 Open centres)
	45 = N.CN.O.
•	54 = N.ON.C.
	55 = N.ON.O. (5/3 Pressured
	centres)
	ELECTRICAL CONNECTION
	02 = H90° SPEED-UP connector +
•	24 V DC
_	82 = M8 SPEED-UP connector + 24
	VDC

Weight 100 g
SHORT FUNCTION CODE:
N.C. N.C. (5/3 Open centres) = "F"
N.O. N.O. (5/3 Pressured centres) = "G"
N.C. N.O. = "H"
N.O. N.C. = "I"





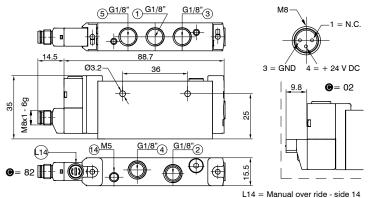


CALL IIS

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	500	
Responce time according to ISO 12238, activation time (ms)	10	
Responce time according to ISO 12238, deactivation time (ms)	15	
Working pressure (bar)	2,5 7	
Temperature °C	-5 +50	

Solenoid-Spring (External feeding)





Coding: 3415.52.00.29.

ELECTRICAL CONNECTION

02 = H 90° SPEED-UP connector +

24 V DC

82 = M8 SPEED-UP connector + 24

V DC

Weight 90 g SHORT FUNCTION CODE "A"

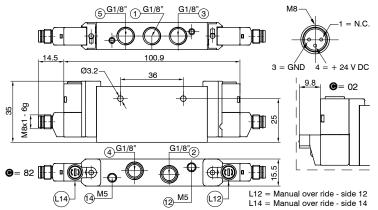
c**FL**°us

1			4	2
	1	Ţ	Γ	7-W
14			5	1 3

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Flow rate at 6 bar with Δp=1 (NI/min)	600	
Responce time according to ISO 12238, activation time (ms)	10	
Responce time according to ISO 12238, deactivation time (ms)	20	
Working pressure (bar)	From vacuum to 10	
Pilot pressure (bar)	2,5 7	
Temperature °C	-5 +50	

Solenoid-Solenoid (External feeding)

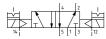




Coding: 3415.52.00.25.

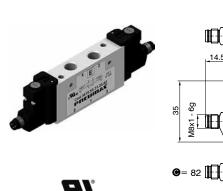
	ELECTRICAL CONNECTION
	02 = H90° SPEED-UP connector +
•	24 V DC
	82 = M8 SPEED-UP connector + 24
	VDC

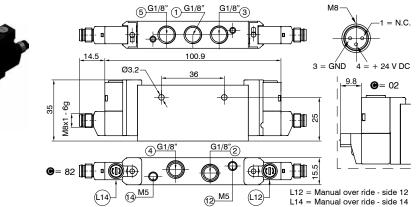
Weight 100 g SHORT FUNCTION CODE "C"



Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Flow rate at 6 bar with Δp=1 (NI/min)	600	
Responce time according to ISO 12238, activation time (ms)	10	
Responce time according to ISO 12238, deactivation time (ms)	10	
Working pressure (bar)	From vacuum to 10	
Pilot pressure (bar)	2,5 7	
Temperature °C	-5 + 50	

Solenoid-Solenoid 5/3 (Closed centres) (External feeding)





Coding: 3415.53.31.25.@

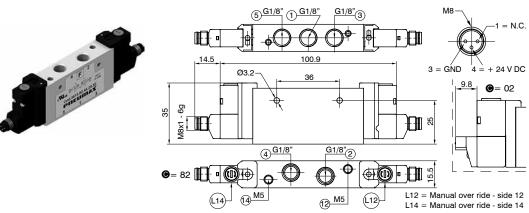
	ELECTRICAL CONNECTION
	02 = H90° SPEED-UP connector +
Θ	24 V DC
-	82 = M8 SPEED-UP connector + 24
	VDC

Weight 100 g SHORT FUNCTION CODE "E"

1	4 2	1
₩\		
14 84 T	5 1 3	7 T 82 12

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Flow rate at 6 bar with Δp=1 (NI/min)	500	
Responce time according to ISO 12238, activation time (ms)	10	
Responce time according to ISO 12238, deactivation time (ms)	20	
Working pressure (bar)	From vacuum to 10	
Pilot pressure (bar)	2,5 7	
Temperature °C	-5 + 50	

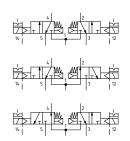
Solenoid-Solenoid 2x3/2 (External feeding)

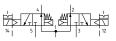


Coding: 3415.62. **3**.25.

	FUNCTION
	44 = N.CN.C. (5/3 Open centres)
	45 = N.CN.O.
•	54 = N.ON.C.
	55 = N.ON.O. (5/3 Pressured
	centres)
	ELECTRICAL CONNECTION
	02 = H90° SPEED-UP connector +
Θ	24 V DC
	82 = M8 SPEED-UP connector + 24
	VDC

Weight 100 g
SHORT FUNCTION CODE:
N.C.-N.C. (5/3 Open centres) = "F"
N.C.-N.C. (5/3 Pressured centres) = "G"
N.C.-N.O. = "H"
N.O.-N.C. = "I"





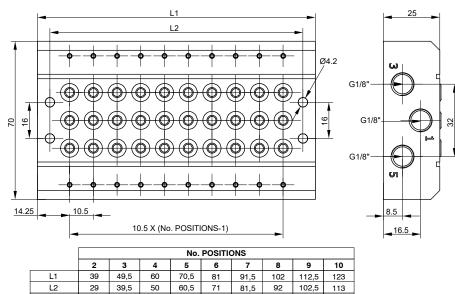
c FII ° us	;
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Technical characteristics					
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous				
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	500				
Responce time according to ISO 12238, activation time (ms)	10				
Responce time according to ISO 12238, deactivation time (ms)	15				
Working pressure (bar)	From vacuum to 10				
Pilot pressure (bar)	≥3+(02 x Inlet pressure)				
Temperature °C	-5 +50				



Manifold





Coding: 3115.

	NO. POSITIONS
	02 = No. 2 positions
	03 = No. 3 positions
	04 = No. 4 positions
	05 = No. 5 positions
W	06 = No. 6 positions
	07 = No. 7 positions
	08 = No. 8 positions
	09 = No. 9 positions
	10 = No. 10 positions

Weight "see table"

Assembling kit



Weight (g)

150

200

300

350

400

450

500

550

Coding: 3115.KV

Weight 2 g

Closing plate



Coding: 3115.00

Weight 10 g

Diaphragm plug



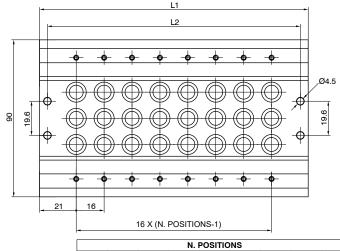
Coding: 3130.17

Weight 1,5 g

Solenoid valves manifold Series 3000 EVO - STAND ALONE - Accessories

Manifold





	Ø4.5	G1/4"——	3)
)	19.6	G1/4"-		1
)		G1/4"——	5	
			12	

Coding: 3415.

	NO. POSITIONS
	02 = No. 2 positions
	03 = No. 3 positions
	04 = No. 4 positions
	05 = No. 5 positions
0	06 = No. 6 positions
	07 = No. 7 positions
	08 = No. 8 positions
	09 = No. 9 positions
	10 = No. 10 positions

Weight "see table"

2	3	4	5	6	7	8	9	10
58	74	90	106	122	138	154	170	186

145 161 177

Assembling kit



L2

Weight (g)

49

350

65

440

81

97

113

710

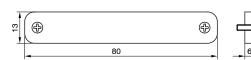
129

Coding: 3415.KV

Weight 3 g

Closing plate





Coding: 3415.00

Weight 25 g

Diaphragm plug



Coding: 3430.17

Weight 3 g

M8 connector with 3 wires cable



Connection 3 wires 3 PIN 1 Brown (+) 4 Black (signal) 3 Blue (-)

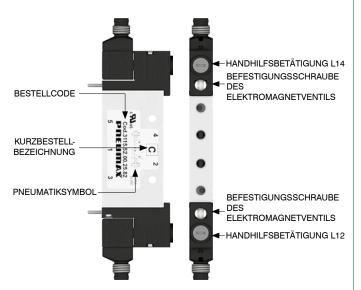
Coding: MCH

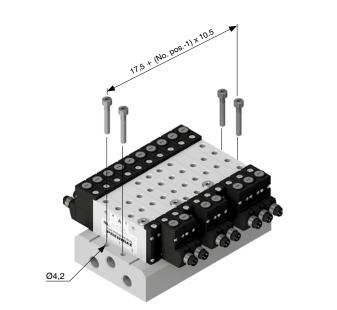
	CABLE LENGTH
	1 = 2,5 meters
•	2 = 5 meters
	3 = 10 meters

PUR Ø2,6 mm 3x0,15 mm²

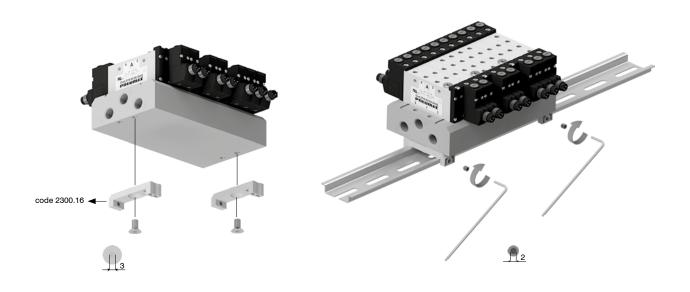
AIR DISTRIBUTION

Solenoid valve description



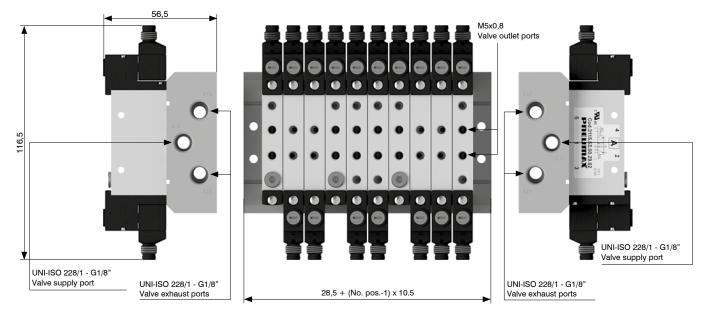


DIN rail fixing



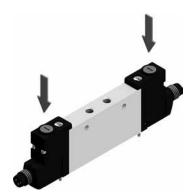
From the top

Supply ports and maximum possible size according to valves used

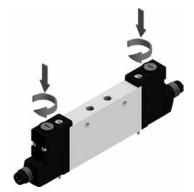


AIR DISTRIBUTION

Manual override actuation



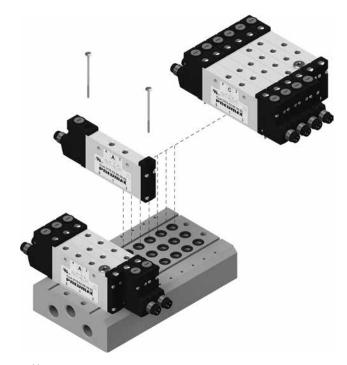
Instable function: Push to actuate (when released it moves back to the original position)



Bistable function: Push and turn to get the bistable function

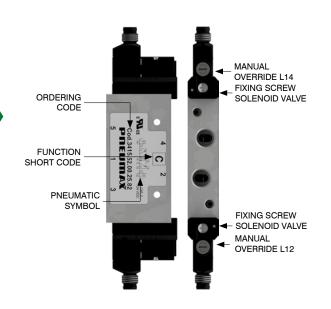
Note: we recommend the manual override is returned to it's original position when not in use

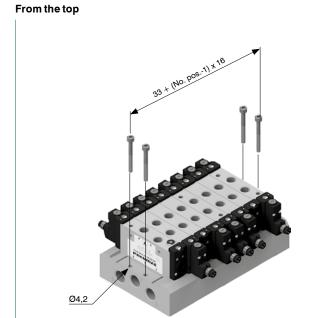
Solenoid valves installation



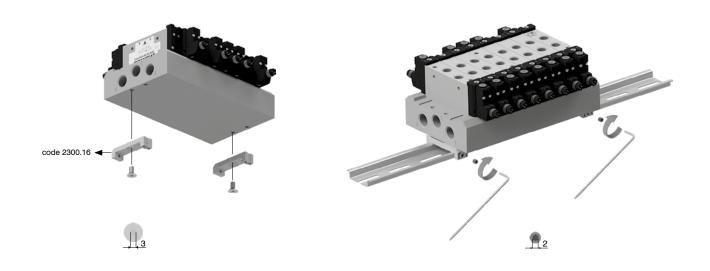
Maximum fixing torque for fittings: 0,2 Nm

Solenoid valve description

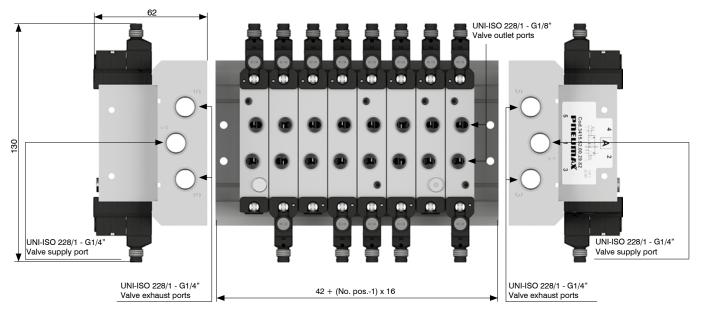




DIN rail fixing

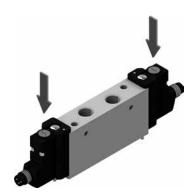


Supply ports and maximum possible size according to valves used

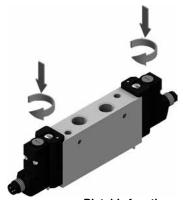


PREUMAX

Manual override actuation



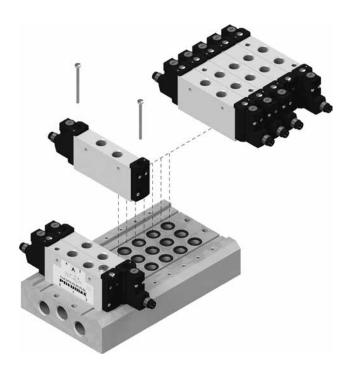
Instable function:
Push to actuate
(when released it moves back to the original position)



Bistable function:Push and turn to get the bistable function

Note: we recommend the manual override is returned to it's original position when not in use

Solenoid valves installation



Maximum fixing torque for fittings: 0,2 Nm

Series 3000 EVO - MANIFOLD



The range of solenoid valves to be assembled in pre-configured manifold, is available in multi-pin and serial versions, with a vast choice of connectors and analogue and digital input and output accessories.

The compact and clean design of both the valve body and the manifold, each one produced in aluminum, allows their use in applications requiring space optimization and weight reduction without sacrificing reliability and the prerogatives of aluminum. The multi-pin connection version is available in three different types of connections:

- SUB-D 25 poles equipped with 24 outputs and configurable in different lengths up to 12 bistable valve positions on the manifold
- SUB-D 37 poles equipped with 32 outputs and configurable in different lengths up to 16 bistable valve positions on the manifold
- SUB-D 44 poles HD equipped with 40 outputs and configurable in different lengths up 20 bistable valve positions on the manifold

Every one of these options covers the wide range of application requirements and provides electronic management by default capable of energy saving on individual coils and managing PNP and NPN connections automatically without any difference in installation for the end user. Precisely in order to guarantee maximum integration versatility in different machines and applications, the 3000 EVO series valves in the serial version are designed to interface with all main communication protocols: CANopen®, PROFIBUS DP, EtherNet/IP, EtherCAT®, PROFINET IO RT, CC-Link IE Field Basic and IO-Link.

Each implemented protocol has been provided to guarantee the best expandibility and inputs/outputs management.

In particular it has been provided protocols to manage up to 64 inputs and 64 outputs (PROFIBUS DP, CANopen® and IO-Link) and other protocols to manage up to 128 inputs and 128 outputs (EtherCAT®, EtherNet/IP, CC-Link IE Field Basic and PROFINET IO RT).

Taking advantage of the output signals it is possible to connect components to manage, for example, proportional pressure regulator or to control other solenoid valves.

The 3000 EVO series allows the use of modules dedicated to managing input signals up to the maximum number of inputs manageable by the specific serial node used.

Input modules with different interfaces and different technologies have been provided: modules with eight digital inputs with M8 or M12 connection, analogue or voltage input modules with M8 connection interface and others.

One of the strengths of this system is the possibility to freely configure the series of input and output modules, giving the advantage of installation flexibility.

Main characteristics

10 and 15.5 mm size.

Multi-position sub-bases in different lengths.

Integrated and optimized electrical connection system.

Functions

S.V. 5/2 Monostable Solenoid-Spring

S.V. 5/2 Monostable Solenoid-Differential

S.V. 5/2 Bistable Solenoid-Solenoid

S.V. 5/3 C.C. Solenoid-Solenoid

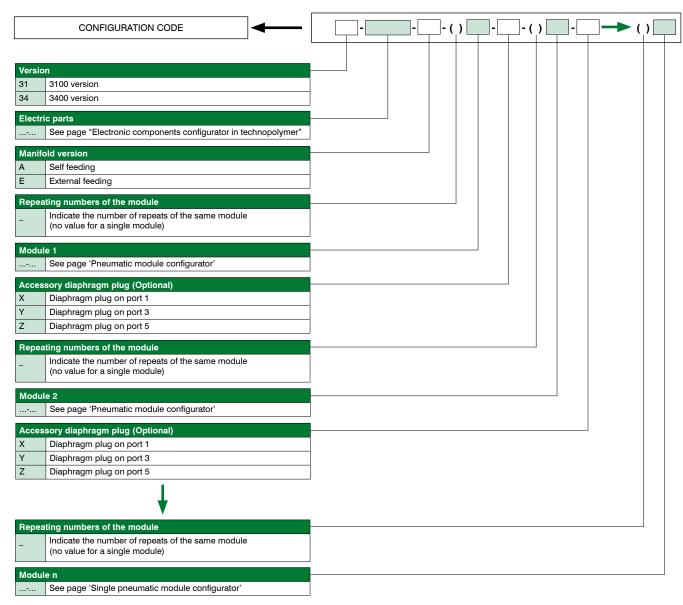
S.V. 2x3/2 N.C.-N.C. (= 5/3 O.C.) Solenoid-Solenoid S.V. 2x3/2 N.O.-N.O. (= 5/3 P.C.) Solenoid-Solenoid

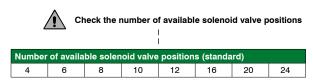
S.V. 2x3/2 N.C.-N.O. Solenoid-Solenoid

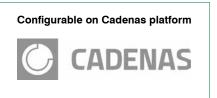
S.V. 2x3/2 N.O.-N.C. Solenoid-Solenoid



Rules and configuration scheme







Note:

When composing the configuration, always bear in mind that the maximum number of electrical signals available is:

- 48 if a serial node or IO-Link interface is used.
- 40 if a 44-pole multi-pin is used.
- 32 if a 37-pole multi-pin module is used.
- 24 if a 25-pole multi-pin module is used.

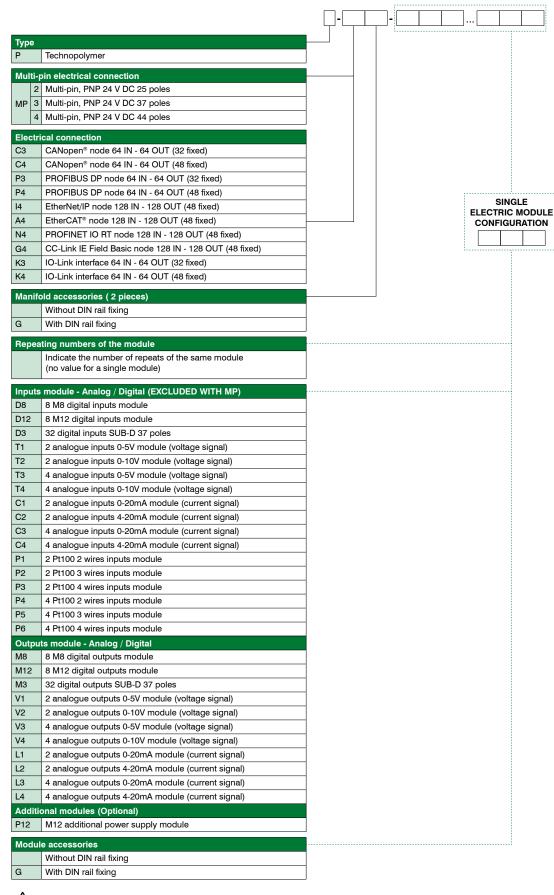
Each position on the manifold occupies two electrical signals; if a monostable valve is used, an electrical signal is lost.

However, this makes it possible to replace the monostable valve with a bistable valve in the same position. Diaphragm plugs are used to interrupt ports 1, 3 and 5 of the sub-base.

If it is necessary to interrupt more than one port at the same time, put the letters that identify their position in sequence (e.g.: if it is necessary to intercept the ports 3 and 5 you

If one or more ports must be interrupted more than once, the addition of the intermediate supply/discharge module is necessary.

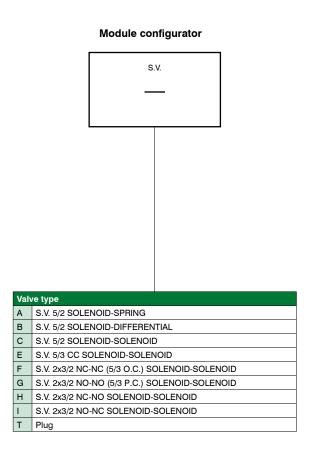
Electronic components configurator in technopolymer

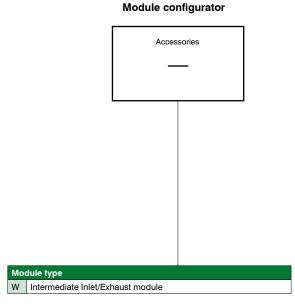




Refer to the current limits indicated in the pages relating to the nodes / IO-Link interface

Modules configuration





∳

 $\ensuremath{\text{N}^{\circ}\text{2}}$ valve seats occupied in the 3100 version

Configuration example of complete group:

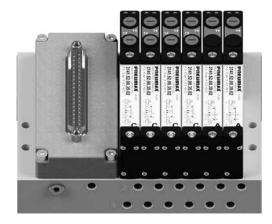
- Version 3400 (34)
- Technopolymer PX3 serial system (P-N4-D8-M8)
- Manifold in external supply version (E)
- Solenoid valves 5/2 Solenoid-Spring (A)

- Solenoid valves 5/2 Solenoid-Solenoid (C)
- Solenoid valves 2X3/2 NC-NC Solenoid-Solenoid (F)
- Solenoid valves 2X3/2 NC-NC Solenoid-Solenoid (F)

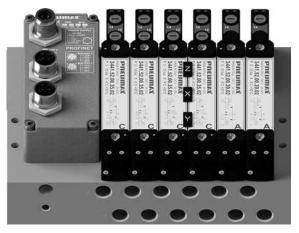


34-P-N4-D8-M8-E-A-C-(2)F

Configuration examples



Example shown: 31-P-MP3-E-(4)C-(2)A Manifold with external feeding, multi-pin 37 poles connection and solenoid valves.



Example shown: 34-P-N4-E-(3)C-XYZ-C-(2)A Manifold with external feeding, serial node, solenoid valves and diaphragm plugs.



Example shown: 31-P-C4-D8-M12-E-C-B-T-XYZ-A-I-W-(2)C-XYZ-(6)C-T

Manifold with external feeding, serial node, M8 input module, M12 output module; solenoid valves, multi-position diaphragm plugs, additional power supply module.

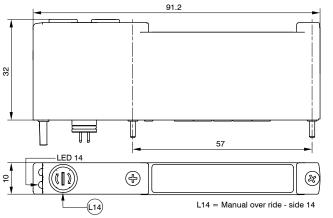


Example shown: 31-P-C4-(2)D8-M12-A-C-B-(2)I-(2)T

Self feeding manifold with serial node, M8 input module, M12 output module, solenoid valves.

Solenoid-Spring





Coding: 3141.52.00.39.

© ELECTRICAL CONNECTION

02 = + 24 V DC

Weight 55,7 g SHORT FUNCTION CODE "A"

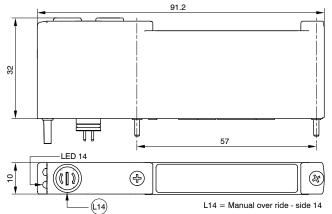


c FLL us

Technical characteristics				
Filtered air. No lubrication needed, if applied it shall be continuous				
200				
10				
20				
From vacuum to 10				
2,5 7				
-5 +50				

Solenoid-Differential





Coding: 3141.52.00.36.

		ELECTRICAL CONNECTION
L	•	02 = + 24 V DC

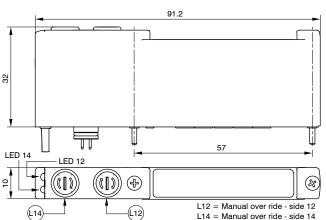
Weight 55,7 g SHORT FUNCTION CODE "B"



Technical characteristics					
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous				
Flow rate at 6 bar with Δp=1 (NI/min)	200				
Responce time according to ISO 12238, activation time (ms)	10				
Responce time according to ISO 12238, deactivation time (ms)	20				
Working pressure (bar)	From vacuum to 10				
Pilot pressure (bar)	2,57				
Temperature °C	-5 +50				

Solenoid-Solenoid





Coding: 3141.52.00.35.

ELECTRICAL CONNECTION 6 ELECTRIC. 2
02 = + 24 V DC

Weight 55,7 g SHORT FUNCTION CODE "C"

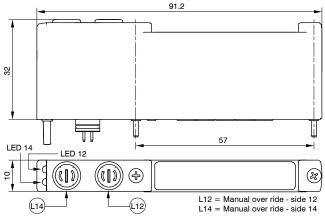
			4
L14)	L12	L12 = Manual over ride - side 12 L14 = Manual over ride - side 14	14, 84, 5 1 3 82 12

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Flow rate at 6 bar with Δp=1 (NI/min)	200	
Responce time according to ISO 12238, activation time (ms)	10	
Responce time according to ISO 12238, deactivation time (ms)	10	
Working pressure (bar)	From vacuum to 10	
Pilot pressure (bar)	2,57	
Temperature °C	-5 +50	



Solenoid-Solenoid 5/3 (Closed centres)





Coding: 3141.53.31.35.

© ELECTRICAL CONNECTION

02 = + 24 V DC

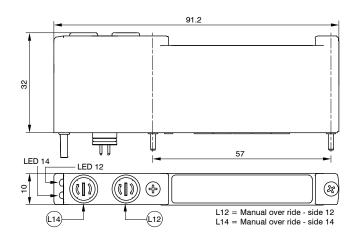
Weight 60,3 g SHORT FUNCTION CODE "E"



Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	170	
Responce time according to ISO 12238, activation time (ms)	10	
Responce time according to ISO 12238, deactivation time (ms)	20	
Working pressure (bar)	From vacuum to 10	
Pilot pressure (bar)	2,5 7	
Temperature °C	-5 + 50	

Solenoid-Solenoid 2x3/2

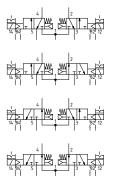




Coding: 3141.62. **3**.35. **3**

	FUNCTION
	44 = N.CN.C. (5/3 Open centres)
	45 = N.CN.O.
9	54 = N.ON.C.
	55 = N.ON.O. (5/3 Pressured
	centres)
e	ELECTRICAL CONNECTION
•	02 = + 24 V DC

Weight 60,7 g
SHORT FUNCTION CODE:
N.C.-N.C. (5/3 Open centres) = "F"
N.O.-N.O. (5/3 Pressured centres) = "G"
N.C.-N.O.="H"
N.O.-N.C.= "I"

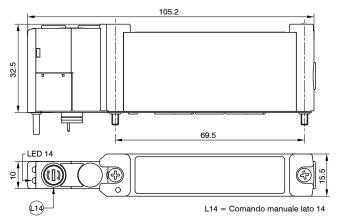


•			8	
c'	7	,	١	US

Technical characteristics				
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous			
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	170			
Responce time according to ISO 12238, activation time (ms)	10			
Responce time according to ISO 12238, deactivation time (ms)	15			
Working pressure (bar)	From vacuum to 10			
Pilot pressure (bar)	≥3+(02x Inlet pressure)			
Temperature °C	-5 +50			

Solenoid-Spring





Coding: 3441.52.00.39.

© ELECTRICAL CONNECTION

02 = + 24 V DC

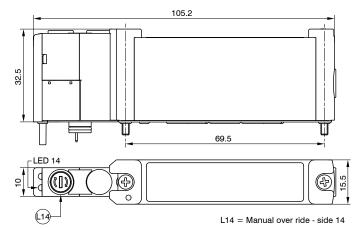
Weight 92 g SHORT FUNCTION CODE "A"



	Technical characteristics
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	600
Responce time according to ISO 12238, activation time (ms)	10
Responce time according to ISO 12238, deactivation time (ms)	20
Working pressure (bar)	From vacuum to 10
Pilot pressure (bar)	2,57
Temperature °C	-5 +50

Solenoid-Differential



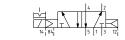


Coding: 3441.52.00.36.

ELECTRICAL CONNECTION

02 = + 24 V DC

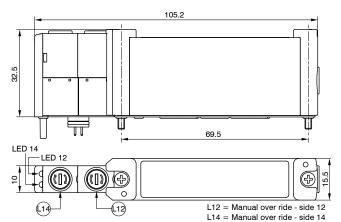
Weight 92 g SHORT FUNCTION CODE "B"



Technical characteristics		
Fluid Filtered air. No lubrication needed, if applied it shall be continuous		
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	600	
Responce time according to ISO 12238, activation time (ms)	10	
Responce time according to ISO 12238, deactivation time (ms)	20	
Working pressure (bar)	From vacuum to 10	
Pilot pressure (bar)	2,5 7	
Temperature °C	-5+50	

Solenoid-Solenoid





Coding:	2111	E2 00	25
Coaina:	3441	.02.00	.33. G

ELECTRICAL CONNECTION

02 = + 24 V DC

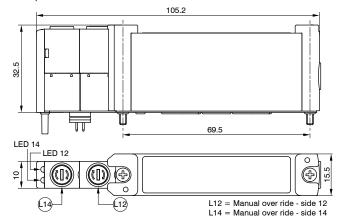
Weight 99 g SHORT FUNCTION CODE "C"

1	4		2	1
		/		Ħ
14 84	5	1	3	82 12

Technical characteristics			
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous		
Flow rate at 6 bar with Δp=1 (NI/min)	600		
Responce time according to ISO 12238, activation time (ms)	10		
Responce time according to ISO 12238, deactivation time (ms)	10		
Working pressure (bar)	From vacuum to 10		
Pilot pressure (bar)	2,57		
Temperature °C	-5 +50		

Solenoid-Solenoid 5/3 (Closed centres)



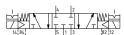


Coding: 3441.53.31.35.@

© ELECTRICAL CONNECTION

02 = + 24 V DC

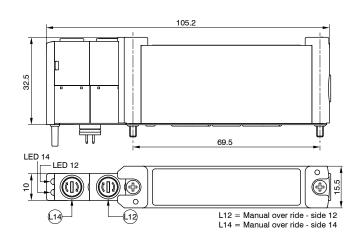
Weight 99 g SHORT FUNCTION CODE "E"



Technical characteristics				
Fluid Filtered air. No lubrication needed, if applied it shall be continuous				
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	500			
Responce time according to ISO 12238, activation time (ms)	10			
Responce time according to ISO 12238, deactivation time (ms)	20			
Working pressure (bar)	From vacuum to 10			
Pilot pressure (bar)	2,5 7			
Temperature °C	-5 +50			

Solenoid-Solenoid 2x3/2

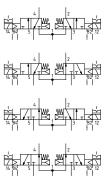




Coding: 3441.62. **3**5. **3**

	FUNCTION
	44 = N.CN.C. (5/3 Open centres)
a	45 = N.CN.O.
J	54 = N.ON.C.
	55 = N.ON.O. (5/3 Pressured
	centres)
ELECTRICAL CONNECTION	
Θ	02 = + 24 V DC

Weight 99 g
SHORT FUNCTION CODE:
N.C.-N.C. (5/3 Open centres) = "F"
N.O.-N.O. (5/3 Pressured centres) = "G"
N.C.-N.O.="H"
N.O.-N.C.= "I"

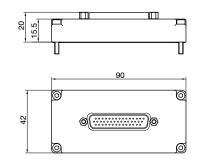




Technical characteristics			
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous		
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	500		
Responce time according to ISO 12238, activation time (ms)	10		
Responce time according to ISO 12238, deactivation time (ms)	20		
Working pressure (bar)	From vacuum to 10		
Pilot pressure (bar)	≥3+(02 x Inlet pressure)		
Temperature °C	-5 +50		

Multi-pin module



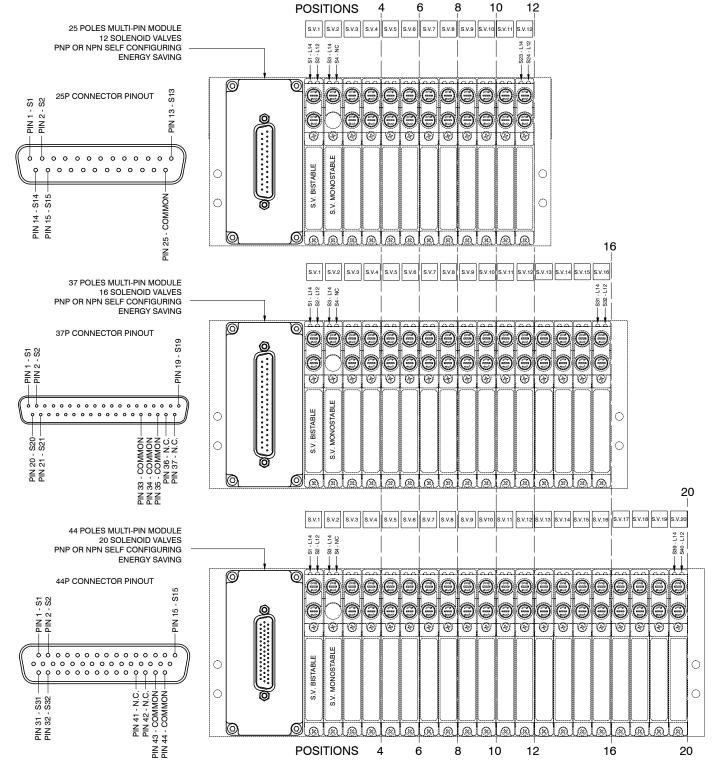


Coding: 3140.00.

