General

These accessories are a range of devices for completing a pneumatic circuit. These valves, with their special functions, are inserted between two valves, between a valve and a cylinder, or following a cylinder.

One of the particular characteristic of these accessories is that they are automatically actuated without the need for external commands. Usually, operation and idle are controlled by the presence or absence of pressure as, for example, in the case of quick exhaust valves which pilots itself as a selector, changing the flow direction as the signal goes off and on.

On the other hand, other components are inert. That is, they do not have any internal variable function which is sensitive to pressure. Among these components are silencers, manifolds and flow regulators.

There are also the flow regulators, which like electronic components, can be defined as variable resistences. They are fundamental in regulating the flow rate, provide precise timings and regulate the cylinders' speed.

The selector valves, with "AND" and "OR" functions, are logic functions components which often are an essential element. Furthermore, they are built to allow high flow rate which cannot be obtained by classic pneumatic logic.

The block valves lock the cylinder in a position, avoiding unexpected depressurization of the cylinder's chamber due to lack of compressed air at the inlet port. Practically, it is a piloted unidirectional valve that blocks the exhaust port when there is no air in the pilot circuit.

Finally the economizer values are in fact a pressure reducer values installed between value and cylinder for reducing the air consumption. For example this is applicable on the cylinder return stroke without penalizing the exhaust as happens with FRL pressure regulator.

Construction characteristics

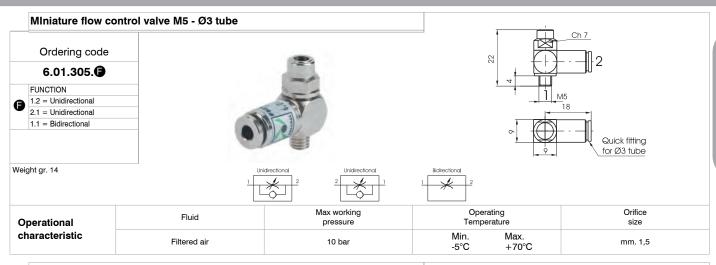
We have not listed all different materials used for the construction of these components because the list would be too the long. We use corrosion proof material, brass or anodized aluminium and the most appropriate specific mixture for seals. If more information is required please contact our technical department.

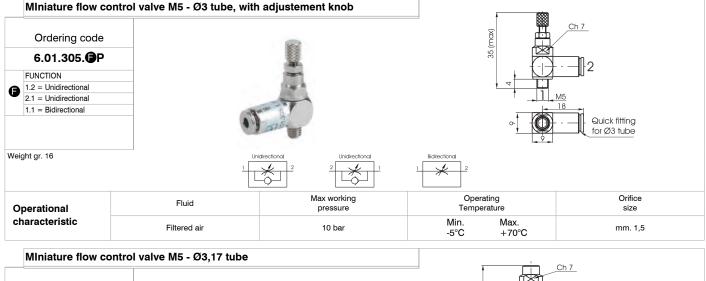
Use and maintenance

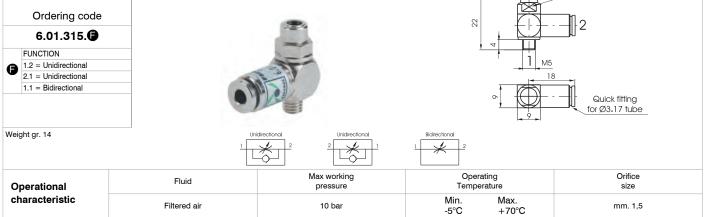
In operation pay attention to the minimum and maximum criteria for temperature and pressure, and ensure good quality compressed air. In a dirty environment, protect the exhaust ports. In this case, maintenance is minimal and is necessary only if the air is particularly dirty. The components most subject to damage by the accumulation of dirt are flow regulators with fine regulation and silencers. As for regulators, follow the normal procedure for disassembling, washing with non-chemical cleaning agents and remounting. The silencers need only to be rinsed in petrol or solvent and blown dry with compressed air.

The number of requests for spare seals for flow regulators and shuttle valves are statistically irrelevant. More often, it is necessary to replace the lining of the quick exhaust because of the wear it undergoes due to the particular conditions of operating.

ATTENTION: for lubrication use class H hydraulic oils, for example Castrol MAGNA GC 32.

