AIRPLUS

- **DIGITAL FLOW SENSOR**

Installation, use and maintenance manual

ENGLISH

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1. ABOUT THIS DOCUMENT

- All available documents on the product can be found at www.pneumaxspa.com
- This document refers to the devices of the 'Airplus Digital Flow Sensor' series listed in the chapter 'General Overview'
- This document has been drafted and checked to the best of the ability of PNEUMAX S.p.A. (hereinafter also referred to as 'Manufacturer')
- PNEUMAX S.p.A. is not responsible for its use and reserves the right to make changes to the product and the information provided below without prior notice.
- No part of this document may be copied, edited, reproduced, translated into any language or transmitted by any data communication system without the consent of PNEUMAX S.p.A.
- EtherCAT® is a registered trademark of the owner in the individual country

2. SAFETY WARNINGS

- The Manufacturer shall not be held liable for any consequences that may arise from failure to comply with the instructions in this manual.
- So as not to jeopardise the proper operation of the device and cause hazards to persons and property, thus invalidating the warranty and conformity of the device with the essential requirements of the relevant directives, any form of tampering or intervention not authorised by PNEUMAX S.p.A. through this manual or any other official document is strictly prohibited.
- The product is not intended for use in environments with a potentially explosive atmosphere.
- Do not use the product in places where static electricity poses a problem
- Protect the product from moisture, UV radiation, corrosion, vibration and shock.
- Pay attention to external factors such as the proximity of live cables, magnetic fields, magnetically exposed conductive metal parts very close to the device that can affect and disturb the system.
- Do not exceed the current capacities of the device
- Applying supply voltages beyond the technical specifications may cause irreparable and irreversible damage to the system.
- Only use power supplies that guarantee a safe electrical disconnection of the operating voltage according to IEC/EN 60204-1.
- Comply with the requirements for PELV circuits according to IEC / EN 60204-1
- The device must be installed and put into service by qualified personnel in accordance with the operating instructions
- Before working on the product, switch off the electrical and pneumatic power supplies, taking care to exaust completely the pneumatic circuit, and ensure that it is not switched back on by third parties during operations.
- Strictly meet the conditions of use set out in the dedicated section

3. CONDITIONS OF USE

Product compatibility is the responsibility of the person who designs the equipment or chooses its specifications.
All products covered by this manual are intended for use in an industrial environment.
The product warranty is only valid if it is used under the conditions specified in this manual.
Activate the security password (see section Display) to prevent tampering or accidental changes by unauthorised persons.

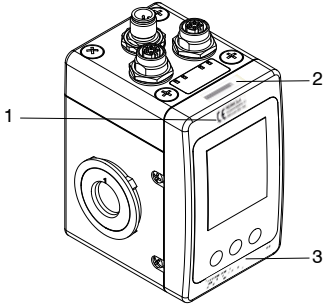
4. NORMATIVE REFERENCES

- EMC : 2014/30/UE (EN IEC 61326-1:2021, EN IEC 61326-2-3:2021)
- RoHS : 2011/65/EU

5. AIRPLUS DIGITAL FLOW SENSOR

The Digital Flow Sensor detects the volume, flow rate, pressure and temperature of compressed air or nitrogen.
It has 2 switching outputs that can be configured independently and an analogue output that can also be set as required, and can be interfaced via the EtherCAT® protocol.
The bypass-type construction reduces data pollution due to impurities and moisture.
The design of the product allows assembly to be carried out in AIRPLUS series combination units or for single use by means of specific accessories.

5.1 Product identification



1. CE Conformity label
2. MAC Address label
3. Product identification label :
   product code,
   serial number,
   production batch
   maximum pressure,
   temperature range.

ORDERING STRING

P173 FS

RANGE OF READING
A : 20-3000 l/min
B : 50-5000 l/min

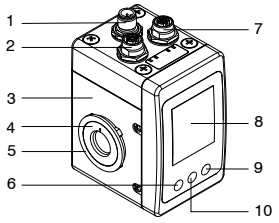
FLOW DIRECTION
: SX-DX
W : DX-SX

MANAGEMENT PROTOCOL
EC : EtherCAT
PN : PROFINET IO RT

AIRPLUS DIGITAL FLOW SENSOR

5.2 Product Overview

1. Power connector
2. Network connector
3. Aluminium body
4. Bushing
5. Pneumatic port
6. Left scroll key
7. Network connector
8. Display
9. Right scroll key
10. Central select/increase key



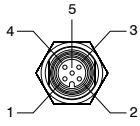
- **Signals Connection**

M12 D-coding 4P
FEMALE

PIN	SIGNAL
1	TX+
2	RX+
3	TX -
4	RX -

- **Electrical Connection**

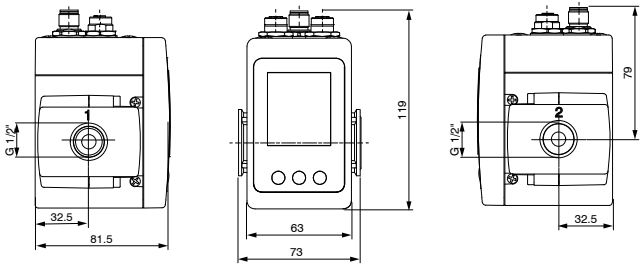
M12 A-coding 5P
MALE



PIN	SIGNAL
1	+24V DC
2	Digital OUT 2
3	0V
4	Digital OUT 1
5	Analog OUT

Overall dimensions and technical information are given for information only and may be changed without notice

- **Pneumatic Ports**



5.3 Installation

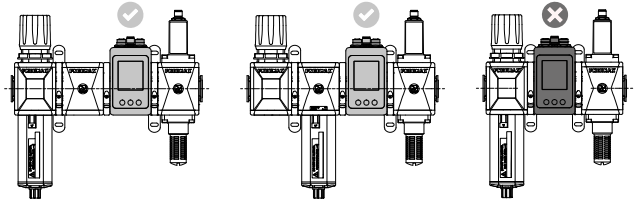
Remove all packaging such as caps, protectors, cardboard (with the exception of sealing elements in pneumatic ports).
Carry out the installation in compliance with the safety requirements for pneumatic systems and components.
Install the device as close as possible to the point of use.
The device may only be assembled in horizontal position.
Pay attention to the flow direction, indicated on the main body by the number 1 (IN) to 2 (OUT), you can mount the bushing either for flow from left to right or right to left by inserting it in reverse. The device can be integrated and installed in an existing or new AIRPLUS unit.

DO NOT use with the outflow directly into a free atmosphere but ensure that it is channelled into a pipe.

Overall dimensions and technical information are given for information only and may be changed without notice

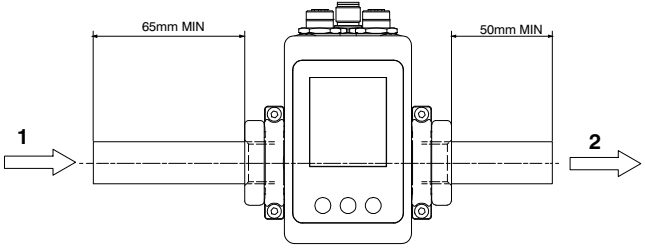
Mechanical and pneumatic components assembly

Install the device as close as possible to the point of use.
Pay attention to the flow direction indicated on the main body by numbers 1 (IN) and 2 (OUT). Integration into existing or new AIR PLUS groups is possible.
It is not reccommended to integrate the device within an AIR PLUS air treatment unit immediately down stream of a pressure or filter regulator, to maintain the required accuracy.