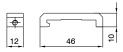
•	ELECTRICAL CONNECTION
	25P = Connectors 25 poles
	37P = Connector 37 poles
	44P = Connector 44 poles

Technical characteristics			
Coding example	3140.00.25P (25 poles)	3140.00.37P (37 poles)	3140.00.44P (44 poles)
Weight (g)	47,4	51,3	49,1
Temperature °C -5 +50			

Multi-pin connections linking scheme



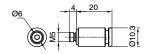




Weight 12 g

Fitting M5 Ø6



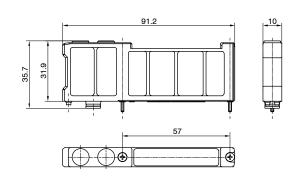


Weight 7 g

Coding: RDR560

Free valve space plug



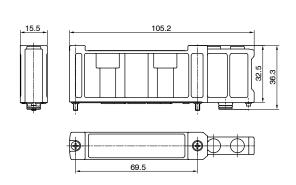


Coding: 3140.00

Weight 21 g

Free valve space plug





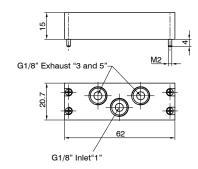
Coding: 3440.00

Weight 38 g



Inlet/Exhaust module



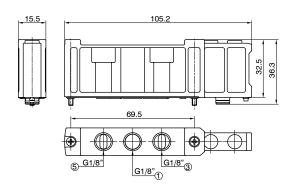


Coding: 3140.10

Weight 50 g

Inlet/Exhaust module





Coding: 3440.10

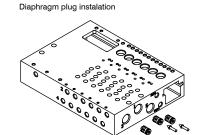
Weight 37 g

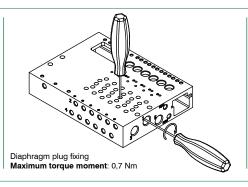
Diaphragm plug

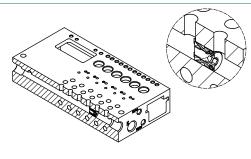


Coding: 3130.17

Weight 1,5 g





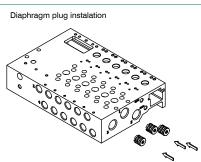


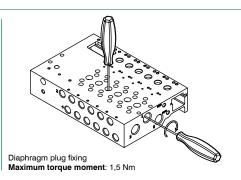
Diaphragm plug

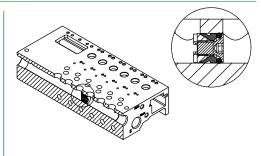


Coding: 3430.17

Weight 3 g

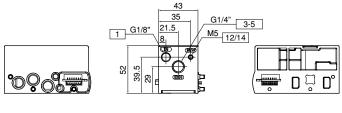


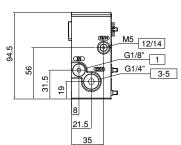




Module adapter kit







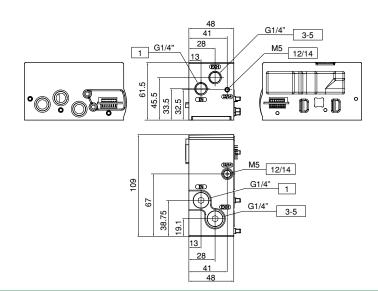
Coding: 3100.KA.

		VERSION
V		02 = External feeding
		12 = Selffeeding

Weight 354 g

Module adapter kit





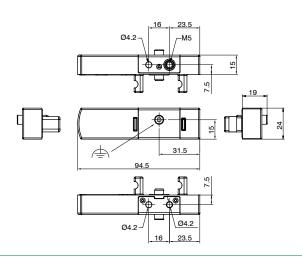
Coding: 3400.KA.**♥**

	VERSION
Ø	02 = External feeding
	12 = Selffeeding

Weight 566 g

Left endplate kit



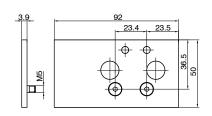


Coding: 3100.KT.00

Weight 52 g

Offset compensation plate





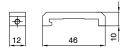
Coding: 3400.P0

Weight 46 g



DIN rail adapter





Coding: 3400.16

Weight 12 g

DIN rail extension adapter





Coding: 3400.16P

Weight 15 g

Note: For use if an additional DIN rail mount is required, assembled on a single I/O module.

Cable complete with connector, 25 Poles IP65



13.9

Coding: 2300.25.

	•	CABLE LENGTH
		03 = 3 meters
		05 = 5 meters
		10 = 10 meters
	0	CONNECTOR
		10 = In line
		90 = 90° Angle

Cable complete with connector, 37 Poles IP65



Coding: 2400.37. **①**. **②**

		CABLE LENGTH
	•	03 = 3 meters
		05 = 5 meters
		10 = 10 meters
	0	CONNECTOR
		10 = In line
		90 = 90° Angle

Cable complete with connector, 44 Poles IP65



Coding: 2300.44. **.**

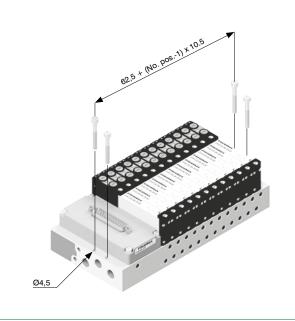
	•	CABLE LENGTH
		03 = 3 meters
		05 = 5 meters
		10 = 10 meters
	0	CONNECTOR
		10 = In line
		90 = 90° Angle



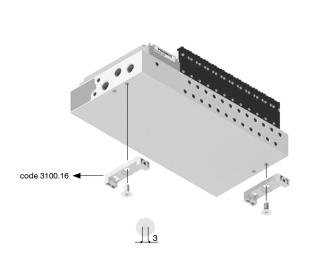
Solenoid valve description

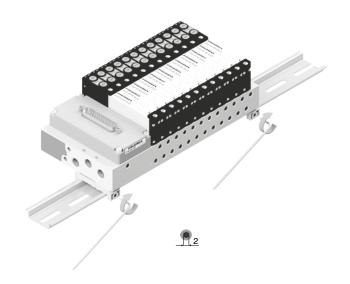
PILOT STATE IDENTIFICATION LED L12 (LED "ON" = IDENTIFIES ACTAUTED PILOT) PILOT STATE IDENTIFICATION LED L14 (LED "ON" = IDENTIFIES ACTAUTED PILOT) MANUAL OVERRIDE L14 MANUAL OVERRIDE L12 FIXING SCREW SOLENOID VALVE PREUMAX ORDERING CODE 141.52.00.35.02 PNEUMATIC SYMBOL FUNCTION SHORT CODE FIXING SCREW SOLENOID VALVE

From the top

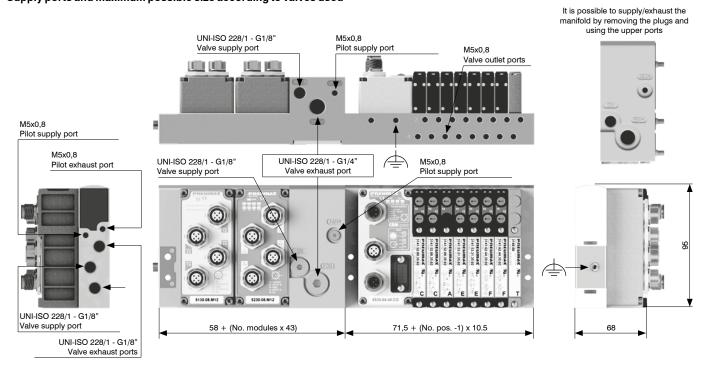


DIN rail fixing





Supply ports and maximum possible size according to valves used



Manual override actuation



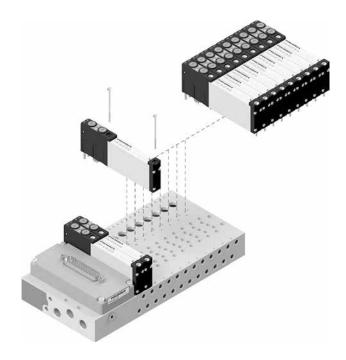
Instable function:
Push to actuate
(when released it moves back to the original position)



Push and turn to get the bistable function

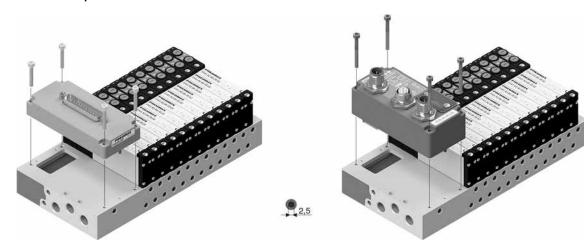
Note: we recommend the manual override is returned to it's original position when not in use

Solenoid valves installation

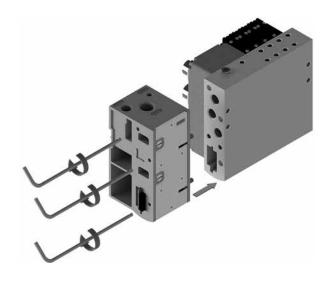


Maximum fixing torque for fittings: 0,2~Nm

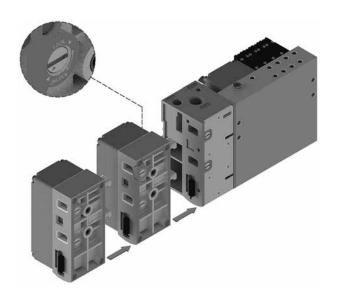
Serial systems and multi-pin modules installation



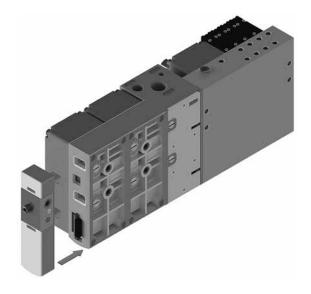
 $\textbf{1.} \ \mathsf{Fix} \ \mathsf{the} \ \mathsf{dedicated} \ \mathsf{adapter} \ (\mathsf{code} \ \mathsf{3100.KA.00}) \ \mathsf{to} \ \mathsf{the} \ \mathsf{manifold}.$



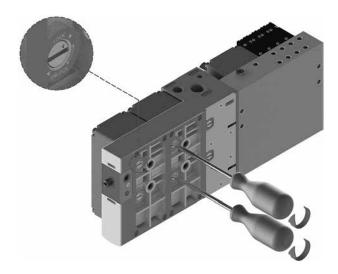
2. Assemble the required modules.



 $\textbf{3.} \ Complete the assembly with the 3100.KT.00 \ left endplate \ kit.$

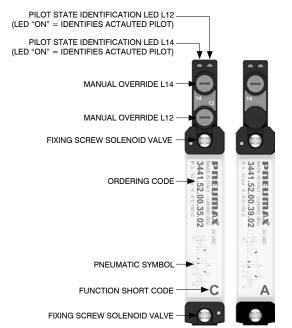


4. To lock: rotate anticlockwise (in the direction of the LOCK print on the case). To unlock: rotate clockwise (in the direction of the UNLOCK print on the case). The same procedure shall be used to add or remove any module.

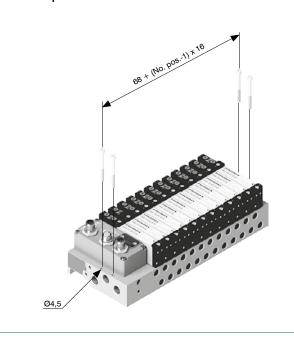


AIR DISTRIBUTION

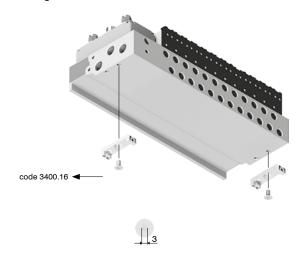
Solenoid valve description

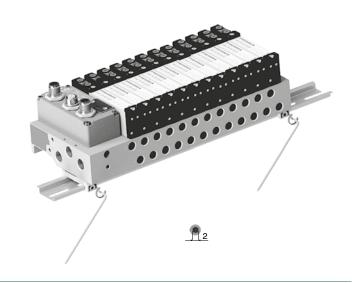


From the top

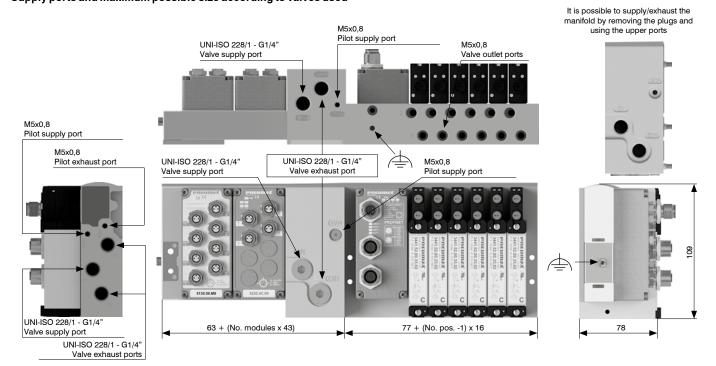


DIN rail fixing





Supply ports and maximum possible size according to valves used



Manual override actuation



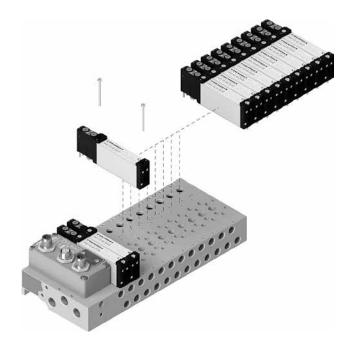
Instable function: Push to actuate (when released it moves back to the original position)



Bistable function: Push and turn to get the bistable function

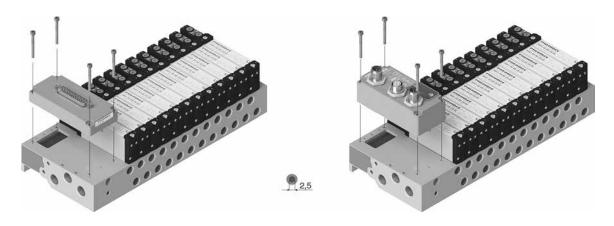
Note: we recommend the manual override is returned to it's original position when not in use

Solenoid valves installation

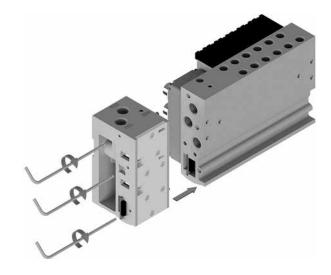


Maximum fixing torque for fittings: 0,2 Nm

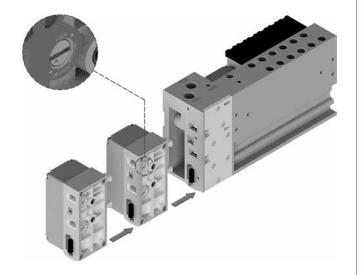
Serial systems and multi-pin modules installation



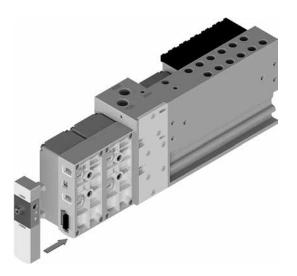
1. Fix the dedicated adapter (code 3100.KA.00) to the manifold.



2. Assemble the required modules.



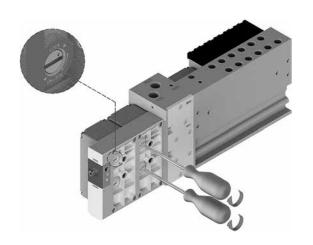
 $\textbf{3.} \ Complete the assembly with the 3100.KT.00 \ left endplate \ kit.$



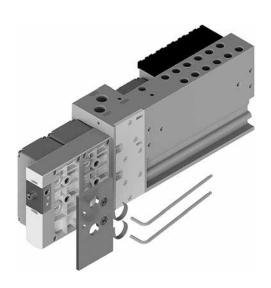
4. To lock: rotate anticlockwise (in the direction of the LOCK print on the case).

To unlock: rotate clockwise (in the direction of the UNLOCK print on the case).

The same procedure shall be used to add or remove any module.



5. Fix the offset compensation plate 3400.P0 to the last single module.



AIR DISTRIBUTION





CANopen® protocol node

CANopen® node manages 64 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Connection to CANopen® fieldbus is made via two M12, male and female, 5 pins, type A circular connectors, in parallel between them; connectors pinout is compliant to CiA Draft recommendation 303-1 (V. 1.3:30 December 2004).

Transmission speed and address, as well as termination resistor activation are set via DIP-switches.

CANopen® node is available in two versions with 32 or 48 outputs allocated to solenoid valves on the manifold directly connected to the node.

Such outputs correspond to least significant bytes and their allocation is independent of how many solenoid valves are installed. Remaining outputs can be used to control the modules.

Byte allocation to additional modules is fully automatic.

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS + 24 V DC, please use the following formula:

 $I_{24 V DC out} = \sum_{i=1}^{n} I_{out,i} + m i_{EV}$

n = number of installed modules

 $I_{out,i} = {\rm maximum\,total\,current\,absorbed\,by\,the\,i-th\,module\,on\,the\,OUTPUTS} + 24\,{\rm V}$ $I_{out,i} \,{\rm DC\,supply\,rail\,(please\,see\,specifications\,of\,the\,single\,module)}$

 $m{m}$ = number of installed solenoid pilots

 i_{FV} = mean absorbed current per solenoid pilot (please see table below)

2,	
Series	i_EV
3000	36 mA

For each fieldbus node, maximum deliverable current by OUTPUTS $+24\,\mathrm{V}\,\mathrm{DC}$ supply is $4\,\mathrm{A}$, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

$$I_{24\ V\ DC\ in} = \sum_{i=1}^{n} I_{in,i}$$

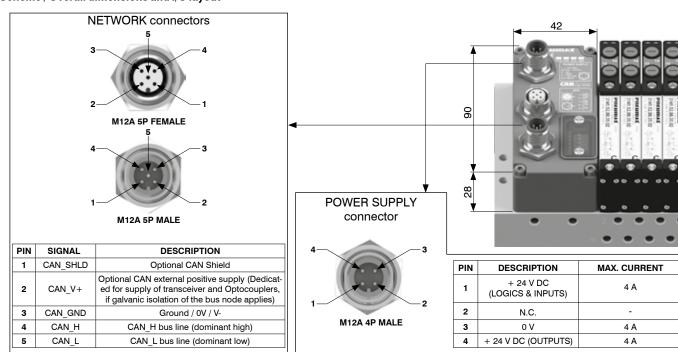
 $m{n}$ = number of installed modules $I_{in,i}$ = maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)

Coding: 5530.64.♥CO

	VERSION
	32 = 32 output bits available for valve
V	connections
	48 = 48 output bits available for valve
	connections



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.



Technical characteristics		
Specifications		CiA Draft Standard Proposal 301 V 4.10 (15 August 2006)
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	40 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
	Connection	2 M12 5 pins male-female connectors type A (IEC 60947-5-2)
	Baud rate	10 - 20 - 50 - 125 - 250 - 500 - 800 - 1000 Kbit/s
Communication	Addresses possible numbers	From 1 to 63
Communication	Maximum nodes number in network	64 (slave + master)
	Bus maximum recommended length	100 m at 500 Kbit/s
	Bus diagnosis	Green / red status LED
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50



PROFIBUS DP protocol node

PROFIBUS DP node manages 64 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Connection to PROFIBUS DP fieldbus is made via two M12, male and female, 5 pins, type B circular connectors, in parallel between them; connectors pinout is PROFIBUS Interconnection Technology specifications compliant (Version 1.1, August 2001).

Address as well as termination resistor activation are set via DIP-switches.

PROFIBUS DP node is available in two versions with 32 or 48 outputs allocated to solenoid valves on the manifold directly connected to the node.

Such outputs correspond to least significant bytes and their allocation is independent of how many solenoid valves are installed. Remaining outputs can be used to control the modules.

Byte allocation to additional modules is fully automatic.

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS + 24 V DC, please use the following formula:

 $I_{24 V DC out} = \sum_{i=1}^{n} I_{out,i} + m i_{EV}$

n = number of installed modules

= maximum total current absorbed by the i-th module on the OUTPUTS + 24 V $l_{out,i}$ DC supply rail (please see specifications of the single module)

m = number of installed solenoid pilots

 i_{EV} = mean absorbed current per solenoid pilot (please see table below)

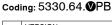
Series	i_EV
3000	36 mA

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 V DC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

$$I_{24\ V\ DC\ in} = \sum_{i=1}^{n} I_{in,i}$$

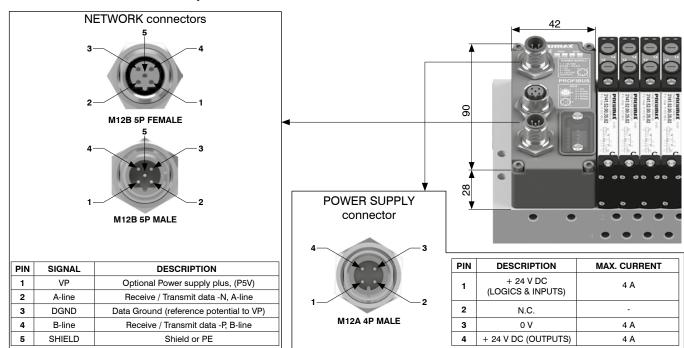
n = number of installed modules $I_{in,i}$ = maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



	VERSION
	32 = 32 output bits available for valve
V	connections
	48 = 48 output bits available for valve
	connections



In case total current is more than 4 A. it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.



Technical characteristics		
Specifications		PROFIBUS DP
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	70 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
Communication	Connection	2 M12 5 pins male-female connectors type B
	Baud rate	9,6-19,2-93,75-187,5-500-1500-3000-6000-12000 Kbit/s
	Addresses possible numbers	From 1 to 99
	Maximum nodes number in network	100 (slave + master)
	Bus maximum recommended length	100 m at 12 Mbit/s - 1200 m at 9,6 Kbit/s
	Bus diagnosis	Green / red status LED
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50

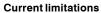
EtherNet/IP protocol node EtherNet/IP node manages 128 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Network connection is made via 2 M12 female, type D, 4 pins, circular connectors.

Code 5730.128.48El provides first 48 outputs, corresponding to least significant 6 bytes, are allocated to the solenoid valve positions, regardless how many they are and how many valves are installed on the manifold directly connected to the node. Remaining 80 outputs can be used to manage output modules; bytes allocation to additional modules is fully automatic.

Coding: 5730.128.48EI



Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS $+24\,\mathrm{V}\,\mathrm{DC}$, please use the following formula:

$$I_{24\ V\ DC\ out} = \sum_{i=1}^{n} I_{out,i} + m\ i_{EV}$$

n = number of installed modules

 $I_{out,i}={
m maximum\,total\,current\,absorbed\,by\,the\,i-th\,module\,on\,the\,OUTPUTS}+24\,{
m V}$ DC supply rail (please see specifications of the single module)

m = number of installed solenoid pilots

 \dot{t}_{EV} = mean absorbed current per solenoid pilot (please see table below)

Series	i_EV
3000	36 mA

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 V DC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

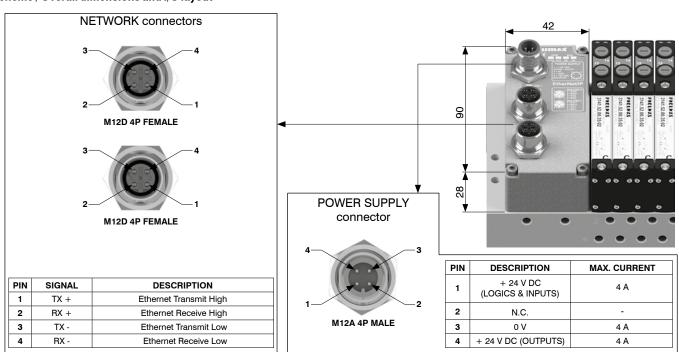
$$I_{24 \, V \, DC \, in} = \sum_{i=1}^{n} I_{in,i}$$

n = number of installed modules

 $I_{in,i}$ = maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.



Technical characteristics		
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	65 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
	Connection	2 M12 4 pins male-female connectors type D (IEC 61076-2-101)
Communication	Baud rate	100 Mbit/s
Communication	Maximum distance between 2 nodes	100 m
	Bus diagnosis	Green/red status LED
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50





EtherCAT® protocol node

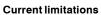
EtherCAT® node manages 128 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Network connection is made via 2 M12 female, type D, 4 pins, circular connectors.

Code 5730.128.48EC provides first 48 outputs, corresponding to least significant 6 bytes, are allocated to the solenoid valve positions, regardless how many they are and how many valves are installed on the manifold directly connected to the node. Remaining 80 outputs can be used to manage output modules; bytes allocation to additional modules is fully automatic.

Coding: 5730.128.48EC



Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS + 24 V DC, please use the following formula:

$$I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV}$$

n = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,V\,DC\,out = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,V\,DC\,out = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,V\,DC\,out = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,V\,DC\,out = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i}$

m = number of installed solenoid pilots

 i_{EV} = mean absorbed current per solenoid pilot (please see table below)

Series	i_EV
3000	36 mA

For each fieldbus node, maximum deliverable current by OUTPUTS +24 VDC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

$$I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$$

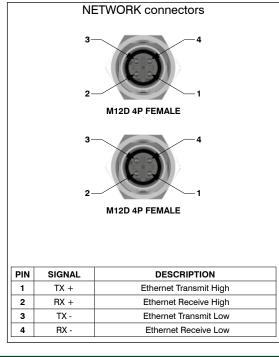
$$I_{24\ V\ DC\ in} = \sum_{i=1}^{n} I_{in,i}$$

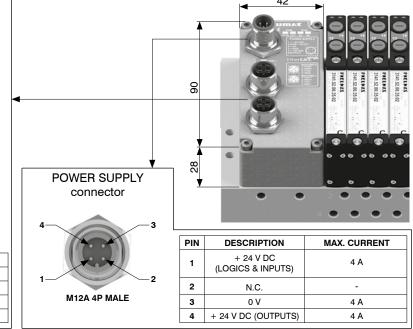
 η = number of installed modules

 $I_{in,i}$ = maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.





Technical characteristics		
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	65 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
Communication	Connection	2 M12 4 pins male-female connectors type D (IEC 61076-2-101)
	Baud rate	100 Mbit/s
	Maximum distance between 2 nodes	100 m
	Bus diagnosis	Green / red status LED
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5+50





PROFINET IO RT protocol node

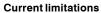
PROFINET IO RT node manages 128 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Network connection is made via 2 M12 female, type D, 4 pins, circular connectors.

Code 5730.128.48PN provides first 48 outputs, corresponding to least significant 6 bytes, are allocated to the solenoid valve positions, regardless how many they are and how many valves are installed on the manifold directly connected to the node. Remaining 80 outputs can be used to manage output modules; bytes allocation to additional modules is fully automatic.

Coding: 5730.128.48PN



Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS $+24\,\mathrm{V}\,\mathrm{DC}$, please use the following formula:

$$I_{24\ V\ DC\ out} = \sum_{i=1}^{n} I_{out,i} + m\ i_{EV}$$

n = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$ $I_{Out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$ $I_{Out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$

m = number of installed solenoid pilots

 \dot{t}_{EV} = mean absorbed current per solenoid pilot (please see table below)

Series	i_EV
3000	36 mA

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 V DC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

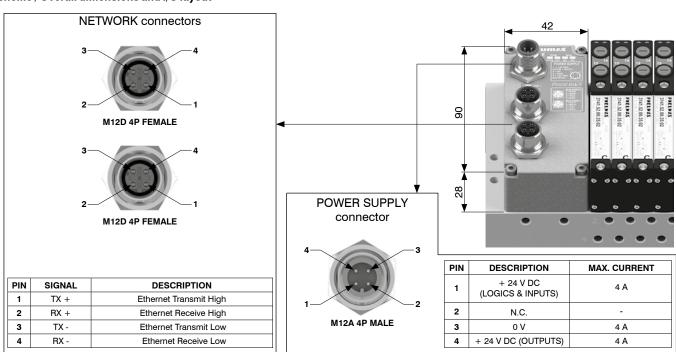
$$I_{24\ V\ DC\ in} = \sum_{i=1}^{n} I_{in,i}$$

 η = number of installed modules

 $l_{in,i}$ = maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.



Technical characteristics		
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	65 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
	Connection	2 M12 4 pins male-female connectors type D (IEC 61076-2-101)
Communication	Baud rate	100 Mbit/s
Communication	Maximum distance between 2 nodes	100 m
	Bus diagnosis	Green / red status LED
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50

CC-Link IE Field Basic protocol node

CC-Link IE Field Basic node manages 128 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Network connection is made via 2 M12 female, type D, 4 pins, circular connectors.

Code 5730.128.48CL provides first 48 outputs, corresponding to least significant 6 bytes, are allocated to the solenoid valve positions, regardless how many they are and how many valves are installed on the manifold directly connected to the node. Remaining 80 outputs can be used to manage output modules; bytes allocation to additional modules is fully automatic.

Coding: 5730.128.48CL



Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS + 24 V DC, please use the following formula:

$$I_{24\,V\,DC\,out} = \sum_{i=1}^n I_{out,i} + m\,i_{EV}$$

n = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,V\,DC\,out = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,V\,DC\,out = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,V\,DC\,out = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,V\,DC\,out = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i}$

m = number of installed solenoid pilots

 i_{EV} = mean absorbed current per solenoid pilot (please see table below)

Series	i_EV
3000	36 mA

For each fieldbus node, maximum deliverable current by OUTPUTS +24 VDC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

$$I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$$

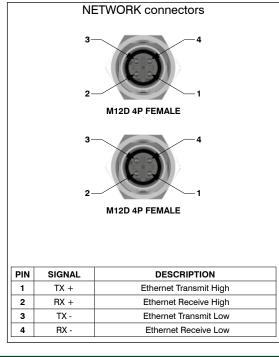
$$I_{24\ V\ DC\ in} = \sum_{i=1}^{n} I_{in,i}$$

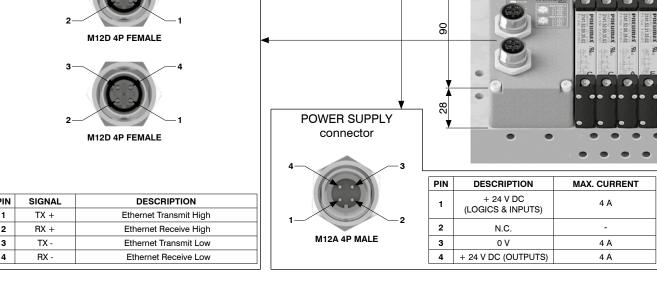
 η = number of installed modules

 $I_{in,i}$ = maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.





Technical characteristics		
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	65 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
Communication	Connection	2 M12 4 pins male-female connectors type D (IEC 61076-2-101)
	Baud rate	100 Mbit/s
	Maximum distance between 2 nodes	100 m
	Bus diagnosis	1 Green LED and 1 red status LED + 2 link and activity LEDs'
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50



IO-Link protocol interface

IO-Link interface manages 64 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Electric power supply and IO-Link connection to the Master are made via M12, male, 5 pins, type A, circular connector, "CLASS B", according to IO-Link specifications.

 $Electric \ rails \ L+/L-supply \ interface \ only, \ while \ P24/N24 \ rails \ supply \ additional \ modules \ and \ solenoid \ valves.$

Either power supplies are galvanically isolated in the IO-Link interfaces.

IO-Link interface is available in two versions with 32 or 48 outputs allocated to solenoid valves on the manifold directly connected to the node

Such outputs correspond to least significant bytes and their allocation is independent of how many solenoid valves are installed. Remaining outputs can be used to control the modules.

Byte allocation to additional modules is fully automatic.

Coding: 5830.64.

	VERSION
	32 = 32 output bits available for valve
Ø	connections
	48 = 48 output bits available for valve
	connections



Current limitations

 $I_{24 \ V \ DC \ out} = \sum_{i=1}^{n} I_{out,i} + m \ i_{EV}$

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by pin 2 and pin 5 (P24 / N24).

To compute the maximum current on the P24 / N24 supply, please use the following formula::

n = number of installed modules

 $I_{out,i}$ = maximum total current absorbed by the i-th module on the OUTPUTS + 24 V DC supply rail (please see specifications of the single module)

 $I_{in,i} = {\sf maximum\,total\,current\,absorbed\,by\,the\,i-th\,module\,on\,the\,INPUTS} + 24\,{\sf V\,DC}$ supply rail (please see specifications of the single module)

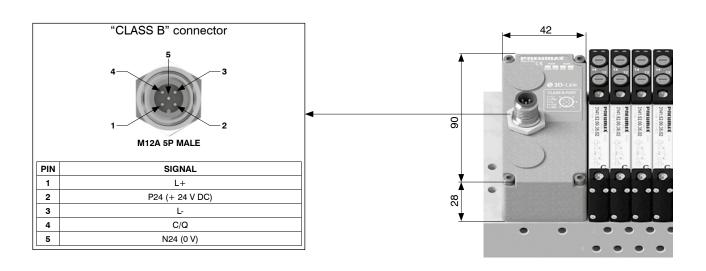
m = number of installed solenoid pilots

 \dot{t}_{EV} = mean absorbed current per solenoid pilot (please see table below)

Series	i_EV
3000	36 mA

= maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)

In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.



Technical characteristics		
Specifications		IO-Link Specification v1.1
Case		Reinforced technopolymer
Powersupply	Voltage	+ 24 V DC +/- 10%
	Interface current consumption on + 24 V DC (L+ /L-)	25 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
Communication	Connection	"Class B" port
	Communication speed	38.4 kbaud/s
	Maximum distance from Master	20 m
	Bus diagnosis	Green / red status LED
	Vendor ID / Device ID	1257 (hex 0x04E9) / 3000 (hex 0x0BB8)
Configurations file IODD		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50



8 digital inputs module kit M8

M8 digital inputs module provides 8 M8, 3 pins, female connectors.