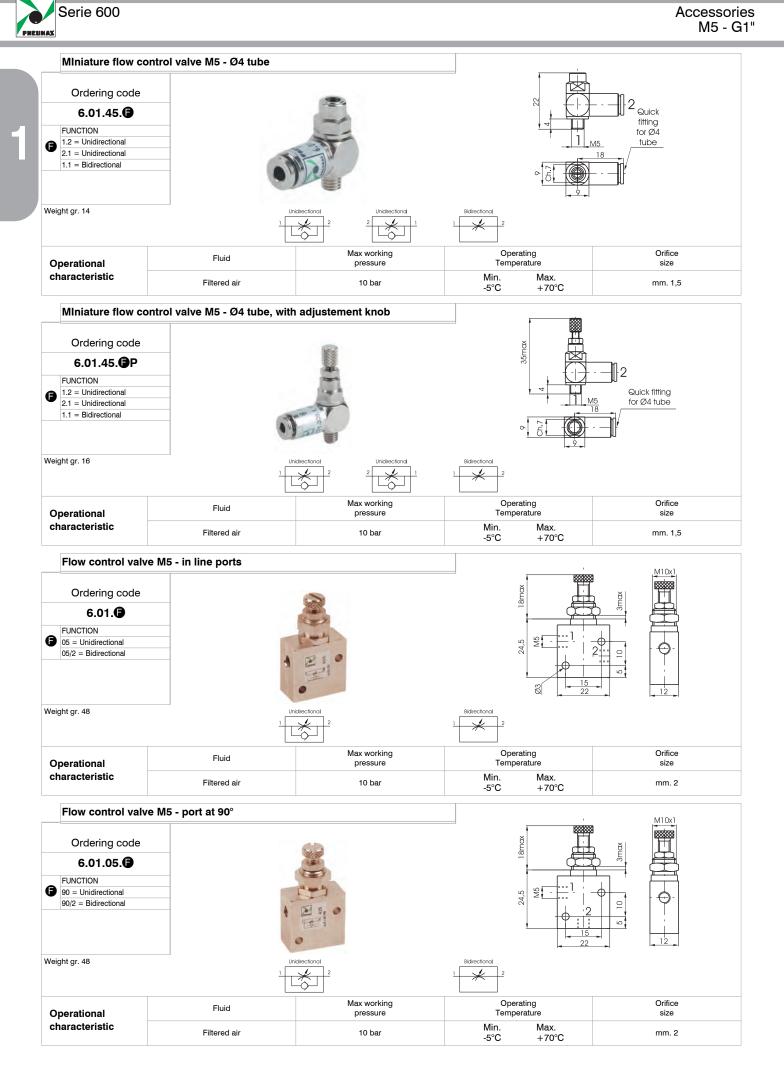


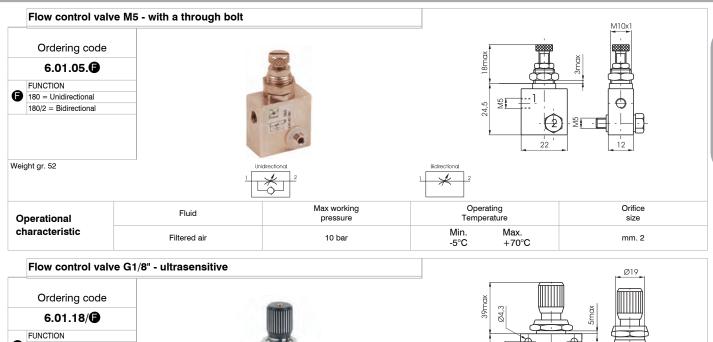


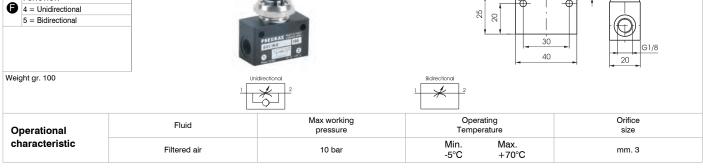


MIniature flow control valve M5 - Ø3,17 tube, with adjustement knob

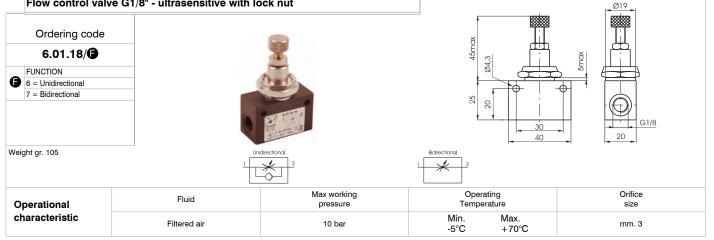
	winnature now co	Millor valve wis - 03,17 lube, v	with aujustement knob	1 10001	
	Ordering code				<u>Ch 7</u>
	6.01.315. @ P		0		
	FUNCTION		1000		
Ø	1.2 = Unidirectional		Cap 2	4	
U	2.1 = Unidirectional				
	1.1 = Bidirectional	100	ion g		
		• "	and a		Quick fitting for Ø3,17 tube
Weig	ght gr. 16		idirectional Unidirectional	Bidirectional	
o	perational	Fluid	Max working pressure	Operating Temperature	Orifice size
ch	naracteristic	Filtered air	10 bar	Min. Max. -5°C +70°C	mm. 1,5