Used individually, to ensure the indicated accuracy, we recommend the use of an inlet and outlet pipe with a linear length:

- input: minimum linear length 65mm
- output: minimum linear length 50mm



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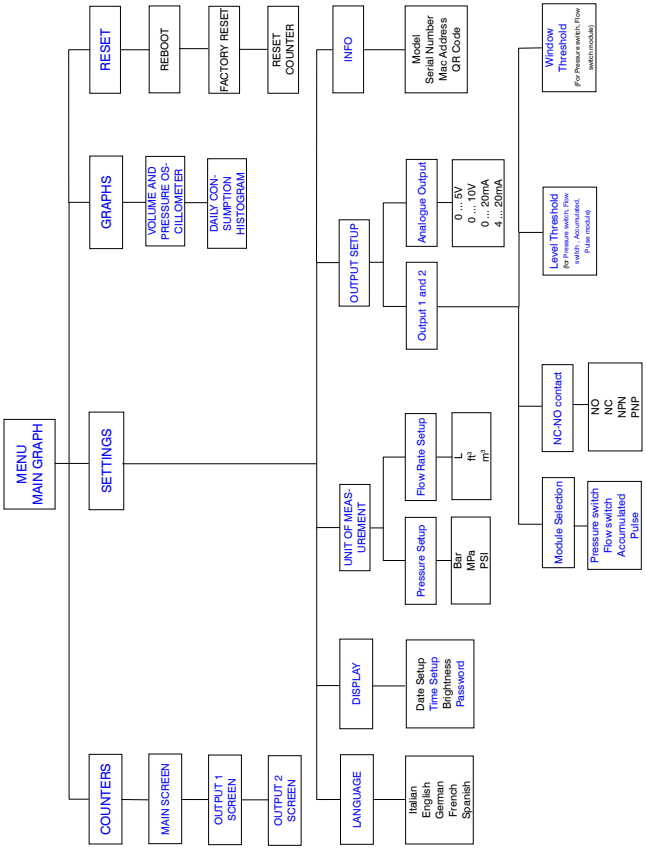
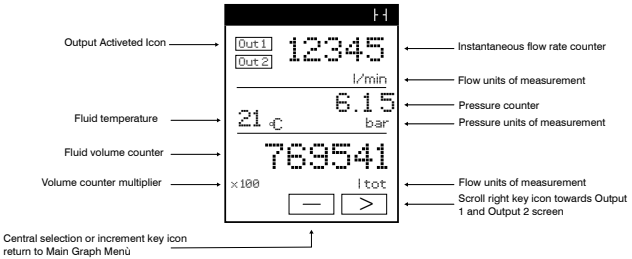
5.4 Commissioning

MENU MAP



5.4.1 Counters Menu

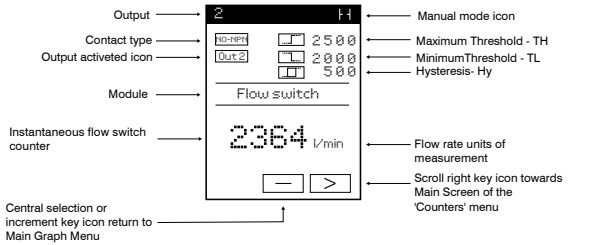
When switched on, the display shows the company's presentation screen and then the Main Screen of the 'Counters' menu.



TYPE OF OUTPUT 1 and 2 SCREEN

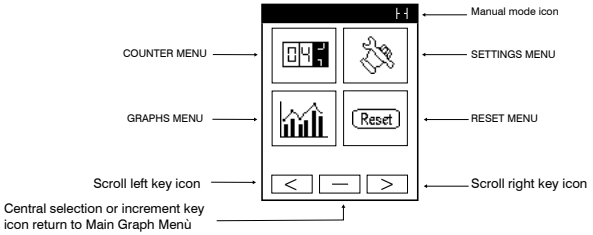
Pressing the Right Scroll key moves to Output 1 Screen and Output 2 Screen.
Output 1 Screen and Output 2 Screen are designed to return all information related to the choices made in the Settings Menu.
At the top of the screen, information concerning the Contact Type, the type and limits of the thresholds set, and the signalling of output activation for exceeding thresholds (out1 only on Output1, out2 only on Output2) are displayed, which is also shown on the main counter screen.
In the middle of the screen, the name of the module that has been set is visible.
The lower part displays the instantaneous counter and the unit of measurement.

EXAMPLE: OUTPUT 2 WINDOW, MANUAL MODE, FLOW SWITCH MODULE, NO - NPN CONTACT, WINDOW THRESHOLD



5.4.2 Main Graph Menu

This menu gives access to the various types of display, setting and information windows required.



When the Digital Flow Sensor is operated via PLC, the contact icon is displayed closed and access to the 'Settings' and 'Reset' menus is blocked.

5.4.3 Settings menu

In the Settings menu, the Digital Flow Sensor can be fully configured.
When you enter this menu, the counters continue with their counting, while the status of the outputs is frozen until you return to the Main Graph menu.
When first switched on, the password is preset to the value '0000', i.e. not activated.
If the password is set, to access the ‘Settings’ menu,a dialogue box appears in which to enter it.

5.4.3.1 Language

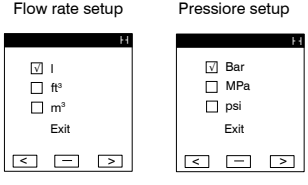
This function allows you to change the language of the Digital Flow Sensor screens between Italian, English, German, French and Spanish; selecting the 'English' language converts the fluid temperature unit to Fahrenheit.

5.4.3.2 Display

By accessing this menu, it is possible to set the date, time, adjust the brightness of the screen and set the login password.
In the various screens by means of the Right Scroll Key and Left Scroll Key, it is possible to switch from one digit to another to set the desired value with the central Select or Increment Key.
The Digital Flow Sensor has no buffer battery so in the event of a power failure, Reboot or Factory Reset, clock and date always return to 3.30 p.m. on 28/02/2023.
When switched on, the clock is disabled; it can be displayed on the toolbar by enabling the 'Show' box in the 'Time Setup' menu.
The Digital Flow Sensor is provided with a password, selecting is not enabled when first switched on, i.e. it has the value '0000'; it can be set by entering the 'Password' menu and choosing the 4 digits as described above. Entering the password, if enabled, is necessary to access the 'Settings' and 'Reset' menus.
An additional password entry is required in case there is a need to perform a 'Factory Reset' which also resets the password to the default value '0000' i.e. disabled. There is no error limit that blocks the password entry.
If you forget it, please contact Pneumax S.p.a. for instructions.

5.4.3.3 Units of Measurement

In this screen you can select the various units of measurement that are used, when accessed the current unit of measurement is highlighted



Units of Measurement and Conversion tables

Starting unit	Conversion Unit	Multiplier	Example
L	ft^3	0.0353	10 l x 0.0353 =0,35 ft^3
L	m^3	0.01	10 l x 0,001 = 0,01 m^3

Starting unit	Conversion Unit	Multiplier	Example
Bar	MPa	0.1	10 bar x 0,1 = 1,00 MPa
Bar	Psi	14,504	10 bar x 14.504 = 145.04 Psi

5.4.3.4 Outputs Setup

5.4.3.4.1 Output 1 and Output 2 settings

For each of the 2 outputs, Output1 and Output2, it is possible to set each of the indicated parameters independently.
When an Output is selected in the menu, its number appears on the toolbar, either 1 or 2, which remains visible until the end of the configuration, so that you always know which output you are programming.

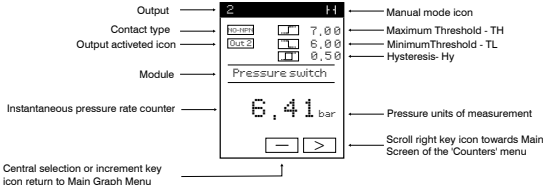
MODULE SELECTION

The Digital Flow Sensor comprises 4 modules: Pressure switch, Flow switch, Accumulated and Pulse described on the following pages.
A different Module can be set to each of the two digital outputs.
The choice of a Module automatically excludes all others.
Entering the 'Module Selection' menu automatically disables the threshold flags and resets them, and the contacts are reset to their initial condition even if no changes are made.
By pressing the 'Exit' key, you are positioned on the 'Level Threshold' selection so that you do not forget to activate this or the 'Window Threshold'.
During configuration operations, the counters never stop monitoring values.
Output 1 and Output 2 only come into operation when exiting the 'Setup' menu, while the contacts are reset when exiting the 'Output Setup' menu.
To monitor the settings from the Digital Flow Sensor simply enter the 'Counters' menu and display Output 1 Screen and Output 2 Screen.

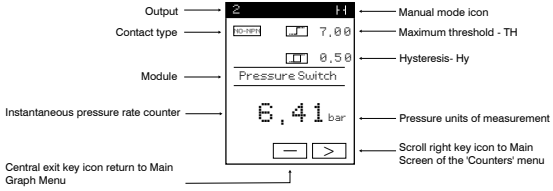
PRESSURE SWITCH MODULE

The 'Pressure Switch Module' is designed to measure, monitor and display the pressure reading of the flow passing through the Digital Flow Sensor and detect its suitability with the set thresholds.
When this differs, the Output Activated icon is displayed, either on the Main Counter Screen or on Output 1 Screen or Output 2 Screen (depending on which Output has intervened), activating the relevant output on the connector, meanwhile monitoring continues.
It is possible to choose the intervention mode 'Window Threshold' or 'Level Threshold' with or without hysteresis.
Enabling the 'Level Threshold' implies automatically disabling the 'Window Threshold' and vice versa, but it is possible to keep both disabled in order to have the outputs in the OFF condition (see table 1).