Inputs have PNP logic, + 24 V DC ± 10%.

It is possible to connect 2 wires devices (e.g. switches, magnetic limit switches, pressure switches, etc.) as well as 3 wires devices (e.g. proximity sensors, photocells, electronic magnetic limit switches, etc.).

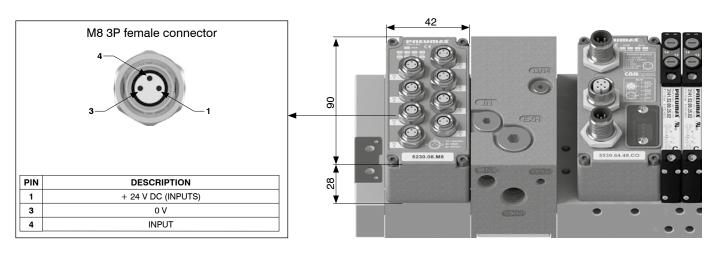
 $Inputs\ module\ power\ supply\ is\ provided\ by\ +\ 24\ V\ D\ C\ power\ input\ on\ the\ serial\ system\ (type\ A,\ 4\ pin\ M12\ power\ connector,\ pin\ 1)\ or\ begin{picture}$ $by\,K5030.M12\,additional\,power\,supply\,module, in\,case\,it\,were\,installed\,upstream\,of\,the\,inputs\,module.$

Technical characteristics		
Maximum current per module	300 mA	
Protection	Overcurrent (auto-resettable fuse) Reverse polarity	
Inputimpedence	3 kΩ	
Maximum cable length	< 30 m	
Input data allocation	8 bit	
INPUTS + 24 V DC current consumption of the module only	5 mA	



Coding: K5230.08.M8

Scheme / Overall dimensions and I/O layout





8 digital inputs module kit M12

M12 digital inputs module provides 4 M12, 5 pins, female connectors.

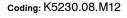
Inputs have PNP logic, $+24 \text{ V DC} \pm 10\%$.

Every connector takes two input channels.

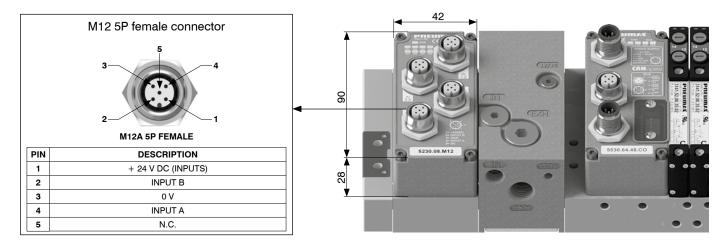
It is possible to connect 2 wires devices (e.g. switches, magnetic limit switches, pressure switches, etc.) as well as 3 wires devices (e.g. proximity sensors, photocells, electronic magnetic limit switches, etc.).

 $Inputs\ module\ power\ supply\ is\ provided\ by\ +\ 24\ V\ D\ C\ power\ input\ on\ the\ serial\ system\ (type\ A,\ 4\ pin\ M12\ power\ connector,\ pin\ 1)\ or\ begin{picture}$ $by\,K5030.M12\,additional\,power\,supply\,module, in\,case\,it\,were\,installed\,upstream\,of\,the\,inputs\,module.$

Technical characteristics		
Maximum current per module	300 mA	
Protection	Overcurrent (auto-resettable fuse) Reverse polarity	
Inputimpedence	3kΩ	
Maximum cable length	< 30 m	
Input data allocation	8 bit	
INPUTS + 24 V DC current consumption of the module only	5 mA	









8 digital outputs module kit M8

M8 digital inputs module provides 8 M8, 3 pins, female connectors.

Outputs have PNP logic, + 24 V DC ± 10%.

Outputs module power supply is provided by +24 V DC power input on the serial system (type A, 4 pins M12 power connector, pin 4) or by K5030.M12 additional power supply module, in case it were installed upstream of the outputs module.

Power supply presence is displayed by "PWR OUT" green LED light-on.

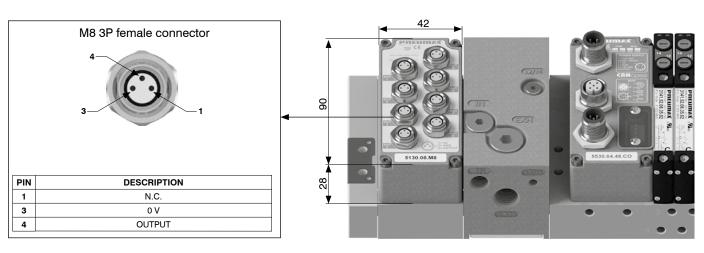
Each output has a LED indicator associated which lights up when output's signal status is high.

Technical characteristics		
Maximum current per output 100 mA		
Protection	Short circuit (electronic), trigger at 2.8A	
Maximum cable length	< 30 m	
Output data allocation	8 bit	
OUTPUTS + 24 V DC current consumption of the module only	15 mA	

Coding: K5130.08.M8



Scheme / Overall dimensions and I/O layout



8 digital outputs module kit M12

M12 digital inputs module provides 4 M12, 5 pins, female connectors.

Outputs have PNP logic, + 24 V DC \pm 10%

Outputs module power supply is provided by $+24\,\text{V}$ DC power input on the serial system (type A, 4 pins M12 power connector, pin 4) or by K5030.M12 additional power supply module, in case it were installed upstream of the outputs module.

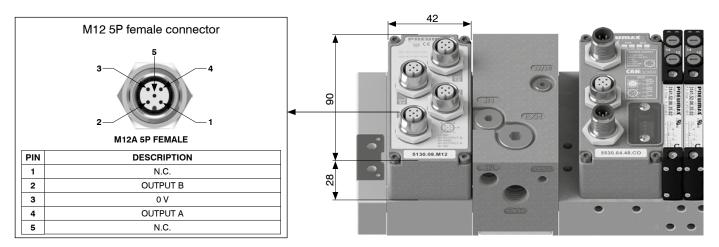
Power supply presence is displayed by "PWR OUT" green LED light-on.

 $Each \ output \ has \ a \ LED \ indicator \ associated \ which \ lights \ up \ when \ output's \ signal \ status \ is \ high.$

Technical characteristics			
Maximum current per output 100 mA			
Protection	Short circuit (electronic), trigger at 2.8A		
Maximum cable length	< 30 m		
Output data allocation 8 bit			
OUTPUTS + 24 V DC current consumption of the module only	15 mA		

Coding: K5130.08.M12







32 digital inputs module kit (37 pins SUB-D connector)

The module provides a SUB-D 37 pins female connector.

Inputs have PNP logic, + 24 V DC ± 10%.

It is possible to connect 2 wires devices (e.g. switches, magnetic limit switches, pressure switches, etc.) as well as 3 wires devices (e.g. proximity sensors, photocells, electronic magnetic limit switches, etc.).

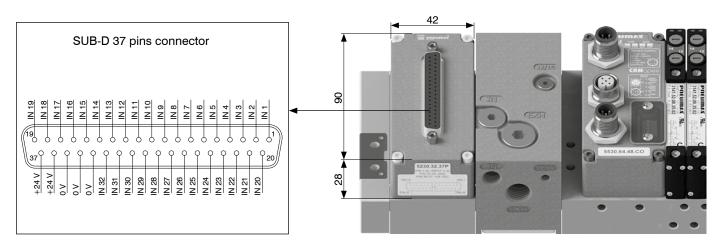
 $Inputs\ module\ power\ supply\ is\ provided\ by\ +\ 24\ V\ D\ C\ power\ input\ on\ the\ serial\ system\ (type\ A,\ 4\ pin\ M12\ power\ connector,\ pin\ 1)\ or\ begin{picture}$ $by\,K5030.M12\,additional\,power\,supply\,module, in\,case\,it\,were\,installed\,upstream\,of\,the\,inputs\,module.$

Technical characteristics		
Maximum current per module	1A	
Protection	Overcurrent (auto-resettable fuse) Reverse polarity	
Input impedence	3 kΩ	
Maximum cable length	< 30 m	
Input data allocation	32 bit	
INPUTS + 24 V DC current consumption of the module only	10 mA	



Coding: K5230.32.37P

Scheme / Overall dimensions and I/O layout



32 digital outputs module kit (37 pins SUB-D connector)

The module provides a SUB-D 37 pins female connector.

Outputs have PNP logic, + 24 V DC ± 10%.

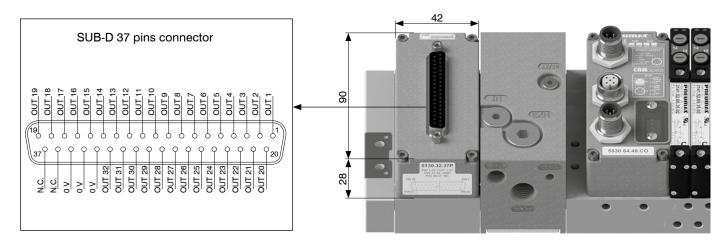
Outputs module power supply is provided by + 24 V DC power input on the serial system (type A, 4 pins M12 power connector, pin 4) or by K5030.M12 additional power supply module, in case it were installed upstream of the outputs module.

Power supply presence is displayed by "PWR OUT" green LED light-on.

Technical characteristics		
Maximum current per output	100 mA	
Protection	Short circuit (electronic), trigger at 2.8A	
Maximum cable length	< 30 m	
Output data allocation	32 bit	
OUTPUTS + 24 V DC current consumption of the module only	15 mA	

Coding: K5130.32.37P







Analogue inputs module kit M8

M8 analogue inputs module converts analogue signals into digital signals and transfers acquired data to field bus, via network

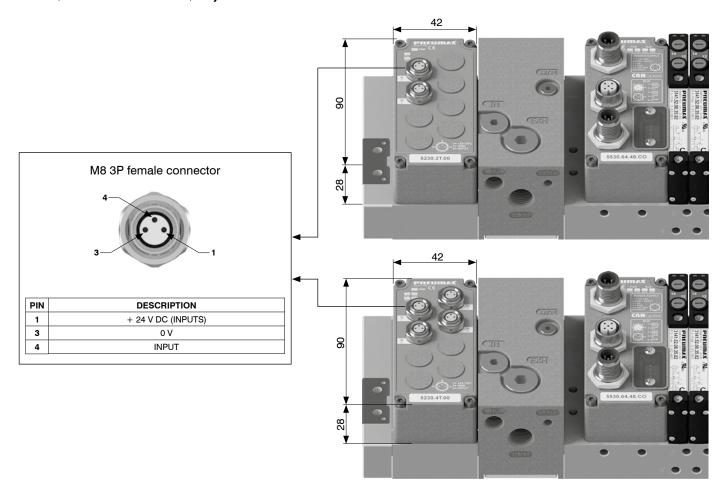
Inputs module power supply is provided by $+24\,\text{V}$ DC power input on the serial system (type A, $4\,\text{pin}$ M12 power connector, pin 1) or by K5030.M12 additional power supply module, in case it were installed upstream of the inputs module.

Technical characteristics		
Protection (pin 1)	Overcurrent (auto-resettable fuse)	
Input impedance (voltage inputs) 33 kΩ		
Digital conversion resolution	12 bit	
Maximum cable length < 30 m		
Input data allocation	16 bit per channel	
Diagnostic LED	Input signal overcurrent or overvoltage	
Accuracy 0,3% F.S.		
Overall maximum current 2 channels (pin 1) 300 mA		
Overall maximum current 4 channels (pin 1) 750 mA (375 mA for each pair of channels)		
INPUTS + 24 V DC current consumption of the module only 15 mA		

Coding: K5230. **@**

CHANNELS		
•	2 = 2 channels	
	4 = 4 channels	
SIGNAL		
	T.00 = VOLTAGE (0-10 V)	
8	T.01 = VOLTAGE (0-5 V)	
-	C.00 = CURRENT (4-20 mA)	
	C.01 = CURRENT (0-20 mA)	







Analogue outputs module kit M8

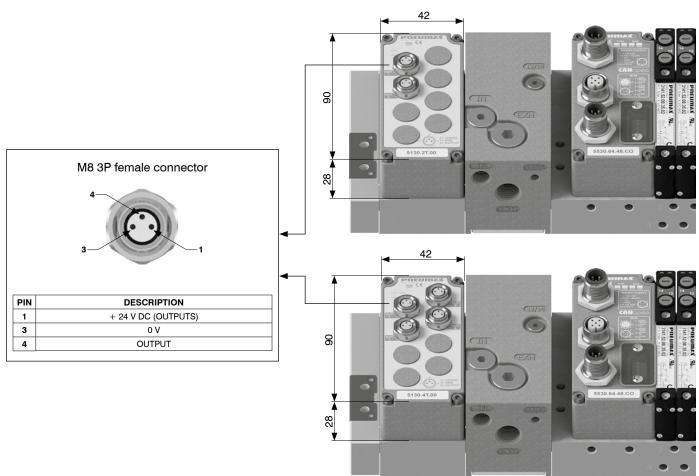
M8 analogue outputs module converts output data, received from field bus via network node, into analogue signal. Outputs module power supply is provided by $+24\,\text{V}$ DC power input on the serial system (type A, 4 pins M12 power connector, pin 4) or by K5030.M12 additional power supply module, in case it were installed upstream of the outputs module.

Technical characteristics		
Protection (pin 1)	Overcurrent (auto-resettable fuse)	
Protection (pin 4)	Overcurrent (auto-resettable fuse)	
Digital conversion resolution	12 bit	
Maximum cable length	< 30 m	
Output data allocation	16 bit per channel	
Diagnostic LED	Output signal overcurrent	
Accuracy	0,3% F.S.	
Overall maximum current 2 channels (pin 1)	1 A	
Overall maximum current 4 channels (pin 1)	2 A (1 A for each pair of channels)	
INPUTS + 24 V DC current consumption of the module only	15 mA	
OUTPUTS + 24 V DC current consumption of the module only (2 channels)	35 mA	
OUTPUTS + 24 V DC current consumption of the module only (4 channels)	70 mA	

Coding: K5130. **@**

		CHANNELS
2 = 2 channels		2 = 2 channels
		4 = 4 channels
SIGNAL T.00 = VOLTAGE (0-10 V)		SIGNAL
		T.00 = VOLTAGE (0-10 V)
	8	T.01 = VOLTAGE (0-5 V)
		C.00 = CURRENT (4-20 mA)
		C.01 = CURRENT (0-20 mA)







Pt100 inputs module kit

Pt100 inputs module digitizes signals from Pt100 probes and transfers acquired data to field bus, via network node. It is possible to connect two, three or four wires probes.

 $Inputs \, module \, power \, supply \, is \, provided \, by \, + \, 24 \, V \, DC \, power \, input \, on \, the \, serial \, system \, (type \, A, \, 4 \, pin \, M12 \, power \, connector, \, pin \, M13 \, power \, connector, \, pin \, M14 \, power \, connector, \, pin \, pow$ 1) or by K5030.M12 additional power supply module, in case it were installed upstream of the inputs module.

Technical characteristics			
Digital conversion resolution 12 bit			
Maximum cable length < 30 m			
Input data allocation 16 bit per channel			
Diagnostic LED	Probe presence Temperature out of range		
Accuracy	±0,2°C		
Probe temperature range -100°C +300°C			
INPUTS + 24 V DC current consumption of the module only (2 channels) 25 mA			
INPUTS + 24 V DC current consumption of the module only (4 channels)	35 mA		

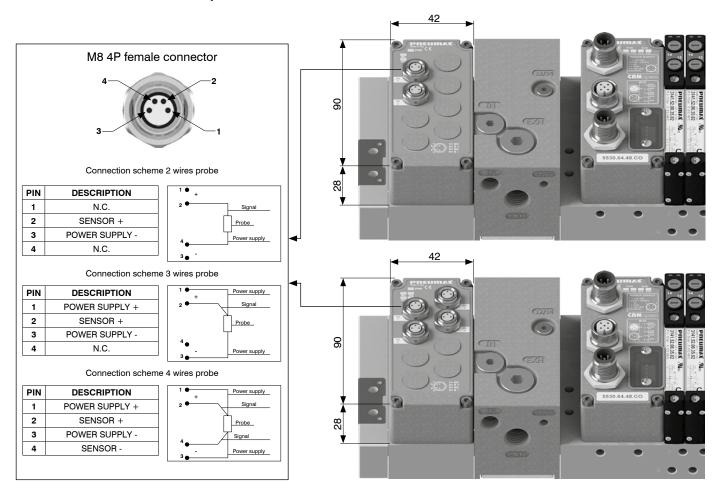
Coding: K5230. P.0

	CHANNELS
•	2 = 2 channels
	4 = 4 channels
	TYPE
	0 = Pt100 2 wires
O	1 = Pt1003 wires
	2 = Pt100 4 wires



Conversion formula (°C)

Temperature (°C) =
$$\left(\frac{\text{Points}}{4095} \times 400\right)$$
 -100





Additional power supply module kit

. Additional power supply module supplies additional electric power for downstream optional modules, where "downstream" means farther from serial node, resetting the current limits of the network node / IO-Link interface.

 $Electric \,connection \,of \,the \,module \,to \,external \,power \,supply \,unit \,occurs \,via \,an \,M12\,4\,pins \,type \,A\,male \,connector.$

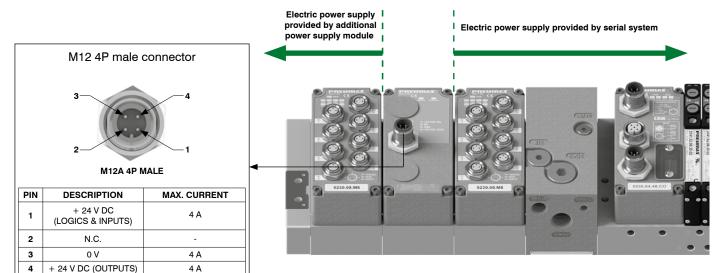
M12 connector has two different pins to power up logics and inputs (Pin 1) and outputs (Pin 4).

Presence of each power supply rail is indicated by corresponding green LED.

When using IO-Link interface, the additional power supply module is useful for separating the module power supplies of input from the output modules placed downstream.

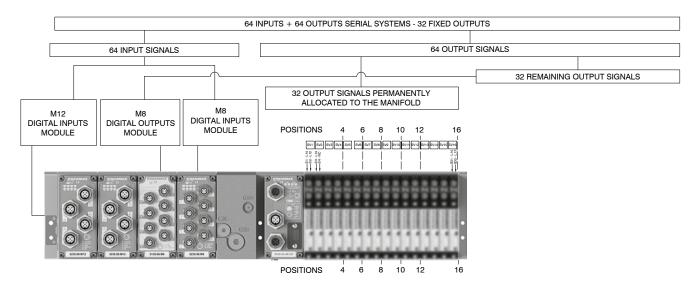
Coding: K5030.M12



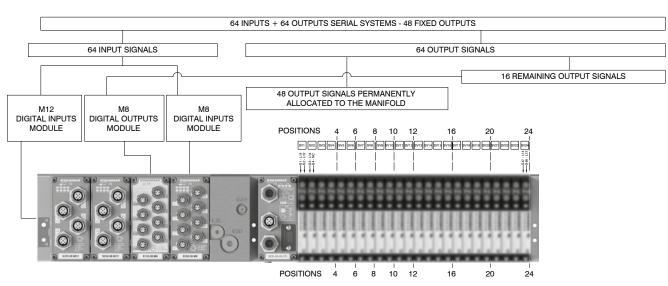


Signal management

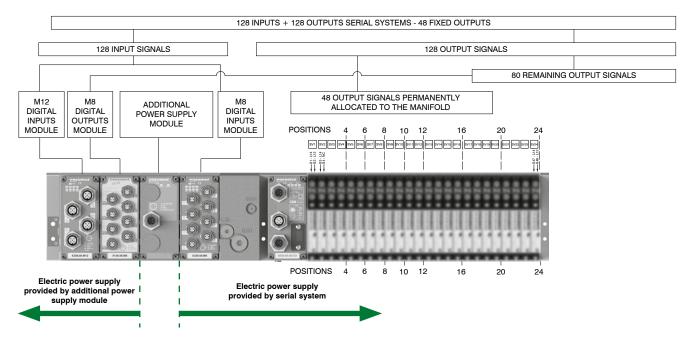
64 INPUT + 64 OUTPUT serial systems - 32 fixed OUTPUT (Ex. PROFIBUS DP and CANopen®)



64 INPUT + 64 OUTPUT serial systems - 48 fixed OUTPUT (Ex. PROFIBUS DP and CANopen®)



128 INPUT + 128 OUTPUT serial systems - 48 fixed OUTPUT (Ex. EtherNet/IP - EtherCAT® - PROFINET IO RT)



POWER SUPPLY connectors

Straight connector M12A 4P female





Upper view slave connector

Coding: 5312A.F04.00

Power supply socket

NETWORK connectors

Straight connector M12A 5P female





Upper view slave connector

Coding: 5312A.F05.00

Socket for bus CANopen® and IO-Link

Straight connector M12A 5P male





Upper view slave connector

Coding: 5312A.M05.00

Plug for bus CANopen®

Straight connector M12D 4P male





Upper view slave connector

PIN	SIGNAL	DESCRIPTION
1	TX+	EtherNet Transmit High
2	RX+	EtherNet Receive High
3	TX-	EtherNet Transmit Low
4	RY-	EtherNet Receive Low

DESCRIPTION

SHIELD

+ 24 V DC (LOGICS AND INPUTS) N.C 0 V + 24 V DC (OUTPUTS)

> (CAN SHIELD) (CAN V+) CAN GND CAN H CAN_L

(CAN_SHIELD)

(CAN_V+) CAN_GND CAN_H CAN_L

$\textbf{Coding:}\,5312D.M04.00$

Plug for bus EtherCAT®, PROFINET IO RT and EtherNet/IP

Trademarks: EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

Straight connector M12B 5P female





Upper view slave connector

Coding: 5312B.F05.00

	DECCIIII IICI	
Ī	Power Supply	Socket for bus
	A-Line	
	DGND	
Ī	B-Line	

s PROFIBUS DP

Straight connector M12B 5P male





Upper view slave connector

PIN	DESCRIPTION
1	Power Supply
2	A-Line
3	DGND
4	B-Line
5	SHIELD

Coding: 5312B.M05.00

Socket for bus PROFIBUS DP

INPUTS connectors

Straight connector M12A 5P male





	PIN	DESCRIPTION
1		+ 24 V DC
2	!	INPUTB
3	1	0 V
4		INPUTA
5	i	N.C.
4		INPUTA

Upper view slave connector

Coding: 5312A.M05.00

M12 plug

Plugs

Coding: 5300.T12



Straight connector M8 3P male





PIN	DESCRIPTION
1	+ 24 V DC
4	INPUT
3	0 V

Upper view slave connector

Coding: 5308A.M03.00

Plug for inputs modules

Plug for inputs modules







Series 2200 Optyma-S EVO



2200 SERIES Optyma-S EVO SOLENOID VALVES MANIFOLD

- Increased flexibility
- Digital and analogue I/O modules
- Manufactured in technopolymer
- Wide range of communication protocols









EtherNet/IP





Construction characteristics

Body	Technopolymer
Seals	NBR
Hydraulic piston seals	NBR
Springs	Stainless Steel
Operators	Technopolymer
Pistons	Technopolymer
Spools	Stainless Steel

Technical characteristics

Voltage	$+ 24 \mathrm{V}\mathrm{DC} \pm 10\%$
Pilot consumption	1,3W nominal in energy saving mode
Pilot working pressure (12-14)	from 2,5 to 7 bar max.
Valve working pressure [1]	from vacuum to 10 bar max.
Operating temperature	from -5°C to +50°C
Protection degree	IP65
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous

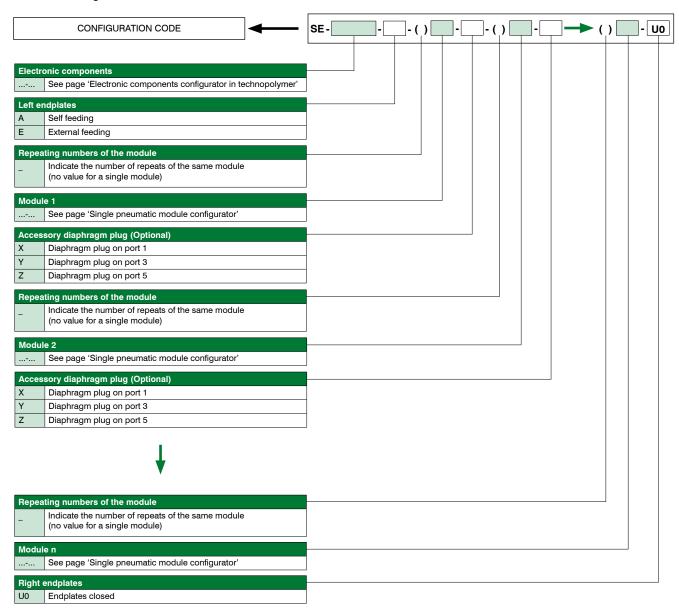
WE SPEAK EVO

The Optyma-S series becomes EVO and interfaces with the new PX series modular electronic system while still retaining all of its technical advantages. This is enriched with new features that further extend the flexibility of the product:

- Controls up to 48 electrical signals
- Manifold mounted proportional regulators
- Electro-pneumatic shut-off module



Rules and configuration scheme





Note:

When composing the configuration, always bear in mind that the maximum number of electrical signals available is:

- 48 if a serial node or IO-Link interface is used.
- 40 if a 44-pole multi-pin is used.
- 32 if a 37-pole multi-pin module is used.
- 24 if a 25-pole multi-pin module is used.

• 24 if a 25-pole multi-pir module is used.

If a monostable valve is used on a bistable type base (2 electrical signals occupied), an electrical signal is lost.

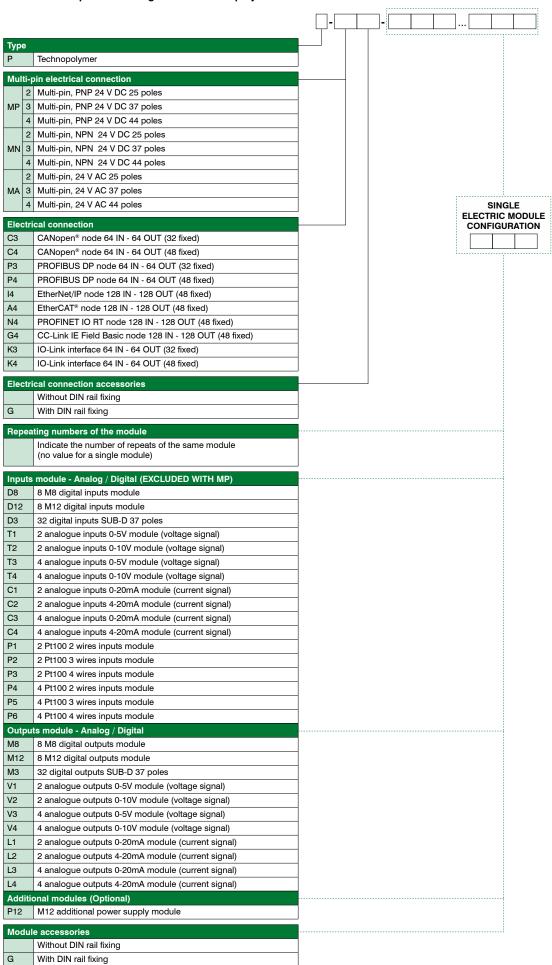
However, this makes it possible to replace the monostable valve with a bistable valve in the same position.

Diaphragm plugs are used to interrupt ports 1, 3 and 5 of the sub-base

If it is necessary to interrupt more than one port at the same time, put the letters that identify their position in sequence (e.g.: if it is necessary to intercept the ports 3 and 5 you must put the letters YZ).

If one or more ports must be interrupted more than once, the addition of the intermediate supply/discharge module is necessary.

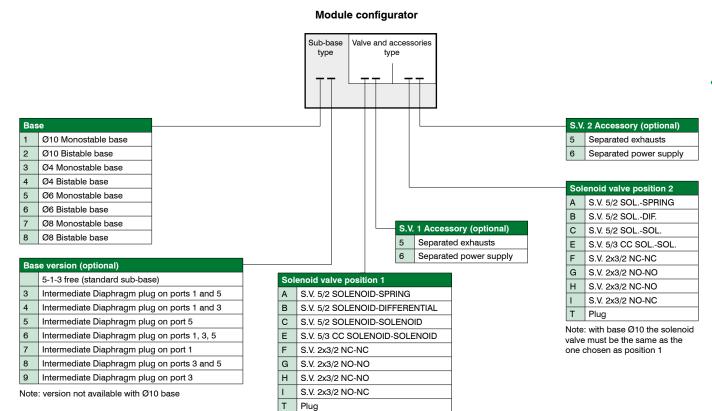
Electronic components configurator in technopolymer





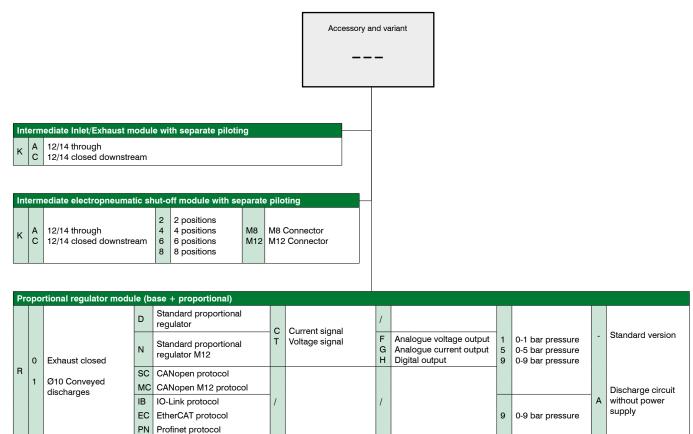
Refer to the current limits indicated in the pages relating to the nodes / IO-Link interface

2 positions base module configurator



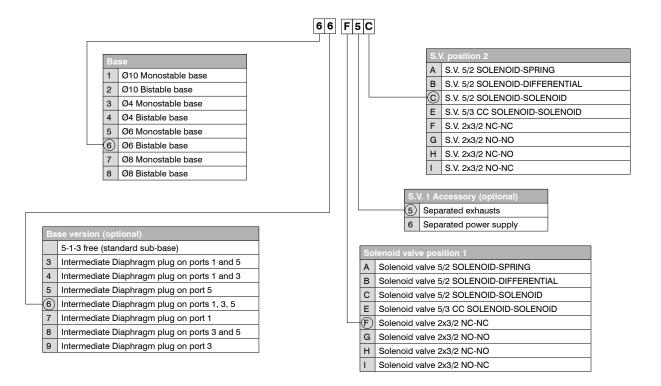
Accessory module configurator





Configuration example of single pneumatic module:

Ø6 Bistable base, intermediate diaphragm on ports 1,3 and 5, 2x3/2 NC-NC Solenoid valve with individual power supply accessory, 5/2 Solenoid-Solenoid valve

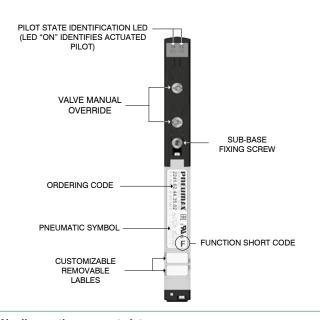


Configuration example of complete group:

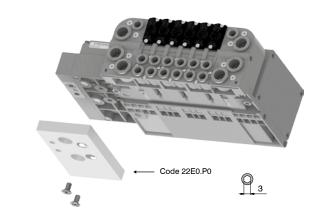
- Technopolymer PX3 serial system (P-I4-D12-M12-D8G)
- Left endplates External feeding (E)
- Ø6 Bistable base with (6HF) Solenoid valve
- Ø6 Bistable base with (6IE) Solenoid valve
- Ø4 Monostable base with (3AA) Solenoid valve
- Ø4 Monostable base with (3BB) Solenoid valve
- Ø8 Bistable base with (8FI) Solenoid valve
- Ø8 Bistable base with (8HE) Solenoid valve
- Right endplate closed (U0)



SE-P-I4-D12-M12-D8G-E-6HF-6IE-3AA-3BB-8FI-8HE-U0



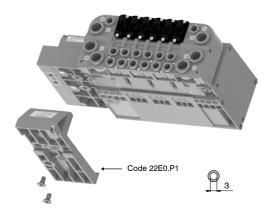
Offset compensation plate





Attention: This accessory is supplied on the manifold unless otherwise stated. This is not compatible for DIN rail mounting.

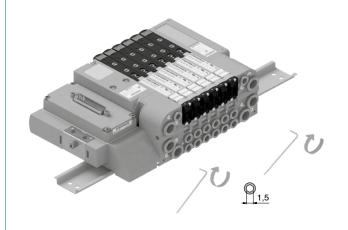
DIN rail mounting support plate



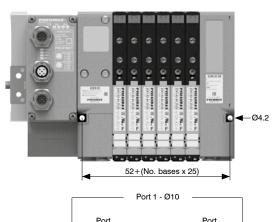


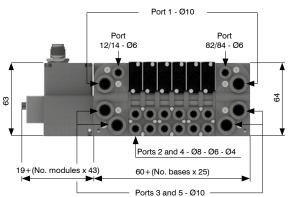
Attention: This must be included when creating the manifold configuration. Exclude the offset compensation plate.