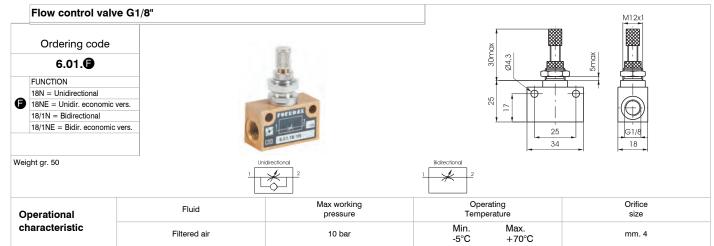


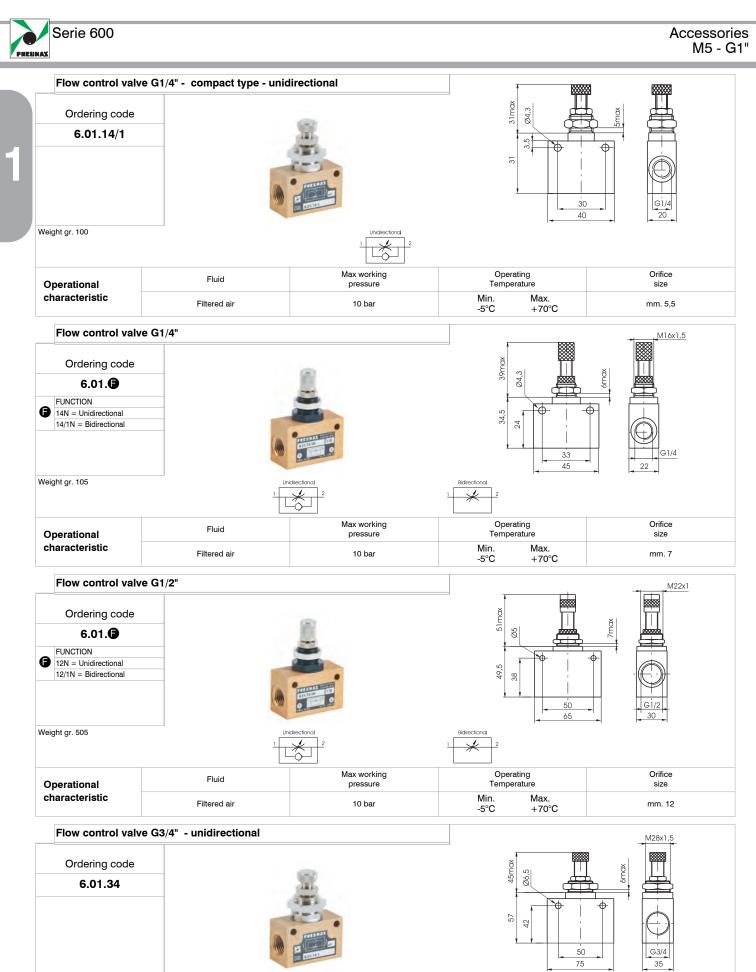




Flow control valve G1/8" - ultrasensitive with lock nut