EXAMPLE: OUTPUT2 SCREEN IN THE COUNTERS MENU WITH PRESSURE SWITCH MODULE AND WINDOW THRESHOLD WITH HYSTERESIS, WITH OUTPUT ACTIVATED FOR EXCEEDING THE SET THRESHOLD



EXAMPLE: OUTPUT2 SCREEN IN COUNTER MENU WITH PRESSURE SWITCH MODULE AND LEVEL THRESHOLD WITH HYSTERESIS, OUTPUT NOT ACTIVATED



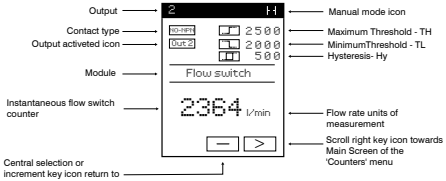
CAUTION

- Entering the 'Module Selection' menu entails disabling the threshold flags, resetting them and returning the output contact to its original form even if already activated.
- If the counter does not work and the set thresholds are not displayed at the top, please check that you have flagged the 'Enable' box in the 'Threshold Level' or 'Window Threshold' window.

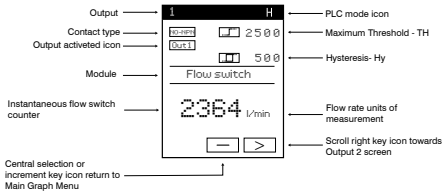
FLOW SWITCH MODULE

The 'Flow Switch' module detects, and instantaneously displays, the flow running through the Digital Flow Sensor, detecting its suitability with the set thresholds.
When this differs, the Output Activated icon is displayed, either on the Main Counter Screen or on Output 1 Screen or Output 2 Screen (depending on which Output has intervened), activating the relevant output on the connector, meanwhile monitoring continues.
It is possible to choose the intervention mode 'Window Threshold' or 'Level Threshold' with or without hysteresis.
Enabling the 'Level Threshold' implies automatically disabling the 'Window Threshold' and vice versa, but it is possible to keep both disabled in order to have the outputs in the OFF condition (see table 1).

EXAMPLE: OUTPUT2 SCREEN IN THE COUNTERS MENU WITH FLOW SWITCH MODULE AND WINDOW THRESHOLD WITH HYSTERESIS



EXAMPLE: OUTPUT1 SCREEN IN THE COUNTERS MENU WITH FLOW SWITCH MODULE AND LEVEL THRESHOLD WITH HYSTERESIS



CAUTION

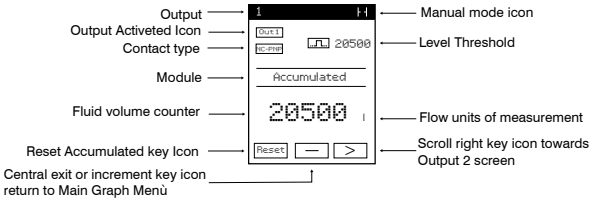
- Entering the 'Module Selection' menu entails disabling the threshold flags, resetting them and returning the output contact to its original form even if already activated.
- If the counter does not work and the set thresholds are not displayed at the top, please check that you have flagged the 'Enable' box in the 'Threshold Level' or 'Window Threshold' window.

ACCUMULATED MODULE

In 'Accumulated' mode, when the counter at the bottom of the screen reaches the set threshold, the number starts flashing, the output is activated and its status is maintained until the counter is manually reset with the 'Reset' button.
In Manual Mode the Accumulated Reset key Icon appears at the bottom left (press the corresponding key for at least 1"), in PLC Mode the key is not displayed and reset is only possible from PLC.
When converting from one unit of measurement to another, the number 99,999.9 per ft^3 , 999,999 per l is shown if the limit of numbers that can be displayed is exceeded.

Example:	Units of Measurement	m^3
	Level Threshold	10,000.0
	Changing Units of Measurement	l
	Real conversion	10,000,000
	Threshold displayed	999,999

EXAMPLE: OUTPUT1 SCREEN IN COUNTERS MENU WITH MANUAL MODE, ACCUMULATED MODULE, NC - PNP CONTACT, LEVEL THRESHOLD, THRESHOLD ACTIVATED FOR REACHING SET VALUE.



CAUTION

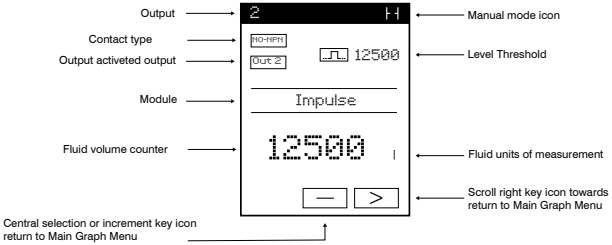
- Entering the 'Module Selection' menu entails disabling the threshold flags, resetting them and returning the output contact to its original form even if already activated.
- If the counter does not work and the set thresholds are not displayed at the top, please check that you have flagged the 'Enable' box in the 'Threshold Level' or 'Window Threshold' window.

PULSE MODULE

In 'Pulse' mode, when the counter at the bottom of the screen reaches the set threshold, the relative output is activated, the counter resets to zero and automatically restarts.
When converting from one unit of measurement to another, the number 99,999.9 per ft^3 , 999,999 per l is shown if the limit of numbers that can be displayed is exceeded.

Example:	Units of Measurement	m^3
	Level Threshold	10,000.0
	Changing Units of Measurement	l
	Real conversion	10,000,000
	Threshold displayed	999,999

EXAMPLE: OUTPUT1 SCREEN IN COUNTER MENU WITH PLC MODE, PULSE MODULE, NO - NPN CONTACT AND LEVEL THRESHOLD, OUTPUT ACTIVATED

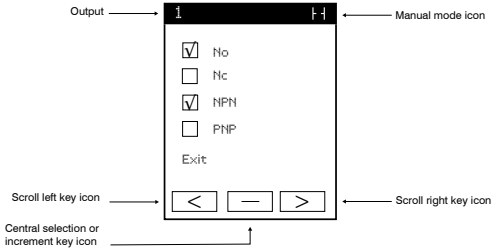


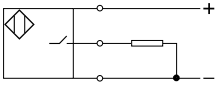
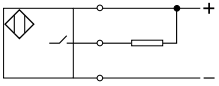
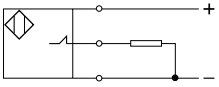
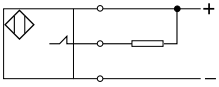
CAUTION

- Entering the 'Module Selection' menu entails disabling the threshold flags, resetting them and returning the output contact to its original form even if already activated.
- If the counter does not work and the set thresholds are not displayed at the top, please check that you have flagged the 'Enable' box in the 'Threshold Level' or 'Window Threshold' window.

CONTACT

In this screen you can select the desired Contact Type for the two outputs, each can be set independently of the other.



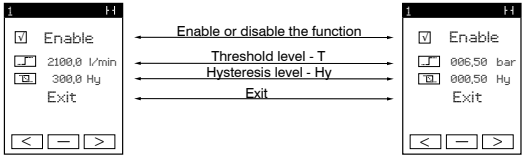
SETUP	WIRING DIAGRAM
NO - PNP	
NO - NPN	
NC - PNP	
NC - NPN	

THRESHOLD LEVEL

Threshold Level with Pressure Switch or Flow Switch Module

The screen for setting the 'Level Threshold' of the pressure switch and flow switch allows you to define a tripping threshold with hysteresis or without (setting it to 0).
Enabling the 'Level Threshold' implies automatically disabling the 'Window Threshold' and vice versa, but it is possible to keep both disabled in order to have the outputs in the OFF condition (see table 1).
Using the Right Scroll Key and Left Scroll Key, it is possible to switch between digits to set the desired value with the Central Output or Increment Key.
The set value must be within the operating ranges indicated in the table at the bottom of the page, the maximum permitted hysteresis is less than or equal to half of the set threshold :

Hy ≤ T / 2
300 ≤ 2100/2

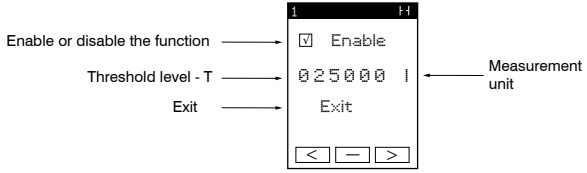


PRESSURE	U.M.	U.M.	U.M.
	Bar	MPa	PSi
Maximum Threshold	10.00	1.00	145.03
FLOW	**U.M.**	**U.M.**	**U.M.**
	l/min	ft^3/min	m^3
P173FSA	3000	105.94	3.00
P173FSB	5000	176.50	5.00

CAUTION
- Entering the 'Module Selection' menu entails disabling the threshold flags, resetting them and returning the output contact to its original form even if already activated.
- If the counter does not work and the set thresholds are not displayed at the top, please check that you have flagged the 'Enable' box in the 'Threshold Level' or 'Window Threshold' window.