DIN rail fixing

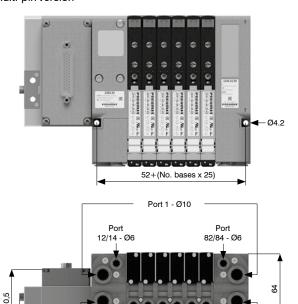


Supply ports and maximum possible size according to valves used Serial system node version





Multi-pin version



122+(No. bases x 25)

orts 2 and 4 - Ø8 - Ø6 - Ø4

Ports 3 and 5 - Ø10



Manual override actuation

Instable function:

Push to actuate (when released it moves back to the original position)

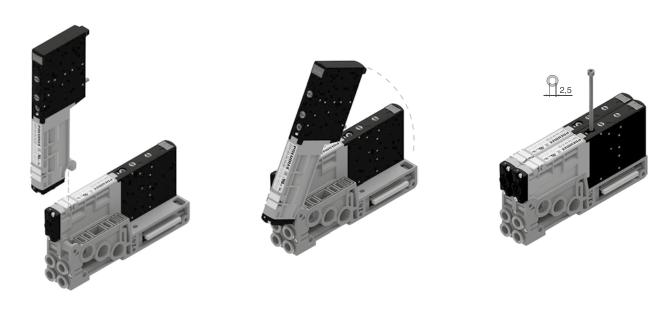


Bistable function: Push and turn to get the bistable function



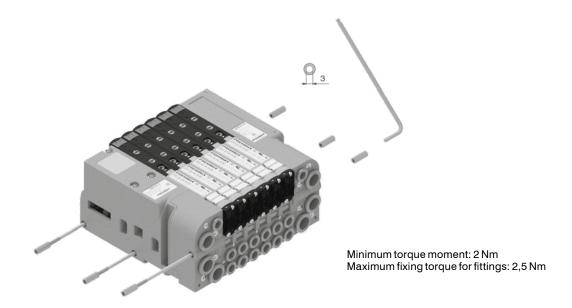
Note: we recommend the manual override is returned to it's original position when not in use

Solenoid valves installation



Note: Torque moment 0,8 Nm

Sub-base assembly



Solenoid-Spring

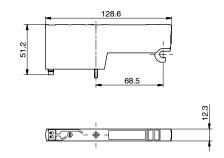
	Technica	l characteristics	
Fluid		Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)		From vacuum to 10	
Pilot pressure (bar)		2,5 7	
Temperature °C		-5 +50	
	with modular base, tube ø4	140	
Flourests at 6 horseith Ap 1 (NII/min)	with modular base, tube ø6	300	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	with modular base, tube ø8	400	
	with modular base, tube ø10	900	
Responce time according to ISO 12238, a	ctivation time (ms)	15	
Responce time according to ISO 12238, d	eactivation time (ms)	20	

Coding: 2241.52.00.39.

1		VOLTAGE
1		02 = 24 VDC PNP
1	V	12 = 24 VDC NPN
		05 = 24 VAC

SHORT FUNCTION CODE "A"
Weight 67 g







Solenoid-Differential

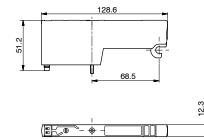
<u></u>			
Technical characteristics			
Fluid		Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)		From vacuum to 10	
Pilot pressure (bar)		2,5 7	
Temperature °C		-5 +50	
	with modular base, tube ø4	140	
Flow rate at 6 bar with Δp=1 (NI/min)	with modular base, tube ø6	400	
	with modular base, tube ø8	550	
	with modular base, tube ø10	850	
Responce time according to ISO 12238, activation time (ms)		20	
Responce time according to ISO 12238, deactivation time (ms)		25	

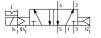
Coding: 2241.52.00.36.

•	VOLTAGE
	02 = 24 VDC PNP
	12 = 24 VDC NPN
	05 = 24 VAC

SHORT FUNCTION CODE "B"
Weight 67 g







Solenoid-Solenoid

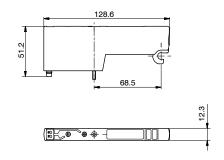
Technical characteristics			
Fluid		Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)		From vacuum to 10	
Pilot pressure (bar)		2,57	
Temperature °C		-5 +50	
Flow rate at 6 bar with Δp =1 (NI/min)	with modular base, tube ø4	140	
	with modular base, tube ø6	400	
	with modular base, tube ø8	550	
	with modular base, tube ø10	900	
Responce time according to ISO 12238, activation time (ms)		10	
Responce time according to ISO 12238, deactivation time (ms)		10	

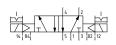
Coding: 2241.52.00.35.

	VOLTAGE
	02 = 24 VDC PNP
v	12 = 24 VDC NPN
	05 = 24 VAC

SHORT FUNCTION CODE "C" Weight 67 g







PREUM

Solenoid-Solenoid 5/3 (Closed centres)

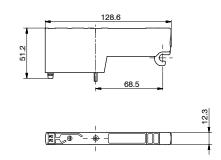
Technical characteristics			
Fluid		Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)		From vacuum to 10	
Pilot pressure (bar)		2,5 7	
Temperature °C		-5 +50	
Flow rate at 6 bar with Δp=1 (NI/min)	with modular base, tube ø4	140	
	with modular base, tube ø6	300	
	with modular base, tube ø8	400	
	with modular base, tube ø10	600	
Responce time according to ISO 12238, activation time (ms)		15	
Responce time according to ISO 12238, deactivation time (ms)		20	

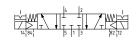
Coding: 2241.53.31.35.

	VOLTAGE
	02 = 24 VDC PNP
v	12 = 24 VDC NPN
	05 = 24 VAC

SHORT FUNCTION CODE "E"
Weight 83 g







Solenoid-Solenoid 2x3/2

Technical characteristics			
Fluid		Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)		From vacuum to 10	
Pilot pressure (bar)		≥3+(0,2xInlet pressure)	
Temperature °C		-5 +50	
Flow rate at 6 bar with Δp=1 (NI/min)	with modular base, tube ø4	140	
	with modular base, tube ø6	360	
	with modular base, tube ø8	420	
	with modular base, tube ø10	650	
Responce time according to ISO 12238, activation time (ms)		15	
Responce time according to ISO 12238, deactivation time (ms)		25	

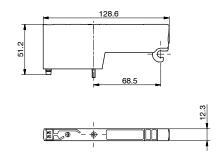
Example: If inlet pressure is set at 5 bar then pilot pressure must be at least Pp=3+(0,2*5)=4 bar

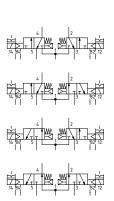
Coding: 2241.62. **3**5.

	FUNCTION			
	44 = NC-NC (5/3 Open centres)			
	45 = NC-NO (normally closed-			
	normally open)			
	54 = NO-NC (normally open-			
normally closed)				
	55 = NO-NO (5/3 Pressured centres)			
	VOLTAGE			
	02 = 24 VDC PNP			
12 = 24 VDC NPN				
]	05 = 24 VAC			

SHORT FUNCTION CODE:
NC-NC (5/3 Open centres)="F"
N.O. - N.O. (5/3 Pressured centres)="G"
N.O.-N.C.="I"
Weight 75 g









Left Endplate

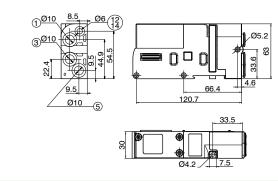
Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10 (External pilot base) 2,5-7 (Self-feeding base)	
Pilot pressure (bar)	2,5 7 (External pilot base)	
Temperature °C	-5 +50	

	Coding: 22E0.			
		VERSION		
	•	02 = External feeding		
		12 = Self-feeding		



12/14 SEPARATED FROM PORT 1 Weight 199 g

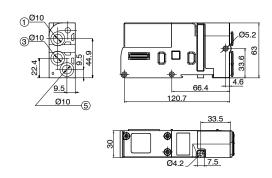
22E0.02.02.S





12/14 CONNECTED TO PORT 1 Weight 199 g

22E0.12.12.S



Right Endplate

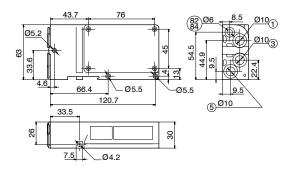
Coding: 2240.03.00

Technical characteristics		
Fluid Filtered air. No lubrication needed, if applied it shall be continuous		
Working pressure (bar)	From vacuum to 10	
Temperature °C	-5 +50	



PORT 82/84 = DO NOT PRESSURIZE, SOLENOID PILOTS EXHAUST Weight 148 g

2240.03.00

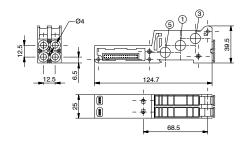


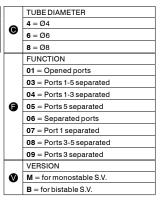
Modular base (2 places)

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10	
Temperature °C	-5 +50	



Weight 75 g 22E4.**G**Ø



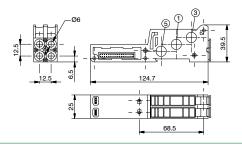


Coding: 22E**⊚.⊕**♥

Weight 75 g

AIR DISTRIBUTION

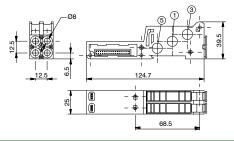
22E6.**G**Ø





Weight 75 g

22E8.**G**



High flow rate modular base (2 places)

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10	
Temperature °C	-5 +50	

Coding:	22E1	1.01♥
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	VERSION
Ø	$\mathbf{M} = \text{for monostable S.V.}$
	B = for bistable S.V.



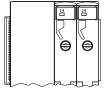
Weight 200 g

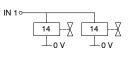
 $the two \, solenoid \, valves \, mounted \, on \, the \, high-flow \, base \, are \, pneumatically \, and \, electrically \, in \, parallel. \, and \, electrically \, in \, parallel. \, electrically \, electrical$

Attention: solenoid valves must be of the same type.

Attention: the additional supply is necessary to guarantee the declared flow values, the port (1), if not supplied, it must be plugged.

Monostable configuration



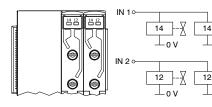


the monostable base consumes only one electrical signal and can the bistable base consumes two electrical signals and can mount only mount monostable solenoid valves.

Bistable configuration

Ø10₄

20

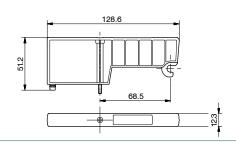


both bistable and monostable solenoid valves; in the latter case one electrical signal will be lost.

Closing plate Coding: 2240.00

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10	
Temperature °C	-5 +50	





SHORT FUNCTION CODE "T" Weight 30 g

Coding: 22E0.♥.06

Individual supply or exhaust module

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10 3 7 (piloting 12/14)	
Temperature °C	-5 +50	

VERSION V 01 = Port 1 separated 35 = Ports 3-5 separated

 $The {\it flow rate of the solenoid valve will be reduced compared to that shown in the general catalogue}$



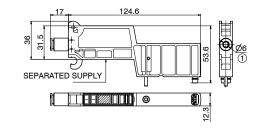
Weight 44 g

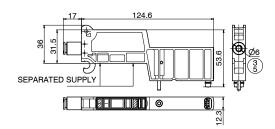
22E0.01.06



Weight 44 g

22E0.35.06





Proportional regulator base	Coding: 22E0. @ . RP

Y		
Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10	
Temperature °C	-5 +50	

	CONNECTION
Θ	00 = Closed
	10 = Ø10

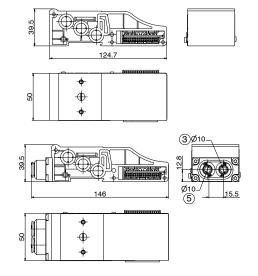


Weight 120 g

22E0.00.RP



Weight 120 g 3/5 = Exhaust connections 22E0.10.RP





1 | 86



Proportional regulator installation on its base





Technical characteristics

Pneumatic characteristics			
Fluid	Air filtered at 5 micron and dehumidified		
Minimum inlet pressure	Desired outlet pressure + 1 bar		
Maximum inlet pressure	10 bar		
Outlet pressure	0 9 bar		
Nominal flow rate from 1 to 2 (6 bar ΔP 1 bar)	1100 NI/min		
Discharge flow rate (6 bar with 1 bar overpressure)	1300 NI/min		
Air consumption	< 1 NI/min		
Supply connection	G 1/4"		
Operating connection	G 1/4"		
Exhaust connection	G 1/8"		
Maximum fitting tightening	15 Nm		

Electrical characteristics		
Supply voltage		24VDC ± 10% (stabilized with ripple<1%)
Standby current consumption		70mA
Current consumption with solenoid valves on		400mA
**Reference Signal	Voltage	*010V *05V *15V
	Current	*420 mA *020 mA
**!	Voltage	10 kΩ
**Input Impedance	Current	250 Ω
**Digital inputs		24 VDC ± 10%
**Digital output		24 VDC PNP (max current 50 mA)

Functional characteristics			
Linearity	± Insensitivity		
Hysteresis	± Insensitivity		
Repeatability	± Insensitivity		
Sensitivity	0,01 bar		
Assembly position	Indifferent		
Protection grade	IP65 (with casing fitted)		
Ambient temperature	-5°50°/23°F122°F		

Construction characteristics		
Body	Anodized aluminum	
Shutters	Brass with vulcanized NBR	
Diaphragm	Cloth-covered rubber	
Seals	NBR	
Cover for electrical part	Technopolymer	
Springs	AISI 302	
Weight	360 g	

^{*} Selectable by keyboard or by RS-232 ** Valid only for devices with analog input

Series 2200 Optyma-S EVO - Proportional technology accessories



Installation/Operation

PNEUMATIC CONNECTION



The compressed air is connected by G 1/4" threaded holes on the body. Before making the connections, eliminate any impurities in the connecting pipes to prevent chippings or dust entering the unit. Do not supply the circuit with more than 10 bar pressure and make sure that the compressed air is dried (excessive condensate could cause the appliance to malfunction) and filtered at 5 micron. The supply pressure to the regulator must always be at least 1 bar greater than the desired outlet pressure. If a silencer is applied to the discharge path the unit response time may change; periodically check that the silencer is not blocked and replace it if necessary.

ELECTRICAL CONNECTION



For the electrical connection a SUB-D 15-pole female or a M12 connector is used (accordingly to the model, to be ordered separately). Wire in accordance with the wiring ${\it diagram\,shown\,below}. \textbf{Warning: INCORRECT\,CONNECTIONS\,MAY\,DAMAGE\,THE\,DEVICE}$

NOTES ON OPERATION

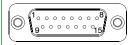


the solenoid valves. In order to discharge the circuit downstream, zero the reference, make sure that the display shows a pressure value equal to zero and then disconnect the electric power supply. A version of the device is available that exhausts the downstream circuit when the power supply is removed (Option "A" at the end of the ordering code). If the compressed-air supply is suspended and the electric power supply is maintained a whirring will be heard that is due to the solenoid valves; an operating parameter can be activated (P18) that triggers the regulator protection whenever the requested pressure is not reached within 4 seconds of the reference signal being sent. In this case the system will intervene to interrupt the control of the solenoid valves. Every twenty seconds, the unit will start the reset procedure until standard operating conditions have been restored.

Proportional regulator, standard version with D-SUB connector



TOP VIEW OF THE REGULATOR CONNECTOR



CONNECTOR PINOUT:

- 1 = DIGITAL INPUT 1
- 2 = DIGITAL INPUT 2
- 3 = DIGITAL INPUT 3 4 = DIGITAL INPUT 4
- 5 = DIGITAL INPUT 5 6 = DIGITAL INPUT 6
- 7 = DIGITAL INPUT 7
- 8 = ANALOG INPLIT
- DIGITAL INPUT 8
- 9 = SUPPLY (24 VDC)
- 10 = DIGITAL OUTPUT (24 VDC PNP) 11 = ANALOG OUTPUT (CURRENT)
- 12 = ANALOG OUTPUT (VOLTAGE)
- 13 = Rx RS-232
- 14 = Tx RS-232
- 15 = GND

Proportional regulator, M12 standard version





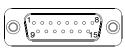
M12 Standard version CONNECTOR PINOUT:

- = POWER SUPPLY (24 VDC) 2 = ANALOG OUTPUT (depending
- on the model) 3 = GND
- 4 = ANALOG INPUT

Proportional regulator, CANopen® version with **D-SUB** connector



TOP VIEW OF THE REGULATOR CONNECTOR



- CONNECTOR PINOUT:
- 1 = CAN_SHIELD 2 = CAN_V+
- 3 = CAN_GND
- $4 = CAN^{-}H$
- 5 = CAN_L
- 6 = NC
- 7 = NC
- 8 = NC
- 9 = SUPPLY (+24 VDC) 10 = CAN_SHIELD
- 11 = CAN_V+ 12 = CAN_GND
- 13 = CAN_H 14 = CAN_L
- 15 = GND

Proportional regulator, CANopen® version with M12 connector





M12 4P MALE



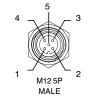
M125P **FEMALE**

PIN	DESCRIPTION	
	+24 VDC (NODE	
'	AND INPUTS)	
2	NC	
3	GND	
4	+24 VDC (OUTPUTS)	

PIN	SIGNAL	DESCRIPTION
1	CAN_SHIELD	Optional Can Shield
2	CAN_V+	Optional Can external positive supply (Dedicated for supply of transceiver and Optocouplers, if galvanic isolation of the bus node applies)
3	CAN_GND	Ground / 0V / V-
4	CAN_H	CAN_H bus line (Dominant high)
5	CAN_L	CAN_L bus line (Dominant low)

Proportional regulator, IO-Link version



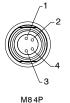


CONNECTOR PINOUT:

- 2 = +24 VDC (P24)
- 3 = L-
- 4 = C/Q
- 5 = GND (N24)

Proportional regulator, EtherCAT®, PROFINET IO RT and EtherNet/IP









M12D4P **FEMALE**

CONNECTOR PINOUT:

- 1 = Device logic power supply
- 3 = GND
- 4 = Solenoid valves power supply

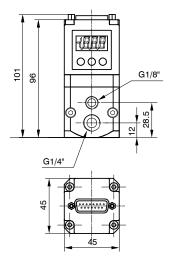
CONNECTOR PINOUT:

- 1 = TX Signal + (Ethernet Transmit High) 2 = RX Signal + (Ethernet Receive High)
- 3 = TX Signal (Ethernet Transmit Low)4 = RX Signal - (Ethernet Receive Low)



Proportional regulator, standard version with D-SUB connector





Coding: 221E2N. **1**. D. **2**. **3**.

Ū	TYPE
	C = Current signal (4-20 mA / 0-20 mA)
	T = Voltage signal (0-10 V / 0-5 V / 1-5 V)
	PRESSURE RANGE
e	0001 = from 0 to 1 bar
•	0005 = from 0 to 5 bar
	0009 = from 0 to 9 bar
	VARIANT
	= Standard version
	A = Exhaust downstream pressure when power
	supply is removed

Accessories

Model with SUB-D 15 poles connector



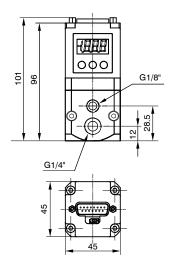
Coding: 5300.F15.**⊙.⊙**

•	CONNECTOR
	00 = straight connector
	90 = 90° connector
	VARIANT
•	00 = casing IP65*
V	03 = cable 3 meters
	05 = cable 5 meters

^{*}whitout cable

▶ Proportional regulator, CANopen® version with D-SUB connector





Coding: 221E2N.S.C.**₽.Ø**

	PRESSURE RANGE
9	0001 = from 0 to 1 bar
	0005 = from 0 to 5 bar
	0009 = froma 0 to 9 bar
•	VARIANT
	= Standard version
	A = Exhaust downstream pressure when power supply is removed

Accessories

Model with SUB-D 15 poles connector



Coding: 5300.F15.**⊚.⊘**

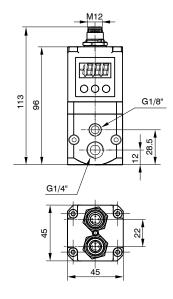
	CONNECTOR	
•	00 = straight connector	
	90 = 90° connector	
	VARIANT	
•	00 = casing IP65*	
v	03 = cable 3 meters	
	05 = cable 5 meters	

^{*}senza cavo

Pi

Proportional regulator, CANopen ® version with M12 connector





Coding: 221E2N.M.C.**②**.**♥**

•	PRESSURE RANGE
	0001 = from 0 to 1 bar
	0005 = from 0 to 5 bar
	0009 = from 0 to 9 bar
•	VARIANT
	= Standard Version
	A = Exhaust downstream pressure when power supply is removed

Note: This model doesn't include the terminating resistor

Accessories

Power supply connector

Female straight connector M12A 4P



Network connector

Male straight connector M12A 5P

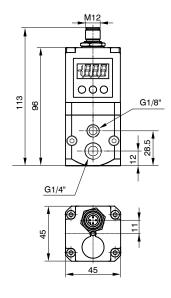


Coding: 5312A.F04.00

Coding: 5312A.M05.00

Proportional regulator, M12 standard version





Coding: 221E2N.**1.0.0**.

	TYPE
0	C = Current signal (4-20 mA)
	T = Voltage signal (0-10 V)
	OUTPUT
0	F = Voltage analogue output
U	G = Current analogue output
	H = Digital output
	PRESSURE RANGE
e	0001 = from 0 to 1 bar
"	0005 = from 0 to 5 bar
	0009 = from 0 to 9 bar
	VARIANT
•	= Standard Version
	A = Exhaust downstream pressure when power supply is removed

Accessories

Power supply connector



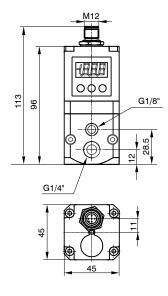
Female straight connector M12A 4P

Coding: 5312A.F04.00



Proportional regulator, IO-Link version





Coding: 221E2N.I.B.009.♥

•	VARIANT
	= Standard Version
	$\label{eq:A} \boldsymbol{A} = \text{Exhaust downstream pressure when power} \\ \text{supply is removed}$

Accessories

Power supply connector

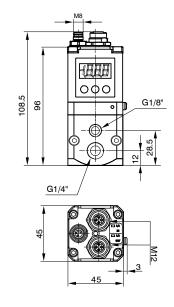
Female straight connector M12A 4P



Coding: 5312A.F05.00

Proportional regulator, EtherCAT®, PROFINET IO RT and EtherNet/IP version





Coding: 221E2N.**⊕**.0009.**♥**

	TYPE
_	EC = EtherCAT
O	PN = PROFINET IO RT
	EI = EtherNet/IP
	VARIANT
Ø	= Standard Version
•	A = Exhaust downstream pressure when power supply is removed

Accessories

Power supply connector





Coding: 5312D.M04.00

Intermediate electro-pneumatic shut-off module 2/4/6/8 positions

Coding: 22E0.**∅**.**①**.**②**

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10 3 7 (piloting 12/14)	\Box
Temperature °C	-5 +50	
Feeding	+ 24 V DC ±10%	
Protection	Inverted polarity protection	
Maximum load	100 mA	
Indicators	+ 24 V DC presence LED	٦ŀ
Series modules maximum number	3	

	MODULE
0	10 = 12-14 open
	11 = 12-14 closed
	SHUT-OFF
Û	2A = 2 Signals
	4A = 4 Signals
	6A = 6 Signals
	8A = 8 Signals
	CONNECTION
Θ	M8 = M8
	M12 = M12



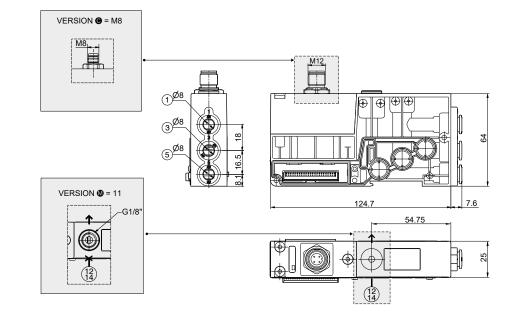
Weight 120 g

22E0. **1**. **1**. M12



Weight 120 g

22E0.**∅**.**⊕**.M8



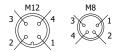
WORKING PRINCIPLE / SIMPLIFIED FUNCTIONAL DIAGRAM

 $Intermediate\ electro-pneumatic\ shut-off\ module\ allows\ you\ to\ interrupt\ at\ the\ same\ time\ the\ first$ $2, 4, 6 \, \text{or} \, 8 \, \text{available command signals for the valves after the module itself.}$

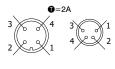
When the shut-off module is present, the controlled output logic signal values are equal to the input logic signal values which came from the serial node or the multi-pin module.

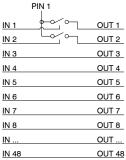
If the supply input signal is absent, the controlled output logic signal values are all equal to zero. This module is particularly useful when control signals are used to block the valves; it is also

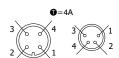
 $effective\ both\ with\ serial\ management\ and\ multi-pin\ connection\ of\ the\ manifolds.$ It is possible to use more modules to interrupt every command signals simply by inserting them before the signals to be interrupted.



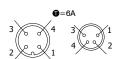
PIN	DESCRIPTION	
1	+ 24 V DC	
2	NOT CONNECTED	
3	GND	
4	NOT CONNECTED	



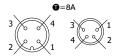




PIN 1	
IN 1	OUT 1
IN 2	OUT 2
IN 3	OUT 3
IN 4	OUT 4
<u>IN 5</u>	OUT 5
IN 6	OUT 6
<u>IN 7</u>	OUT 7
IN 8	OUT 8
IN	OUT
IN 48	OUT 48



	PIN 1	
<u>IN 1</u>		OUT 1
IN 2		OUT 2
IN 3		OUT 3
<u>IN 4</u>		OUT 4
<u>IN 5</u>		OUT 5
<u>IN 6</u>		OUT 6
<u>IN 7</u>		OUT 7
<u>IN 8</u>		OUT 8
<u>IN</u>		OUT
IN 48		OUT 48



	PIN 1	
<u>IN 1</u>		OUT 1
IN 2		OUT 2
<u>IN 3</u>		OUT 3
<u>IN 4</u>		OUT 4
<u>IN 5</u>		OUT 5
<u>IN 6</u>		OUT 6
<u>IN 7</u>		OUT 7
<u>IN 8</u>		OUT 8
<u>IN</u>		OUT
<u>IN 48</u>		OUT 48

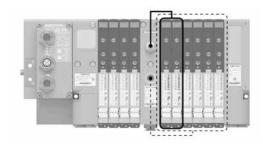
Usage examples

EXAMPLE 1

Manifold of 10 solenoid valves on which you want to interrupt signals 9 and 10.

Assembly:

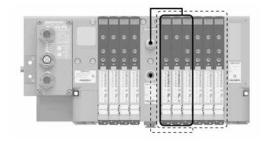
- 4 bistable solenoid valves (not interruptible because before the module)
- 1 intermediate electro-pneumatic shut-off module, 2 signals M8 with conduit 12/14 closed
- 2 monostable solenoid valves (interruptible)
- 4 bistable solenoid valves (managed directly by the corresponding command signal)



EXAMPLE 2

Manifold of 10 solenoid valves on which you want to interrupt signals 9 and 12. Assembly:

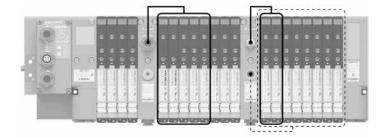
- 4 bistable solenoid valves (not interruptible because before the module)
- 1 intermediate electro-pneumatic shut-off module, 4 signals M8 with conduit 12/14 closed
- 2 monostable solenoid valves (interruptible)
- 4 bistable solenoid valves (the first one is interruptible, the others are managed directly by the corresponding command signal)



EXAMPLE 3

Manifold of 20 solenoid valves on which you want to interrupt signals from 9 to 16 and 23 to 26. Assembly:

- 4 bistable solenoid valves (not interruptible because before the module)
- 1 intermediate electro-pneumatic shut-off module, 8 signals M12 with conduit 12/14 open
- 2 monostable solenoid valves (interruptible)
- 6 bistable solenoid valves (the first three are interruptible, the others are managed directly by the corresponding command signal)
- 1 intermediate electro-pneumatic shut-off module, 4 signals M8 with conduit 12/14 closed
- 8 bistable solenoid valves (the first two are interruptible, the others are managed directly by the corresponding command signal)



Key S.V. electrically managed by the shut-off module:

S.V. pneumatically managed (12/14) by the shut-off module:

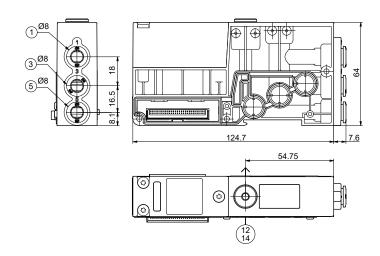
Intermediate inlet/Exhaust module with external pilot

Coding: 22E0.**∅**

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10 3 7 (piloting 12/14)	
Temperature °C	-5+50	

	MODULE
0	10 = 12-14 open
-	11 = 12-14 closed

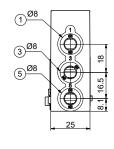


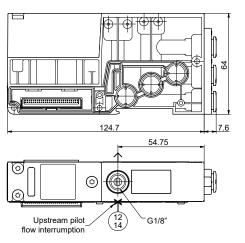


Weight 111 g

22E0.10







Weight 111 g

22E0.11



Polyethylene Silencer Series SPL-R





Coding: 2230.17



TUBE DIAMETER **6** = 6 mm **10** = 10 mm



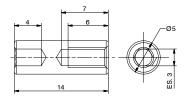
Weight 1,3 g

Tie-rod M3

Coding: 2240.KD.00



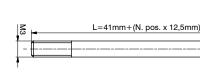
The Kit includes 6 pieces



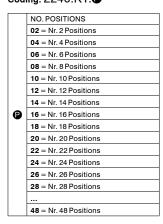
Tie-rod M3

AIR DISTRIBUTION





Coding: 2240.KT.



The Kit includes 3 pieces

DIN rail adapter





21.5

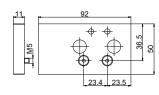
Coding: 22E0.P0

Coding: 22E0.P1

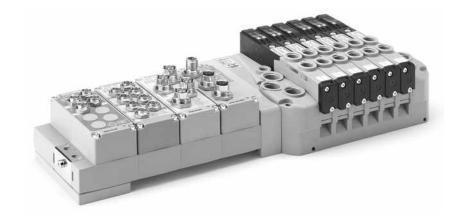
Offset compensation plate



Weight 116 g



Series 2500 Optyma-F EVO



2500 SERIES Optyma-F EVO SOLENOID VALVES MANIFOLD

- Increased flexibility
- Digital and analogue I/O modules
- Manufactured in technopolymer
- Wide range of communication protocols









EtheriNet/IP





Construction characteristics

Body	Technopolymer
Seals	NBR
Hydraulic piston seals	NBR
Springs	Stainless Steel
Operators	Technopolymer
Pistons	Technopolymer
Spools	Technopolymer

Technical characteristics

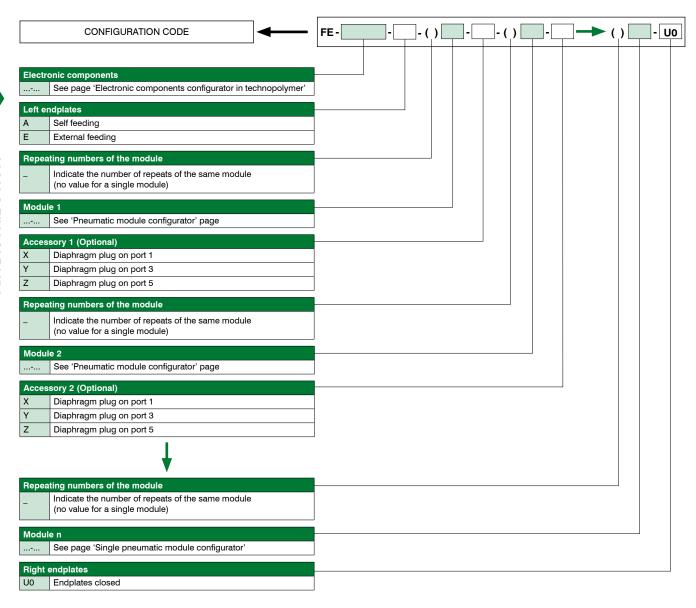
Voltage	+ 24 V DC ±10%
Pilot consumption	1,3W
Pilot working pressure (12-14)	from 3 up to 7 bar max.
Valve working pressure [1]	from vacuum to 10 bar max.
Operating temperature	from -5°C to +50°C
Protection degree	IP65
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous

WE SPEAK EVO

The Optyma-F series becomes EVO and interfaces with the new PX series modular electronic system while still retaining all of its technical advantages. This is enriched with new features that further extend the flexibility of the product:

- Flow rate of 1000 NI/min
- Quick assembly using rotating pins
 Operating using different pressures and vacuum

Rules and configuration scheme





Note:

When composing the configuration, always bear in mind that the maximum number of electrical signals available is:

- 32 if a 37-pole multi-pin module, a serial node or IO-Link interface are used.
- 24 if a 25-pole multi-pin module is used.

If a monostable valve is used on a bistable type base (2 electrical signals occupied), an electrical signal is lost.

However, this makes it possible to replace the monostable valve with a bistable valve in the same position.

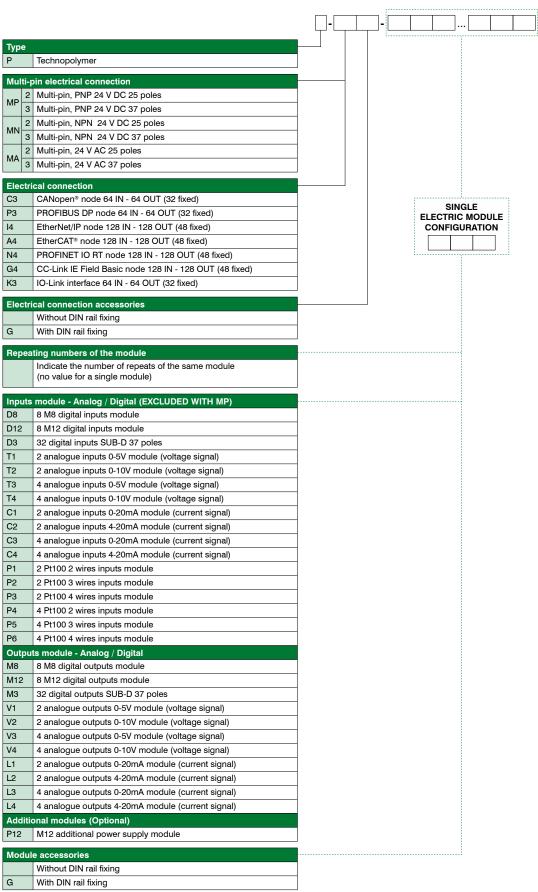
Diaphragm plugs are used to interrupt ports 1, 3 and 5 of the sub-base.