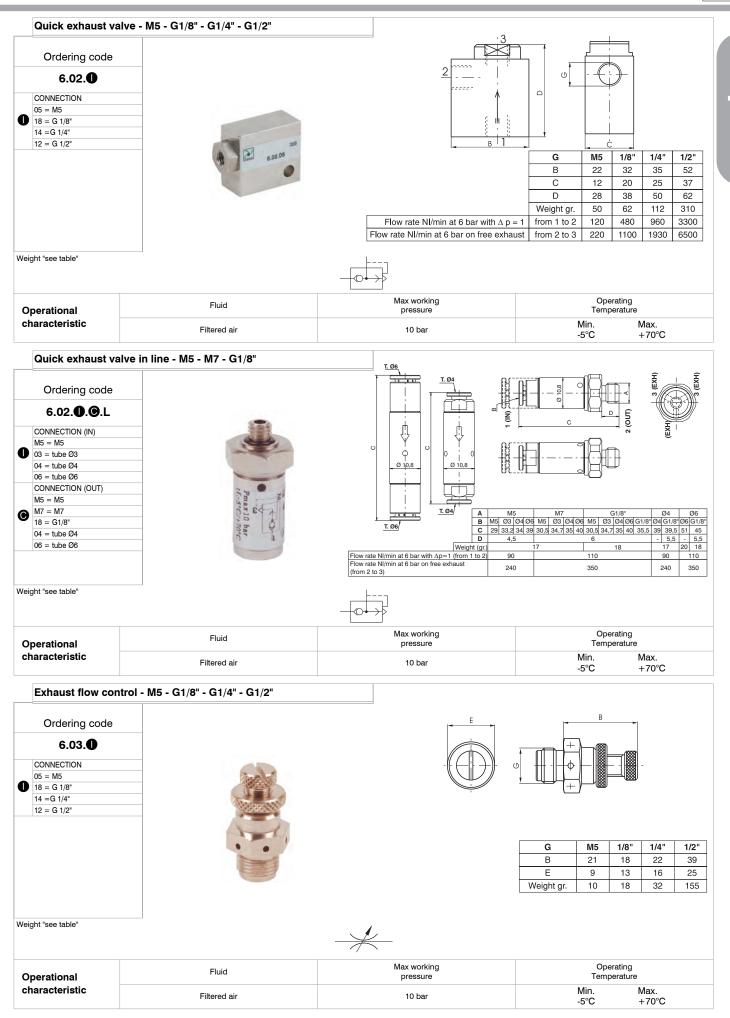


 Weight gr. 500
 Undirectional

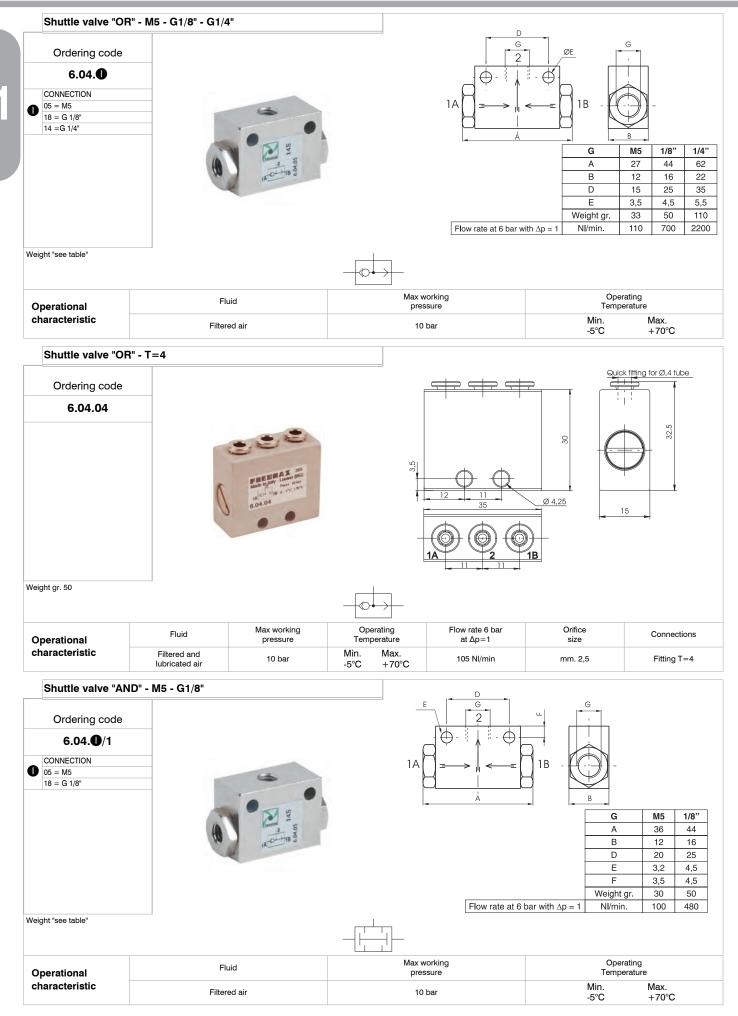
 0
 1

 Characteristic
 Fluid
 Max working pressure