Threshold Level with Accumulated and Pulse Module

The 'Level Threshold' setting of the Accumulated and Pulse modules allows a fixed threshold to be set for the output pulse.
The Right Scroll Key and Left Scroll Key can be used to switch between digits to set the desired value with the Central Select or Increment Key.
The set value must be within the operating ranges indicated in the table at the bottom of the page.



	l	ft^3	m^3
Maximum settable threshold	999,999	99,999.9	99,999.9

In conversions from one U.M. to another, if the limit of numbers that can be displayed is exceeded, the number 999,999 per m^3 , 999,999 ft^3 and 999,999 per l will be shown.

CAUTION
- Entering the 'Module Selection' menu entails disabling the threshold flags, resetting them and returning the output contact to its original form even if already activated.
- If the counter does not work and the set thresholds are not displayed at the top, please check that you have flagged the 'Enable' box in the 'Threshold Level' or 'Window Threshold' window.

Overall dimensions and technical information are given for information only and may be changed without notice

Window Threshold

The use of the 'Window Threshold' allows you to establish the Maximum Threshold - TH , the Minimum Threshold - TL with Hysteresis (Ref. Tab. 1).
Using the Right Scroll Key and Left Scroll Key, it is possible to switch between digits to set the desired value with the Central Output or Increment Key.
Enabling the 'Level Threshold' implies automatically disabling the 'Window Threshold' and vice versa, but it is possible to keep both disabled in order to have the outputs in the OFF condition (Ref. Table 1).

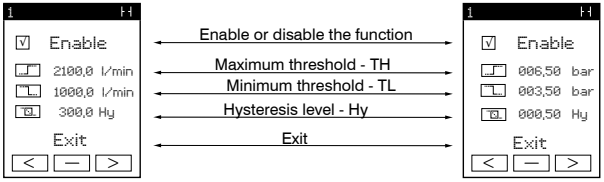
WINDOW THRESHOLD CONTROLS

The Minimum Threshold - TL must be lower than the Maximum Threshold - TH
TH>TL if an attempt is made to force this condition, the value of the Minimum Threshold - TL is reset to zero.

The maximum permitted Hysteresis - HY is half the difference between Maximum Threshold - TH and Minimum Threshold - TL
(Hy < (TH-TL) / 2)
if an attempt is made to force this condition, the value of Hysteresis - HY is reset to zero

E.g. TH = 8
TL = 5
HY max = (8 - 5) / 2 = 1.5

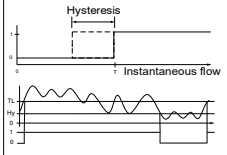
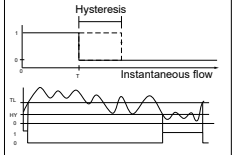
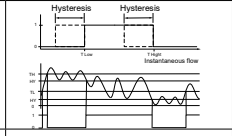
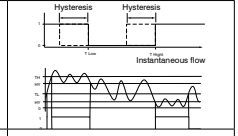
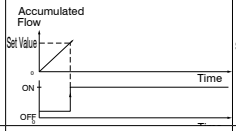
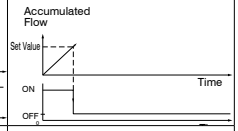
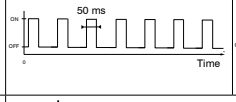
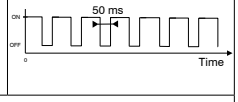
Should the Hysteresis - HY be greater than the Minimum Threshold - TL , the maximum allowed will be half of the Minimum Threshold - TL
Hy > TL → Hy = TL/2
E.g. TH = 9
TL = 2
Hy max = (9-2)/2 = 3.5 3.5 > 2 →Hy max = Hy / 2 = 2/1 = 1



CAUTION

- Entering the 'Module Selection' menu entails disabling the threshold flags, resetting them and returning the output contact to its original form even if already activated.
- If the counter does not work and the set thresholds are not displayed at the top, please check that you have flagged the 'Enable' box in the 'Threshold Level' or 'Window Threshold' window.

Tab. 1 OUTPUT SETTINGS

	NO CONTACT	NC CONTACT
LEVEL THRESHOLD WITH HYSTERESIS FOR FLOW SWITCH AND PRESSURE SWITCH		
WINDOW THRESHOLD WITH HYSTERESIS FOR FLOW SWITCH AND PRESSURE SWITCH		
LEVEL THRESHOLD FOR ACCUMULATED		
LEVEL THRESHOLD FOR PULSE		
OFF THRESHOLDS DEACTIVATED		

5.4.3.4.2 Analogue Output

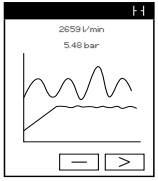
In the menu for selecting the analogue output, it is possible to select 0-5V, 0-10V, 0-20mA or 4-20mA as required.
Choosing one type automatically excludes all others.

5.4.3.5 Info

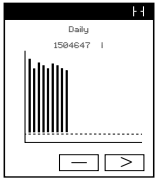
In this menu there are 3 screens where you can obtain all the information related to the product purchased :
Serial Number and FW Version,
Mac Address
QR code for access to instruction manual.

5.4.4 Graphs

These screens allow the flow rate and pressure to be analysed in real time by means of graphs using an oscillometer and a histogram graph showing the hourly consumption of the fluid used and an average of the last 24 hours.



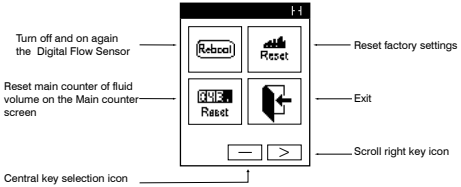
FLOW AND PRESSURE OSCILLOMETER
The counters at the top left are the flow rate and instantaneous pressure expressed in litres and bar respectively.
The thicker line identifies the flow rate while the thinner line identifies the pressure.



DAILY FLOW CONSUMPTION HISTOGRAM
The number above shows the average flow volume over the last 24 hours. Every time the Digital Flow Sensor is rebooted, 'Reboot' or 'Factory Reset' is performed, the graph resets and restarts from the time it was switched on, keeping the next 24 hours in memory.

5.4.5 Reset

In this menu you can carry out the planned resets : Reboot, Reset Factory Settings (see table at bottom of page), Reset Counter.
If the login password is not set, one can safely use the functionality of the various resets present.



When the password is set, it must be entered both to access the 'Reset' menu and to perform a 'Factory Reset', which resets all parameters to those shown in the table below

Factory Settings

SETUP	VALUE
Language	Italian
Display Brightness	18
Date	28-02-2023
Clock	Flag Disabled - 15.30
Password	0000 - Disabled
Output 1 Module	Pressure switch
Output 2 Module	Flow switch
Level and Window Thresholds	Disabled

SETUP	VALUE
Output 1 and 2 Contact	NO - NPN
Analogue Output	0-10 V
Pressure Unit of Measurement	Bar
Flow Unit of Measurement	Litres
Histograms Graph	Reset

5.5 Troubleshooting

Problem	Possible Cause	Solution
Output screen The counter does not work and no thresholds are displayed at the top	Missing 'Level Threshold' or 'Window Threshold' setting flag	Flag 'Level Threshold' or 'Window Threshold' and set the values
The instantaneous or Accumulated flow counter on the main screen does not work	Air supply failure	Check that the circuit is under pressure
Access to the Settings and Reset menus is inhibited	Safety password activation	Enter safety password
	The flow sensor is connected to the PLC	Disconnect the flow sensor from the PLC
Upon entry, the password always returns to '0000'	Incorrect password	Contact Pneumax S.p.A. customer service
Outputs do not switch in relation to settings	Short circuit / overload on output	Eliminate short circuit/overload
Flow sensor does not switch on	Power failure	Check that the power connector is correctly plugged in Check that voltage is present