If it is necessary to interrupt more than one port at the same time, put the letters that identify their position in sequence (e.g.: if it is necessary to intercept the ports 3 and 5 you must put the letters YZ).

If one or more ports must be interrupted more than once, the addition of the intermediate supply/discharge module is necessary.



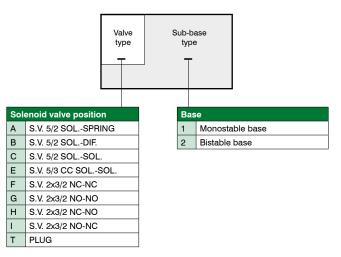
Electronic components configurator in technopolymer



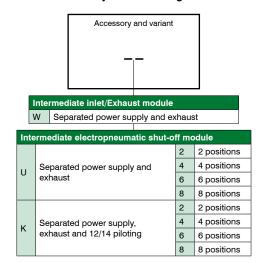
Refer to the current limits indicated in the pages relating to the nodes / IO-Link interface

Modules configurator

Base module configurator with Solenoid valve

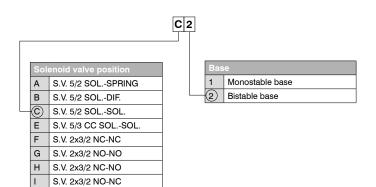


Accessory module configurator

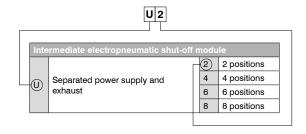


Configuration example of single module:

Bistable base, 5/2 Solenoid-Solenoid valve



Intermediate electropneumatic shut-off module 2 positions

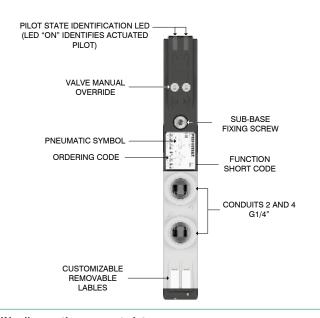


Configuration example of complete group:

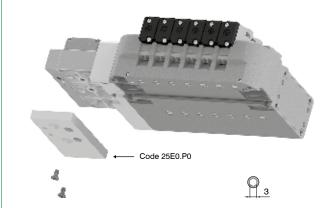
- Technopolymer PX3 serial system (P-A4-M12-M8-P4)
- Left endplates External feeding (E)
- Bistable base with (F2) Solenoid valve
- · Bistable base with (C2) Solenoid valve
- Monostable base with (A1) Solenoid valve
- Bistable base with (E2) Solenoid valve
- Bistable base with (C2) Solenoid valve
- Monostable base with (B1) Solenoid valve
- Right endplates closed (U0)



FE-P-A4-M12-M8-P4-E-F2-C2-A1-E2-C2-B1-U0



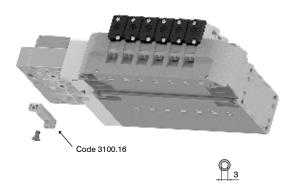
Offset compensation plate





Attention: This accessory is supplied on the manifold unless otherwise stated. This is not compatible for DIN rail mounting.

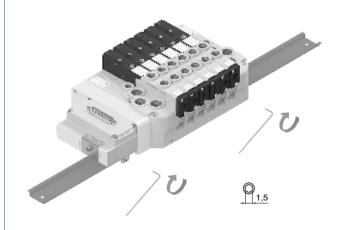
DIN rail mounting support plate



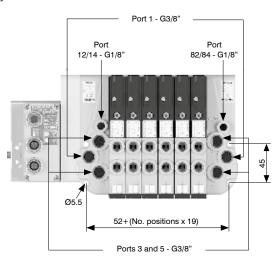


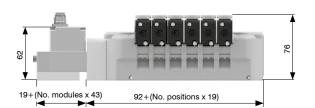
Attention: This must be included when creating the manifold configuration. Exclude the offset compensation plate.

DIN rail fixing

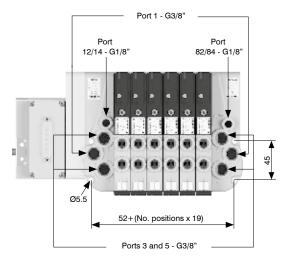


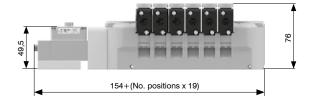
Supply ports and maximum possible size according to valves used Serial system node version





Multi-pin version







Manual override actuation

Instable function:

Push to actuate (when released it moves back to the original position)

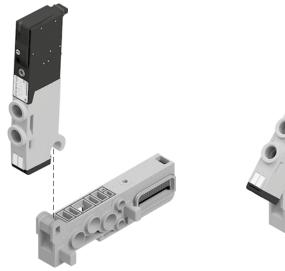


Bistable function: Push and turn to get the bistable function



Note: we recommend the manual override is returned to it's original position when not in use

Solenoid valves installation

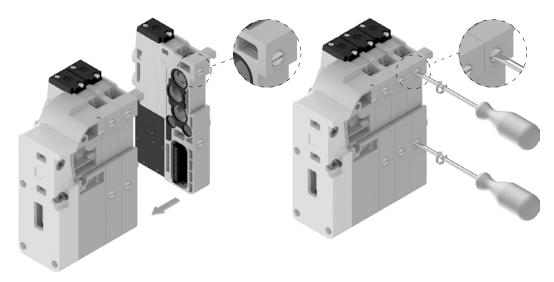






Note: Torque moment 1 Nm

Sub-base assembly





Solenoid-Spring

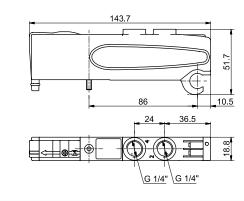
Coding: 2531.52.00.39.

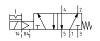
Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous] [
Working pressure (bar)	From vacuum to 10	ן ון
Pilot pressure (bar)	37	
Temperature °C	-5 +50	SH
Flow rate at 6 bar with Δp=1 (NI/min)	1000	ີ w
Responce time according to ISO 12238, activation time (ms)	14	
Responce time according to ISO 12238, deactivation time (ms)	40	

1		VOLTAGE
٦		02 = 24 VDC PNP
1	V	12 = 24 VDC NPN
		05 = 24 VAC

SHORT FUNCTION CODE "A"
Weight 123 g







Solenoid-Differential

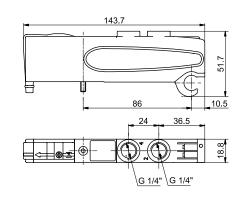
Coding: 2531.52.00.36.

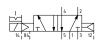
Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Pilot pressure (bar)	37
Temperature °C	-5 +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1000
Responce time according to ISO 12238, activation time (ms)	20
Responce time according to ISO 12238, deactivation time (ms)	29

	VOLTAGE
•	02 = 24 VDC PNP
V	12 = 24 VDC NPN
	05 = 24 VAC
SHOR	T FUNCTION CODE "B"

SHORT FUNCTION CODE "F Weight 120 g







Solenoid-Solenoid

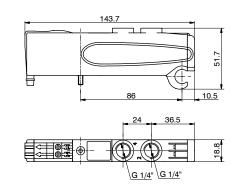
Coding: 2531.52.00.35.

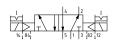
Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Pilot pressure (bar)	37
Temperature °C	-5 +50
Flow rate at 6 bar with Δp=1 (NI/min)	1000
Responce time according to ISO 12238, activation time (ms)	10
Responce time according to ISO 12238, deactivation time (ms)	14

	VOLTAGE
	02 = 24 VDC PNP
V	12 = 24 VDC NPN
	05 = 24 VAC

SHORT FUNCTION CODE "C"
Weight 128 g







AIR DISTRIBUTION

Solenoid-Solenoid 5/3

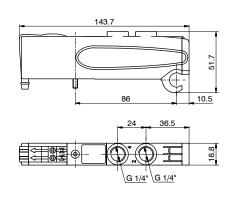
Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10	
Pilot pressure (bar)	2,5 7	
Temperature °C	-5 +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	600	
Responce time according to ISO 12238, activation time (ms)	15	
Responce time according to ISO 12238, deactivation time (ms)	20	

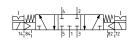
Coding: 2531.53.31.35.

	VOLTAGE
	02 = 24 VDC PNP
V	12 = 24 VDC NPN
	05 = 24 VAC

SHORT FUNCTION CODE "E"
Weight 126 g





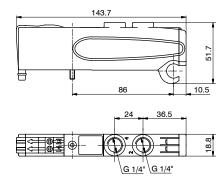


Solenoid-Solenoid 2x3/2

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Pilot pressure (bar)	≥3+(0,2xInlet pressure)
Temperature °C	-5 +50
Flow rate at 6 bar with Δp=1 (NI/min)	700
Responce time according to ISO 12238, activation time (ms)	15
Responce time according to ISO 12238, deactivation time (ms)	25

 $\label{prop:eq:example: Finlet pressure is set at 5 bar then pilot pressure must be at least Pp = 2,5 + (0,2*5) = 3,5 \, bar decreases at 5 bar then pilot pressure must be at least Pp = 2,5 + (0,2*5) = 3,5 \, bar decreases at 5 bar then pilot pressure must be at least Pp = 2,5 + (0,2*5) = 3,5 \, bar decreases at 5 bar then pilot pressure must be at least Pp = 2,5 + (0,2*5) = 3,5 \, bar decreases at 5 bar then pilot pressure must be at least Pp = 2,5 + (0,2*5) = 3,5 \, bar decreases at 2,5 \, bar decreases at 3,5 \, bar decreases at 2,5 \, bar decreas$





Coding: 2531.62. **3**5.

		•
		FUNCTION
1		44 = NC-NC (5/3 Open centres)
]		45 = NC-NO (normally closed-
	•	normally open)
]		54 = NO-NC (normally open-
ļ		normally closed)
		55 = NO-NO (5/3 Pressured centres)
		VOLTAGE
		02 = 24 VDC PNP
	V	12 = 24 VDC NPN
		05 = 24 VAC

NG - 24 VAC

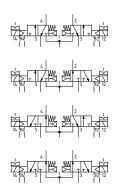
SHORT FUNCTION CODE:

NC-NC (5/3 Open centres)="F"

N.O. N.O. (5/3 Pressured centres)="G"

N.C.-N.O.="I"

Weight 115,5 g





Left Endplate

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10 (external feeding) 3 7 (self feeding)
Pilot pressure (bar)	3 7 (external feeding)
Temperature °C	-5 +50

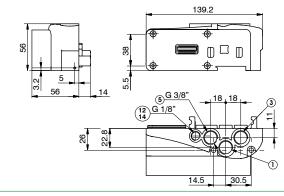
Coding: 25E0.♥.F
Coding: 25E0.♥.F

	VERSION
V	02 = External feeding
	12 = Self-feeding



12/14 SEPARATED FROM PORT 1 Weight 206 g

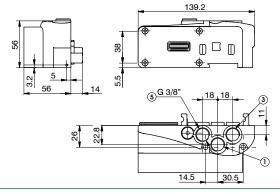
25E0.02.F





12/14 CONNECTED TO PORT 1 Weight 206 g

25E0.12.F



Right Endplate

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10	
Temperature °C	-5 +50	

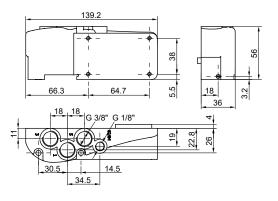
Coding: 2530.03.

		ELECTRICAL CONNECTION
٦	D	00 = Electrical connection



PORT 82/84= DO NOT PRESSURIZE, SOLENOID PILOTS EXHAUST Weight 181,5 g

2530.03.00

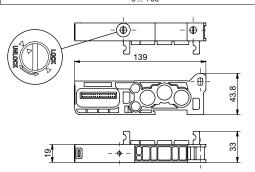


Modular base

Technica	al characteristics
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Temperature °C	-5 ±50

	Sin	0
-	יע	20
	1	
200	N. Carlot	

SHORT CODE "1" (for monostable S.V.) SHORT CODE "2" (for bistable S.V.) Weight 91,5 g



Coding: 2530.01♥

		VERSION
٦	V	$\mathbf{M} = \text{for monostable S.V.}$
1		B = for bistable S.V.

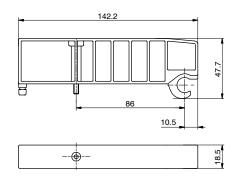


Closing plate

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10	
Temperature °C	-5 +50	



SHORT FUNCTION CODE "T" Weight 53.5 g



Coding: 2530.00

Coding: 2530.10

Coding: 2530.11

Intermediate Inlet/Exhaust module

 Technical characteristics

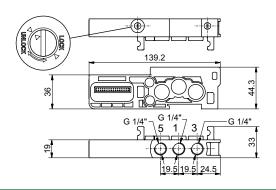
 Fluid
 Filtered air. No lubrication needed, if applied it shall be continuous

 Working pressure (bar)
 From vacuum to 10

 Temperature °C
 -5 ... +50



SHORT FUNCTION CODE "W" Weight 110 g

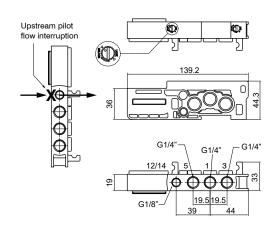


Intermediate inlet/Exhaust module with external pilot

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10	
Pilot pressure (bar)	37	
Temperature °C	-5 +50	



SHORT CODE "K" Weight 162 g





Intermediate electro-pneumatic shut-off module 2/4/6/8 positions

Coding: 2530. **10**.

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10 3 7 (piloting 12/14)	
Temperature °C	-5 +50	
Feeding	+ 24 V DC ±10%	
Protection	Inverted polarity protection	
Maximum load	100 mA	
Indicators	+ 24 V DC presence LED	
Series modules maximum number	3	ا

	MODULE
•	10 = Supply and exhaust
Ø	11 = Supply and exhaust with
	separate pilot
	SHUT-OFF
	2A = 2 Signals
Û	4A = 4 Signals
	6A = 6 Signals
	8A = 8 Signals



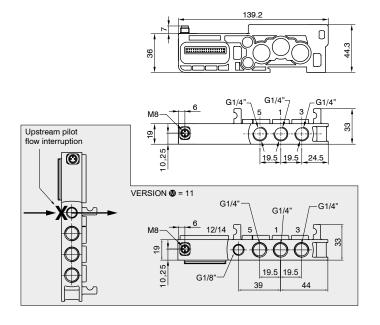
Weight 157 g

2530.10.



Weight 163 g

2530.11.



WORKING PRINCIPLE / SIMPLIFIED FUNCTIONAL DIAGRAM

 $Intermediate\ electro-pneumatic\ shut-off\ module\ allows\ you\ to\ interrupt\ at\ the\ same\ time\ the\ first$ $2, 4, 6 \, \text{or} \, 8 \, \text{available command signals for the valves after the module itself.}$

When the shut-off module is present, the controlled output logic signal values are equal to the input logic signal values which came from the serial node or the multi-pin module.

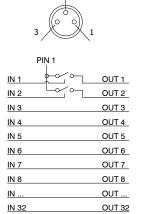
If the supply input signal is absent, the controlled output logic signal values are all equal to zero. This module is particularly useful when control signals are used to block the valves; it is also

 $effective\ both\ with\ serial\ management\ and\ multi-pin\ connection\ of\ the\ manifolds.$ It is possible to use more modules to interrupt every command signals simply by inserting them

before the signals to be interrupted.



PIN	DESCRIPTION
1	+ 24 V DC
4	NOT CONNECTED
3	GND





	PIN 1	
<u>IN 1</u>		OUT 1
IN 2		OUT 2
IN 3		OUT 3
<u>IN 4</u>		OUT 4
IN 5		OUT 5
<u>IN 6</u>		OUT 6
<u>IN 7</u>		OUT 7
IN 8		OUT 8
<u>IN</u>		OUT
IN 32		OUT 32



	PIN 1	
<u>IN 1</u>		OUT 1
IN 2		OUT 2
IN 3		OUT 3
<u>IN 4</u>		OUT 4
<u>IN 5</u>		OUT 5
<u>IN 6</u>		OUT 6
<u>IN 7</u>		OUT 7
IN 8		OUT 8
<u>IN</u>		OUT
IN 32		OUT 32



	PIN 1	
<u>IN 1</u>		OUT 1
IN 2		OUT 2
<u>IN 3</u>		OUT 3
<u>IN 4</u>		OUT 4
IN 5		OUT 5
<u>IN 6</u>		OUT 6
<u>IN 7</u>		OUT 7
IN 8		OUT 8
<u>IN</u>		OUT
IN 32		OUT 32



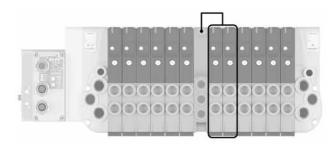
EXAMPLE 1

Manifold of 12 monostable solenoid valves on which you want to interrupt signals 7-8.

Assembly:

- 6 monostable solenoid valves (not interruptible because before the module)
- 1 additional power supply module
- 6 monostable solenoid valves

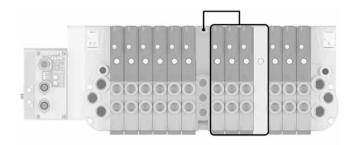
Note: the first 2 of these 6 monostable solenoid valves are interruptible by the module, while the following 4 will work correctly managed directly by the corresponding command signals.



EXAMPLE 2

Manifold of 12 monostable solenoid valves on which you want to interrupt signals 7-8-9. Assembly:

- 6 monostable solenoid valves (not interruptible because before the module)
- 1 additional power supply module
- 3 monostable solenoid valves (interruptible)
- 1 closing plate mounted on a monostable base
- 3 monostable solenoid valves (work correctly managed directly by the corresponding command signals)



EXAMPLE 3

Manifold of 7 monostable and 3 bistable solenoid valves in which you want to interrupt signals 2-3-4-5 and 8-9-10-11. Assembly:

- 1 monostable solenoid valve (not interruptible because before the module)
- 1 additional electro-pneumatic shut-off module
- 6 monostable solenoid valves

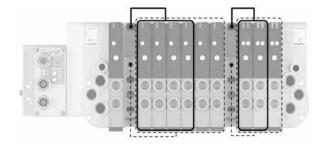
Note: the first 4 of these 6 monostable solenoid valves are interruptible by the module, while the following 2 will work correctly managed directly by the corresponding command signals.

Note no. 2: The pilots of the 6 solenoid valves downstream of the intermediate electro-pneumatic shut-off module are pneumatically powered by the module itself.

- 1 additional electro-pneumatic shut-off module
- 3 bistable solenoid valves

Note no. 3: the first 2 of these 3 bistable solenoid valves are interruptible by the module, while the following will work correctly and are managed directly by the corresponding command signals.

Note no. 4: The pilots of the 3 solenoid valves downstream of the intermediate electro-pneumatic shut-off module are pneumatically powered by the module itself.



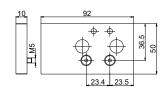
S.V. electrically managed by the shut-off module:

S.V. pneumatically managed (12/14) by the shut-off module:



Offset compensation plate





Weight 116 g

DIN rail adapter



Coding: 25E0.P0

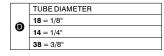




Weight 12 g

Polyethylene Silencer Series SPL-P

Coding: SPLP.



Diaphragm plug Coding: 2530.17



Weight 2,3 g

Series 2500 Optyma-T EVO



2500 SERIES Optyma-T EVO SOLENOID VALVES MANIFOLD

- Increased flexibility
- Digital and analogue I/O modules
- Manufactured in technopolymer
- Wide range of communication protocols









EtherNet/IP





Construction characteristics

Body	Technopolymer
Seals	NBR
Hydraulic piston seals	NBR
Springs	Stainless Steel
Operators	Technopolymer
Pistons	Technopolymer
Spools	Technopolymer

Technical characteristics

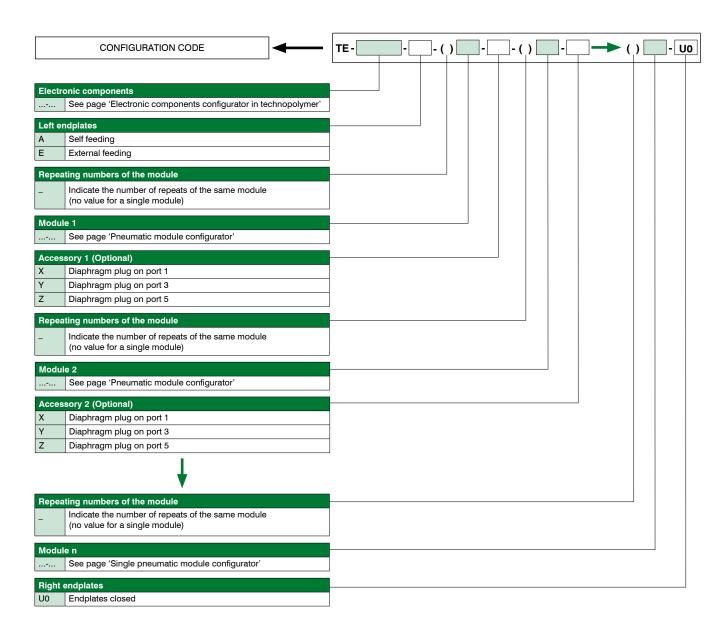
Voltage	+ 24 V DC ±10%
Pilot consumption	1,3W
Pilot working pressure (12-14)	from 3 up to 7 bar max.
Valve working pressure [1]	from vacuum to 10 bar max.
Operating temperature	from -5°C to +50°C
Protection degree	IP65
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous

WE SPEAK EVO

The Optyma-T series becomes EVO and interfaces with the new PX series modular electronic system while still retaining all of its technical advantages. This is enriched with new features that further extend the flexibility of the product:

- Flow rate of 750 NI/min
- Assembly with tie rods kit
- Operating using different pressures and vacuum
 Electro-pneumatic shut-off module







Note:

When composing the configuration, always bear in mind that the maximum number of electrical signals available is:

- 32 if a 37-pole multi-pin module, a serial node or IO-Link interface are used.
- 24 if a 25-pole multi-pin module is used.

If a monostable valve is used on a bistable type base (2 electrical signals occupied), an electrical signal is lost.

However, this makes it possible to replace the monostable valve with a bistable valve in the same position.

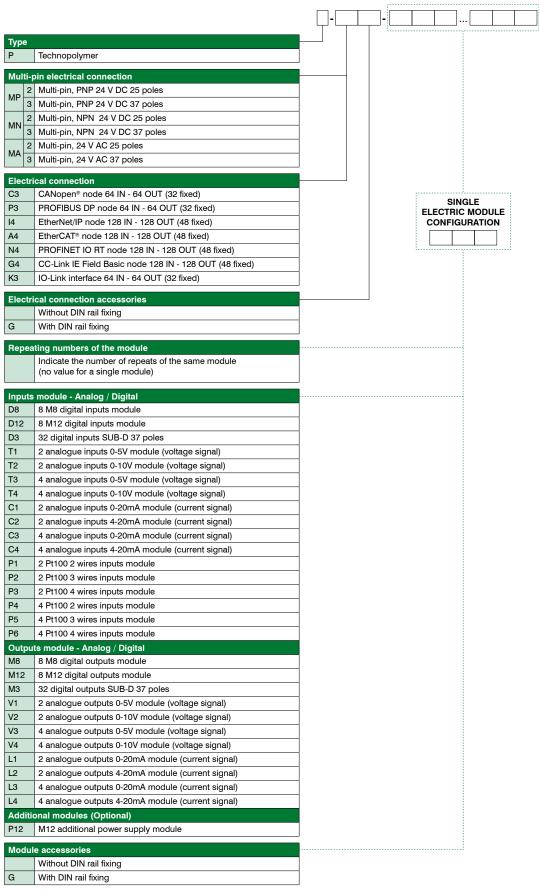
Diaphragm plugs are used to interrupt ports 1, 3 and 5 of the sub-base.

If it is necessary to interrupt more than one port at the same time, put the letters that identify their position in sequence

(e.g.: if it is necessary to intercept the ports 3 and 5 you must put the letters YZ).

If one or more ports must be interrupted more than once, the addition of the intermediate supply/discharge module is necessary.

Electronic components configurator in technopolymer

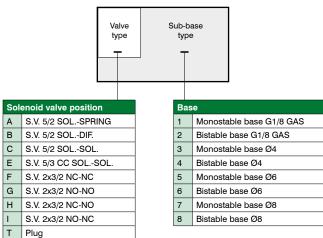




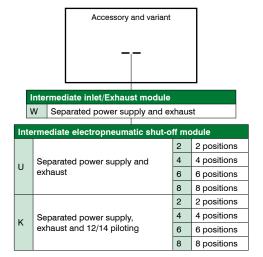
Refer to the current limits indicated in the pages relating to the nodes / IO-Link interface

Modules configurator

Base module configurator with Solenoid valve

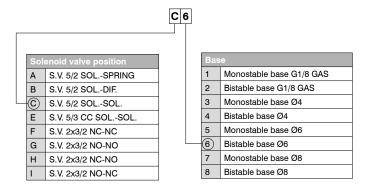


Accessory module configurator

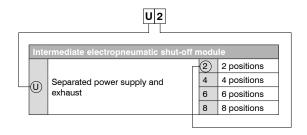


Configuration example of single module:

Bistable base, 5/2 Solenoid-Solenoid valve



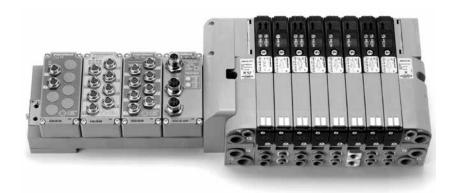
Intermediate electropneumatic shut-off module 2 positions



Configuration example of complete group:

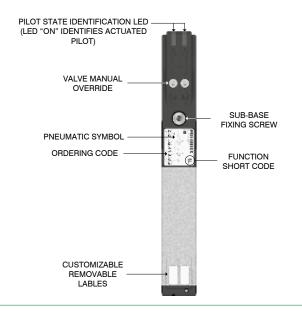
- Technopolymer PX3 serial system (P-N4-D8-M8-C1)
- Left endplates External feeding (E)
- · Bistable base with (F6) Solenoid valve
- · Monostable base with (B3) Solenoid valve
- Bistable base with (E6) Solenoid valve
- · Monostable base with (A5) Solenoid valve

- Monostable base with (A3) Solenoid valve
- Monostable base with (B1) Solenoid valve
- · Bistable base with (C4) Solenoid valve
- Monostable base with (B3) Solenoid valve
- Right endplates closed (U0)

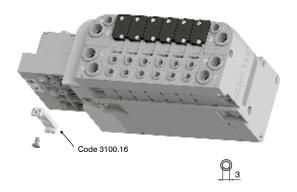


TE-P-N4-D8-M8-C1-E-F6-B3-E6-A5-A3-B1-C4-B3-U0





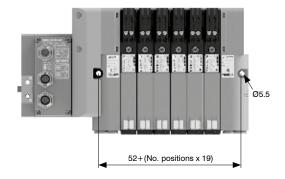
DIN rail mounting support plate

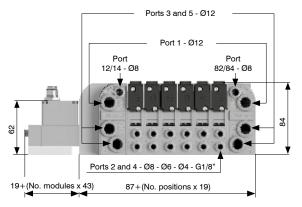




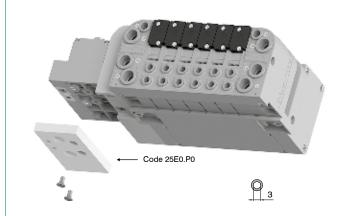
Attention: This must be included when creating the manifold configuration. Exclude the offset compensation plate.

Supply ports and maximum possible size according to valves usedSerial system node version





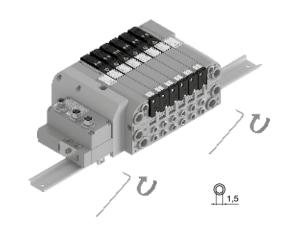
Offset compensation plate



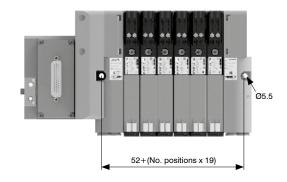


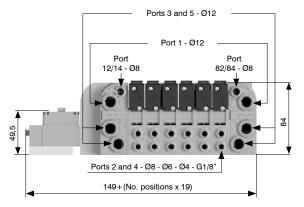
Attention: This accessory is supplied on the manifold unless otherwise stated. This is not compatible for DIN rail mounting.

DIN rail fixing



Multi-pin version





AIR DISTRIBUTION

Manual override actuation

Instable function:

Push to actuate (when released it moves back to the original position)



Bistable function: Push and turn to get the bistable function



Note: we recommend the manual override is returned to it's original position when not in use

Solenoid valves installation

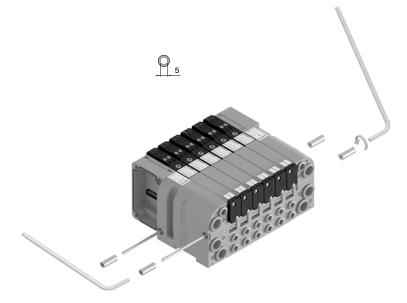






Note: Torque moment 1 Nm

Sub-base assembly



Minimum torque moment: 2,5 Nm Maximum fixing torque for fittings: 3 Nm

Solenoid-Spring

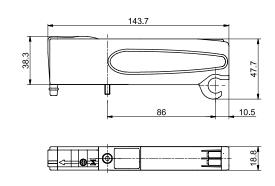
Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10	
Pilot pressure (bar)	37	
Temperature °C	-5 +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	750	
Responce time according to ISO 12238, activation time (ms)	14	
Responce time according to ISO 12238, deactivation time (ms)	40	

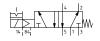
Coding: 2541.52.00.39.

	VOLTAGE
	02 = 24 VDC PNP
v	12 = 24 VDC NPN
	05 = 24 VAC

SHORT FUNCTION CODE "A"
Weight 129 g







Solenoid-Differential

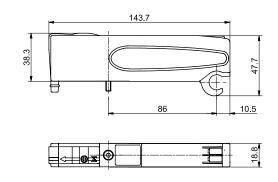
<u> </u>		
Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10	
Pilot pressure (bar)	37	
Temperature °C	-5 +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	750	
Responce time according to ISO 12238, activation time (ms)	20	
Responce time according to ISO 12238, deactivation time (ms)	29	

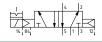
Coding: 2541.52.00.36.

	VOLTAGE
	02 = 24 VDC PNP
V	12 = 24 VDC NPN
	05 = 24 VAC

SHORT FUNCTION CODE "B"
Weight 126 g







Solenoid-Solenoid

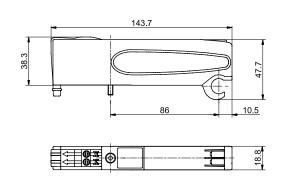
Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous]
Working pressure (bar)	From vacuum to 10	
Pilot pressure (bar)	37]
Temperature °C	-5 +50	s
Flow rate at 6 bar with ∆p=1 (NI/min)	750	۷
Responce time according to ISO 12238, activation time (ms)	10]
Responce time according to ISO 12238, deactivation time (ms)	14	1

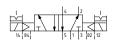
Coding: 2541.52.00.35.

	VOLTAGE
	02 = 24 VDC PNP
V	12 = 24 VDC NPN
	05 = 24 VAC

SHORT FUNCTION CODE "C"
Weight 134 g









Solenoid-Solenoid 5/3

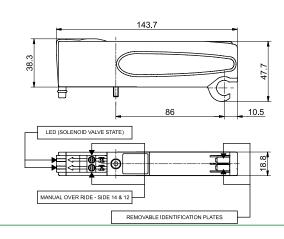
Coding: 2541.53.31.35.

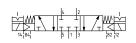
Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous] ₄
Working pressure (bar)	From vacuum to 10	7 I '
Pilot pressure (bar)	2,5 7	
Temperature °C	-5 +50	SH
Flow rate at 6 bar with Δp=1 (NI/min)	600	□ w
Responce time according to ISO 12238, activation time (ms)	15	
Responce time according to ISO 12238, deactivation time (ms)	20	

	VOLTAGE
	02 = 24 VDC PNP
V	12 = 24 VDC NPN
	05 = 24 VAC

SHORT FUNCTION CODE "E"
Weight 132 g







Solenoid-Solenoid 2x3/2

Technical characteristics Fluid Filtered air. No lubrication needed, if applied it shall be continuous Working pressure (bar) From vacuum to 10 Pilot pressure (bar) ≥3+(0,2kInlet pressure) Temperature °C -5...+50 Flow rate at 6 bar with Δp=1 (NI/min) 700 Responce time according to ISO 12238, activation time (ms) 15 Responce time according to ISO 12238, deactivation time (ms) 25

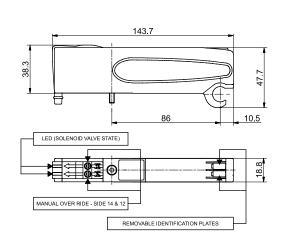
 $\label{prop:eq:example:posterior} \text{Example: If inlet pressure is set at 5 bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5+(0,2*5)=3,5 \, \text{bar then pilot pressure must be at least Pp=2,5$

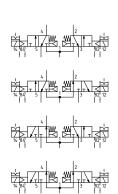
Coding: 2541.62.**⑤**.35.**◎**

	FUNCTION
	44 = NC-NC (5/3 Open centres)
	45 = NC-NO (normally closed-
•	normally open)
	54 = NO-NC (normally open-
	normally closed)
	55 = NO-NO (5/3 Pressured centres)
	VOLTAGE
	02 = 24 VDC PNP
V	12 = 24 VDC NPN
	05 = 24 VAC

Weight 122 g







AIR DISTRIBUTION

Left Endplate

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10 (external feeding) 3 7 (self feeding)	
Pilot pressure (bar)	3 7 (external feeding)	
Town evolute °C	E 150	

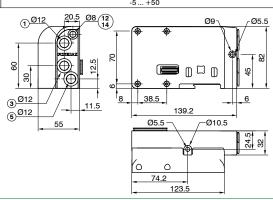
Coding: 25E0.**♥**.T

	VERSION
V	02 = External feeding
	12 = Self-feeding



12/14 SEPARATED FROM PORT 1 Weight 300 g

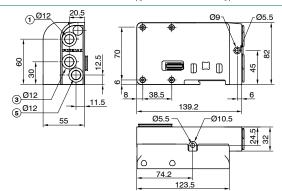
25E0.02.T





12/14 CONNECTED TO PORT 1 Weight 300 g

25E0.12.T



Right Endplate

<u>/</u>	
Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Temperature °C	-5 +50

Coding: 2540.03.