 Operating Temperature
 Orifice size

 Filtered air
 10 bar
 Min.
 Max.
 mm. 12







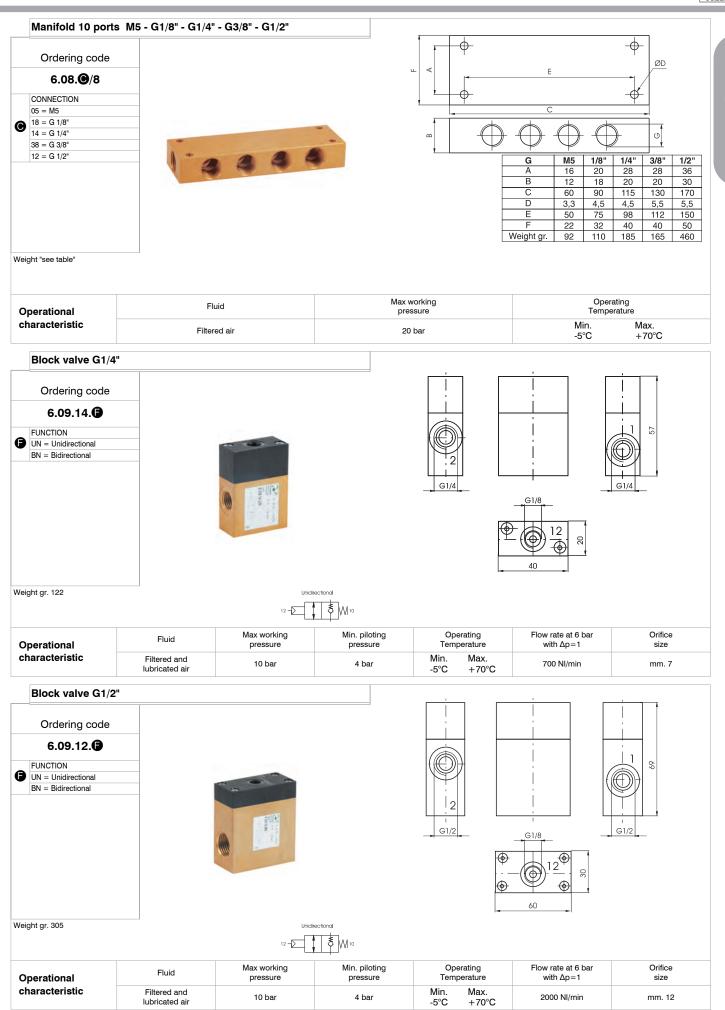
Accessories M5 - G 1"