Problem	Possible Cause	Solution
The display is off or dimly lit	Incorrect power supply	Check that the supply voltage is in the range 24VDC ± 10%
The display is unstable	Incorrect wiring	Check power supply wiring and correct wire connection
Incorrect indication of flow rate value	The applied flow rate is above the upper limit	Check whether the flow rate exceeds the upper limit
	The sensor is supplied with fluid not allowed	Only supply the flow sensor with permissible fluids
	Flow sensor is dirty	Contact Service
	The measured flow rate is lower than the set flow rate	Check that there are no impurities in the filters
Air leakage from bushing	Incorrect pneumatic connection	Check pneumatic connection

5.6 Protocols

5.6.1 EtherCat Protocol

Configuration :
6 Byte Out + 44 Byte In

Below is the meaning of the abbreviations used:
UINT = unsigned integer
USINT = unsigned short integer
UDINT = unsigned double integer
RO = read only
RW = read/write

INDEX (hex)	SUBINDEX (hex)	REGISTER NAME	TYPE	ACCESS	BYTE
1018	01	Vendor ID	UDINT	RO	4
1018	02	Product Code	UDINT	RO	4
1018	03	Revision Number	UDINT	RO	4
1018	04	Serial Number	UDINT	RO	4

RxPDO
Register transmission from Plc to Digital Flow Sensor

INDEX (hex)	SUBINDEX (hex)	REGISTER NAME	TYPE	ACCESS	BYTE
2000	01	Reserved	UDINT	WO	4
2000	02	Reserved Value	UNIT	WO	2

TxPDO
Register transmission from Digital Flow Sensor to PLC

INDEX (hex)	SUB-INDEX (hex)	REGISTER NAME	TYPE	ACCESS	BYTE	RANGE VALUE
3000	01	Actual Hour	BYTE	RO	1	0-23
3000	02	Actual Minute	BYTE	RO	1	0-59
3000	03	Actual Pressure (Value * 100)	UINT	RO	2	0-10 bar
3000	04	State Output 1	BYTE	RO	1	0 not activate, 1 activate
3000	05	State Output 2	BYTE	RO	1	0 not activate, 1 activate
3000	06	Real Time Consumption (Value * 10)	UINT	RO	2	0..3000 0..5000 NL/min
3000	07	Odometer Consumption (Value * 10)	UDINT	RO	4	0.. 99999999 NL/min
3000	08	Temperature Flow	Sint	RO	1	-10 C° to 60 C°
3000	09	Status System Flags	UDINT	RO	4	See table A
3000	0A	Reserved	UINT	RO	2	-
3000	0B	Reserved	UINT	RO	2	-
3000	0C	Reserved	UINT	RO	2	-
3000	0D	Reserved	UINT	RO	2	-
3000	0E	Reserved	UINT	RO	2	-
3000	0F	Reserved	UINT	RO	2	-
3000	10	Reserved	UINT	RO	2	-
3000	11	Reserved	UINT	RO	2	-
3000	12	Reserved	UINT	RO	2	-
3000	13	Reserved	UINT	RO	2	-
3000	14	Reserved	UINT	RO	2	-
3000	15	Reserved	USINT	RO	1	-
3000	16	Reserved	UDINT	RO	4	Random Value 0.. 65535

Overall dimensions and technical information are given for information only and may be changed without notice

TAB. A

Status System Flags Table

FLAG NAME	FLAGS	VALUE (hex)
Not used	xxxxxxxxxxx1	0x00000001
Status Output 1	xxxxxxxxxx1x	0x00000002
Status Output 2	xxxxxxxxx1xx	0x00000004
Alarm Accumulated Flag Out 1	xxxxxxxxx1xxx	0x00000008
Alarm Accumulated Flag Out 2	xxxxxxxxx1xxxx	0x00000010
AlarmPressure Switch Single Level Out 1	xxxxxxxx1xxxxx	0x00000020
Alarm Pressure Switch Window Level Up Out 1	xxxxxxx1xxxx	0x00000040
Alarm Pressure Switch Window Level Down Out 1	xxxxxx1xxxxx	0x00000080
Alarm Pressure Switch Single Level Out 2	xxxxxxx1xxxxxx	0x00000100
Alarm Pressure Switch Window Level Up Out 2	xxxxxx1xxxxxx	0x00000200
Alarm Pressure Switch Window Level Down Out 2	xxxxx1xxxxxx	0x00000400
Alarm Flow Single Level Out 1	xxxx1xxxxxx	0x00000800
Alarm Flow Window Level Up Out 1	xxx1xxxxxxx	0x00001000
Alarm Flow Window Level Down Out 1	xx1xxxxxxxx	0x00002000
Alarm Flow Single Level Out 2	x1xxxxxxx	0x00004000
Alarm Flow Window Level Up Out 2	x1xxxxxxxxxx	0x00008000
Alarm Flow Window Level Down Out 2	x1xxxxxxxxxx	0x00010000

Ethercat Objects Index 4000

INDEX (hex)	SUB INDEX (hex)	REGISTER NAME	TYPE	ACCESS	BYTE	RANGE VALUE
4000	01	Display Units Pressure	USINT	RW	1	1 – bar 2 - MPa 3 - PSI
4000	02	Display Units Flow	USINT	RW	1	1 – l 2 - ft3 3 - m3
4000	03	Output 1 module type	USINT	RW	1	0 - Pressure switch 1 - Flow Meter switch 2 - Accumulated Meter 3 - Accumulated Meter Pulse
4000	04	Output 2 module type	USINT	RW	1	0 - Pressure switch 1 - Flow Meter switch 2 - Accumulated Meter 3 - Accumulated Meter Pulse
4000	05	Analog Output Type	USINT	RW	1	0 - Output Voltage 0 ... 5 Volt 1 - Output Voltage 0 ... 10 Volt 2 - Output Current 0 ... 20 mA 3 - Output Current 4 ... 20 mA
4000	06	Output 1 NC-NO type	USINT	RW	1	0 - Output NC type 1 - Output NO type
4000	07	Output 2 NC-NO type	USINT	RW	1	0 - Output NC type 1 - Output NO type
4000	08	Output 1 NPN-PNP type	USINT	RW	1	0 - Output NPN type 1 - Output PNP type
4000	09	Output 2 NPN-PNP type	USINT	RW	1	0 - Output NPN type 1 - Output PNP type
4000	0A	Show or Hide Time on the Display Bar	USINT	RW	1	0 - Hide Clock on Display 1 - Show Clock on Display

INDEX (hex)	SUB INDEX (hex)	REGISTER NAME	TYPE	ACCESS	BYTE	RANGE VALUE
4000	0B	Hour	USINT	RW	1	Range 0 to 23
4000	0C	Minute	USINT	RW	1	Range 0 to 59
4000	0D	Reset operation system	USINT	RW	1	0 - No Reset 1 - Reset main counter 2 - Reboot system 3 - Reset factory system value
4000	0E	Language	USINT	RW	1	1 ITALIAN_LANGUAGE 2 ENGLISH_LANGUAGE 3 DEUTCH_LANGUAGE 4 FRENCH_LANGUAGE 5 SPANISH_LANGUAGE

AIRPLUS DIGITAL FLOW SENSOR

Ethercat Objects Index 4001

INDEX (hex)	SUBINDEX (hex)	REGISTER NAME	TYPE	ACCESS	BYTE	RANGE VALUE
4001	01	Output 1 Level Window enable flag	USINT	RW	1	0 - No Signal selection 1 - Level Signal selection 2 - Window Signal selection 3 - Counter Accumulated 4 - Counter Accumulated Pulse
4001	02	Output 1 Single Level flow / pressure	UINT	RW	2	Pressure switch 0 to 10.00 bar (value * 100) 0 to 1.00 MPa (value * 100) 0 to 145.03 psi (value * 100) Flow Meter switch 0 to 3000.0 l or 5000.0 l (value * 10) 0 to 105.9 ft^3 or 176.5 ft^3 (value * 10) 0 to 3.0 m^3or 5.0 m^3 (value * 10)
4001	03	Output 1 Single Hysteresis flow / pressure value	UINT	RW	2	Pressure switch 0 to 10.00 bar (value * 100) 0 to 1.00 MPa (value * 100) 0 to 145.03 psi (value * 100) Flow Meter switch 0 to 3000.0 l or 5000.0 l (value * 10) 0 to 105.9 ft^3 or 176.5 ft^3 (value * 10) 0 to 3.0 m^3 or 5.0 m^3 (value * 10)