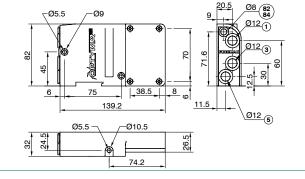
© ELECTRICAL CONNECTION

00 = Electrical connection



PORT 82/84= DO NOT PRESSURIZE, SOLENOID PILOTS EXHAUST Weight 274 g

2540.03.**©**

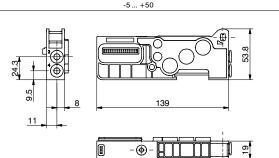


Modular base

<u>/</u>		
Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10	
Temperature °C	-5 +50	



Weight 96,5 g



Coding: 254**@**.01**Ø**

		WORKING PORTS SIZE
1		1 = G1/8" female straight cartridge
(4	4 = Cartridge Ø4	
6 = Quick		6 = Quick fitting tube Ø6
		8 = Quick fitting tube Ø8
		VERSION
	V	M = for monostable S.V.
		B = for bistable S.V.

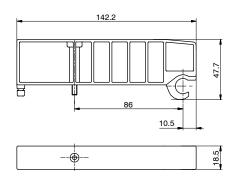


Closing plate Coding: 2530.00

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Temperature °C	-5 +50



SHORT FUNCTION CODE "T" Weight 53.5 g



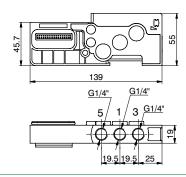
Intermediate Inlet/Exhaust module

Coding: 2540.10

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Temperature °C	-5 +50



SHORT FUNCTION CODE "W" Weight 115 g



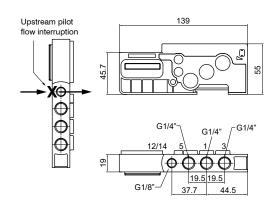
Intermediate inlet/Exhaust module with external pilot

Coding: 2540.11

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Pilot pressure (bar)	37
Temperature °C	-5 +50



SHORT CODE "K" Weight 173 g



1

AIR DISTRIBUTION

Intermediate electro-pneumatic shut-off module 2/4/6/8 positions

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10 3 7 (piloting 12/14)	
Temperature °C	-5 +50	
Feeding	+ 24 V DC ±10%	
Protection	Inverted polarity protection	
Maximum load	100 mA	
Indicators	+ 24 V DC presence LED	
Series modules maximum number	3	

	MODULE
	10 = Supply and exhaust
11 = Supply and exhaust with	
	separate pilot
	SHUT-OFF
	2A = 2 Signals
4A = 4 Signals	
-	6Δ = 6 Signals

Coding: 2540. **1**

8A = 8 Signals



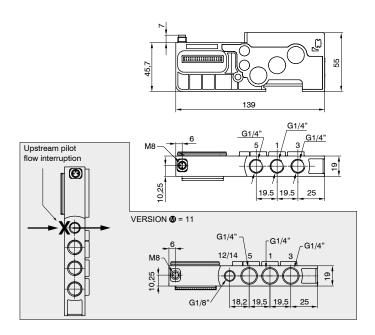
Weight 168 g

2540.10.



Weight 174 g

2540.11.



WORKING PRINCIPLE / SIMPLIFIED FUNCTIONAL DIAGRAM

Intermediate electro-pneumatic shut-off module allows you to interrupt at the same time the first 2,4,6 or 8 available command signals for the valves after the module itself.

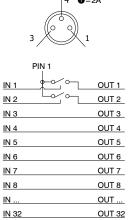
When the shut-off module is present, the controlled output logic signal values are equal to the input logic signal values which came from the serial node or the multi-pin module.

If the supply input signal is absent, the controlled output logic signal values are all equal to zero. This module is particularly useful when control signals are used to block the valves; it is also effective both with serial management and multi-pin connection of the manifolds.

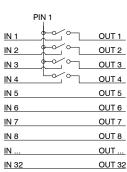
It is possible to use more modules to interrupt every command signals simply by inserting them before the signals to be interrupted.



PIN	DESCRIPTION
1	+ 24 V DC
4	NOT CONNECTED
3	GND









	PIN 1	
<u>IN 1</u>		OUT 1
IN 2		OUT 2
IN 3		OUT 3
IN 4		OUT 4
IN 5		OUT 5
IN 6		OUT 6
IN 7		OUT 7
IN 8	•	OUT 8
IN		OUT
IN 32		OUT 32



	PIN 1	
IN 1		OUT 1
IN 2		OUT 2
IN 3		OUT 3
IN 4		OUT 4
IN 5		OUT 5
IN 6		OUT 6
IN 7		OUT 7
IN 8		OUT 8
IN		OUT
IN 32		OUT 3



Usage examples

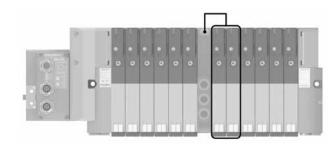
EXAMPLE 1

Manifold of 12 monostable solenoid valves on which you want to interrupt signals 7-8.

Assembly:

- 6 monostable solenoid valves (not interruptible because before the module)
- 1 additional power supply module
- 6 monostable solenoid valves

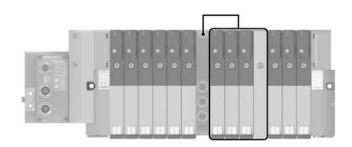
Note: the first 2 of these 6 monostable solenoid valves are interruptible by the module, while the following 4 will work correctly managed directly by the corresponding command signals.



EXAMPLE 2

Manifold of 12 monostable solenoid valves on which you want to interrupt signals 7-8-9. Assembly:

- 6 monostable solenoid valves (not interruptible because before the module)
- 1 additional power supply module
- 3 monostable solenoid valves (interruptible)
- 1 closing plate mounted on a monostable base
- 3 monostable solenoid valves (work correctly managed directly by the corresponding command signals)



EXAMPLE 3

Manifold of 7 monostable and 3 bistable solenoid valves in which you want to interrupt signals 2-3-4-5 and 8-9-10-11. Assembly:

- 1 monostable solenoid valve (not interruptible because before the module)
- 1 additional electro-pneumatic shut-off module
- 6 monostable solenoid valves

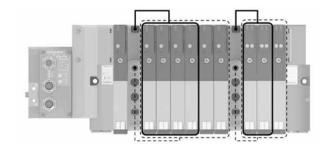
Note: the first 4 of these 6 monostable solenoid valves are interruptible by the module, while the following 2 will work correctly managed directly by the corresponding command signals.

Note no. 2: The pilots of the 6 solenoid valves downstream of the intermediate electro-pneumatic shut-off module are pneumatically powered by the module itself.

- 1 additional electro-pneumatic shut-off module
- 3 bistable solenoid valves

Note no. 3: the first 2 of these 3 bistable solenoid valves are interruptible by the module, while the following will work correctly and are managed directly by the corresponding command signals.

Note no. 4: The pilots of the 3 solenoid valves downstream of the intermediate electro-pneumatic shut-off module are pneumatically powered by the module itself.



Key

S.V. electrically managed by the shut-off module:

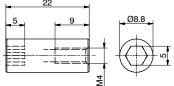
S.V. pneumatically managed (12/14) by the shut-off module:

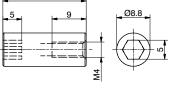
Nut

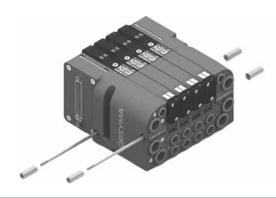
Coding: 2540.KD.00

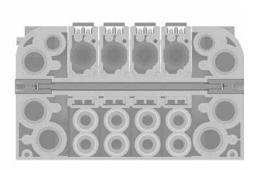
The Kit includes 4 pieces Weight 10 g









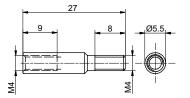


Extension (1 Position)

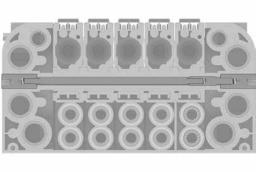
Coding: 2540.KP.01

The Kit includes 2 pieces Weight 3,5 g









Tie-rod M4





Coding: 2540.KT.

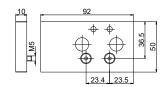
Coding: 25E0.P0

Coding: 3100.16

PHEUMAX

Offset compensation plate



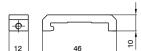


Weight 116 g

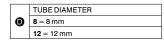
DIN rail adapter



Weight 12 g



Coding: SPLR.**●**



Polyethylene Silencer Series SPL-R

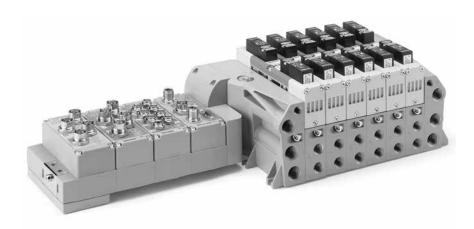


Diaphragm plug Coding: 2530.17



Weight 2,3 g

Series 2700 EVO



2700 SERIES EVO SOLENOID VALVES MANIFOLD

- Increased flexibility
- Digital and analogue I/O modules
 Manufactured according to ISO 15407-2
- Wide range of communication protocols









EtherNet/IP





Construction characteristics

Body	Die-cast aluminium
Springs	Stainless Steel
Operators	Technopolymer
Pistons	Technopolymer
Spools	Aluminium

Technical characteristics

Voltage	$+ 24 \text{ V DC} \pm 10\% \text{ PNP}$
Pilot consumption	1W - 2.3W
Valve working pressure [1]	from vacuum to 10 bar max.
Operating temperature	from -10°C to +50°C
Protection degree	IP65
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010

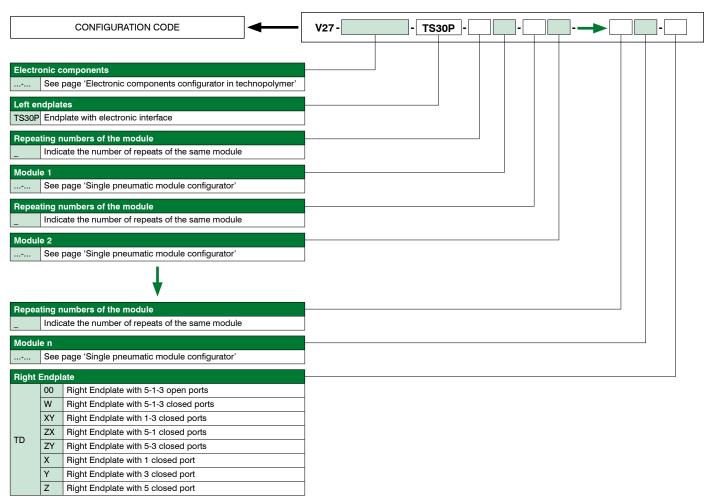
WE SPEAK EVO

The 2700 series becomes EVO and interfaces with the new PX series modular electronic system while still retaining all of its technical advantages. This is enriched with new features that further extend the flexibility of the product:

- Size 26 mm with nominal flow rate up to 1000 NI/min
- Compliant to directive 2014/30/UE
- Monitored solenoid valves
- Vertical configuration



Rules and configuration scheme





Note:

When composing the configuration, always bear in mind that the maximum number of electrical signals available is:

- 32 if a 37-pole multi-pin module is used, if a node or IO-Link interface is used.
- 24 if a 25-pole multi-pin module is used.

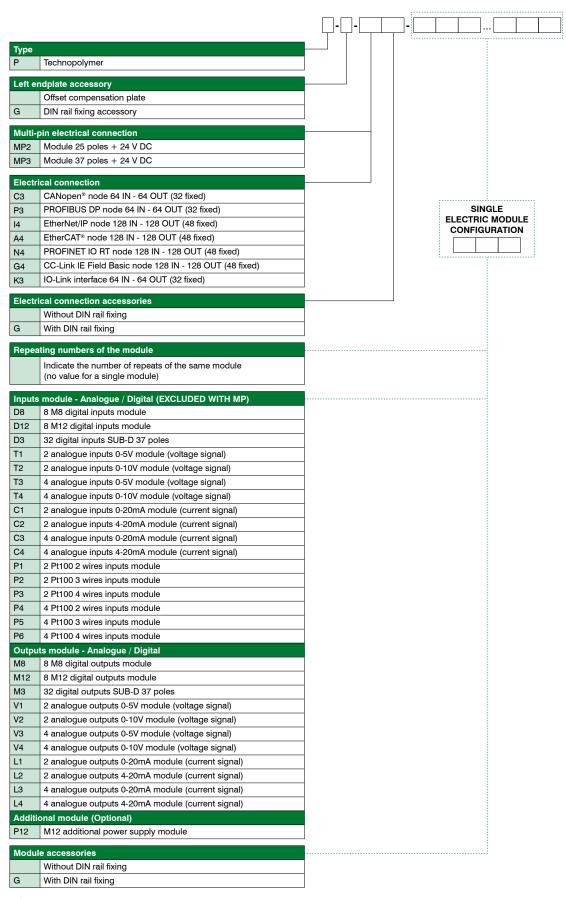
If a monostable valve is used on a bistable type base (2 electrical signals occupied), an electrical signal is lost.

However, this makes it possible to replace the monostable valve with a bistable valve in the same position. Use bases with dedicated closed ports to interrupt ducts 1, 3 and 5.

If one or more ports must be interrupted more than once, the addition of the intermediate supply/discharge module is necessary.



Electronic components configurator in technopolymer

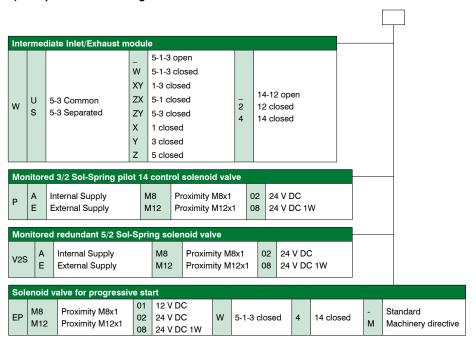


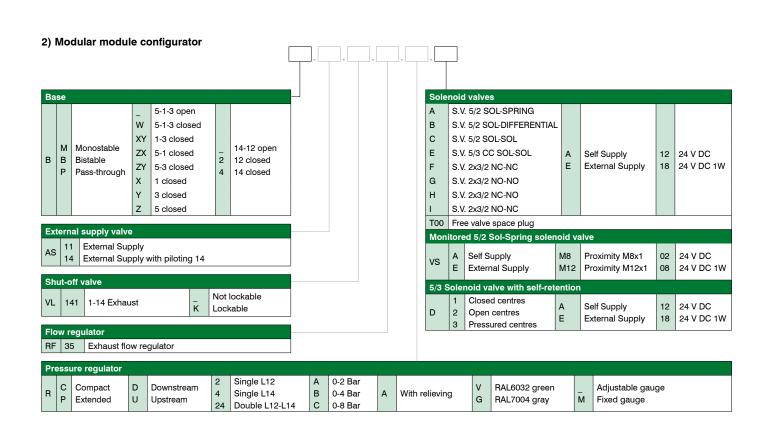


Refer to the current limits indicated in the pages relating to the nodes / IO-Link interface $\,$

Modules configurator:

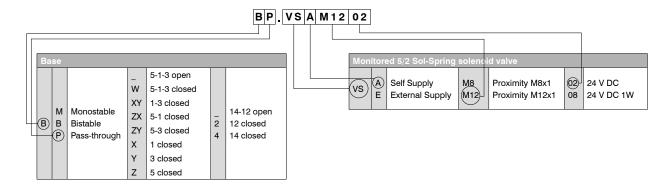
1) Complete module configurator





Configuration example of single module:

Signal pass-through base, ports 5-1-3 open, ports 14-12 open with monitored S.V. internal supply, M12 connector, 24 V DC is identified as:



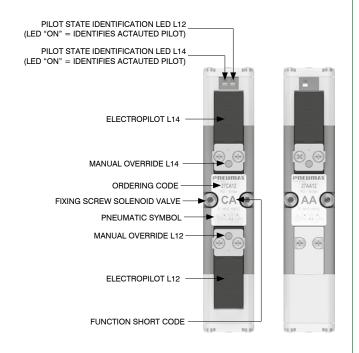
Configuration example of complete group:

- Technopolymer PX3 serial system (P-C3-2M8-D12)
- Left endplate with interface (TS30P)
- Bistable base with S.V. 5/3 CC Sol-Sol (BB.EE12)
- Bistable base with S.V. 2X3/2 NC-NC (BB.FE12)
- Bistable base with S.V. 5/2 Sol-Sol (BB.CE12)
- Bistable base with S.V. 2X3/2 NC-NC (BB.FE12)
- N°2 bistable bases with S.V. 5/2 Sol-Sol (2BB.CE12)
- Right endplate with open ports 1 3 5 (TD00)



V27-P-C3-2M8-D12-TS30P-BB.EE12-BB.FE12-BB.CE12-BB.FE12-2BB.CE12-TD00

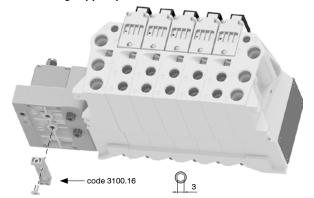
Solenoid valve description



From the top

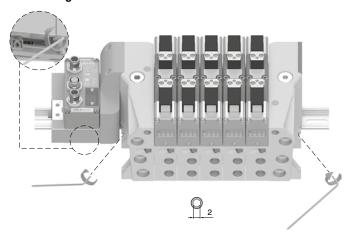
Attention: The overall dimensions shown refer to the modular (valve) sub-bases, and may differ when manifold accessories are included.

DIN rail mounting support plate

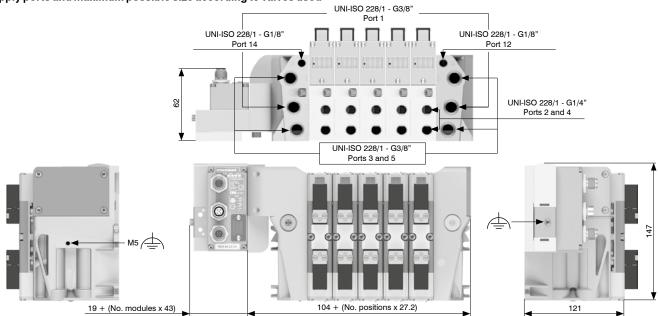


Attention: This must be included when creating the manifold configuration. Exclude the offset compensation plate.

DIN rail fixing



Supply ports and maximum possible size according to valves used



Attention: The overall dimensions shown refer to the modular (valve) sub-bases, and may differ when manifold accessories are included.

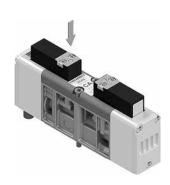


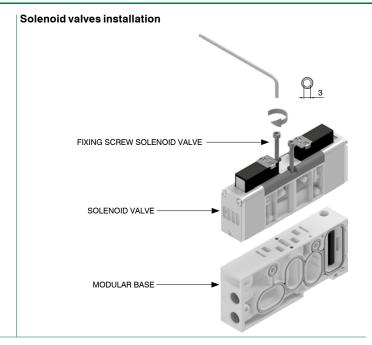
Manual override actuation

Instable function:

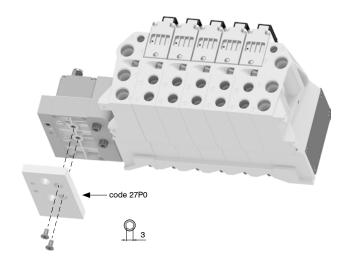
Push to actuate

(when released it moves back to the original position)



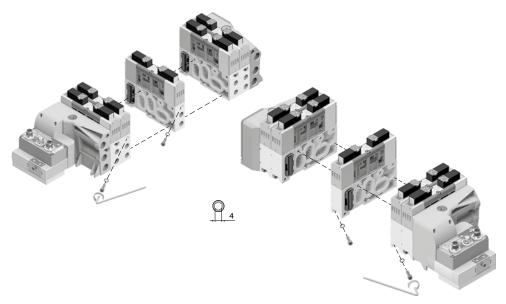


Offset compensation plate



Attention: This accessory is supplied on the manifold unless otherwise stated. This is not compatible for DIN rail mounting.

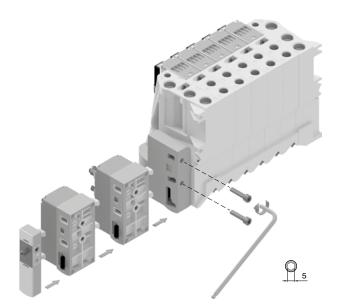
Sub-base assembly



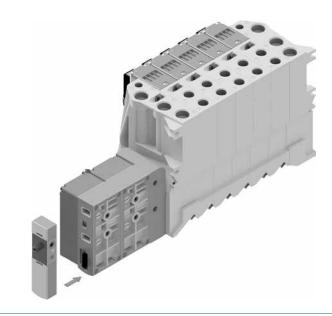
 $\textbf{Note} \colon \mathsf{Torque}\,\mathsf{moment}\,\mathsf{4}\,\mathsf{Nm}$

Attention: Ensure the washer is mounted on the screw before tightening

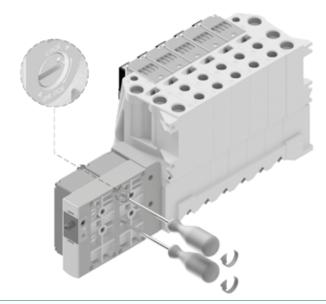
1. Assemble the desired modules and tighten the fixing screws as shown in the figure below.



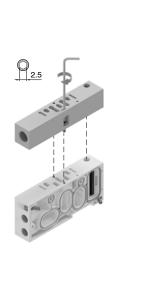
2. Complete the assembly with the 3100.KT.00 left endplate kit.

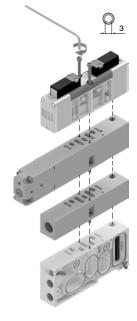


3. To lock: rotate anticlockwise (in the direction of the LOCK print on the case). To unlock: rotate clockwise (in the direction of the UNLOCK print on the case). The same procedure shall be used to add or remove any module.



Modules assembled for vertical configuration





Modules for vertical configuration are as follows:

- Single external supply module
- Flow regulator module
 Shut-off and exhaust module
- Pressure regulator

Attention: The flow rate of the solenoid valve will be reduced compared to that shown in the general catalogue

Solenoid-Spring 5/2

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010	
Working pressure (bar)	From vacuum to 10 (external feeding version) 2 10 (self feeding version)	
Minimum pilot pressure (bar)	2	
Temperature °C	-10 +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1000	
Responce time according to ISO 12238, activation time (ms)	20	
Responce time according to ISO 12238, deactivation time (ms)	38	

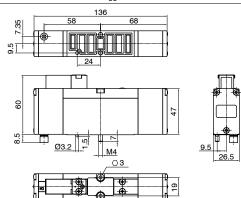
	Coding: 27APT	
	PILOTING	
9	(2)	A = Selffeeding
		E = External feeding
		VOLTAGE
_	•	12 = 24 V DC
	1	

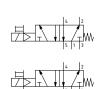
Weight 309 g

18 = 24 V DC 1 W



ne "Activations time" values are valid only for the 24 V DC 2 3W version





Solenoid-Differential 5/2

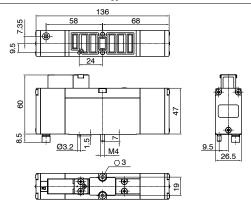
Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010
Working pressure (bar)	From vacuum to 10 (external feeding version) 2 10 (self feeding version)
Minimum pilot pressure (bar)	2
Temperature °C	-10 +50
Flow rate at 6 bar with ∆p=1 (NI/min)	1000
Responce time according to ISO 12238, activation time (ms)	20
Responce time according to ISO 12238, deactivation time (ms)	38

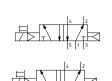
Coding: 27B

Weight 274 g



The "Activations time" values, are valid only for the 24 V DC 2,3W versions





Solenoid-Solenoid 5/2

7	
Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010
Working pressure (bar)	From vacuum to 10 (external feeding version) 2 10 (self feeding version)
Minimum pilot pressure (bar)	2
Temperature °C	-10 +50
Flow rate at 6 bar with Δp=1 (NI/min)	1000
Responce time according to ISO 12238, activation time (ms)	12
Responce time according to ISO 12238, deactivation time (ms)	14

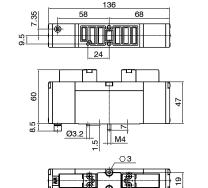
Coding: 27CPT

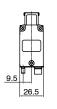
		PILOTING
٦	•	A = Selffeeding
_		E = External feeding
		VOLTAGE
4	0	12 = 24 V DC
4		18 = 24 V DC 1 W

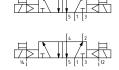
Weight 309 g



The "Activations time" values, are valid only for the 24 V DC 2,3W versions







Solenoid-Solenoid 5/3

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010	
Working pressure (bar)	From vacuum to 10 (external feeding version) 3 10 (self feeding version)	
Minimum pilot pressure (bar)	3	
Temperature °C	-10 +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	660	
Responce time according to ISO 12238, activation time (ms)	12	
Responce time according to ISO 12238, deactivation time (ms)	60	

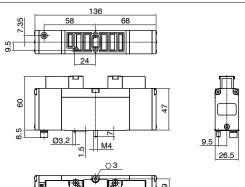
Coding: 27E**P**

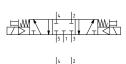
9	PILOTING
	A = Selffeeding
	E = External feeding
O	VOLTAGE
	12 = 24 V DC
	18 = 24 V DC 1 W

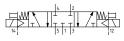
Weight 309 g



The "Activations time" values, are valid only for the 24 V DC 2,3W versions







Solenoid-Solenoid 5/3 with auto-retaining function

Technical characteristics			
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010		
Working pressure (bar)	From vacuum to 10 (external feeding version) 3 10 (self feeding version)		
Minimum pilot pressure (bar)	3		
Temperature °C	-10 +50		
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	700		
Responce time according to ISO 12238, activation time (ms)	15		
Responce time according to ISO 12238, deactivation time (ms)	80		

- Maintains the valve state without an electric or pneumatic signal after the activation of L14 (self-retention).
 Valve state changes by activating L12.
 Mechanical spring return.

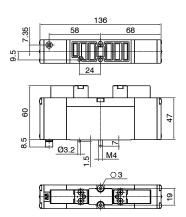
Coding: 27D**GQ**

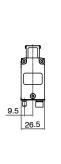
	FUNCTION
	1 = S.V. 5/3 C.C.
9	2 = S.V. 5/3 O.C.
	3 = S.V. 5/3 P.C.
	PILOTING
②	A = Selffeeding
	$\mathbf{E} = \mathbf{E} \mathbf{x} \mathbf{t} \mathbf{e} \mathbf{r} \mathbf{n} \mathbf{a} \mathbf{l}$ feeding
	VOLTAGE
Ū	12 = 24 V DC
	18 = 24 V DC 1 W

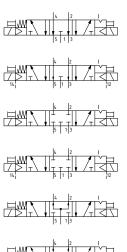
Weight 309 g

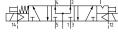


The "Activations time" values, are valid only for the 24 V DC 2,3W versions











Solenoid-Spring 2x3/2

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010	
Working pressure (bar)	From vacuum to 10 (external feeding version) 3,5 10 (self feeding version)	
Minimum pilot pressure (bar)	≥2+(0.3 x Inlet pressure)	
Temperature °C	-10 +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	550	
Responce time according to ISO 12238, activation time (ms)	12 (external feeding version) 15 (self feeding version)	
Responce time according to ISO 12238, deactivation time (ms)	60 (external feeding version) 15 (self feeding version)	

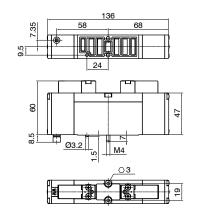
Coding: 27**990**

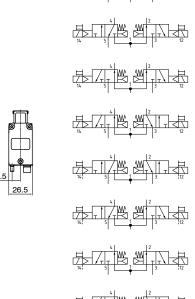
	FUNCTION						
	F = NC-NC (5/3 Open centres) G = NO-NO (5/3 Pressured centres)						
	H = NC-NO						
$\ $		I = NO-NC					
$\ $	PILOTING						
$\ $	A = Selffeeding						
$\ $		E = External feeding					
		VOLTAGE					
1	O	12 = 24 V DC					
		18 = 24 V DC 1 W					

Weight 309 g









The "Activations time" values, are valid only for the 24 V DC 2,3W versions Example: If inlet pressure is set at 5 bar then pilot pressure must be at least Pp=2+(0,3*5)=3,5 bar

Solenoid-Spring monitored (VS)

Technical characteristics			
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010		
Responce time according to ISO 12238, deactivation time (ms)	70		
Responce time according to ISO 12238, activation time (ms)	15		
Flow rate from 1 to 2 at 6 bar with Δp=1 (NI/min)	1000		
Flow rate from 1 to 4 at 6 bar with Δp=1 (NI/min)	1000		
Flow rate from 2 to 3 at 6 bar with Δp=1 (NI/min)	1000		
Flow rate from 4 to 5 at 6 bar with ∆p=1 (NI/min)	1000		
Flow rate from 2 to 3 at 6 bar with free exhaust (NI/min)	1700		
Flow rate from 4 to 5 at 6 bar with free exhaust (NI/min)	1700		
Temperature °C	-10 +50		
Working pressure (bar)	From vacuum to 10 (external feeding version) 2 10 (self feeding version)		
Minimum pilot pressure (bar)	2		
Function	5/2 N.C. Monostable		
Noise level (dB)	75		

Coding: 27VSPST

	PILOTING					
1	•	A = Selffeeding				
4		E = External feeding				
4		SENSOR				
4	8	M8 = M8x1 Proximity Sensor				
4		M12 = M12x1 Proximity Sensor				
4		VOLTAGE				
4	0	02 = 24 V DC				
+		08 = 24 V DC 1 W				

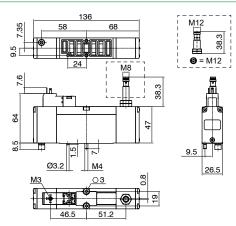
Weight 312 g

- -Monostable with mechanical spring return and proximity sensor
- -Safety component according to annex V of 2006/42/EC directive
- -Diagnostic system that monitors the state of the valve:

Sensor ON: Valve at rest Sensor OFF: Valve activated



The "Activations time" values, are valid only for the 24 V DC 2,3W versions **Note**: Overall noise level depends on the final application of the device **Note**: The noise level indicated on the table is obtained without using silencers



Sensor	Out	Pin-out	Wiring diagram
M8 Male 3P type A	N.O.	1 • 3	1 L+
M12 Male 3P type A	N.O.	3 4	3 -





PIN I=	prown	- Pin 4=	ыаск-	Pin 3=	blue

Electrical characteristics: Electropilot		
Electropilot	Series 300 Size 15 mm	
Electrical connection	Earth Faston / Series 300 connectors	
Solenoid coils features	24 V DC 2.3 W 24 V DC 1 W	
Supply voltage tolerance	-5% 10%	
Manual override Integrated	Yes	
Protection degree	IP65 (with mounted connector)	

 $\begin{tabular}{ll} \textbf{Note} : Refer to the Pneumax general catalogue for detailed information regarding the electropilot \\ \end{tabular}$

Electrical characteristics: Proximity sensor			
Туре	Single channel	Single channel	
Thread	M8X1	M12X1	
Electrical design	PNP	PNP	
Output function	N.O.	N.O.	
Operating voltage	10 30 VDC	10 30 VDC	
Current consumption (mA)	< 20	< 20	
Isolating class	III	III	
Display	Switching status 4x90° Yellow LEDs	Switching status 4x90° Yellow LEDs	
Protection degree	IP65 (with mounted connector)	IP65 (with mounted connector)	

Note: Manufacturer and model of proximity sensors could be changed at the discretion of Pneumax S.p.A.

		orr mountax o.p., t.	
	Safety characteristics		N
Otan danda a analisa sia s	EN ISO 13849-1:2015		
Standards compliancies	EN ISO 13849-2:2012		
Performed Safety Function	Interruption of supply and discharge of a pneumatic circuit connected to port 4		
Sensor feedback	Valve at REST	ON	
Sensor leedback	Valve ACTIVATED	OFF	1
MTTFd Sensor	Single Channel M8	1088 years	R
	Single Channel M12	932 years	a
Performance Level (PL)	Up to PL=d		
Category	Up to 2		2
B10d	630.000 cycles		

Note B10d:

General Procedures for assessing pneumatic component reliability by testing performed in accordance with ISO 19973-1, Pneumatic fluid power - Assessment of component reliability by testing - Part 1: General Procedures.

Reliability and lifetime of pneumatic valves assessed in accordance with ISO 19973-2: Pneumatic fluid power – Assessment of component reliability by testing – Part 2: Directional control valves.

Activities regarding the identification of the safety function, the estimation of the required reliability level (e.g. estimation of the PLr according to EN ISO 13849-1), the design and the production of the related safety circuit, its verification and validation are responsibilities of the operator who uses the device in its final application.

The choice of the category and the satisfaction of its requirements according to EN ISO 13849-1 is in charge of the end-user who integrates the device in its final application while considering the final configuration of the safety circuit.

The diagnostic coverage value guaranteed by the sensor must be calculated by the end-user in function of the final configuration of the safety circuit (e.g. in function of the PLC for safety design which controls the solenoid valve and acquires the state of the sensor).

The estimation of the diagnostic coverage must satisfy the requirements of EN ISO 13849-1.

According to EN ISO 13849-1, T10D value must be calculated by the enduser in function of the annual operation number in which the device will be subjected to; in any case, the device must be substituted every 20 years.