5 - G 1"									
Shuttle valve "AN	ID" - T=4								
Ordering code 6.04.04/1			Ē						
	C	PRESUMAN 435 Made in NAV-Litation (903) Per Ultra 0.04.04/1	3.5		Ø 4.25				
Veight gr. 50									
Operational	Fluid	Max working pressure	Operating Temperature	Flow rate 6 bar at ∆p=1	Orifice size	Connections			
characteristic	Filtered air	10 bar	Min. Max. -5°C +70°C	105 NI/min	mm. 2,5	Fitting T=4			
Silencers steel w	rool - G1/8" - G1/4" -	G3/8" - G1/2"							
Ordering code					ſ				
6.05.									
CONNECTION		A AND A REAL							
$18 = G 1/8^{"}$ $14 = G 1/4^{"}$		CAREAD		G					
38 =G 3/8" 12 = G 1/2"	_ 2								
12 = 0.1/2	_				$\mathbf{\lambda}$				
				□ □ - ((- + -)	7				
					G 1/8"	1/4" 3/8" 1/2"			
					A 12	1/4 3/6 1/2 13 15 17			
					E 14 Weight gr. 8	17 22 27 16 32 44			
Veight "see table"					Weight gr. o	10 32 44			
Operational	Flu	uid	Max w pres		Operating Temperature				
characteristic	Filter	ed air	10	bar	Min. Max. -5°C +70°C				
Silencers brass	M5 - G1/8" - G1/4" -								
		G3/8" - G1/2" - G3/4"	- G1"						
Ordering code		G3/8" - G1/2" - G3/4"	- G1"	<					
Ordering code 6.06.		G3/8" - G1/2" - G3/4"	- G1"	<					
6.06.		G3/8" - G1/2" - G3/4"	- G1"	<					
6.06.0 CONNECTION 05 = M5		G3/8" - G1/2" - G3/4"	- G1"	Ą					
6.06.0 CONNECTION 05 = M5 18 = G 1/8" 14 = G 1/4"		G3/8" - G1/2" - G3/4"	- G1"	<					
6.06.0 CONNECTION 05 = M5 18 = G 1/8" 14 = G 1/4" 38 = G 3/8"		G3/8" - G1/2" - G3/4"	- G1"						
6.06.0 CONNECTION 05 = M5 18 = G 1/8" 14 = G 1/4" 38 = G 3/8" 12 = G 1/2" 34 = G 3/4"		G3/8" - G1/2" - G3/4"	- G1"						
6.06. CONNECTION 05 = M5 18 = G 1/8" 1 4 = G 1/8" 3 8 = G 3/8" 12 = G 1/2"		G3/8" - G1/2" - G3/4"	- G1"						
6.06.0 CONNECTION 05 = M5 18 = G 1/8" 14 = G 1/4" 38 = G 3/8" 12 = G 1/2" 34 = G 3/4"		<u>G3/8" - G1/2" - G3/4"</u>	- G1"	G M5	1/8" 1/4" 3/8"	1/2" 3/4" 1"			
6.06.0 CONNECTION 05 = M5 18 = G 1/8" 14 = G 1/4" 38 = G 3/8" 12 = G 1/2" 34 = G 3/4"		G3/8" - G1/2" - G3/4"	- G1"	G M5 A 17	1/8" 1/4" 3/8" 15 18 28	32 40 50			
6.06.0 CONNECTION 05 = M5 18 = G 1/8" 14 = G 1/4" 38 = G 3/8" 12 = G 1/2" 34 = G 3/4"		G3/8" - G1/2" - G3/4"	- G1"	G M5	1/8" 1/4" 3/8"				
6.06. CONNECTION 05 = M5 18 = G 1/8" 14 = G 1/4" 38 = G 3/8" 12 = G 1/2" 34 = G 3/4" 01 = G 1"		G3/8" - G1/2" - G3/4"	- G1"	G M5 A 17 D 8	1/8" 1/4" 3/8" 15 18 28 12 15 19	324050232938			
6.06. CONNECTION 05 = M5 18 = G 1/8" 14 = G 1/4" 38 = G 3/8" 12 = G 1/2" 34 = G 3/4" 01 = G 1" Veight "see table"		G3/8" - G1/2" - G3/4"		G M5 A 17 D 8 Weight gr. 4	1/8" 1/4" 3/8" 15 18 28 12 15 19 8 15 35	32 40 50 23 29 38 50 92 182			
6.06.0 CONNECTION 05 = M5 18 = G 1/8" 14 = G 1/4" 38 = G 3/8" 12 = G 1/2" 34 = G 3/4" 01 = G 1"	Fit			G M5 A 17 D 8 Weight gr. 4	1/8" 1/4" 3/8" 15 18 28 12 15 19 8 15 35	32 40 50 23 29 38 50 92 182			