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INDEX (hex)	SUBIN-DEX (hex)	REGISTER NAME	TYPE	AC-CESS	BYTE	RANGE VALUE
4001	04	Output 1 Window Level flow / pressure HIGH value	UINT	RW	2	Pressure switch 0 to 10.00 bar (value * 100) 0 to 1.00 MPa (value * 100) 0 to 145.03 psi (value * 100) Flow Meter switch 0 to 3000.0 l or 5000.0 l (value * 10) 0 to 105.9 ft^3 or 176.5 ft^3 (value * 10) 0 to 3.0 m^3 or 5,0 m^3 (value * 10)
4001	05	Output 1 Window Level flow / pressure LOW value	UINT	RW	2	Pressure switch 0 to 10.00 bar (value * 100) 0 to 1.00 MPa (value * 100) 0 to 145.03 psi (value * 100) Flow Meter switch 0 to 3000.0 l or 5000.0 l (value * 10) 0 to 105.9 ft^3 or 176.5 ft^3 (value * 10) 0 to 3.0 m^3 or 5.0 m^3 (value * 10)

AIRPLUS DIGITAL FLOW SENSOR

INDEX (hex)	SUBIN-DEX (hex)	REGISTER NAME	TYPE	AC-CESS	BYTE	RANGE VALUE
4001	06	Output 1 Window Level flow / pressure Hysteresis value	UINT	RW	2	Pressure switch 0 to 10.00 bar (value * 100) 0 to 1.00 MPa (value * 100) 0 to 145.03 psi (value * 100) Flow Meter switch 0 to 3000.0 l or 5000.0 l (value * 10) 0 to 105.9 ft^3 or 176.5 ft^3 (value * 10) 0 to 3.0 m^3 or 5.0 m^3 (value * 10) 0 to 3.0 m^3 or 5.0 m^3 (value * 10)
4001	07	Output 1 Accumulat-ed or Pulse Counter	UINT	RW	4	l 0 to 999990 (value * 1) ft^3 or m^3 0 to 99999.0 (value * 10)
4001	08	Output 1 Reset Ac-cumulated Alarm Flag	UINT	RW	1	0 : No reset alarm selection 1 : Reset Accumulat-ed Alarm

Overall dimensions and technical information are given for information only and may be changed without notice

Ethercat Index 4002

INDEX (hex)	SUB-INDEX (hex)	REGISTER NAME	TYPE	AC-CESS	BYTE	RANGE VALUE
4002	01	Output 2 Level Window enable flag	USINT	RW	1	0 - No Signal selection 1 - Level Signal selection 2 - Window Signal selection 3 - Counter Accumulated 4 - Counter Accumulated Pulse
4002	02	Output 2 Single Level flow / pressure	UINT	RW	2	Pressure switch 0 to 10.00 bar (value * 100) 0 to 1.00 MPa (value * 100) 0 to 145.03 psi (value * 100) Flow Meter switch 0 to 3000.0 l or 5000.0 l (value * 10) 0 to 105.9 ft^3 or 176.5 ft^3 (value * 10) 0 to 3.0 m^3or 5.0 m^3 (value * 10)
4002	03	Output 2 Single Hysteresis flow / pressure value	UINT	RW	2	Pressure switch 0 to 10.00 bar (value * 100) 0 to 1.00 MPa (value * 100) 0 to 145.03 psi (value * 100) Flow Meter switch 0 to 3000.0 l or 5000.0 l (value * 10) 0 to 105.9 ft^3 or 176.5 ft^3 (value * 10) 0 to 3.0 m^3 or 5.0 m^3 (value * 10)

AIRPLUS DIGITAL FLOW SENSOR

INDEX (hex)	SUB-INDEX (hex)	REGISTER NAME	TYPE	AC-CESS	BYTE	RANGE VALUE
4002	04	Output 2 Window Level flow / pressure HIGH value	UINT	RW	2	Pressure switch 0 to 10.00 bar (value * 100) 0 to 1.00 MPa (value * 100) 0 to 145.03 psi (value * 100) Flow Meter switch 0 to 3000.0 l or 5000.0 l (value * 10) 0 to 105.9 ft^3 or 176.5 ft^3 (value * 10) 0 to 3.0 m^3 or 5,0 m^3 (value * 10)
4002	05	Output 2 Window Level flow / pressure LOW value	UINT	RW	2	Pressure switch 0 to 10.00 bar (value * 100) 0 to 1.00 MPa (value * 100) 0 to 145.03 psi (value * 100) Flow Meter switch 0 to 3000.0 l or 5000.0 l (value * 10) 0 to 105.9 ft^3 or 176.5 ft^3 (value * 10) 0 to 3.0 m^3 or 5.0 m^3 (value * 10)

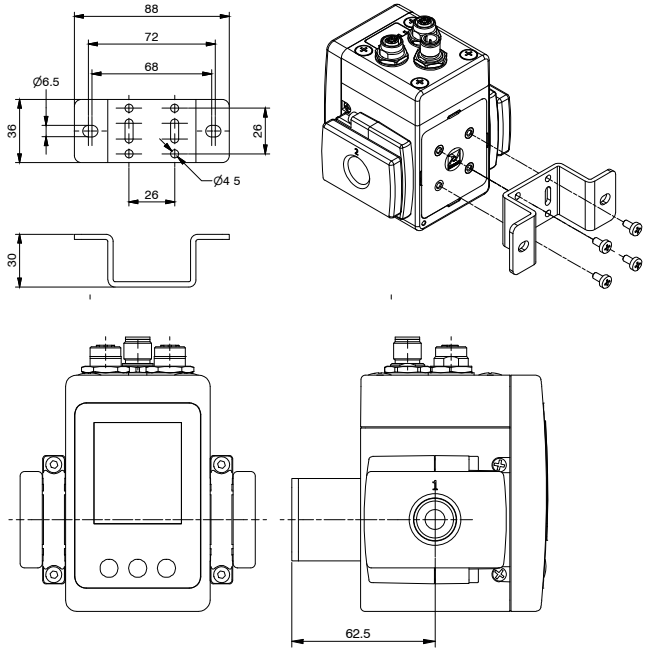
INDEX (hex)	SUB-INDEX (hex)	REGISTER NAME	TYPE	AC-CESS	BYTE	RANGE VALUE
4002	06	Output 2 Window Level flow / pressure Hysteresis value	UINT	RW	2	Pressure switch 0 to 10.00 bar (value * 100) 0 to 1.00 MPa (value * 100) 0 to 145.03 psi (value * 100) Flow Meter switch 0 to 3000.0 l or 5000.0 l (value * 10) 0 to 105.9 ft^3 or 176.5 ft^3 (value * 10) 0 to 3.0 m^3 or 5.0 m^3 (value * 10) 0 to 3.0 m^3 or 5.0 m^3 (value * 10)
4002	07	Output 2 Accumulat-ed or Pulse Counter	UINT	RW	4	l 0 to 999990 (value * 1) ft^3 or m^3 0 to 99999.0 (value * 10)
4002	08	Output 2 Reset Ac-cumulated Alarm Flag	UINT	RW	1	0 : No reset alarm selection 1 : Reset Accumulat-ed Alarm

6. ANNEXES

6.1 Accessories

Fixing Brackets

Fixing bracket part cod. **P17350**



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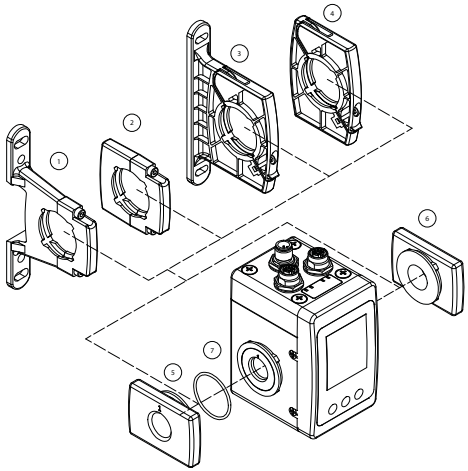
Threaded connections assembly kit

cod. V1737CT

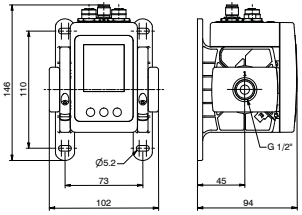


V	VERSION
	P – Alluminium
	T – Technopolymer
C	THREADED CONNECTIONS
	0 – Threaded connections IN-OUT G1/2"
	1 – Threaded connection IN G1/2"
	2 – Threaded connection OUT G1/2"
T	FLANGE TYPE
	X – Flange type X
	Y – Flange with fixing type Y