Solenoid-Spring monitored redundant (V2S)

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010	
Responce time according to ISO 12238, deactivation time (ms)	70	
Responce time according to ISO 12238, activation time (ms)	25	
Flow rate from 1 to 2 at 6 bar with $\Delta p=1$ (NI/min)	1000	
Flow rate from 1 to 4 at 6 bar with $\Delta p = 1$ (NI/min)	500	
Flow rate from 2 to 3 at 6 bar with $\Delta p=1$ (NI/min)	500	
Flow rate from 4 to 5 at 6 bar with $\Delta p = 1$ (NI/min)	1000	
Flow rate from 2 to 3 at 6 bar with free exhaust (NI/min)	900	
Flow rate from 4 to 5 at 6 bar with free exhaust (NI/min)	1700	
Temperature °C	-10 +50	
Working pressure (bar)	From vacuum to 10 (external feeding version) 2 10 (self feeding version)	
Minimum pilot pressure (bar)	2	
Function	5/2 N.C. Monostable	
Noise level (dB)	75	

PILOTING $\mathbf{A} = \mathbf{Selffeeding}$ E = External feeding SENSOR M8 = M8x1 Proximity Sensor

Coding: 27V2SPST

- $\textbf{M12} = \underline{\text{M12x1 Proximity Sensor}}$ VOLTAGE
- Weight 1786 g

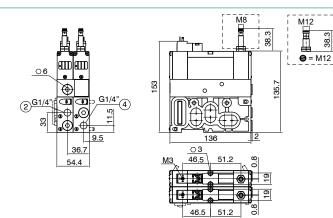
02 = 24 V DC 08 = 24 V DC 1 W

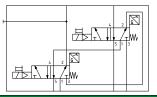
- Double monostable with mechanical spring return and proximity sensor
- -Double redundant channel which guarantees that a pneumatic circuit is safely exhausted in case of failure of one of the valves -Safety component according to annex V of 2006/42/EC directive
- -Diagnostic system that monitors the state of the valve

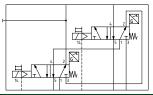
Sensor ON: Valve at rest Sensor OFF: Valve activated



The "Activations time" values, are valid only for the 24 V DC 2,3W versions Note: Overall noise level depends on the final application of the device Note: The noise level indicated on the table is obtained without using silencers







Sensor	Out	Pin-out	Wiring diagram
M8 Male 3P type A	N.O.	1 4 3	1 L+
M12 Male 3P type A	N.O.	3	3 7.
Pin 1= Brown - Pin 4= Black - Pin 3= Blue			

Electrical characteristics: Electropilot		
Electropilot	Series 300 Size 15 mm	
Electrical connection	Earth Faston / Series 300 connectors	
Solenoid coils features	24 V DC 2.3 W 24 V DC 1 W	
Supply voltage tolerance	-5% 10%	
Manual override Integrated	Yes	
Protection degree	IP65 (with mounted connector)	

Note: Refer to the Pneumax general catalogue for detailed information regarding the electropilot

Electrical characteristics: Proximity sensor		
Type	Single channel	Single channel
Thread	M8X1	M12X1
Electrical design	PNP	PNP
Output function	N.O.	N.O.
Operating voltage	10 30 VDC	10 30 VDC
Current consumption (mA)	< 20	< 20
Isolating class	III	III
Display	Switching status 4x90° Yellow Switching status 4x9 LEDs LEDs	
Protection degree	IP65 (with mounted connector)	IP65 (with mounted connector)

Note: Manufacturer and model of proximity sensors could be changed at the discretion of Pneumax S p A

orr nountax c.p.r.		orr riodinax o.p.r.
Safety characteristics		
Standards compliancies —	EN ISO 13	849-1:2015
	EN ISO 13849-2:2012	
Performed Safety Function	Interruption of supply and discharge of a pneumatic circuit connected to port 4	
Sensor feedback	Valve at REST	ON
Sensor leedback	Valve ACTIVATED	OFF
MTTFd Sensor	Single Channel M8	1088 years
MTTPd Sellsor	Single Channel M12	932 years
Performance Level (PL)	Up to PL=e	
Category	Up to 4	
B10d	630.000 cicli (referred to a single valve)	

Note B10d:

General Procedures for assessing pneumatic component reliability by testing performed in accordance with ISO 19973-1, Pneumatic fluid power - Assessment of component reliability by testing - Part 1: General Procedures.

Reliability and lifetime of pneumatic valves assessed in accordance with ISO 19973-2: Pneumatic fluid power - Assessment of component reliability by testing - Part 2: Directional control valves.

Activities regarding the identification of the safety function, the estimation of the required reliability level (e.g. estimation of the PLr according to EN ISO 13849-1), the design and the production of the related safety circuit, its verification and validation are responsibilities of the operator who uses the device in its final application.

The choice of the category and the satisfaction of its requirements according to EN ISO 13849-1 is in charge of the end-user who integrates the device in its final application while considering the final configuration of the safety circuit.

The diagnostic coverage value guaranteed by the sensor must be calculated by the end-user in function of the final configuration of the safety circuit (e.g. in function of the PLC for safety design which controls the solenoid valve and acquires the state of the sensor)

The estimation of the diagnostic coverage must satisfy the requirements of EN ISO 13849-1.

According to EN ISO 13849-1, T10D value must be calculated by the enduser in function of the annual operation number in which the device will be subjected to; in any case, the device must be substituted every 20 years.

Solenoid-Spring monitored for pilot control 14 (P)

Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010 Responce time according to ISO 12238, deactivation time (ms) Responce time according to ISO 12238, activation time (ms) 15 Flow rate from 1 to 2(14) at 6 bar with $\Delta p=1$ (NI/min) 250 Flow rate from 2(14) to 3(5) at 6 bar with $\Delta p=1$ (NI/min) 250 Flow rate from 2(14) to 3(5) at 6 bar with free exhaust (NI/min) 500 Temperature °C -10 ... +50 2... 10 (external feeding version) 2... 10 (self feeding version) Working pressure (bar) 2 Minimum pilot pressure (bar) 3/2 N.C. Monostable

Coding: 27P**PST**

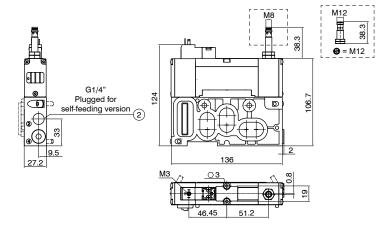
A = Self feeding			
E = External feeding			
SENSOR			
M8 = M8x1 Proximity Sensor			
M12 = M12x1 Proximity Sensor			
VOLTAGE			
02 = 24 V DC			
08 = 24 V DC 1 W			

Weight 615 g

- -Monostable with mechanical spring return and proximity sensor
- -Control of downstream pressure in pilot channel 14
- -Safety component according to annex V of 2006/42/EC directive
- -Diagnostic system that monitors the state of the valve:

Sensor ON: Valve at rest Sensor OFF: Valve activated

The "Activations time" values, are valid only for the 24 V DC 2,3W versions Note: Overall noise level depends on the final application of the device



Sensor	Out	Pin-out	Wiring diagram
M8 Male 3P type A	N.O.	1 4 3	1 L+
M12 Male 3P type A	N.O.	3 4	3 .





Pin 1= Brown - Pin 4= Black - Pin 3= Blue

Electrical characteristics: Electropilot		
Electropilot Series 300 Size 15 mm		
Electrical connection	Earth Faston / Series 300 connectors	
Solenoid coils features	24 V DC 2.3 W 24 V DC 1 W	
Supply voltage tolerance	-5% 10%	
Manual override Integrated	Yes	
Protection degree	IP65 (with mounted connector)	

Note: Refer to the Pneumax general catalogue for detailed information regarding the electropilot

Electrical characteristics: Proximity sensor		
Type	Single channel	Single channel
Thread	M8X1	M12X1
Electrical design	PNP	PNP
Output function	N.O. N.O.	
Operating voltage	10 30 VDC	10 30 VDC
Current consumption (mA)	< 20	< 20
Isolating class	III	III
Display Switching status 4x90° Yellow LEDs Switching status 4x90° Yellow LEDs		Switching status 4x90° Yellow LEDs
Protection degree	IP65 (with mounted connector)	IP65 (with mounted connector)

Note: Manufacturer and model of proximity sensors could be changed at the discretion of Pneumax S.p.A.

	Safety characteristics		N
Otandarda annalianaian	EN ISO 13849-1:2015		G
Standards compliancies	EN ISO 13849-2:2012		C
Performed Safety Function	Interruption of supply and exhaust of a pneumatic channel to port 2 (14)		a
Sensorfeedback	Valve at REST	ON	- /
	Valve ACTIVATED	OFF	1:
MTTFd Sensor	Single Channel M8	1088 years	R
	Single Channel M12	932 years	a
Performance Level (PL)	Up to PL=d		
Category	Up to 2		2
B10d	1.100.000 cycles		

Note B10d: General Procedures for assessing pneumatic component reliability by testing performed in accordance with ISO 19973-1, Pneumatic fluid power Assessment of component reliability by testing - Part 1: General Procedures.

Reliability and lifetime of pneumatic valves assessed in accordance with ISO 19973-2: Pneumatic fluid power - Assessment of component reliability by testing - Part 2: Directional control valves.

Activities regarding the identification of the safety function, the estimation of the required reliability level (e.g. estimation of the PLr according to EN ISO 13849-1), the design and the production of the related safety circuit, its verification and validation are responsibilities of the operator who uses the device in its final application

The choice of the category and the satisfaction of its requirements according to EN ISO 13849-1 is in charge of the end-user who integrates the device in its final application while considering the final configuration of the safety circuit.

The diagnostic coverage value guaranteed by the sensor must be calculated by the end-user in function of the final configuration of the safety circuit (e.g. in function of the PLC for safety design which controls the solenoid valve and acquires the state of the sensor).

The estimation of the diagnostic coverage must satisfy the requirements of EN ISO 13849-1.

According to EN ISO 13849-1, T10D value must be calculated by the enduser in function of the annual operation number in which the device will be subjected to; in any case, the device must be substituted every 20 years.



Solenoid valve for progressive start (EP)

Technical characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010	
Responce time according to ISO 12238, deactivation time (ms)	70	
Responce time according to ISO 12238, activation time (ms)	15	
Flow rate from 1 to 2(1) at 6 bar with $\Delta p=1$ (NI/min)	2200	
Flow rate from 2(1) to 3 at 6 bar with $\Delta p=1$ (NI/min)	2000	
Flow rate from 2(1) to 3 at 6 bar with free exhaust (NI/min)	4000	
Temperature °C	-10 +50	
Preset switchover pressure (bar)	~ 4	
Working pressure (bar)	210	
Function	5/2 N.C. Monostable	
Noise level (dB)	75	
It allow slow and gradual increase in pressure to the supply port and rapid exhaust		

- -Available version as a safety component according to annex V of 2006/42/EC directive -Pressure zone exhaust ports 3 and 5 available

-Diagnostic system that monitors the state of the valve:

Sensor ON: Valve activated Sensor OFF: Valve at rest



Weight 1360 g

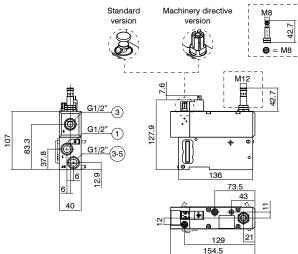
27EP**9000**



Weight 1360 g

27EP**SGG**M

The "Activations time" values, are valid only for the 24 V DC 2,3W versions Note: Overall noise level depends on the final application of the device Note: The noise level indicated on the table is obtained without using silencers



Coding: 27EP**STGPV**

M8 = M8x1 Proximity Sensor M12 = M12x1 Proximity Sensor

SUPPLY AND EXHAUST PORTS W = Ports 5, 1 and 3 closed PILOT PORTS 4 = Port 14 closed VERSION = Standard M = Machinery directive

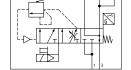
SENSOR

VOLTAGE

02 = 24 V DC 08 = 24 V DC 1 W

O

154.5					
Sensor	Out	Pin-out	Wiring diagram		
M8 Male 3P type A	N.O.	1 4 3	1 L+		
M12 Male 3P type A	N.O.		3 1.		



Electrical characteristics: Electropilot				
Electropilot	Series 300 Size 15 mm			
Electrical connection	Earth Faston / Series 300 connectors			
Solenoid coils features	24 V DC 2.3 W 24 V DC 1 W			
Supply voltage tolerance	-5% 10%			
Manual override Integrated	No (separated from the electropilot)			
Drotaction degree	IDEE (with mounted connector)			

Note: Refer to the Pneumax general catalogue for detailed information regarding the electropilot

Electrical characteristics: Proximity sensor				
Type	Single channel	Single channel		
Thread	M8X1	M12X1		
Electrical design	PNP	PNP		
Output function	N.O.	N.O.		
Operating voltage	10 30 VDC	10 30 VDC		
Current consumption (mA)	< 20	< 20		
Isolating class	III	III		
Display	Switching status 4x90° Yellow LEDs	Switching status 4x90° Yellow LEDs		
Protection degree	IP65 (with mounted connector)	IP65 (with mounted connector)		

Note: Manufacturer and model of proximity sensors could be changed at the discretion of Pneumax S p A

		orr noumax o.p.r.			
Safety characteristics					
Standards compliancies -	EN ISO 13849-1:2015				
	EN ISO 13849-2:2012				
Performed Safety Function	Interruption of supply and exhaust of pneumatic channels connected to port 2 (1) and port 4 (14)				
Sensorfeedback	Valve at REST	OFF			
	Valve ACTIVATED	ON			
MTTFd Sensor	Single Channel M8	1088 years			
	Single Channel M12	932 years			
Performance Level (PL)	Up to PL=d				
Category	Up to 2				
B10d	2.000.000 cycles				

Note B10d:

General Procedures for assessing pneumatic component reliability by testing performed in accordance with ISO 19973-1, Pneumatic fluid power - Assessment of component reliability by testing - Part 1: General Procedures.

Reliability and lifetime of pneumatic valves assessed in accordance with ISO 19973-2: Pneumatic fluid power Assessment of component reliability by testing – Part 2: Directional control valves.

Activities regarding the identification of the safety function, the estimation of the required reliability level (e.g. estimation of the PLr according to EN ISO 13849-1), the design and the production of the related safety circuit, its verification and validation are responsibilities of the operator who uses the device in its final application.

Pin 1= Brown - Pin 4= Black - Pin 3= Blue

The choice of the category and the satisfaction of its requirements according to EN ISO 13849-1 is in charge of the end-user who integrates the device in its final application while considering the final configuration of the safety circuit.

The diagnostic coverage value guaranteed by the sensor must be calculated by the end-user in function of the final configuration of the safety circuit (e.g. in function of the PLC for safety design which controls the solenoid valve and acquires the state of the sensor)

The estimation of the diagnostic coverage must satisfy the requirements of EN ISO 13849-1.

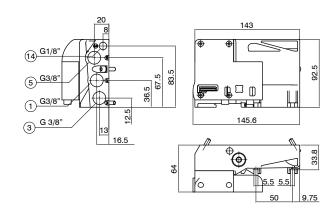
According to EN ISO 13849-1, T10D value must be calculated by the enduser in function of the annual operation number in which the device will be subjected to; in any case, the device must be substituted every 20 years.



Coding: 27TS30P Left Endplate

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010
Temperature °C	-10 +50
Working pressure (bar)	From vacuum to 10
Pilot pressure port 14 (bar)	37

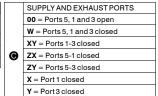




Weight 815 g

Right Endplate

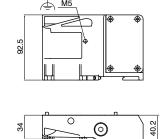
Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010
Temperature °C	-10 +50
Working pressure (bar)	From vacuum to 10
Pilot pressure port 12 (bar)	37

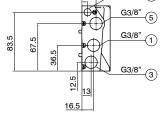


Z = Port 5 closed

Coding: 27TD







G1/8" (12)

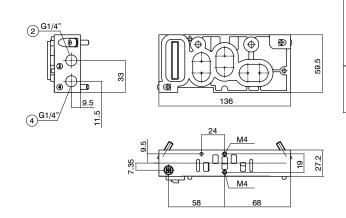
Weight 560 g

Modular base

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010
Temperature °C	-10 +50
Working pressure (har)	3 10







Coding: 27B**♥©**

	VERSION		
•	$\mathbf{M} = Monostable$		
B = Bistable			
	P = Pass-through signal		
	SUPPLY AND EXHAUST PORTS		
	= Ports 5, 1 and 3 open		
	$\mathbf{W} = \text{Ports} 5$, 1 and 3 closed		
	XY = Ports 1-3 closed		
Θ	EX = Ports 5-1 closed		
	ZY = Ports 5-3 closed		
	X = Port 1 closed		
	Y = Port3 closed		
	Z = Port5 closed		
	PILOT PORTS		
	= Ports 14-12 open		
4 = Port 14 closed			
	2 = Port 12 closed		



Intermediate Inlet/Exhaust module

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010
Temperature °C	-10 +50
Working pressure (bar)	From vacuum to 10



Coding: 27T00

Coding: 27AS♥ VERSION

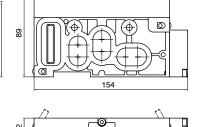
	VERSION	
V	U = Conveyed exhausts	
	S = Separated exhausts	
	SUPPLY AND EXHAUST PORTS	
	= Ports 5, 1 and 3 open	
	W = Ports 5, 1 and 3 closed	
	XY = Ports 1-3 closed	
•	ZX = Ports 5-1 closed	
	ZY = Ports 5-3 closed	
X = Port 1 closed		
Y = Port 3 closed		
Z = Port 5 closed		
	PILOT PORTS	
	= Ports 14-12 open	
9	4 = Port 14 closed	
	2 = Port 12 closed	

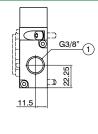


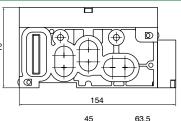




(3-5) G3/8" <u>G3/8</u>" 22.25 13.5







63.5 0 (5) G3/8" G3/8" 3

Weight 524 g

Weight 606 g

Free valve space plug

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010
Temperature °C	-10 +50
Working pressure (bar)	From vacuum to 10
Pilot pressure port 14 (bar)	3 7





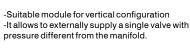
M4 19

Weight 70 g

Single external power supply module

<u>′</u>			
	Technical characteristics		VERSION
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous		11 = Exte
Fluid	Recommended purity class [5:4:4] according to ISO 8573-1:2010		14 = Exte
Temperature °C	-10 +50]	14
W 1:	2 10 (version 14)	\ <u>.</u>	1.040
Working pressure (bar)	From vacuum to 10 (version 11)	weig	jht 246 g

136 G3/8"





11 = External supply of port 1 14 = External supply of ports 1 and

Flow regulator module

<u>*</u>	
Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010
Temperature °C	-10 +50

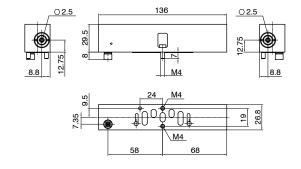
Coding: 27RF♥

VERSION V 35 = Exhaust flow regulator

Weight 283 g



- -Suitable module for vertical configuration
- -It allows the flow regulation of ports 3 and 5
 -Regualtion through two needles independent of each other
 -It is designed to control the speed of an actuator





141 =Shut-off and exhaust of ports

Coding: 27VL

VERSION

TYPE = Non lockable K = Lockable

V

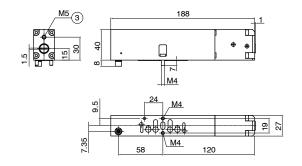
Shut-off and exhaust module

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010
Temperature °C	-10 +50





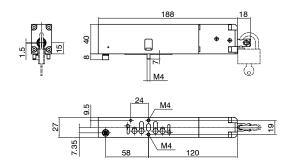
27VL✓





Weight 550 g

27VL**Ø**K

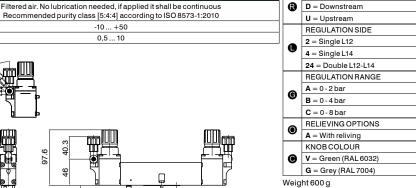


- -Suitable module for vertical configuration
- -It allows you to shut-off and exhaust the supply port 1 and

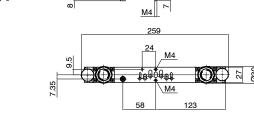
pilot port 14 or other modules mounted on it

Pressure regulator (compact version)

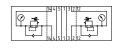
Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010
Temperature °C	-10 +50
Working pressure (bar)	0.510







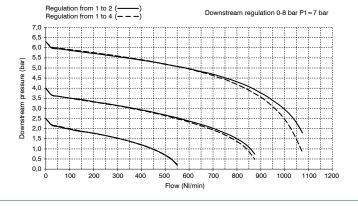
- -Suitable module for vertical configuration
- -It allows the regulation of output pressure to actuators
- -Actuator pressure regulation:
- $-with \ regulator \ upstream \ of \ the \ solenoid \ valve \ (faster \ exhaust \ phase \ of \ the \ actuator)$
- -with regulator downstream of the solenoid valve
 -Possible installation of pressure regulators in succession (available on request)
- -Pressure gauges adjustable in 3 positions

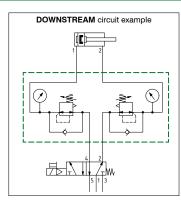


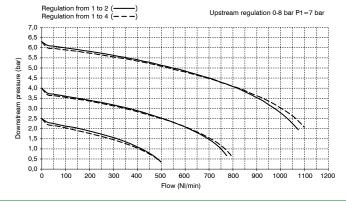
Coding: 27RCRBGGG

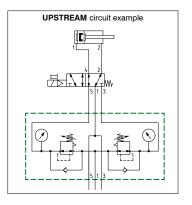
REGULATION TYPE











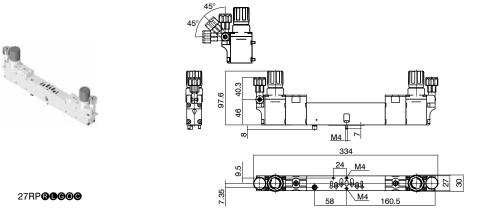
Note:

Pressure must be set upwards.

For greater accuracy and sensitivity, it is recommended using a regulator with a pressure rating as close as possible to the desired pressure.

Pressure regulator (extended version)

Technical characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous Recommended purity class [5:4:4] according to ISO 8573-1:2010
Temperature °C	-10 +50
Working pressure (bar)	0,5 10



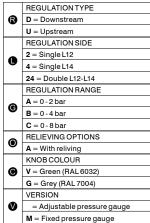
M4

1000000

305

M4

151



Coding: 27RP**RDG@GV**



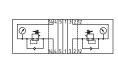
27RP**80600**M

- -Suitable module for vertical configuration
 -It allows the regulation of output pressure to actuators
- -Actuator pressure regulation:

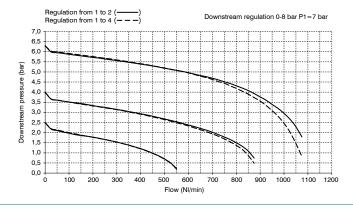
Weight 760 g

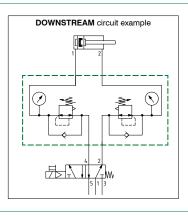
Weight 760 g

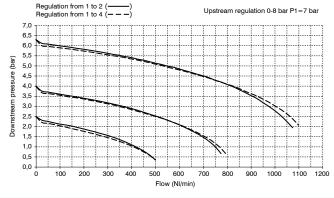
- -with regulator upstream of the solenoid valve (faster exhaust phase of the actuator)
- -with regulator downstream of the solenoid valve -Possible installation of pressure regulators in succession (available on request)
- -Pressure gauges adjustable in 3 positions or fixed

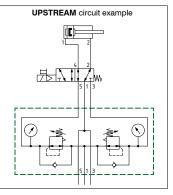












Note:

Pressure must be set upwards.

For greater accuracy and sensitivity, it is recommended using a regulator with a pressure rating as close as possible to the desired pressure.

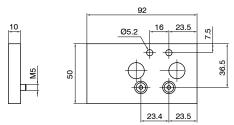


Offset compensation plate

Coding: 27P0







DIN rail adapter

Weight 118 g

Weight 12 g

AIR DISTRIBUTION

Coding: 3100.16





Solenoid valves manifold

EVO Electronics



A UNIQUE CONTROL SYSTEM, A WIDE RANGE OF SOLUTIONS

The PX Series multiserial module can be integrated into all Optyma S-F-T and 2700 series solenoid valves manifolds in EVO versions. The solenoid valves manifolds can be configured by implementing all major communication protocols on the same electronics, ensuring maximum flexibility and reliability in any application context.

	MULT	'I-PIN MODULE		
	Optyma-S	Optyma-F	Optyma-T	Series 2700
25 poles	•	•	•	•
37 poles	•	•	•	•
44 poles	•			
	SER	IALSYSTEMS		
	Optyma-S	Optyma-F	Optyma-T	Series 2700
CANopen® 32 bit protocol node kit	•	•	•	•
CANopen® 48 bit protocol node kit	•			
PROFIBUS DP 32 bit protocol node kit	•	•	•	•
PROFIBUS DP 48 bit protocol node kit	•			
EtherNet/IP protocol node kit	•	•	•	•
EtherCAT® protocol node kit	•	•	•	•
PROFINET IO RT protocol node kit	•	•	•	•
CC-Link IE Field Basic protocol node kit	•	•	•	•
IO-Link 32 bit protocol interface kit	•	•	•	•
IO-Link 48 bit protocol interface kit	•			
	INPUTS AND	OUTPUTS MODULES		
	Optyma-S	Optyma-F	Optyma-T	Series 2700
8 M8 & M12 digital inputs module kits	•	•	•	•
8 M8 & M12 digital outputs module kits	•	•	•	•
32 digital inputs & outputs module kits (37 pin SUB-D connector)	•	•	•	•
Analogue inputs module kit M8	•	•	•	•
Analogue outputs module kit M8	•	•	•	•
Pt100 inputs module kit	•	•	•	•
	ADDITI	ONAL MODULES		
	Optyma-S	Optyma-F	Optyma-T	Series 2700
Additional power supply module kit	•	•	•	•









EtherNet/IP



CC-Línk **IE E**ield **Basic**

AIR DISTRIBUTION

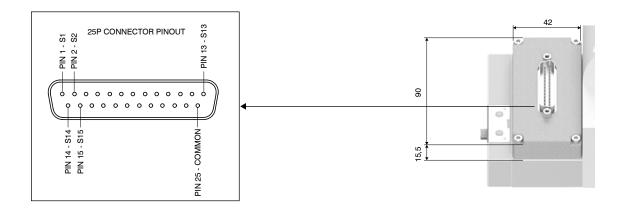


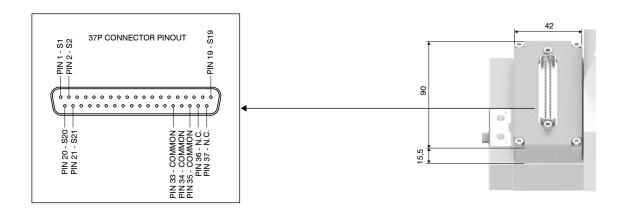
Multi-pin module

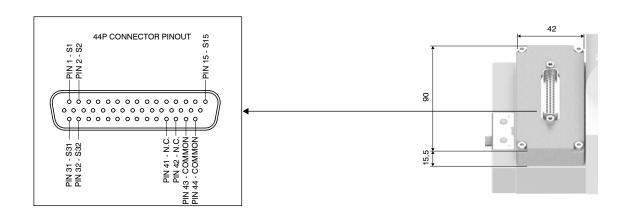
Coding: 5E30.

Technical characteristics			
Maximum current per module		300mA	
Protection		Overcurrent (auto-resettable fuse) Reverse polarity	
Inputimpedence		3kΩ	
Maximum cable length		< 30 m	
Input data allocation		8 bit	
INPUTS + 24 V DC current consumption of the module only		5mA	
Maximum number of handled signals	25 Poles	24	
	37 poles	32	
	44 Poles	40	

	ELECTRICAL CONNECTION			
	25P = Connector 25 poles PNP			
	37P = Connector 37 poles PNP			
	44P = Connector 44 poles PNP			
	25N = Connector 25 poles NPN			
Θ	37N = Connector 37 poles NPN			
	44N = Connector 44 poles NPN			
25A = Connector 25 poles AC				
	37A = Connector 37 poles AC			
	44A = Connector 44 poles PNP			











CANopen® protocol node kit

CANopen® node manages 64 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Connection to CAN open § field bus is made via two M12, male and female, 5 pins, type A circular connectors, in parallel between a connector of the properties of the connector of the connectothem; connectors pinout is compliant to CiA Draft recommendation 303-1 (V. 1.3: 30 December 2004).

Transmission speed and address, as well as termination resistor activation are set via DIP-switches.

CANopen® node is available in two versions with 32 or 48 outputs allocated to solenoid valves on the manifold directly connected to the node.

Such outputs correspond to least significant bytes and their allocation is independent of how many solenoid valves are installed.

Remaining outputs can be used to control the modules.

Byte allocation to additional modules is fully automatic.

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS $+24\,\mathrm{V}\,\mathrm{DC}$, please use the following formula:

$$I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV}$$

 η = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$ $I_{Out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$ $I_{Out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$

m = number of installed solenoid pilots

 i_{EV} = mean absorbed current per solenoid pilot (please see table below)

i_EV
36 mA
54 mA
54 mA
24 mA (1 W version) / 100 mA (2,3 W version)

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 V DC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

$$I_{24\ V\ DC\ in} = \sum_{i=1}^{n} I_{in,i}$$

m= number of installed modules $I_{in,i}=$ maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)

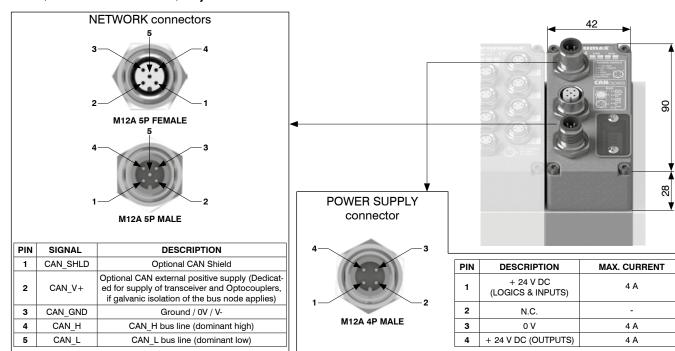
Coding: K5530.64.♥CO

	VERSION
	32 = 32 output bits available for valve
V	connections
	48 = 48 output bits available for valve
	connections



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module





	Technical c	naracteristics
Specifications		CiA Draft Standard Proposal 301 V 4.10 (15 August 2006)
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	40 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
	Connection	2 M12 5 pins male-female connectors type A (IEC 60947-5-2)
	Baud rate	10 - 20 - 50 - 125 - 250 - 500 - 800 - 1000 Kbit/s
Communication	Addresses possible numbers	From 1 to 63
Communication	Maximum nodes number in network	64 (slave + master)
	Bus maximum recommended length	100 m at 500 Kbit/s
	Bus diagnosis	Green / red status LED
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50

PROFIBUS DP protocol node kit

PROFIBUS DP node manages 64 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Connection to PROFIBUS DP fieldbus is made via two M12, male and female, 5 pins, type B circular connectors, in parallel between them; connectors pinout is PROFIBUS Interconnection Technology specifications compliant (Version 1.1, August 2001).

Address as well as termination resistor activation are set via DIP-switches.

PROFIBUS DP node is available in two versions with 32 or 48 outputs allocated to solenoid valves on the manifold directly connected to the node.

Such outputs correspond to least significant bytes and their allocation is independent of how many solenoid valves are installed. Remaining outputs can be used to control the modules.

Byte allocation to additional modules is fully automatic.

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS $+24\,\mathrm{V}\,\mathrm{DC}$, please use the following formula:

$$I_{24 V DC out} = \sum_{i=1}^{n} I_{out,i} + m i_{EV}$$

 η = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$

m = number of installed solenoid pilots

 i_{EV} = mean absorbed current per solenoid pilot (please see table below)

Series	i_EV
2200 "Optyma S"	36 mA
2500 "Optyma F"	54 mA
2500 "Optyma T"	54 mA
Series 2700	24 mA (1 W version) / 100 mA (2,3 W version)

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 V DC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

$$I_{24\,V\,DC\,in} = \sum_{i=1}^{n} I_{in,i}$$

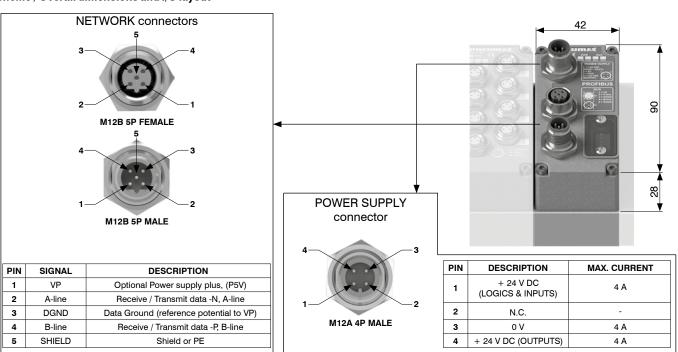
 $m{n}$ = number of installed modules $I_{in,i}$ = maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)

Coding: K5330.64. ♥PB

	VERSION
	32 = 32 output bits available for valve
V	connections
	48 = 48 output bits available for valve
	connections



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.



Technical characteristics			
Specifications		PROFIBUS DP	
Case		Reinforced technopolymer	
	Voltage	+ 24 V DC ± 10%	
Power supply	Node only current consumption on + 24 V DC inputs	70 mA	
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT	
	Connection	2 M12 5 pins male-female connectors type B	
	Baud rate	9,6 - 19,2 - 93,75 - 187,5 - 500 - 1500 - 3000 - 6000 - 12000 Kbit/s	
Communication	Addresses possible numbers	From 1 to 99	
	Maximum nodes number in network	100 (slave + master)	
	Bus maximum recommended length	100 m at 12 Mbit/s - 1200 m at 9,6 Kbit/s	
	Bus diagnosis	Green/red status LED	
Configuration file		Available from our web site http://www.pneumaxspa.com	
Protection degree		IP65 when assembled	
Temperature °C		-5 +50	





EtherNet/IP protocol node kit

EtherNet/IP node manages 128 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Network connection is made via 2 M12 female, type D, 4 pins, circular connectors.