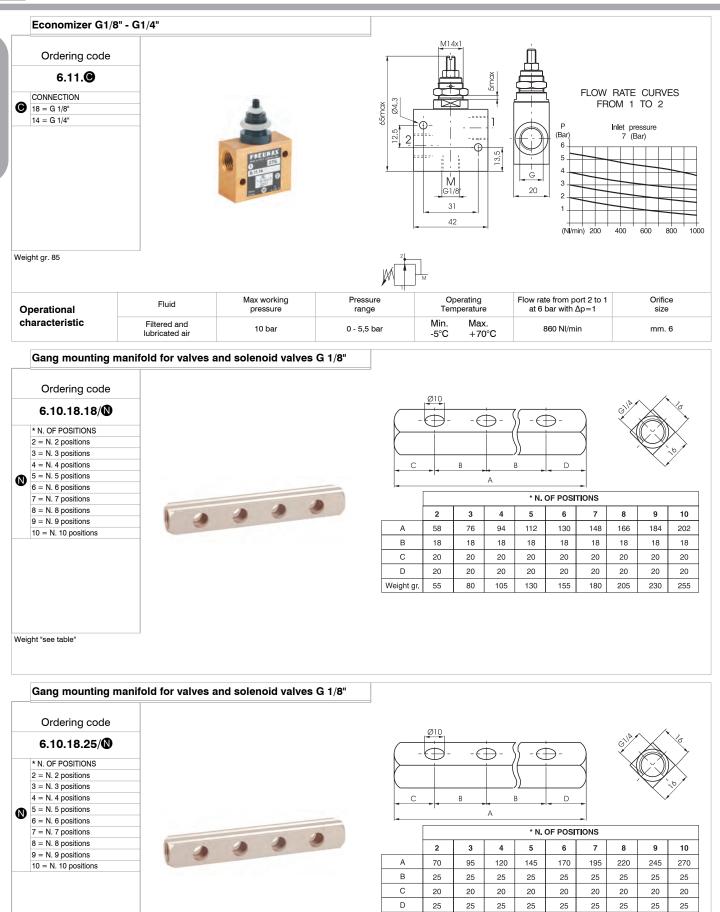


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G 1/8" compact c	heck valves		Rc 1/8
Ordering code 6.07.18.© SEALS R = NBR VR = FPM			
Weight gr. 50		—Ò—	
Operational characteristic	Fluid Filtered air Ml 2,	Max working pressure Operat Temper n. Min. 5 bar Max.	ing Flow rate 6 bar at Δp=1 Max. +70°C 100 NI/min
Check valves M5	5 - G/18" - G1/4" - G3/8" - G1/2"		
Ordering code 6.07. POPPET 05 = NBR - G 1/8" 14 = NBR - G 1/8" 14 = NBR - G 1/4" 38 = NBR - G 3/8" 12 = NBR - G 1/2" 18V = FPM - G 1/8" 14V = FPM - G 1/8" 12V = FPM - G 3/8" 12V = FPM - G 1/2" Weight "see table"	A line of the second seco	Flow rate at 6 bar with $\Delta p = 1$	L G M5 1/8" 1/4" 3/8" 1/2" E 10 14 17 21 25 L 21 37 48 50 60 Weight gr. 14 35 60 85 136 NI/min. 160 650 1150 2600 3500
Operational characteristic	Fluid Filtered and Iubricated air	Max working pressure 10 bar	Operating Temperature Min. Max. -5°C +70°C (+150°C
Conversion Conversion 05 = M5 05 = M5 18 = G 1/8" 14 = G 1/4" 38 = G 3/8" 12 = G 1/2"	M5 - G1/8" - G1/4" - G3/8" - G1/2"		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
Operational characteristic	Fluid Filtered air	Max working pressure 20 bar	Operating Temperature Min. Max. -5°C +70°C







Weight "see table"

Weight gr.

80

150

115

185

220

255

290

325

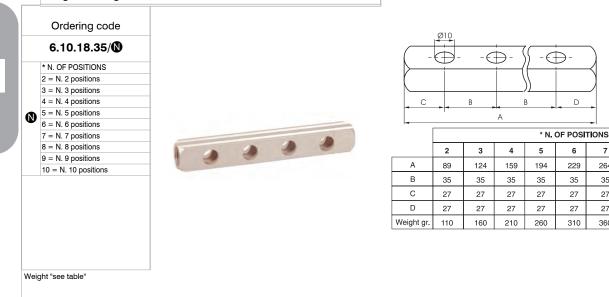
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Gang mounting manifold for valves and solenoid valves G 1/8" Ordering code Ø10 6.10.18.26 Œ -⊕ -⊕ * N. OF POSITIONS 2 = N. 2 positions 3 = N. 3 positions 4 = N. 4 positions С В D $\mathbf{N} = \mathbf{N} \cdot \mathbf{5}$ positions 6 = N. 6 positions А * N. OF POSITIONS 7 = N. 7 positions 8 = N. 8 positions 9 = N. 9 positions A 10 = N. 10 positions в С D Weight gr. Weight "see table" Gang mounting manifold for valves and solenoid valves G 1/8" Ordering code Ø10 6.10.18.30/ \oplus - () -⊕ * N. OF POSITIONS 2 = N. 2 positions 3 = N. 3 positions 4 = N. 4 positions С В В D $\mathbf{N} = \mathbf{N} \cdot \mathbf{5}$ positions 6 = N. 6 positions A * N. OF POSITIONS 7 = N. 7 positions 8 = N. 8 positions 9 = N. 9 positions А 10 = N. 10 positions в С D Weight gr. Weight "see table" Gang mounting manifold for valves and solenoid valves G 1/8"