Example : T17370Y : Threaded connections IN - OUT G1/2" with technopolymer flange type Y

Connection type	Description	Materials
1	Flange type Y	Painted alluminium
2	Flange type X	Painted alluminium
3	Flange type Y	Technopolimer
4	Flange type X	Technopolimer
5	Threaded connection IN	Painted alluminium
6	Threaded connection OUT	Painted alluminium
7	OR Seals	NBR

Flange with fixing type Y dimensions



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6.2 Cables and counterparts

POWER SUPPLY connector

Straight connector M12 A-coding female

Coding: 5312A.F05.00

Upper view slave connector

PIN	DESCRIPTION
1	+24V DC
2	DIGITAL OUT 2
3	0V DC
4	DIGITAL OUT 1
5	ANALOG OUT

NETWORK connectors

Straight connector M12 D-coding 4P male

Coding: 5312D.M04.00

Upper view slave connector

PIN	SIGNAL	DESCRIPTION
1	TX+	Ethernet Transmit High
2	RX+	Ethernet Receive High
3	TX-	Ethernet Transmit Low
4	RX-	Ethernet Receive Low

Straight connector M12 D-coding 4P male shielded

Coding : 5312D.SH.M04.00

Upper view slave connector

PIN	SEGNALE	DESCRIZIONE
1	TX+	EtherNet Transmit High
2	RX+	EtherNet Receive High
3	TX-	EtherNet Transmit Low
4	RX-	EtherNet Receive Low

A range of air handling accessories are available for the Airplus Digital Flow Sensor as listed in the general catalogue at https://pneumaxspa.com/categoria-prodotto/serie_airplus/

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6.3 Tightening torques

The connectors must all be tightened with the torque indicated in the table. Incorrect tightening does not guarantee electrical contact, IP65 sealing and may damage the product.

Connector type	Tightening torque
M12 connector	0.6 Nm

7. TECHNICAL DATA

Description			P173FSA..	P173FSB..
Fluid	Applicable fluid		Compressed air, nitrogen	
	Inlet fluid quality		7:4:4 according to DIN ISO 8573-1	
	Fluid Temperature		0 to 50°C	
	Flow direction		One-way	
Flow rate	Method of detection		Thermal	
	Nominal flow rate range		20 to 3000 l/min	50 to 5000 l/min
	Setting range	Instantaneous flow	0 to 3000 l/min	0 to 5000 l/min
		Accumulated consumption	0 to 99.999.999 l	
		Pulse	0 to 99.999.999 l	
	Minimum settable increment	Instantaneous flow	0.10 l	
		Accumulated consumption	1.00 l	
		Pulse		
Pressure	Rated pressure range		0 to 10 bar	
	Test pressure		6 bar	
	Pressure characteristic		±2.5% F.S. (0 to 10 bar, 5 bar standard)	
	Pressure drop		see graph 'PRESSURE DROP'	
	Setting range		0 to 10 bar	
	Minimum settable increment		0.01 bar	
Accuracy	Display accuracy		±3% F.S.	
	Accuracy of digital and analogue outputs		±3% F.S.	
	Repeatability		±1% F.S.	
	Temperature characteristic		±5% F.S. (0 to 50°C, 25°C standard)	

Description			P173FSA..	P173FSB..
Digital output	Number of independent outputs		2	
	Settable output logic		NPN - PNP	
	Settable contact type		N.C. - N.O.	
	Tripping Mode		Level Threshold, Window Threshold, Accumulated, Accumulated with pulse	
	Hysteresis		Settable	
	Max. current per digital output		100mA	
	Digital output protection (PNP mode)		Overcurrent/short circuit (electronic, trigger at 130mA, automatic reset <100mA), reverse stroke, loss of reference voltage	
	Digital output protection (NPN mode)		Overcurrent (self-resetting fuse) short circuit (electronic)	
	Digital outputs load		Resistive, inductive	
	Digital output voltage drop		<0.4V relative to pin 1 (@100mA)	
	Maximum voltage drop		<0.5V (@100mA)	
Analogue output	Settable output type		Current (4-20mA, 0-20mA) Voltage (0-10V, 0-5V)	
	Minimum analogue output load (voltage)		10kΩ	
	Maximum analogue output load (current)		500Ω	
Display	Display Features		Graphic LCD, positive, black on white, transflective, backlit	
	Settable units of measurement	Instantaneous flow	l/min, m³/min, ft³/min	
		Accumulated consumption	l, m³, ft³	
		Pressure	bar, MPa, psi	
	Display range	Instantaneous flow	20 to 3000 l/min	50 to 5000 l/min
		Accumulated consumption	0 to 99.999.999 l	
	Minimum display unit	Instantaneous flow	1l/min (update every 1sec)	
		Accumulated consumption	1l (update every 12sec)	

Overall dimensions and technical information are given for information only and may be changed without notice

Description		P173FSA..	P173FSB..
Power supply	Power connector and outputs	M12 type A, male, 5-pin	
	Permissible cable length for power supply and outputs	<30m	
	Operating voltage	15-30V	
	Nominal supply voltage	+24 VDC	
	Operating voltage range	15-30VDC	
	Maximum current consumption	350mA @ 24V	
	Reverse polarity protection	YES	
Network connection	Network connectors	M12 type D, female, 4-pin	
	Permissible cable length	<100m	
General	Degree of protection	IP65 (connectors fitted)	
	Operating temperature range	0 to 50°C, (no condensation or freezing)	
	Temperature range in storage	0°C to 50°C (no condensation or freezing)	
	Ambient humidity	In operation/storage : 35 to 85% RH (without condensation)	
	Weight	700g	
	Sizes	119x73x81.5	
	Storage Temperature	0..50 °C	
	Maximum altitude of use	2000m a.s.l.	
	Body	Aluminium	
	Bushing	Aluminium	
	Upper operator	Plastic polymer	
	Display Cover	Plastic polymer	
	LCD Protection	Polycarbonate	
	Nominal temperature	23°C	
	Maximum operating pressure	10 bar	
	Pneumatic connections	G1/2" UNI-ISO 228/1	

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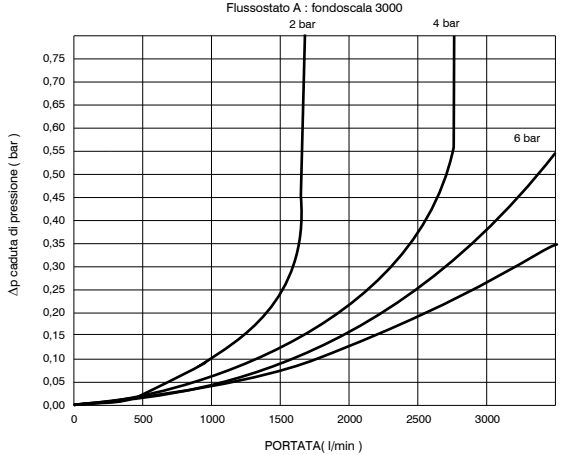
FUNCTIONAL FEATURES

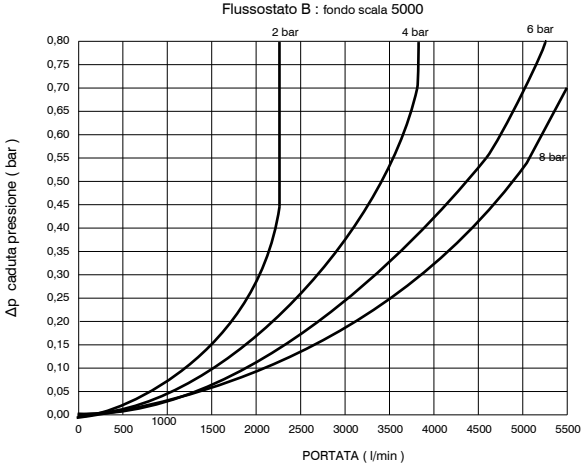
Features		P173FSA...	P173FSB...
Resolution		128X128 dots	128X128 dots
Range	Flow rate	0 - 3000.0 l/ min 0 - 3.0 m³/min 0 - 105.9 ft³/min	0 - 5000.0 l/min 0 - 5.0 m³/min 0 - 176.5 ft³/min
	Pressure	0 – 10.00 bar 0 - 1.00 MPa 0 - 145.03 psi	0 – 10.00 bar 0 - 1.00 MPa 0 - 145.03 psi
Accumulated and Pulse	Flow rate	0 – 999,999.9 l 0 - 99,999.9 m³ 0 – 99,999.9 ft³	0 – 999,999.9 l 0 - 99,999.9 m³ 0 – 99,999.9 ft³
Accumulated flow rate	Flow rate	0 – 99,999,999 l 0 - 99,999,999 m³ 0 - 99,999,999 ft³	0 – 99,999,999 l 0 - 99,999,999 m³ 0 - 99,999,999 ft³
Minimum increase	Flow rate	± 0.1	± 0.1
	Pressure	± 0.01	± 0.01
Digital Output	Output logic	NPN - PNP	NPN - PNP
	Type of contact	NO - NC	NO - NC
	Number of inde-pendent outputs	2	2
	Mode	Level threshold with or without hysteresis Window Threshold with or without Hysteresis Accumulated Accumulated with Pulse	Level threshold with or without hysteresis Window Threshold with or without Hysteresis Accumulated Accumulated with Pulse