Code K5730.128.48El provides first 48 outputs, corresponding to least significant 6 bytes, are allocated to the solenoid valve positions, regardless how many they are and how many valves are installed on the manifold directly connected to the node. Remaining 80 outputs can be used to manage output modules; bytes allocation to additional modules is fully automatic.

Coding: K5730.128.48EI

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS + 24 V DC, please use the following formula:

$$I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV}$$

 η = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$ DC supply rail (please see specifications of the single module)

m = number of installed solenoid pilots

 \dot{t}_{EV} = mean absorbed current per solenoid pilot (please see table below)

i_EV
36 mA
54 mA
54 mA
24 mA (1 W version) / 100 mA (2,3 W version)

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 V DC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

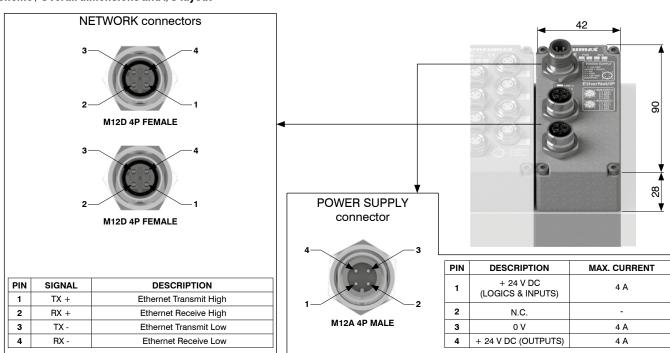
$$I_{24\ V\ DC\ in} = \sum_{i=1}^{n} I_{in,i}$$

n = number of installed modules $I_{in,i}$ = maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.





Technical characteristics		
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	65 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
Communication	Connection	2 M12 4 pins male-female connectors type D (IEC 61076-2-101)
	Baud rate	100 Mbit/s
	Maximum distance between 2 nodes	100 m
	Bus diagnosis	Green / red status LED
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5+50



EtherCAT® protocol node kit

EtherCAT® node manages 128 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Network connection is made via 2 M12 female, type D, 4 pins, circular connectors.

Code K5730.128.48EC provides first 48 outputs, corresponding to least significant 6 bytes, are allocated to the solenoid valve positions, regardless how many they are and how many valves are installed on the manifold directly connected to the node. Remaining 80 outputs can be used to manage output modules; bytes allocation to additional modules is fully automatic.

Coding: K5730.128.48EC

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS $+24\,\mathrm{V}\,\mathrm{DC}$, please use the following formula:

$$I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV}$$

 η = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$ DC supply rail (please see specifications of the single module)

m= number of installed solenoid pilots

 \dot{t}_{EV} = mean absorbed current per solenoid pilot (please see table below)

Series	i_EV
2200 "Optyma S"	36 mA
2500 "Optyma F"	54 mA
2500 "Optyma T" 54 mA	
Series 2700	24 mA (1 W version) / 100 mA (2,3 W version)

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 V DC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

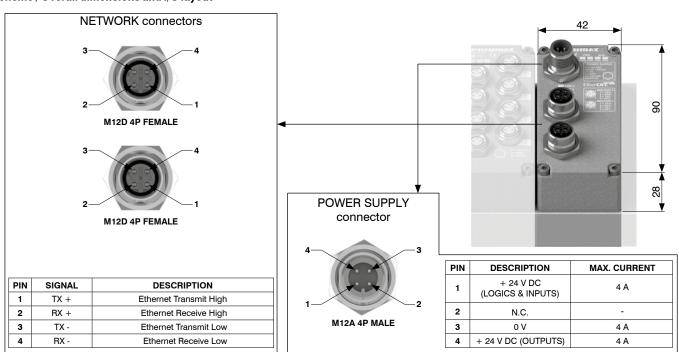
 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

$$I_{24 V DC in} = \sum_{i=1}^{n} I_{in,i}$$

n = number of installed modules $I_{in,i}$ = maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.



Technical characteristics		
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	65 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
	Connection	2 M12 4 pins male-female connectors type D (IEC 61076-2-101)
Communication	Baud rate	100 Mbit/s
Communication	Maximum distance between 2 nodes	100 m
	Bus diagnosis	Green / red status LED
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50



PROFINET IO RT protocol node kit

PROFINET IO RT node manages 128 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Network connection is made via 2 M12 female, type D, 4 pins, circular connectors.

Code K5730.128.48PN provides first 48 outputs, corresponding to least significant 6 bytes, are allocated to the solenoid valve positions, regardless how many they are and how many valves are installed on the manifold directly connected to the node. Remaining 80 outputs can be used to manage output modules; bytes allocation to additional modules is fully automatic.

Coding: K5730.128.48PN

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS + 24 V DC, please use the following formula:

$$I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV}$$

 η = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$ DC supply rail (please see specifications of the single module)

m = number of installed solenoid pilots

 i_{EV} = mean absorbed current per solenoid pilot (please see table below)

Series	i_EV
2200 "Optyma S"	36 mA
2500 "Optyma F"	54 mA
2500 "Optyma T"	54 mA
Series 2700	24 mA (1 W version) / 100 mA (2,3 W version)

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 V DC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

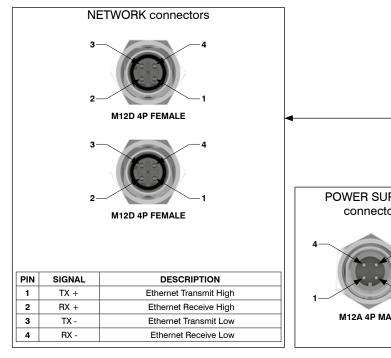
$$I_{24\ V\ DC\ in} = \sum_{i=1}^{n} I_{in,i}$$

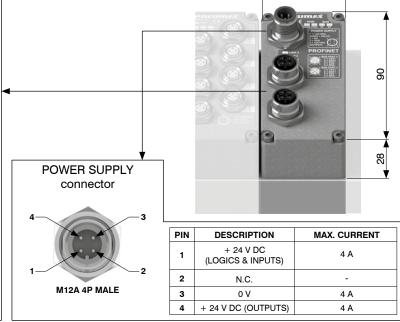
n = number of installed modules $I_{in,i}$ = maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.







Technical characteristics		
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	65 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
Communication	Connection	2 M12 4 pins male-female connectors type D (IEC 61076-2-101)
	Baud rate	100 Mbit/s
	Maximum distance between 2 nodes	100 m
	Bus diagnosis	Green / red status LED
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50



CC-Link IE Field Basic protocol node kit

CC-Link IE Field Basic node manages 128 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Network connection is made via 2 M12 female, type D, 4 pins, circular connectors.

Code K5730.128.48CL provides first 48 outputs, corresponding to least significant 6 bytes, are allocated to the solenoid valve positions, regardless how many they are and how many valves are installed on the manifold directly connected to the node. Remaining 80 outputs can be used to manage output modules; bytes allocation to additional modules is fully automatic.

Coding: K5730.128.48CL

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by OUTPUTS + 24 V DC (pin 4).

To compute the maximum current on the OUTPUTS $+24\,\mathrm{V}\,\mathrm{DC}$, please use the following formula:

 η = number of installed modules

 $I_{24\,V\,DC\,out} = \sum_{i=1}^{n} I_{out,i} + m\,i_{EV} \qquad I_{out,i} = \text{maximum total current absorbed by the i-th module on the OUTPUTS} + 24\,\text{V}$ DC supply rail (please see specifications of the single module)

m = number of installed solenoid pilots

 \dot{t}_{EV} = mean absorbed current per solenoid pilot (please see table below)

Series	i_EV
2200 "Optyma S"	36 mA
2500 "Optyma F"	54 mA
2500 "Optyma T"	54 mA
Series 2700	24 mA (1 W version) / 100 mA (2,3 W version)

For each fieldbus node, maximum deliverable current by OUTPUTS + 24 V DC supply is 4 A, moreover the sum of the currents on OUTPUTS + 24 V DC and INPUTS + 24 V DC must not exceed 4 A.

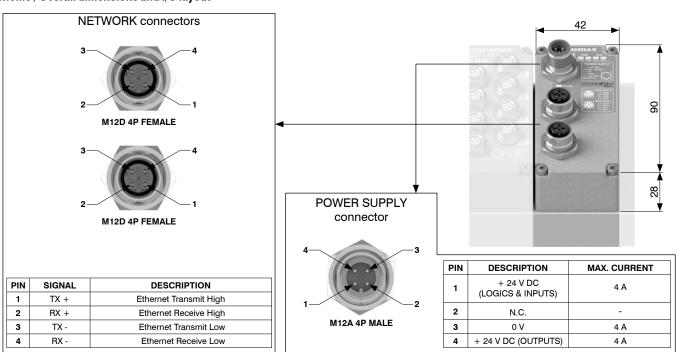
 $I_{24\ V\ DC\ out} + I_{24\ V\ DC\ in} < 4A$

$$I_{24 V DC in} = \sum_{i=1}^{n} I_{in,i}$$

n= number of installed modules $I_{in,i}=$ maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.



Technical characteristics		
Case		Reinforced technopolymer
	Voltage	+ 24 V DC ± 10%
Power supply	Node only current consumption on + 24 V DC inputs	65 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
	Connection	2 M12 4 pins male-female connectors type D (IEC 61076-2-101)
Communication	Baud rate	100 Mbit/s
Communication	Maximum distance between 2 nodes	100 m
	Bus diagnosis	1 Green LED and 1 red status LED + 2 link and activity LEDs'
Configuration file		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50

IO-Link protocol interface kit

IO-Link interface manages 64 inputs and outputs.

Accessory modules can be connected in whatever order and configuration.

Electric power supply and IO-Link connection to the Master are made via M12, male, 5 pins, type A, circular connector, "CLASS B", according to IO-Link specifications.

 $Electric \ rails \ L+/L- \ supply \ interface \ only, \ while \ P24/N24 \ rails \ supply \ additional \ modules \ and \ solenoid \ valves.$

Either power supplies are galvanically isolated in the IO-Link interfaces.

IO-Link interface is available in two versions with 32 or 48 outputs allocated to solenoid valves on the manifold directly connected to a contract of the cothe node.

Such outputs correspond to least significant bytes and their allocation is independent of how many solenoid valves are installed. Remaining outputs can be used to control the modules.

Byte allocation to additional modules is fully automatic.

Current limitations

Both stand alone and integrated components must operate within the current limits of the fieldbus node; please note: the solenoid valves are supplied by pin 2 and pin 5 (P24 / N24).

To compute the maximum current on the P24 / N24 supply, please use the following formula::

 η = number of installed modules

 $I_{out,i}$ = maximum total current absorbed by the i-th module on the OUTPUTS + 24 V DC supply rail (please see specifications of the single module)

$$I_{24 V DC out} = \sum_{i=1}^{n} I_{out,i} + m i_{EV}$$

 $I_{in,i} = {\rm maximum\,total\,current\,absorbed\,by\,the\,i-th\,module\,on\,the\,INPUTS} + 24\,{\rm V\,DC}$ supply rail (please see specifications of the single module)

m= number of installed solenoid pilots

 i_{FV} = mean absorbed current per solenoid pilot (please see table below)

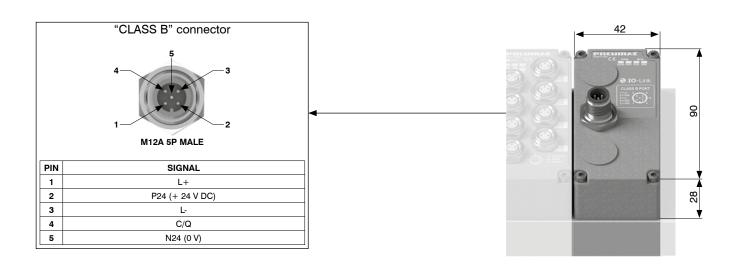
Series	i_EV
2200 "Optyma S"	36 mA
2500 "Optyma F"	54 mA
2500 "Optyma T"	54 mA
Series 2700	24 mA (1 W version) / 100 mA (2,3 W version)

= maximum total current absorbed by the i-th module on the INPUTS + 24 V DC supply rail (please see specifications of the single module)



In case total current is more than 4 A, it is mandatory to supply modules exceeding current limit with power supply module K5030.M12.

Scheme / Overall dimensions and I/O layout



Technical characteristics		
Specifications		IO-Link Specification v1.1
Case		Reinforced technopolymer
	Voltage	+ 24 V DC +/- 10%
Power supply	Interface current consumption on + 24 V DC (L+ / L-)	25 mA
	Power supply diagnosis	Green LED PWR NODE / Green LED PWR OUT
	Connection	"Class B" port
	Communication speed	38.4 kbaud/s
Communication	Maximum distance from Master	20 m
	Bus diagnosis	Green / red status LED
	Vendor ID / Device ID	1257 (hex 0x04E9) / 3000 (hex 0x0BB8)
Configurations file IODD		Available from our web site http://www.pneumaxspa.com
Protection degree		IP65 when assembled
Temperature °C		-5 +50

Coding: K5830.64. VIK

		VERSION
		32 = 32 output bits available for valve
	V	connections
		48 = 48 output bits available for valve
		connections





8 digital inputs module kit M8

M8 digital inputs module provides 8 M8, 3 pins, female connectors.

Inputs have PNP logic, + 24 V DC ± 10%.

It is possible to connect 2 wires devices (e.g. switches, magnetic limit switches, pressure switches, etc.) as well as 3 wires devices (e.g. proximity sensors, photocells, electronic magnetic limit switches, etc.).

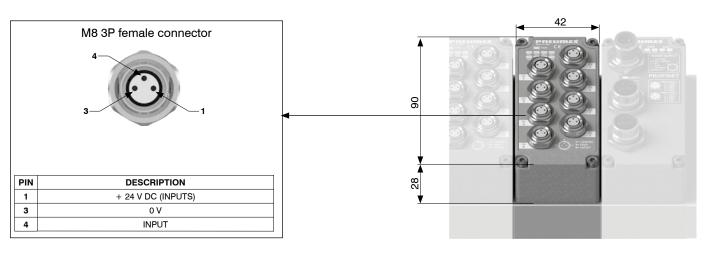
Inputs module power supply is provided by $+24\,\text{VDC}$ power input on the serial system (type A, 4 pin M12 power connector, pin 1) or by K5030.M12 additional power supply module, in case it were installed upstream of the inputs module.

Technical characteristics		
Maximum current per module	300 mA	
Protection	Overcurrent (auto-resettable fuse) Reverse polarity	
Inputimpedence	3 kΩ	
Maximum cable length	< 30 m	
Input data allocation	8 bit	
INPUTS + 24 V DC current consumption of the module only	5 mA	

Coding: K5230.08.M8



Scheme / Overall dimensions and I/O layout





8 digital inputs module kit M12

M12 digital inputs module provides 4 M12, 5 pins, female connectors.

Inputs have PNP logic, + 24 V DC \pm 10%.

 $\label{two-input} \mbox{Every connector takes two input channels}.$

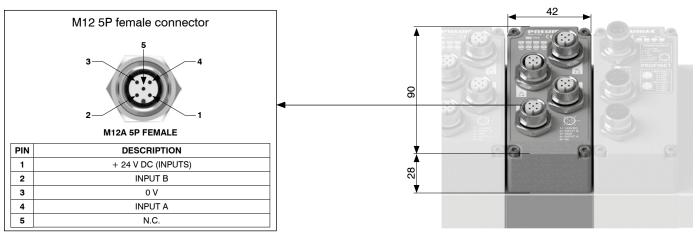
It is possible to connect 2 wires devices (e.g. switches, magnetic limit switches, pressure switches, etc.) as well as 3 wires devices (e.g. proximity sensors, photocells, electronic magnetic limit switches, etc.).

Inputs module power supply is provided by $+24\,\text{V}\,\text{DC}$ power input on the serial system (type A, 4 pin M12 power connector, pin 1) or by K5030.M12 additional power supply module, in case it were installed upstream of the inputs module.

Technical characteristics		
Maximum current per module	300 mA	
Protection	Overcurrent (auto-resettable fuse) Reverse polarity	
Inputimpedence	3kΩ	
Maximum cable length	< 30 m	
Input data allocation	8 bit	
INPUTS + 24 V DC current consumption of the module only	5 mA	

Coding: K5230.08.M12







8 digital outputs module kit M8

M8 digital inputs module provides 8 M8, 3 pins, female connectors.

Outputs have PNP logic, + 24 V DC ± 10%.

 $Outputs\ module\ power\ supply\ is\ provided\ by\ +\ 24\ V\ DC\ power\ input\ on\ the\ serial\ system\ (type\ A,\ 4\ pins\ M12\ power\ connector,\ pin\ 4)$ or by K5030.M12 additional power supply module, in case it were installed upstream of the outputs module.

Power supply presence is displayed by "PWR OUT" green LED light-on.

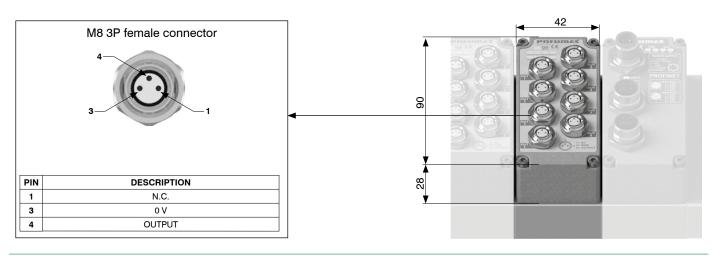
Each output has a LED indicator associated which lights up when output's signal status is high.

Technical characteristics	
Maximum current per output	100 mA
Protection	Short circuit (electronic), trigger at 2.8A
Maximum cable length	< 30 m
Output data allocation	8 bit
OUTPUTS + 24 V DC current consumption of the module only	15 mA





Scheme / Overall dimensions and I/O layout



8 digital outputs module kit M12

M12 digital inputs module provides 4 M12, 5 pins, female connectors.

Outputs have PNP logic, $+24 \, \text{V} \, \text{DC} \pm 10\%$.

Outputs module power supply is provided by + 24 V DC power input on the serial system (type A, 4 pins M12 power connector, pin 4) or by K5030.M12 additional power supply module, in case it were installed upstream of the outputs module.

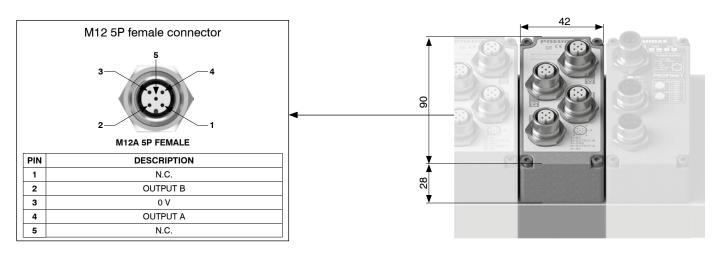
Power supply presence is displayed by "PWR OUT" green LED light-on.

 $Each \ output \ has \ a \ LED \ indicator \ associated \ which \ lights \ up \ when \ output's \ signal \ status \ is \ high.$

Technical characteristics	
Maximum current per output	100 mA
Protection	Short circuit (electronic), trigger at 2.8A
Maximum cable length	< 30 m
Output data allocation	8 bit
OUTPUTS + 24 V DC current consumption of the module only	15 mA











32 digital inputs module kit (37 pins SUB-D connector)

The module provides a SUB-D 37 pins female connector.

Inputs have PNP logic, $+24 \text{ V DC} \pm 10\%$.

It is possible to connect 2 wires devices (e.g. switches, magnetic limit switches, pressure switches, etc.) as well as 3 wires devices (e.g. proximity sensors, photocells, electronic magnetic limit switches, etc.).

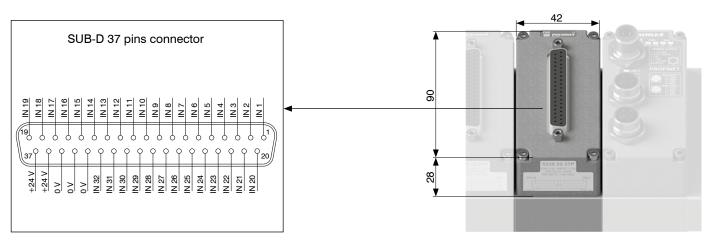
Inputs module power supply is provided by $+24\,\text{VDC}$ power input on the serial system (type A, 4 pin M12 power connector, pin 1) or by K5030.M12 additional power supply module, in case it were installed upstream of the inputs module.

Technical characteristics	
Maximum current per module	1 A
Protection	Overcurrent (auto-resettable fuse) Reverse polarity
Input impedence	3 kΩ
Maximum cable length	< 30 m
Input data allocation	32 bit
INPUTS + 24 V DC current consumption of the module only	10 mA

Coding: K5230.32.37P



Scheme / Overall dimensions and I/O layout





32 digital outputs module kit (37 pins SUB-D connector)

The module provides a SUB-D 37 pins female connector.

Outputs have PNP logic, + 24 V DC \pm 10%

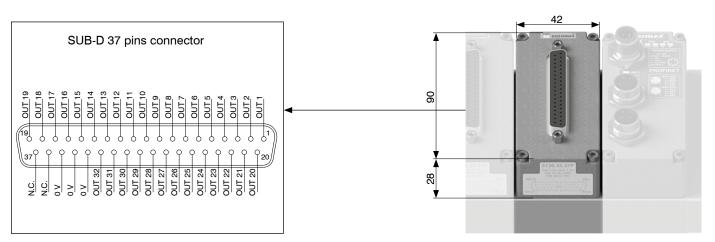
Outputs module power supply is provided by +24 V DC power input on the serial system (type A, 4 pins M12 power connector, pin 4) or by K5030.M12 additional power supply module, in case it were installed upstream of the outputs module.

Power supply presence is displayed by "PWR OUT" green LED light-on.

Technical characteristics	
Maximum current per output	100 mA
Protection	Short circuit (electronic), trigger at 2.8A
Maximum cable length	< 30 m
Output data allocation	32 bit
OUTPUTS + 24 V DC current consumption of the module only	15 mA

Coding: K5130.32.37P







Analogue inputs module kit M8

M8 analogue inputs module converts analogue signals into digital signals and transfers acquired data to field bus, via network

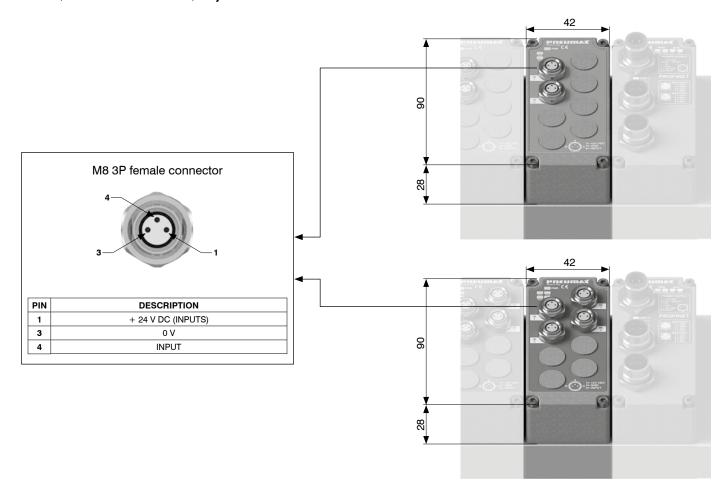
 $Inputs\ module\ power\ supply\ is\ provided\ by\ +\ 24\ V\ DC\ power\ input\ on\ the\ serial\ system\ (type\ A,4pin\ M12\ power\ connector,pin\ power\ power$ $1) or by \, K5030. M12 \, additional \, power \, supply \, module, in \, case \, it \, were \, installed \, upstream \, of \, the \, inputs \, module.$

Technical characteristics	
Protection (pin 1)	Overcurrent (auto-resettable fuse)
Input impedance (voltage inputs)	33 kΩ
Digital conversion resolution	12 bit
Maximum cable length	< 30 m
Input data allocation	16 bit per channel
Diagnostic LED	Input signal overcurrent or overvoltage
Accuracy	0,3% F.S.
Overall maximum current 2 channels (pin 1)	300 mA
Overall maximum current 4 channels (pin 1)	750 mA (375 mA for each pair of channels)
INPUTS + 24 V DC current consumption of the module only	15 mA

Coding: K5230. **@**

Θ	CHANNELS
	2 = 2 channels
	4 = 4 channels
8	SIGNAL
	T.00 = VOLTAGE (0-10 V)
	T.01 = VOLTAGE (0-5 V)
	C.00 = CURRENT (4-20 mA)
	C.01 = CURRENT (0-20 mA)







Analogue outputs module kit M8

M8 analogue outputs module converts output data, received from field bus via network node, into analogue signal.

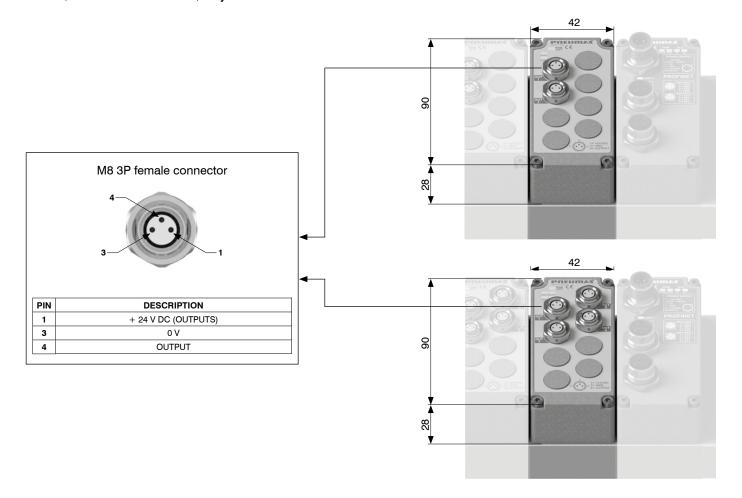
Outputs module power supply is provided by + 24 V DC power input on the serial system (type A, 4 pins M12 power connector, pin 4) or by K5030.M12 additional power supply module, in case it were installed upstream of the outputs module.

Technical ch	aracteristics
Protection (pin 1)	Overcurrent (auto-resettable fuse)
Protection (pin 4) Overcurrent (auto-resettable fuse)	
Digital conversion resolution	12 bit
Maximum cable length	< 30 m
Output data allocation	16 bit per channel
Diagnostic LED	Output signal overcurrent
Accuracy	0,3% F.S.
Overall maximum current 2 channels (pin 1)	300 mA
Overall maximum current 4 channels (pin 1)	750 mA (375 mA for each pair of channels)
INPUTS + 24 V DC current consumption of the module only	15 mA
OUTPUTS \pm 24 V DC current consumption of the module only (2 channels)	35 mA
OUTPUTS + 24 V DC current consumption of the module only (4 channels)	70 mA

Coding: K5130.

	CHANNELS
Θ	2 = 2 channels
	4 = 4 channels
	SIGNAL
	T.00 = VOLTAGE (0-10 V)
8	T.01 = VOLTAGE (0-5 V)
	C.00 = CURRENT (4-20 mA)
	C 01 = CUBBENT (0-20 mA)





Pt100 inputs module kit

Pt100 inputs module digitizes signals from Pt100 probes and transfers acquired data to field bus, via network node. It is possible to connect two, three or four wires probes.

 $Inputs \, module \, power \, supply \, is \, provided \, by \, + \, 24 \, V \, DC \, power \, input \, on \, the \, serial \, system \, (type \, A, \, 4 \, pin \, M12 \, power \, connector, \, pin \, M13 \, power \, connector, \, pin \, M14 \, power \, connector, \, pin \, power$ $1) or by \, K5030. M12 \, additional \, power \, supply \, module, in \, case \, it \, were \, installed \, upstream \, of \, the \, inputs \, module.$

Technical characteristics	
Digital conversion resolution	12 bit
Maximum cable length	< 30 m
Input data allocation	16 bit per channel
Diagnostic LED	Probe presence Temperature out of range
Accuracy	±0,2°C
Probe temperature range	-100°C +300°C
INPUTS + 24 V DC current consumption of the module only (2 channels)	25 mA
INPUTS + 24 V DC current consumption of the module only (4 channels)	35 mA

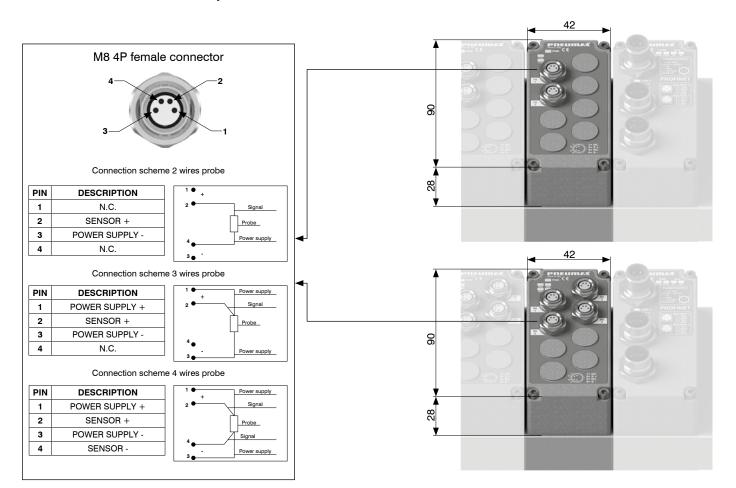
Coding: K5230. P.0

Θ	CHANNELS
	2 = 2 channels
	4 = 4 channels
	TYPE
	0 = Pt100 2 wires
Ū	1 = Pt1003 wires
	2 = Pt100 4 wires



Conversion formula (°C)

Temperature (°C) =
$$\left(\frac{\text{Points}}{4095} \times 400\right)$$
 -100







Additional power supply module kit

Additional power supply module supplies additional electric power for downstream optional modules, where "downstream" means farther from serial node, resetting the current limits of the network node / IO-Link interface.

 $Electric \,connection \,of \,the \,module \,to \,external \,power \,supply \,unit \,occurs \,via \,an \,M12\,4\,pins \,type \,A\,male \,connector.$

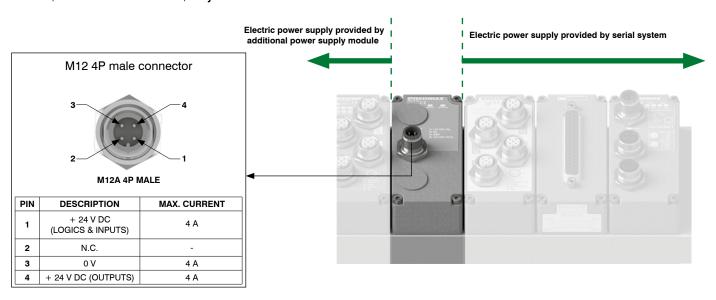
M12 connector has two different pins to power up logics and inputs (Pin 1) and outputs (Pin 4).

Presence of each power supply rail is indicated by corresponding green LED.

When using IO-Link interface, the additional power supply module is useful for separating the module power supplies of input from the output modules placed downstream.

Coding: K5030.M12





POWER SUPPLY connectors

Straight connector M12A 4P female





Upper view slave connector

Coding: 5312A.F04.00

Power supply socket

NETWORK connectors

Straight connector M12A 5P female





Upper view slave connector

Coding: 5312A.F05.00

Socket for bus CANopen® and IO-Link

Straight connector M12A 5P male





Upper view slave connector

PIN	DESCRIPTION	
	(CAN_SHIELD)	Plug for bu
	(CAN_V+)	
	CAN_GND	

CAN_H

+ 24 V DC (LOGICS AND INPUTS) N.C 0 V + 24 V DC (OUTPUTS)

> (CAN SHIELD) (CAN V+) CAN GND CAN H CAN_L

Coding: 5312A.M05.00

ous CANopen®

Straight connector M12D 4P male





Upper view slave connector

PIN	SIGNAL	DESCRIPTION
1	TX+	EtherNet Transmit High
2	RX+	EtherNet Receive High
3	TX-	EtherNet Transmit Low
4	RX-	EtherNet Receive Low

A-Line DGND B-Line SHIELD Coding: 5312D.M04.00

Plug for bus EtherCAT®, PROFINET IO RT and EtherNet/IP

 $\textbf{Trademarks}{:}\ Ether CAT^{\circledast}\ is\ registered$ trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

Coding: 5312B.F05.00

Straight connector M12B 5P female





Upper view slave connector

N	DESCRIPTION	
	Power Supply	Socket for bus PROF

Socket for bus PROFIBUS DP

Straight connector M12B 5P male





Upper view slave connector

PIN	DESCRIPTION
1	Power Supply
2	A-Line
3	DGND
4	B-Line
5	SHIFI D

Coding: 5312B.M05.00

Socket for bus PROFIBUS DP

INPUTS connectors

Straight connector M12A 5P male





DESCRIPTION
+ 24 V DC
INPUTB
0 V
INPUTA
N.C.

Upper view slave connector

Coding: 5312A.M05.00

Plug for inputs modules

Plugs M12 plug

Coding: 5300.T12

Coding: 5300.T08



Straight connector M8 3P male





PIN	DESCRIPTION
1	+ 24 V DC
4	INPUT
3	0 V

Upper view slave connector

Coding: 5308A.M03.00	
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Plug for inputs modules





Cable complete with connector, 25 Poles, IP65



Coding: 2300.25.

	CABLELENGTH
	03 = 3 meters
•	05 = 5 meters
	10 = 10 meters
	CONNECTOR
•	10 = Stand alone
	90 = 90° Angle

Cable complete with connector, 37 Poles, IP65



Coding: 2400.37.

	CABLE LENGTH
	03 = 3 meters
•	05 = 5 meters
	10 = 10 meters
	CONNECTOR
Θ	10 = Stand alone
	90 = 90° Angle

Cable complete with connector, 44 Poles, IP65



Coding: 2300.44.

•	CABLE LENGTH
	03 = 3 meters
	05 = 5 meters
	10 = 10 meters
	CONNECTOR
6	10 = Stand alone
	90 = 90° Angle

Cable complete with connector, 25 Poles, IP65



Coding: 2400.25. **0**.25

	•	CABLE LENGTH
		03 = 3 meters
		05 = 5 meters
		10 = 10 meters

Cable complete with connector, 37 Poles, IP65



Coding: 2400.37. **0**.37

	•	CABLE LENGTH
		03 = 3 meters
		05 = 5 meters
		10 = 10 meters



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