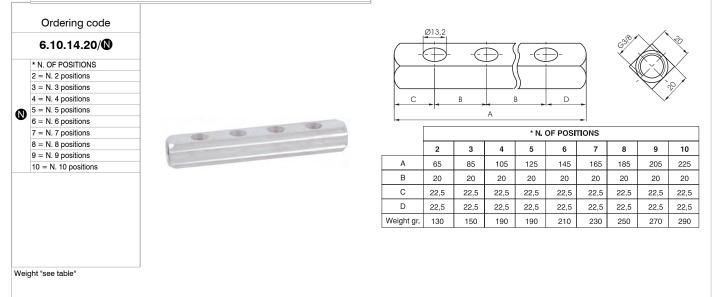
Ordering code			Ø10						14	\sim	1	
6.10.18.32/🕲				- 6	5 (\int	5.		G)	A	×,	
* N. OF POSITIONS												
2 = N. 2 positions												
3 = N. 3 positions										\sim	~0/	
4 = N. 4 positions		C									\checkmark	
5 = N. 5 positions												
6 = N. 6 positions		-	∢ ►									
7 = N. 7 positions		* N. OF POSITIONS										
B = N. 8 positions			2	3	4	5	6	7	8	9	10	
9 = N. 9 positions		A	82	114	146	178	210	242	274	306	338	
10 = N. 10 positions												
		В	32	32	32	32	32	32	32	32	32	
		С	25	25	25	25	25	25	25	25	25	
		D	25	25	25	25	25	25	25	25	25	
		Weight gr.	100	145	190	235	280	325	370	415	460	



Gang mounting manifold for valves and solenoid valves G 1/8"

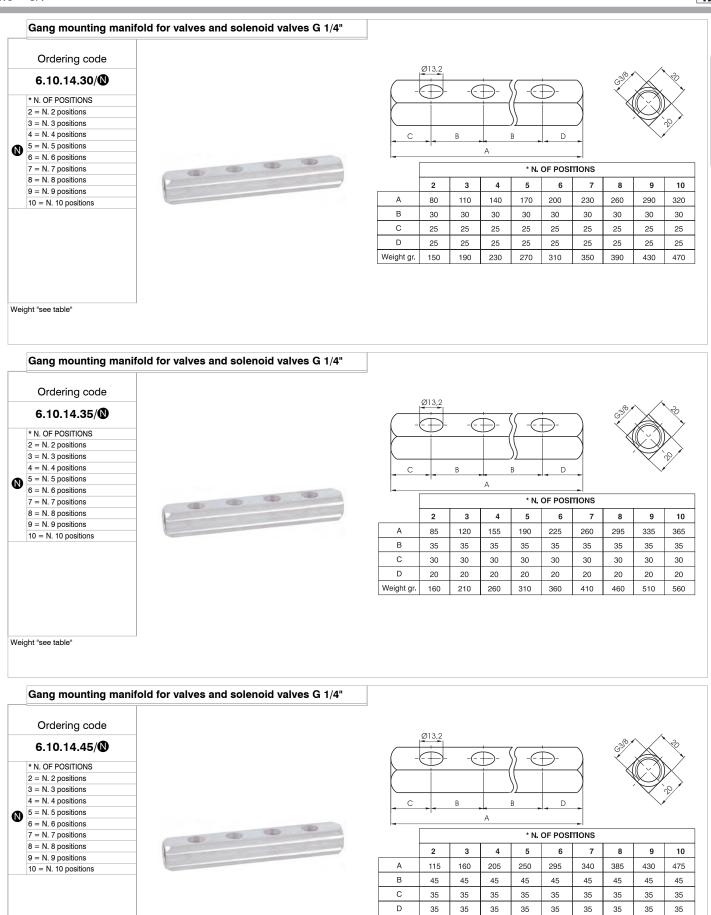






Gang mounting manifold for valves and solenoid valves G 1/4"

Ordering code	_		Ø13,2							~				
6.10.14.25/		<u> </u>			<u> </u>		<u> </u>	$\overline{}$	6318	X	×,			
* N. OF POSITIONS			\square		\vdash	/	\vdash	$ \rightarrow $			\mathbb{N}			
2 = N. 2 positions														
3 = N. 3 positions			_)				∇	`v/			
4 = N. 4 positions		С	-	В		В	D	-		\sim	/			
5 = N. 5 positions			-1-		A			-						
6 = N. 6 positions		-												
7 = N. 7 positions						* N.	OF POS	TIONS						
8 = N. 8 positions			2	3	4	5	6	7	8	9	10			
9 = N. 9 positions		А	75	100	125	150	175	200	225	250	275			
10 = N. 10 positions														
		В	25	25	25	25	25	25	25	25	25			
		С	25	25	25	25	25	25	25	25	25			
		D	25	25	25	25	25	25	25	25	25			
		Weight gr.	140	170	200	230	260	290	320	350	380			
		L												



Weight "see table"

Weight gr.

200

275

350

425

500

575

650

725

800