Features		P173FSA...	P173FSB...
Hysteresis	Flow rate Level Threshold	Max TH / 2	Max TH / 2
	Flow rate Window Threshold	Max (TH - TL) / 2	Max (TH - TL) / 2
	Pressure Level Threshold	Max TH / 2	Max TH / 2
	Pressure Window Threshold	Max (TH - TL) / 2	Max (TH - TL) / 2
Analogue Output		0 .. 5 V 0 .. 10 V 0 .. 20 mA 4 .. 20 mA	0..5 V 0 .. 10 V 0 .. 20 mA 4 .. 20 mA
Protocols		EtherCAT	EtherCAT
Inlet pressure		0 – 10.00 bar 0 - 1.00 MPa 0 - 145.03 psi	0 – 10.00 bar 0 - 1.00 MPa 0 - 145.03 psi

Accuracy is guaranteed under nominal conditions 6 bar, 23°C and horizontal mounting position

PRESSURE DROP GRAPHS





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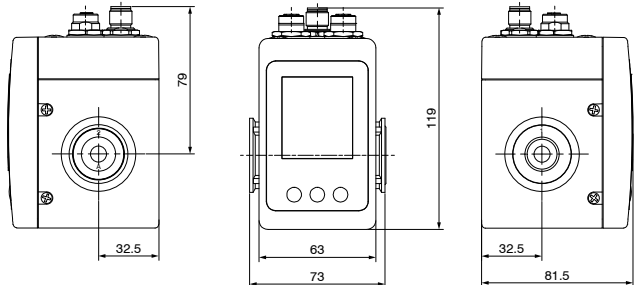
7.1 Dimensions



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8. MAINTENANCE AND CLEANING

Do not connect or disconnect the device when powered! Do not open and/or disassemble live parts. Once the power has been switched off, wait a few minutes before opening or dismantling any parts of the unit.
Before carrying out any operation, it is essential to cut off the pneumatic and electrical supply to the device and wait for the residual pressure to be completely discharged.
Remove any dust deposits periodically using a damp cloth.
Do not use aggressive, alcohol-based products.
For maintenance work on internal components, please contact PNEUMAX SPA.

9. HANDLING AND STORAGE CONDITIONS

Handling:
Only transport the product in its original packaging.

Storage:
Store in original packaging to avoid damage from impact
Observe the temperature conditions indicated in the 'Technical Data'.
Keep the product in stock for the shortest possible time.

10. DISMANTLING AND DISPOSAL

Dismantling the product:
Switch off the power source and compressed air or nitrogen
Disconnect the power cable
Disconnect the power cables
Disconnect the connection flanges to the air handling system
The Digital Flow Sensor can now be removed

Disposal of the product :
This product must not be disposed of as municipal waste.
Check local regulations and guidelines for proper disposal of this product to reduce the impact on human health and the environment.

11. DEFINITIONS AND TERMINOLOGY

Term	Definition	Symbol on display
Instantaneous flow counter	Displays flow rate instantly	
Pressure counter	Displays instantaneous flow pressure	
Fluid volume counter	Displays accumulated flow volume	
Digital Flow Sensor	Multifunctional flow switch or device	
HY	Hysteresis	
Manual Mode Icon	It graphically represents the status of the Digital Flow Sensor, if in Manual mode it means it is not connected to a PLC and can be fully controlled from the integrated display via the buttons	
PLC Mode Icon	It graphically represents the status of the Digital Flow Sensor, in PLC Mode it means that only access to the display menus (Counter and Graph Menus) will be possible, while the Settings and Reset Menus will be blocked.	
Main Graph Menù	The icon corresponds to the central key of the Digital Flow Sensor	
Scroll Right key Icon	The icon corresponds to the right key of the Digital Flow Sensor	
Scroll Left key Icon	The icon corresponds to the left key of the Digital Flow Sensor	
Reset Accumulated key Icon	The icon corresponds to the left key of the Digital Flow Sensor, it is only displayed with the Accumulated Module and is used to reset the counter of the affected Output when the set threshold is reached	

Term	Definition	Symbol on display
Output activated icon	Icon located on the Counter Menu Screens that signals the activation of the output and identifies which one	
Hysteresis	Hysteresis	
Counters Menu	Menu containing the 'Main Counter Screen', 'Output 1 Screen', 'Output 2 Screen' 'display windows	
Graphs Menu	Menu containing Oscillometer chart for flow rate and pressure and Histogram chart showing hourly volume and average of the last 24 hours	
Main Graph Menu	Graph menu giving access to the 4 available menus :	
	Counters Menu View Main Screen, Output 1 Screen, Output 2 Screen	
	Settings menu Givesaccess to all output settings: Output 1, Output 2, Analogue Output	
	Graphs Menu Views the oscillometer graph for flow and pressure and histogram graph for volume	
	Reset Menu Graph menu giving access to the various types of reset available : Reboot, Factory Reset and Counter Reset	
PLC mode	The Digital Flow Sensor is connected to a PLC that manages the data	

AIRPLUS DIGITAL FLOW SENSOR

Term	Definition	Symbol on display
Counter Multiplier	When the accumulated volume exceeds the display threshold of 999,999 the counter continues and the screen displays 10,000 x 100 instead of 1,000,000	
Output	Digital output number appears on the Toolbar of Output 1 Screen and Output 2 Screen and when configuring either Output1 or Output2 in the Settings Menu	
Reboot	Switches the Digital Flow Sensor off and on again	
Counter Reset	Resets the volume counter on the Main Counter Screen	
Factory Reset	Resets the Digital Flow Sensor to factory settings by deleting all existing settings	
Output 1 Screen	Display screen in the Counter Menu presenting all the characteristics set for digital Output 1 and the counter related to the chosen settings. On the toolbar, the number '1' appears at the top left.	
Output 2 Screen	Display screen in the Counter Menu showing all the characteristics set for digital Output 2 and the counter for the chosen settings. The toolbar displays the number '2' at the top left	
Main Counter Screen	Main display screen in the Counter Menu and at power-up where all instantaneous and accumulated readings from the Digital Flow Sensor are presented	
Module Selection	Submenu for selecting the operating mode of the digital outputs of the Digital Flow Sensor : Pressure switch, Flow switch, Accumulated, Pulse	

Term	Definition	Symbol on display
Maximum Threshold	Maximum Threshold Value	
Minimum Threshold	Minimum Threshold Value	
Fluid Temperature	Displays fluid temperature. It is displayed in °F for the English language and in °C for all others	
TH	Threshold High, Maximum Threshold value	
Contact Type	Displays the settings given to the Output screen contact on which NO-NC NPN-PNP is displayed	
TL	Threshold Low, Minimum Threshold value	
Toolbar	Bar at the top edge of the Display where the Output being set (when in the Settings Menu), the Clock (when the 'Show' option is ticked), the 'Manual Mode' icon or the 'PLC Mode' icon are displayed	
Units of Measurement	Menu giving access to the choice of Units of Measurement that can be used for Pressure and Flow	
Accumulated	A Maximum Threshold and Hysteresis can be entered	
Window Threshold	You can enter a Maximum Threshold, a Minimum Threshold and Hysteresis	
Flow Switch Module	Using Level Threshold or Window Threshold, the instantaneous flow rate can be controlled	
Pressure switch module	Via Level Threshold or Window Threshold the pressure can be controlled	
Accumulated Module	By setting a Maximum Threshold the flow volume can be managed, it is reset via the Reset key or via PLC	

Term	Definition	Symbol on display
Pulse Module	By setting a Maximum Threshold the flow volume can be managed, once the set value is reached it resets itself to zero	
Enable	Boxes to be ticked to activate a function or display	

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